#### 皓宇(香港)公司 HAOYU (HONG KONG) LIMITED

# 产品规格书

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#### **Product**

## 1. 范围 Scope

该标准涵盖皓宇(香港)公司制造中心生产的USB C TYPE连接器之功能要求及测试方法。
This specification covers the requirements for product performance and test methods of HAOYU(HONG KONG)
LIMITED Manufacturing Center's USB C TYPE plug and receptacle Connectors.

## 2. 标准文件 Related Standards

- 2-1 IEC512
- 2-2 MIL-STD 202
- 2-3 EIA-364

## 3. 等级 Rating

3-1额定: 3A 30V AC/DC max

Rated: 3A 30V AC/DC max

3-2温度范围:存储:-20℃+60℃

Temperature Range: storage:  $-20^{\circ}$ C to  $+60^{\circ}$ C;

工作:-30℃+80℃;

operating:  $-30^{\circ}$ C to  $+80^{\circ}$ C;

名义::+20℃ Nominal:+20℃

### 4. 测试要求 Test Condition

4-1所有的测试应当执行详见下表条件,除非另有说明。

All tests shall be performed as bellow conditions unless otherwise specified.

4-2温度范围:+15℃+35℃

Temperature range :  $+15^{\circ}$ C to  $+35^{\circ}$ C

4-3 湿度范围:25% - 85%

Humidity range: 25% to 85%

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## 5. 产品外观 PRODUCT APPEARANCE

项目	描述	测试方法	测试规格
ITEM	Description	Test Methods	Test Specification
	产品外观	依据 EIA364-18 测试 肉眼观察, 产品外形必须符合图纸要求。	产品外观良好, 无外观不良情形, 产品结构及尺寸须符合图纸设计要求。
5-1	Examination of Product Appearance	EIA364-18 Shall be confirmed with eyes in accordance with each drawing.	Outward appearance shall be good without such injurious problem and structure shall be meet the design and dimension requirement of drawing

# 6. 机械性能 MECHANICAL PERFORMANCE

项目 ITEM	描述 Description	测试方法 Test Methods	测试规格 Test Specification
6-1	插入力 Insertion force	依据 EIA 364-13 测试方式 ,操作速度 12.5mm /min.  EIA 364-13  Measure force at maximum rate of 12.5mm (0.492") per minute	插拔力的范围: 5N-20 N  The connector insertion force shall be the range from 5N to 20N
6-2	拔出力 Extraction force	依据 <b>EIA 364-13</b> 测试方式,测量力的速度达到最大12.5 mm/min. <b>EIA 364-13</b> Measure force at maximum rate of 12.5mm(0.492") per minute	拔出力的范围: 8N-20 N  The connector extraction force shall be the range from 8N to 20N
6-3	耐插拔 Durability	依据EIA 364-09测试方式 插拔10000次循环,手动插拔速度 200周期/小时.	必须满足以下条件后循环测试完成后:接触电阻(40 mΩ,变化量10 mΩ(Max)后测试)插入力(5到20N)拨出力(8到20 N)产品外观符合需求,无破损及外形损伤。

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		EIA 364-09 Type C:10000 cycles cycle rate of 200cycles per hour manually.	the c - Cor 10m - Inse - Ext - Visi	cycle test is contact resistanc $\Omega$ (Max) after the ertion force (5) raction force (6)	e $(40 \text{m}\Omega^{-})$ delta est) N to 20N) BN to 20N) (no exposed base
6-4	Cable 摇摆弯曲 Cable Flexing	依据 EIA 364-41 测试方式 电缆组件与尺寸 X =电缆外径 3.7,并 在两个平面 120 度来回 100 个循环。		过程中没有物以上应发生在	理损坏或不连续
		EIA 364-41 100 cycles in each of 2 planes 120 degree. Dimension x=3.7x cable diameter	Dυ	_	over 1 microsecond physical damage
6-5	Cable 负重测试 Cable Pull-Out	依据 EIA-364-38 测试方式 经受 40 N 轴向负荷为最小为 1 分钟	组件没有损伤和物理损坏		
		EIA-364-38 40N steady state axial load for 1 minute		o discontinuity owed	or physical damage
6-6	四轴向测试 4-axes continuity test	8N 拉力一段 10 秒钟;标本必须服从 0°、90°、180°、270°四个方向。	组件	没有间断大于	1us,没有物理损害
		8N tensile force for a period of 10 seconds Min; The specimen must subject to 0°,90°,180°,270° direction.	no pł	•	greater than 1us and to the specimen(one
		EIA364-18 105° C without applied voltage for 120 hours. 105° C without applied voltage for 72 hours when used as preconditioning in EIA 364-1000.01	in sec	sual inspection quences defined 664-1000.01	Test shall be done

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## 7. 电气特性 ELECTRICAL PERFORMANCE

项目	描述    测试方法     测试规格			
ITEM	Description	Test Methods	Test Specification	
	绝缘阻抗 Insulation	依据 <b>EIA 364-21C测试方式</b> 加100V DC的电压于相邻两端子之间.	未交配和配对连接相邻触点间最低 100MΩ绝缘电阻	
7-1	Resistance	EIA 364-21C Unmated connectors, apply 100Volts DC between adjacent terminal or ground.	100MΩminimum(unmated)between adjacent contacts and contacts and shell	
7-2	低电接触电阻 Low Level Contact	依据 <b>EIA 364-23b 测试方式</b> 一组对插好的连接器; 测试开路电压:20mV max.; 测试短路电流: 100m A max	接触电阻(40 mΩ,测试后变化量10 mΩ(Max))	
	Resistance	EIA 364-23b 20mV Max. open circuit at 100mA Max.	$40m\Omega(Max)$ initial for VBUS and GND contacts and all other contacts; delta $10m\Omega(Max)$ after test	
7-3	耐电压 Dielectric	依据 <b>EIA 364-20测试方式</b> 加100V AC的电压于相邻两端子之间1分钟.	无击穿和飞弧现象	
	withstanding Voltage	Subjected to 100VAC (RMS) for 1 minute between adjacent terminals.	There shall be no breakdown	
7.4	接触额定电流	5.0 A的电流应被共同施加到VBUS引脚和1.25 A通过相应的GND施加到VCONN引脚与返回路径引脚。 0.25 A的最小电流也应分别适用于所有的其它端子。	当电流被施加到触点上,温度上升不超过30℃的USB型-C下测试,当在25℃的环境温度下测得的配套插头和插座的任何点	
7-4	Contact current rating	EIA364-70 5.0A shall be applied collectively to VBUS pins and 1.25 A applied to the VCONN pin and 0.25 A the other contacts.	When the currents are applied to the contacts, the temperature rise shall not exceed 30 °C at any point on the USB Type-C mated plug and receptacle under test, when measured at an ambient temperature of 25 °C.	

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## 8. 环境特性 ENVIROMENT PERFORMACE

项目	描述	测试方法 Total Mathada	测试规格 Took Sprovision
ITEM	Description 溫度老化測試	Test Methods 依据EIA 364-17测试方式 温度寿命试验的温度和持续时间 105℃下 120 小时 温度寿命试验的温度和持续时间对预处理 105℃, 72 小时	<b>Test Specification</b> 外观: 无损伤; 试验后接触电阻最大: 40mΩ
8-1 Temperature Life		EIA 364-17  105° C without applied voltage for 120 hours.  105° C without applied voltage for 72 hours when used as preconditioning in EIA  364-1000.01.	Visual inspection, Test shall be done in sequences defined in EIA 364-1000.01.
		依据 <b>EIA 364-32</b> 方式测试 10 个周期-55℃+ -55℃。USB 3.0 必须对插配合下 测试	外观没有损害
8-2 冷熱衝擊測試 Thermal Shock	<b>EIA 364-32</b> 10 Cycles − 55°C and +85°C. The USB 3.0 connectors under test must be mated.	There shall be no evidence of any physical damage.	
		MIL-STD-202F 101d 条件B测试 对插产品测试环境: 温度: 35±2℃, 盐 水浓度:重量比5±1%, 时间: 48小时. 测试后常温水洗,干燥.	1) 要满足视觉要求,没有物理 损害。 2)要满足的要求,额外的测试 中指定在第五节测
8-3	盐水喷雾 Salt Spray	MIL-STD-202F, Method 101D, Test Condition B Subject mated connectors to 48 hours at 35 °C with 5%-Salt-solution concentration.	1).Shall meet visual requirement, show no physical damage. 2).Shall meet requirements of additional tests as specified in test sequence in Section 5
		依据 EIA 364-31方式测试 周期 25℃士 3℃之间对插产品在 80%士 3% 湿度 和 65℃士 3℃温度 50%士 3% 湿度,时间应 0.5 小 时和停顿时间 0.5 小时。24 个周期	目视检查,测试应在序列中定义 完成 EIA 364 - 1000.01
	恒温恒湿		

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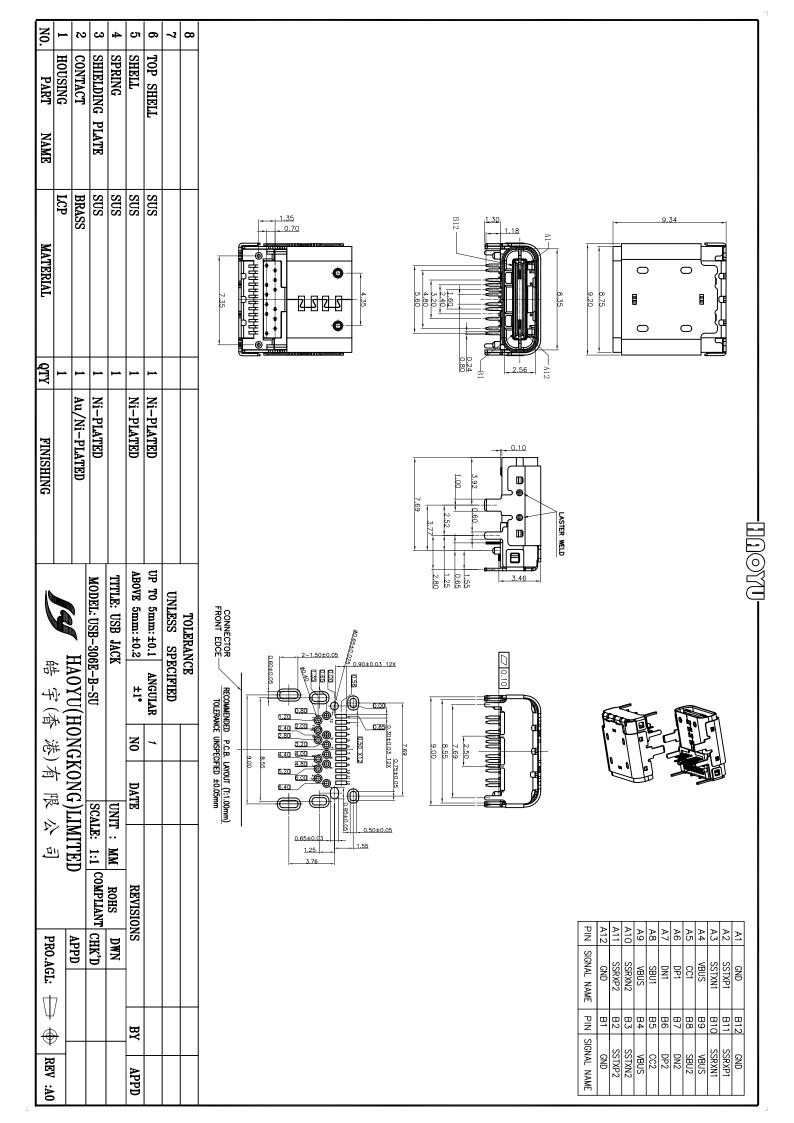
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