



# 深圳市凯越翔实业

## 石英谐振器规格书

产 品 名 称:	石英晶体谐振器
产 品 型 号:	49US/24.000MHZ
产 品 参 数:	20PF/±20PPM
原 厂 型 号:	KUS240002020
尺 寸 图:	P. 4
凯越翔实业技术部:	董宗全

客户确认印栏

客户确认印栏	
认证印章	负责人印章
年 月 日	年 月 日

本规格章程连同本页合共5页

P:1

产品规格书

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**1.GENERAL**

1.1 HOLDER TYPE 49US  
 1.2 MODE AT CUT  
 VIBRATION : FUND  
 1.3 OSCILLATION MODE S&A KH-1240  
 1.4 TEST FACILITIES -40°C TO +85°C  
 1.5 STORAGE 100 μ W  
 TEMPERATURE :

1.6 DRIVER LEVEL 24.000MHz

**2.ELECTRICAL PARAMETER**

±20ppm  
 2.1 NORMAL FREQUENCY ±20ppm  
 2.2 FREQUENCY TOLERANCE (25°C ±2°C) -20°C TO +70°C  
 2.3 TEMPERATURE STABILITY  
 2.4 OPERATING TEMPERATURE RANGE 20PF

2.5 LOAD CAPACITANCE 7PF MAX  
 2.6 MOTIONAL CAPACITANE 30 Ω MAX  
 2.7 SHUNT CAPACITANCE 500M OHMS MIN AT DC 100V  
 2.8 EFFECTIVE SERIES RESISTANCE  
 2.9 INSULATION RESISTANCE 95%COVERAGE BY USING 90/10

**3.MECHANICAL PARAMETER**

3.1 SOLDERABILITY SOLD AT 245°C FOR 5 SEC. DIPING  
 AFTER IMMERSION IN ALPHA 611  
 FLUX FOR 5 SEC.

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I MECHANICAL ENDURANCE 机械特性

Provided that measurement shall be carried out after letting it alone in the room temperature for 1 hour.

试验产品应在室温下放置 1 小时后方可进行以下试验。

① SHOCK 抗击测试

Electrical characteristics shall be satisfied after dropping three time from the height of 50 cm onto Hard wooden board .

产品从 50 cm 高度自由落下到硬木板 3 次电气参数仍符合要求。

② VIBRATION 抗振测试

Electrical characteristics shall be satisfied after supplying following Vibration .

电气性能应满足以下的振动要求。

- |              |           |       |                                 |
|--------------|-----------|-------|---------------------------------|
| (1)VIBRATION | FREQUENCY | 振动频率  | 10—55Hz                         |
| (2)REPEATED  | PERIOD    | 周 期   | 1—2min                          |
| (3)FULL      | CYCLE     | 全 振 幅 | 1.5mm P—P                       |
| (4)DIRECTION |           | 振动方向  | X.Y.Z                           |
| (5)TIME      |           | 振动时间  | 2hours/each direction 2 小时/每个方向 |

③ STRENGTH OF TERMINALS/LEAD—WIRES 引脚与基座底部的强度测试

-1 PULLING 拉力测试

a)Body of specimen shall be fixed, and 900g of tension weight shall be supplied gradually to axial direction of terminals/lead-wires for 30 sec .

产品应固定在 900g 的拉力的情况下逐渐延基座底部/引线脚中轴方向拉 30 秒钟。

b)After above test a), there is no observation of any visual damages on the specimen.

经过 a)的测试，产品应没有任何可以目测到的损坏。

-2 BENDING 弯曲度测试

a)Body of specimen shall be fixed, and 90degree bending shall be given, being supplied 225gs tension weight .

After that, terminals/lead-wires shall be straightened gradually .

Then the same bending and straightening shall be supplied to the opposite direction in the same axial . (Refer to Fig-1)

产品固定后，以 90° 的弯曲并供以 225g 的拉力，然后沿同一轴线并与相反的方向 90 ° 的弯曲及伸直。（如图 1 所示）

b)After above test a), there is no observation of any visual damages on the specimen .

通过 a)测试后，晶体上应没有任何可以目测到的损坏。



FIG-1

④ SEALING TIGHTNESS 气密性测试

There is no observation of gas bubble after specimen put in hot water at  $+90^{\circ}\text{C}$ — $+95^{\circ}\text{C}$  for 5 min .

晶体置于 $+90^{\circ}\text{C}$ — $+95^{\circ}\text{C}$ 的热水中 5 分钟，应没有气泡产生。

⑤ SOLDERING DIP 浸锡测试

Terminals/lead-wires of specimen shall be dipped into solder melted tank at  $+230^{\circ}\text{C}$ — $\pm 5^{\circ}\text{C}$  for 3sec . Dipping depth shall be 2mm from the bottom of specimens body . (After applying ROSIN flux) Soldering portion shall be covered in over 90% of terminals/lead-wires dipped .

将晶体引线脚置于 $+230^{\circ}\text{C}$ — $\pm 5^{\circ}\text{C}$ 的锡桶中 3 分钟，基座底部离锡表面 2mm，（加上松香焊剂后）引线脚的沾锡率为 90% 以上。

⑥ SOLDER HEATING 沾锡耐热性测试

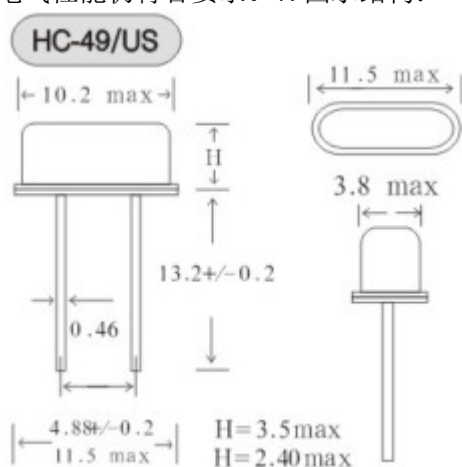
Terminals/lead-wires of specimen shall be dipped into solder melted tank at

$+350^{\circ}\text{C}$ — $\pm 10^{\circ}\text{C}$  for  $3^{+1}_{-0}$  sec .

Electrical characteristics shall be satisfied after dipping depth shall be 2mm from edge of terminals/lead-wires .

将已沾锡的产品的引线脚置于 $+350^{\circ}\text{C}$ — $\pm 10^{\circ}\text{C}$ 的锡桶中 3-4 秒钟后 基座底部离锡表面 2mm，电气性能仍符合要求。

7. 图示结构：



II ENVIRONMENTAL ENDURANCE 环境特性

Provided that measurement shall be carried out after letting it alone in the room temperature for 1 hour .

必须将试验产品在室温下放置 1 小时后方可进行测试。

① HUMIDITY 耐湿测试

Electrical characteristics shall be satisfied after letting it alone at  $60^{\circ}\text{C} \pm 2^{\circ}\text{C}$  in humidity of 90—95% for 250 hours .

试验产品在温度为  $60^{\circ}\text{C} \pm 2^{\circ}\text{C}$ ，相对湿度 90—95% 的试验箱内放置 250 小时后电气性能仍符合要求。

② STORAGE IN LOW TEMPERATURE 低温储存测试

Electrical characteristics shall be satisfied after letting it alone at  $-30^{\circ}\text{C} \pm 2^{\circ}\text{C}$  for 250 hours .

试验产品在温度为  $-30^{\circ}\text{C} \pm 2^{\circ}\text{C}$  的试验箱中放置 250 小时后电气性能仍符合要求。

③ STORAGE IN HIGH TEMPERATURE 高温储存测试

Electrical characteristics shall be satisfied after letting it alone at  $+85^{\circ}\text{C} \pm 2^{\circ}\text{C}$  for 250 hours .

试验产品在温度为  $+85^{\circ}\text{C} \pm 2^{\circ}\text{C}$  的试验箱中放置 250 小时后电气性能仍符合要求。

④ TEMPERATURE CYCLE 温度变换测试

Electrical characteristics shall be satisfied after supplying the following temperature cycle (3cycles) .

Temperature shift from low to high, high to low shall be done in  $1^{\circ}\text{C}/\text{min}$  (Refer to Fig-2) .

电气性能应满足以下温度周期要求 (3 个周期)

温度变换从低到高，从高到低变化量为  $1^{\circ}\text{C}/\text{分}$ 。(如图 2 所示)

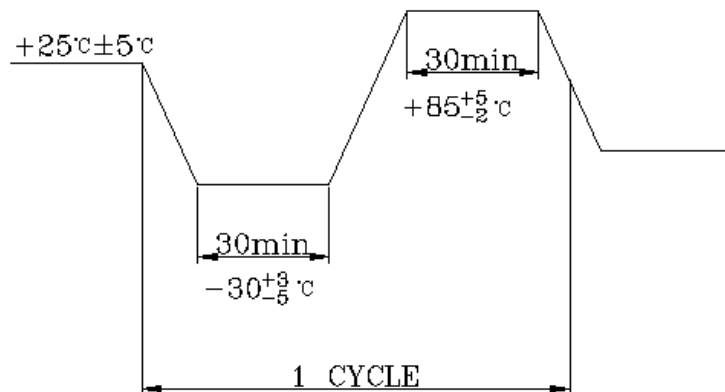


FIG — 2

拟 制	成望生	审 核	董宗全	批 准	赵庸桓
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