

PTC thermistors as inrush current limiters

Leaded disks, coated, C1412, C1451 and C75*

Series/Type: B594**C1130B070 /

B5975*C01**A070

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Leaded disks, coated

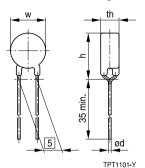
Applications

- Inrush current limiter (charging resistor) for smoothing and DC link capacitors
- To replace high-power fixed resistors for capacitor charging

Features

- Self-protecting in case of malfunction of short-circuit relay or internal short circuit of capacitor
- Inrush current limiters are not damaged when directly connected to V_{max} even without additional current limitation
- Marking: Type, manufacturer's logo, reference temperature in °C and date code YYWW
- VDE approval for selected types (licence number 104843 E)
- Qualification based on AEC-Q200, Rev. D for B59412C1130B070 and B59451C1130B070
- RoHS-compatible

Dimensional drawing



Dimensions in mm

Type	W _{max}	h _{max}	th _{max}	Ød
C1412	15.0	19.0	7.5	8.0
C1451	15.0	19.0	7.5	0.8
C750	12.5	16.5	5.0	0.6
C751	12.5	16.5	7.0	0.6
C755	12.5	16.5	7.0	0.6

Delivery mode

Cardboard strips

General technical data

Operating cycles at V _{max}	(charging of capacitor)	N _c	> 50000	cycles
Switching cycles at V _{max}	(failure mode)	N_{f}	> 100	cycles
Operating temperature range	(V = 0)	T _{op}	-40/+125	°C
Operating temperature range	$(V = V_{max})$	T _{op}	-20/+85	°C

Electrical specifications and ordering codes

Туре	V_{max}	$V_{link,max}$	R_R	ΔR_{R}	T_{ref}	C_{th}	τ_{th}	Approvals	Ordering code
					(typ.)				
	V AC	V DC	Ω	%	°C	J/K	s		
C1412	440	620	120	±25	130	2.1	100	_	B59412C1130B070
C1451	440	620	56	±25	130	2.1	100	_	B59451C1130B070
C750	260	360	25	±25	115	1.0	100	X	B59750C0120A070
C751	260	360	50	±25	115	1.4	120	X	B59751C0120A070
C755	560	800	500	±25	110	1.4	120	X	B59755C0115A070



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Reliability data

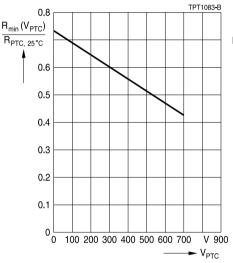
Test	Standard	Test conditions	$ \Delta R_{25}/R_{25} $
Electrical endurance,		Room temperature, V _{link,max}	< 25%
cycling		applied energy $< C_{th} \cdot (T_{ref} - T_A)$	
		Number of cycles: 100 000	
Electrical endurance,	IEC 60738-1	Storage at V _{max} /T _{op,max} (V _{max})	< 25%
constant		Test duration: 1000 h	
Damp heat	IEC 60738-1	Temperature of air: 40 °C	< 10%
		Relative humidity of air: 93%	
		Duration: 56 days	
		Test according to IEC 60068-2-78	
Rapid change	IEC 60738-1	$T_1 = T_{op,min} (0 \text{ V}), T_2 = T_{op,max} (0 \text{ V})$	< 10%
of temperature		Number of cycles: 5	
		Test duration: 30 min	
		Test according to IEC 60068-2-14, test Na	
Vibration	IEC 60738-1	Frequency range: 10 to 55 Hz	< 5%
		Displacement amplitude: 0.75 mm	
		Test duration: 3 × 2 h	
		Test according to IEC 60068-2-6, test Fc	
Climatic sequence	IEC 60738-1	Dry heat: $T = T_{op,max}(0 \text{ V})$	< 10%
		Test duration: 16 h	
		Damp heat first cycle	
		Cold: $T = T_{op,min} (0 \text{ V})$	
		Test duration: 2 h	
		Damp heat 5 cycles	
		Tests performed according to	
		IEC 60068-2-30	



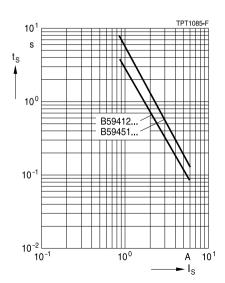
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Characteristics

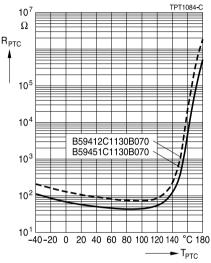
Minimum resistance of PTC thermistors versus applied voltage (pulsed)



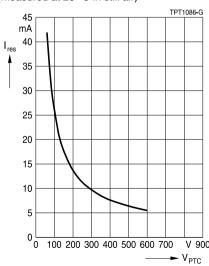
Switching time t_s versus switching current I_s (measured at 25 °C in still air)



PTC resistance R_{PTC} versus PTC temperature T_{PTC} (measured at low signal voltage)



Residual current in high-ohmic state I_{res} as function of applied voltage V_{PTC} , typical (measured at 25 °C in still air)



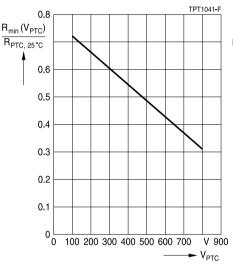
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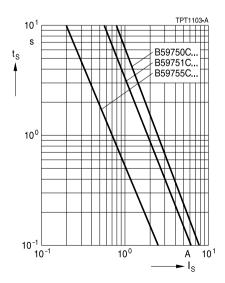
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Characteristics

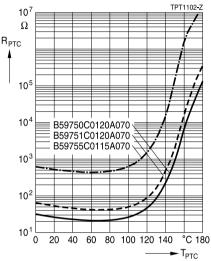
Minimum resistance of PTC thermistors versus applied voltage (pulsed)



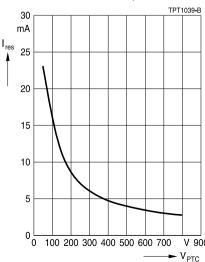
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Calculation of the number of required PTC elements

Number of required PTC elements (connected in parallel) as function of capacitance and charging voltage of smoothing or DC link capacitor:

$$N \ge \frac{C \cdot V^2}{2 \cdot C_{th} \cdot (T_{ref} - T_{A,max})}$$

N	Number of required PTC thermistors connected in parallel
С	Capacitance of smoothing or DC link capacitor in F
V	Charging voltage of capacitor in V
$\overline{C_{th}}$	Heat capacity in J/K
T _{ref}	Reference temperature of PTC in °C
$T_{A,max}$	Expected maximum ambient temperature in °C

In case of large N values the resulting resistance of the parallel PTC network might be too low for effective limitation of the charging current. In this case a combination of series and parallel connected PTC thermistors can be used.



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Cautions and warnings

General

- EPCOS thermistors are designed for specific applications and should not be used for purposes not identified in our specifications, application notes and data books unless otherwise agreed with EPCOS during the design-in-phase.
- Ensure suitability of thermistor through reliability testing during the design-in phase. The thermistors should be evaluated taking into consideration worst-case conditions.

Storage

- Store thermistors only in original packaging. Do not open the package before storage.
- Storage conditions in original packaging: storage temperature −25 °C ... +45 °C, relative humidity ≤75% annual mean, maximum 95%, dew precipitation is inadmissible.
- Avoid contamination of thermistors surface during storage, handling and processing.
- Avoid storage of thermistor in harmful environment with effect on function on long-term operation (examples given under operation precautions).
- Use thermistor within the following period after delivery:
 - Through-hole devices (housed and leaded PTCs): 24 months
 - Motor protection sensors, glass-encapsulated sensors and probe assemblies: 24 months
 - Telecom pair and quattro protectors (TPP, TQP): 24 months
 - Leadless PTC thermistors for pressure contacting: 12 months
 - Leadless PTC thermistors for soldering: 6 months
 - SMDs in EIA sizes 3225 and 4032, and for PTCs with metal tags: 24 months
 - SMDs in EIA sizes 0402, 0603, 0805 and 1210: 12 months

Handling

- PTCs must not be dropped. Chip-offs must not be caused during handling of PTCs.
- Components must not be touched with bare hands. Gloves are recommended.
- Avoid contamination of thermistor surface during handling.

Soldering (where applicable)

- Use rosin-type flux or non-activated flux.
- Insufficient preheating may cause ceramic cracks.
- Rapid cooling by dipping in solvent is not recommended.
- Complete removal of flux is recommended.
- Standard PTC heaters are not suitable for soldering.



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Mounting

- Electrode must not be scratched before/during/after the mounting process.
- Contacts and housing used for assembly with thermistor have to be clean before mounting. Especially grease or oil must be removed.
- When PTC thermistors are encapsulated with sealing material, the precautions given in chapter "Mounting instructions", "Sealing and potting" must be observed.
- When the thermistor is mounted, there must not be any foreign body between the electrode of the thermistor and the clamping contact.
- The minimum force of the clamping contacts pressing against the PTC must be 10 N.
- During operation, the thermistor's surface temperature can be very high. Ensure that adjacent components are placed at a sufficient distance from the thermistor to allow for proper cooling at the thermistors.
- Ensure that adjacent materials are designed for operation at temperatures comparable to the surface temperature of thermistor. Be sure that surrounding parts and materials can withstand this temperature.
- Avoid contamination of thermistor surface during processing.

Operation

- Use thermistors only within the specified temperature operating range.
- Use thermistors only within the specified voltage and current ranges.
- Environmental conditions must not harm the thermistors. Use thermistors only in normal atmospheric conditions. Avoid use in deoxidizing gases (chlorine gas, hydrogen sulfide gas, ammonia gas, sulfuric acid gas etc), corrosive agents, humid or salty conditions. Contact with any liquids and solvents should be prevented.
- Be sure to provide an appropriate fail-safe function to prevent secondary product damage caused by abnormal function (e.g. use VDR for limitation of overvoltage condition).

This listing does not claim to be complete, but merely reflects the experience of EPCOS AG.



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Symbols and terms

Symbol	Term
A	Area
С	Capacitance
C_{th}	Heat capacity
f	Frequency
I	Current
I _{max}	Maximum current
I_R	Rated current
I _{res}	Residual current
I_{PTC}	PTC current
I_r	Residual currrent
$\mathbf{I}_{r,oil}$	Residual currrent in oil (for level sensors)
$I_{r,air}$	Residual currrent in air (for level sensors)
I_{RMS}	Root-mean-square value of current
I_S	Switching current
I _{Smax}	Maximum switching current
LCT	Lower category temperature
N	Number (integer)
N_c	Operating cycles at V _{max} , charging of capacitor
N_{f}	Switching cycles at V _{max} , failure mode
Р	Power
P ₂₅	Maximum power at 25 °C
P_{el}	Electrical power
P_{diss}	Dissipation power
R_{G}	Generator internal resistance
R_{min}	Minimum resistance
R_R	Rated resistance
ΔR_R	Tolerance of R _R
R_P	Parallel resistance
R _{PTC}	PTC resistance
R_{ref}	Reference resistance
R_s	Series resistance
R ₂₅	Resistance at 25 °C
R _{25,match}	Resistance matching per reel/ packing unit at 25 °C
ΔR_{25}	Tolerance of R₂₅
Т	Temperature
t	Time
T_A	Ambient temperature



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t_R

t. Thermal threshold time $T_{\rm C}$ Ferroelectric Curie temperature Settling time (for level sensors) t⊨

Ть Rated temperature T_{sense} Sensing temperature T_{op} Operating temperature PTC temperature Тртс Response time

Trof Reference temperature

T_{Bmin} Temperature at minimum resistance

Switching time t_s Surface temperature Teurf

UCT Upper category temperature

V or Val Voltage (with subscript only for distinction from volume) Maximum DC charge voltage of the surge generator $V_{c(max)}$

 $V_{\text{F.max}}$ Maximum voltage applied at fault conditions in protection mode

 V_{RMS} Root-mean-square value of voltage

 V_{RD} Breakdown voltage Vinc Insulation test voltage $V_{link.max}$ Maximum link voltage Maximum operating voltage V_{max}

 $V_{\text{max,dyn}}$ Maximum dynamic (short-time) operating voltage

Measuring voltage V_{meas}

 $V_{meas,max}$ Maximum measuring voltage

 V_R Rated voltage

 V_{PTC} Voltage drop across a PTC thermistor

Temperature coefficient α Tolerance, change Δ Dissipation factor δ_{th}

Thermal cooling time constant τ_{th}

Failure rate λ

е Lead spacing (in mm)

Abbreviations / Notes

SMD Surface-mount devices

- * To be replaced by a number in ordering codes, type designations etc.
- + To be replaced by a letter

All dimensions are given in mm.

The commas used in numerical values denote decimal points.



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- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
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