

# MATERIAL INFORMATION

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# SUPPORT FILAMENT SERIES™

## Support HIPS SP™



**Support HIPS SP™** - The HIPS material is dedicated as support for styrene materials of the Compositum ABS, Compositum ASA, and Compositum PCABS series. This material is soluble in citric acid based solvents (D-Limonene) and may be used as a break-off support.

It comes in white in two standard diameters: 1.75mm oraz 2.85mm.

Weight of material on the spool: 1.0kg

Tolerance of the deviation of the cross-sectional area over the length: 0.01

Hot-end temperature: 230-245°C

Bed temperature: depending on the model material.



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