## RI-23 Series Dry Reed Switch



## RI-23 Series

Micro dry-reed switch hermetically sealed in a gas-filled envelope. Single-pole, single-throw (SPST) type, having normally open contacts, and containing two magnetically actuated reeds.

The switch is of the double-ended type and may be actuated by an electromagnet, a permanent magnet or a combination of both.

The device is intended for use in sensors, relays, pulse counters or similar devices.

## RI-23 Series Features

- General purpose reed switch
- Contact layers: Gold, plated ruthenium
- Superior glass-to-metal seal and blade alignment
- Excellent life expectancy and reliability



## General data for all models RI-23

Dimensions in inches (mm)

## AT-Customization / Preformed Leads

Besides the standard models, customized products can also be supplied offering the following options:

- Operate and release ranges to customer specification
- Cropped and/or preformed leads


## Coils

All characteristics are measured using the Philips Standard Coil. For definitions of the Philips Standard Coil, refer to "Application Notes" in the Reed Switch Technical \& Application Information Section of this catalog.

## Life expectancy and reliability

The life expectancy data given below are valid for a coil energized at 1.25 times the published maximum operate value for each type in the RI- 23 series.

## No load conditions (operating frequency: 100Hz)

Life expectancy : min. $10^{8}$ operations with a failure rate of less than $10^{-9}$ with a confidence level of $90 \%$. End of life criteria:
Contact resistance $>1 \Omega$ after 2 ms

Release time $>2 \mathrm{~ms}$ (latching or contact sticking).
Loaded conditions (resistive load: 12 V; 4 mA; ( 15 mA peak); operating frequency: $\mathbf{1 7 0 ~ H z ) ~}$
Life expectancy: min. $10^{7}$ operations with a failure rate of less than $10^{-8}$ with a confidence level of $90 \%$.

End of life criteria:
Contact resistance $>2 \Omega$ after 4 ms
Release time $>0.7 \mathrm{~ms}$ (latching or contact sticking). Switching different loads involves different life expectancy and reliability data. Further information is available on request.

## Mechanical Data

Contact arrangement is normally open; lead finish is tinned; net mass is approximately 190 mg ; and can be mounted in any position.

## Shock

The switches are tested in accordance with "IEC 68-2-27", test Ea (peak acceleration 150 G, half sinewave; duration 11 ms ). Such a shock will not cause an open switch (no magnetic field present) to close, nor a switch kept closed by an 80 AT coil to open.

## Rl-23 Series Dry Reed Switch

| Model Number | RI-23AAA | RI-23AA | RI-23A | RI-23B | RI-23C |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |

## Parameters <br> Test Conditions Units

| Operating Characteristics |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Operate Range |  | AT | 8-16 | 14-23 | 18-32 | 28-52 | 46-70 |
| Release Range |  | AT | 4-14 | 7.5-17.5 | 8-22 | 12-29 | 16-32 |
| Operate Time - including bounce (typ.) | energization 100 AT | ms | 0.1 (20AT) | 0.25 (29AT) | 0.25 (40AT) | 0.25 (65AT) | 0.25 (88AT) |
| Bounce Time (typ.) | energization 100 AT | ms | 0.05 (20AT) | 0.15 (29AT) | 0.15 (40AT) | 0.15 (65AT) | 0.15 (88AT) |
| Release Time (max) | energization 100 AT | $\mu \mathrm{s}$ | 70 (20AT) | 30 (29AT) | 30 (40AT) | 30 (65AT) | 30 (88AT) |
| Resonant Frequency (typ.) |  | Hz | 5500 | 5500 | 5500 | 5500 | 5500 |
| Electrical Characteristics |  |  |  |  |  |  |  |
| Switched Power (max) |  | W | 10 | 10 | 10 | 10 | 10 |
| Switched Voltage DC (max) |  | V | 200 | 200 | 200 | 200 | 200 |
| Switched Voltage AC, RMS value (max) |  | V | 140 | 140 | 140 | 140 | 140 |
| Switched Current DC (max) |  | mA | 250 | 500 | 500 | 500 | 500 |
| Switched Current AC, RMS value (max) |  | mA | 250 | 500 | 500 | 500 | 500 |
| Carry Current DC (max) |  | A | 1 | 1.5 | 2.5 | 2.5 | 2.75 |
| Breakdown Voltage (min) |  | V | 200 | 275 | 325 | 400 | 500 |
| Contact Resistance (initial max) | (energization) | $\mathrm{m} \Omega$ | 100 (20 AT) | 100 (25 AT) | 100 (30AT) | 100 (40 AT) | 100 (40 AT) |
| Contact Resistance (initial typ.) | (energization) | $\mathrm{m} \Omega$ | 70 (20 AT) | 70 (25 AT) | 70 (30 AT) | 70 (40 AT) | 70 (40 AT) |
| Contact Capacitance (max) | without test coil | pF | 0.3 | 0.3 | 0.25 | 0.25 | 0.25 |
| Insulation Resistance (min) | RH $\leq 45 \%$ | $\mathrm{M} \Omega$ | $10^{6}$ | $10^{6}$ | $10^{6}$ | $10^{6}$ | $10^{6}$ |

## Vibration

The switches are tested in accordance with "IEC 68-26", test Fc (acceleration 10G; below cross-over frequency 57 to 62 Hz ; amplitude 0.75 mm ; frequency range 10 to 2000 Hz , duration 90 minutes). Such a vibration will not cause an open switch (no magnetic field present) to close, nor a switch kept closed by an 80 AT coil to open.

## Mechanical Strength

The robustness of the terminations is tested in accordance with "IEC 68-2-21", test $\mathrm{Ua}_{1}$ ( $\operatorname{load} 40 \mathrm{~N}$ ).

## Operating and Storage Temperature

Operating ambient temperature; min: $-55^{\circ} \mathrm{C}$; max: $+125^{\circ} \mathrm{C}$. Storage temperature; min: $-55^{\circ} \mathrm{C}$; max: $+125^{\circ} \mathrm{C}$. Note: Temperature excursions up to $150^{\circ} \mathrm{C}$ may be permissible. For more information contact your nearest Coto Technology sales office.

## Soldering

The switch can withstand soldering heat in accordance with "IEC 68-2-20", test Tb, method 1B:solder bath at $350 \pm 10^{\circ} \mathrm{C}$ for $3.5 \pm 0.5 \mathrm{~s}$. Solderability is tested in
accordance with "IEC 68-2-20", test Ta, method 3: solder globule temperature $235^{\circ} \mathrm{C}$; ageing $1 \mathrm{~b}: 4$ hours steam.

## Welding

The leads can be welded.

## Mounting

The leads should not be bent closer than 1 mm to the glass-to-metal seals. Stress on the seals should be avoided. Care must be taken to prevent stray magnetic fields from influencing the operating and measuring conditions.

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