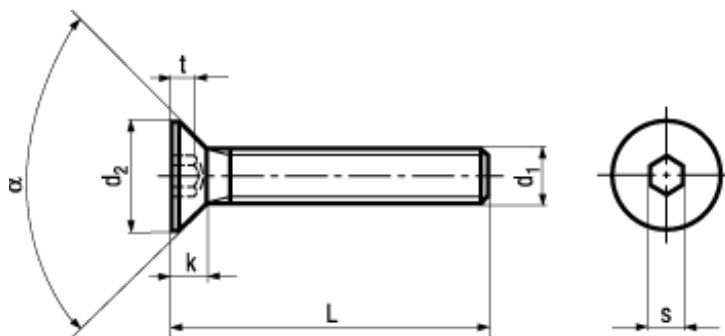




Standard withdrawn

The head marking is determining



<b>BN 21</b>
<b>Hex socket flat countersunk head screws</b>
fully threaded
Steel 010.9 / 10.9
zinc plated blue
• ~UNI 5933

**!** ISO 4042  
Fasteners hardness  $\geq 320$  HV with electroplated coatings:  
Susceptible to hydrogen embrittlement!  
Further notice to residual risks can be found in the introduction section.

**i** Fasteners to the given specification have a reduced loadability due to the head geometry according to ISO 898-1.  
The general change-over from DIN 7991 to ISO 10642 in the practice requires a verification of the application.

Article#	d <sub>1</sub>	d <sub>2</sub> max.	k max.	s	t	$\alpha$	L
5504176	M3	6	1,7	2	1,2	90°	(5)
1022741							(6)
1022768							8
1022776							10
1022784							12
1022792							(14)
1022806							16
1022814							(18)
1022822							20
5504290							25
5504420							30
5504296	M4	8	2,3	2,5	1,8	90°	(6)
1022830							8
1022849							10
1022857							12
1022865							(14)
1022873							16
1022881							(18)
1022903							20
1022911							(22)
1022938							25
1022946							30
1022954							35
1022962							40

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