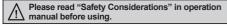
Terminal Type and Long Sensing Distance Type

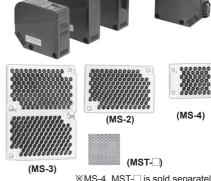
Features

- Sensitivity adjuster
- Timer function: ON Delay, OFF Delay, One-shot Delay
- NPN/PNP open collector output (DC power type)
- Self-diagnosis function (green LED turns on in stable level)
- Wide power supply range: Universal 24-240VDC/24-240VAC
- Protection structure IP66 (IEC standard)





Specifications



V: NAC A	MOT	امامه منا	senarately

Madal	Standard type	BX15M-TFR	BX5M-MFR	BX3M-PFR	BX700-DFR		
Model	With Timer	BX15M-TFR-T	BX5M-MFR-T	BX3M-PFR-T	BX700-DFR-T		
Sensing type		Through-beam	Retroreflective (standard type)	Retroreflective (built-in polarizing filter)	Diffuse reflective		
Sensing	distance	15m	5m ^{×1}	3m ^{×2}	700mm ^{*3}		
Sensing	target	Opaque materials of Min. Ø15mn	Translucent, opaque mater				
Hysteresis		Max. 20% at rated setting distance					
Respons	e time	Max. 20ms					
Power su	apply	24-240VAC~±10% 50/60Hz	z, 24-240VDC==±10% (rip	ple P-P: max. 10%)			
Power co	onsumption	Max. 3VA					
Light sou	irce	Infrared LED (850nm)		Red LED (660nm)	Infrared LED (940nm)		
Sensitivit	y adjustment	Sensitivity adjuster					
Operatio	n mode	Light ON/Dark ON operation					
Control o	output	Relay contact output (contact capacity: 30VDC= 3A, 250VAC ~ 3A at resistive load, contact composition: 1c) **4					
Relay life	cycle	Mechanically: min. 50,000,000, electrically: min. 100,000					
Self-diag	nosis output	Self-diagnosis indiactor (gre-	en LED) turns on at stable	e operation			
Timer fur	nction	Selectable ON delay, OFF d	elay, one shot delay by sl	de switch [delay time: 0.1 to 5	sec (timer adjuster)]		
Indicator		Operation indicator: yellow L	.ED, self-diagnosis indica	tor: green LED			
Connection		Terminal connection					
Insulation resistance		Over 20MΩ (at 500VDC megger)					
Insulation	n type	Double or strong insulation (mark: , dielectric voltag	e between the measured input	and the power: 1.5kV)		
Noise im	munity	±1,000V the square wave no	pise (pulse width: 1μs) by	the noise simulator			
Dielectric	strength	1500VAC 50/60Hz for 1minu	ite				
Vibration	Mechanical	1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours					
VIDIGUOII	Malfunction	1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 10 minutes					
Shock	Mechanical	500m/s² (approx. 50G) in each X, Y, Z direction for 3 times					
	Malfunction	100m/s² (approx. 10G) in each X, Y, Z direction for 3 times					
हूं Ambient illumination		Sunlight: max. 11,0001x, incandescent lamp: max. 3,0001x (receiver illumination)					
Ambient illumination Ambient temperature Ambient humidity		-20 to 55°C, storage: -25 to 70°C					
		35 to 85%RH, storage: 35 to 85%RH					
Protection structure		IP66 (IEC standard)					
Material		Case, lens cover: polycarbor bolt: steel chromium molybd	nate, sensing part: acrylic enum, nut: steel chromiur	, bracket: steel plate cold comr n molybdenum	nercial,		
A 000000	Individual	_	Reflector (MS-2)	Reflector (MS-3)	<u> </u>		
Accessory		Adjuster driver, fixing bracket, bolts, nuts					
Approval		CE					
Unit weight		TFR: approx. 225g TFR-T: approx. 226g	MFR: approx. 130g MFR-T: approx. 131g	PFR: approx. 148g PFR-T: approx. 149g	DFR: approx. 115g DFR-T: approx. 116g		

X1: The sensing distance is specified with using the MS-2 reflector. It is the same when using the MS-4 reflector (sold separately). The sensor can detect under 0.1m.

(C) Door/Area Sensors

(D) Proximity Sensors

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/ Sockets

(I) SSRs / Power Controllers

(N) Display Units

(P) Switching Mode Power Supplies

(Q) Stepper Motors

Logic Panels

(T) Software

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^{**2:} The sensing distance is specified with using the MS-3 reflector. When using the MS-2 reflector, the sensing distance is 0.1 to 2m. The sensor can detect under 0.1m. When using reflective tapes, the reflectivity will vary by the size of the tape. Please refer to the "Reflectivity By Reflective Tape Model" table before using the tapes.

^{%3:} Non-glossy white paper 200×200mm.

^{※4:} Relay contact output of 1a type is option.

^{*}The temperature or humidity mentioned in Environment indicates a non freezing or condensation environment.

Specifications

ODC power type, Solid state output type

With Timer BX16M-TDT-T BX3M-DDT-T BX3M-DDT-T BX700-DDT-T		T	-	1		1			
With Timer BX16M-TDT-T BX3M-DDT-T BX3M-DDT-T BX700-DDT-T	Model	Standard type	BX15M-TDT	BX5M-MDT	BX3M-PDT	BX700-DDT			
Common C		With Timer	BX15M-TDT-T	BX5M-MDT-T	BX3M-PDT-T	BX700-DDT-T			
Sensing target Opaque materials of Min. Ø60mm Translucent opaque materials of Min. Ø60mm Translucent opaque materials of Min. Ø60mm Max. 20% at rated setting distance	Sensing type		Through-beam			Diffuse reflective			
Opaque material Opaque mat	Sensing distance		15m	5m ^{*1}	3m ^{×2}	700mm ^{*3}			
Casponse time Max. 1ms	Sensing target			Opaque materials of Min. Ø					
2-24VDC=±10% (ripple P-P:max. 10%) 2-24VDC	Hysteresis								
Durrent consumption Max. 50mA Infrared LED (850nm) Red LED (660nm) Infrared LED (940nm)	Response time		Max. 1ms						
Infrared LED (850nm) Red LED (660nm) Infrared LED (940nm) Sensitivity adjustment Deparation mode Light ON/Dark ON operation mode switch NPN or PNP open collector output **Load voltage* max. 30VDC= **Load current: max. 200mA **Residual voltage - NPN: max. 1VDC=, PNP: max. 2.5VD NPN open collector output (green LED turns on at stable operation and output (transistor output) turns on) **Load voltage* max. 30VDC= **Load current: max. 200mA **Residual voltage - NPN: max. 1VDC=, PNP: max. 2.5VD NPN open collector output (green LED turns on at stable operation and output (transistor output) turns on) **Load voltage* max. 30VDC= **Load current: max. 50mA **Residual voltage - max. 1VDC=, 50mA), max. 0.4VDC(16mA) Protection circuit Reverse polarity protection circuit, output overcurrent (short-circuit) protection circuit Timer function Selectable ON delay, OFF delay, one shot delay by slide switch [delay time: 0.1 to 5sec (timer adjuster)] Operation indicator: Yellow LED, Self-diagnosis indicator: Green LED Terminal connection Terminal connection Terminal connection Terminal connection Over 20MQ (at 500VDC megger) **240V the square wave noise (pulse width: 1µs) by the noise simulator Dielectric strength Machanical Insm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours Machanical Shock Mechanical Mechanical Shock Mechanical Ambient illumination Ambient illumination Ambient illumination Ambient temperature 20 to 55°C, storage: -25 to 7°C Ambient humidity Ambient humidity P66 (IEC standard) Case, Lens cover: polycarbonate, sensing part: acrylic, bracket: steel plate cold commercial, both: steel chromium molybdenum molybdenum Individual Common Approval Individual Common Approval To T. approx. 211g MDT: approx. 123g PDT: approx. 141g DDT: approx. 116g	Power su	apply	12-24VDC== ±10% (ripple P-P:max. 10%)						
Sensitivity adjustment Sensitivity Selectativity Sensitivity adjuster Sensitivity adjustment sensitivity Selectativity Sensitivity adjustment, Soma 4 stable operation and sutput sensitivity of thems. 1000 and obj	Current of	consumption	Max. 50mA						
Departion mode Light ON/Dark ON operation mode switch NPN or PNP open collector output Load voltage: max. 30VDC: Load current: max. 200mA Residual voltage - NPN: max. 1VDC: PNP: max. 2.5VD Self-diagnosis output Protection circuit Reverse polarity protection circuit, output overcurrent (short-circuit) protection circuit Selectable ON delay, OFF delay, one shot delay by slide switch [delay time: 0.1 to 5sec (timer adjuster)] Operation indicator: Yellow LED, Self-diagnosis indicator: Green LED Connection Terminal connection Terminal connection Noise immunity 2240V the square wave noise (pulse width: 1μs) by the noise simulator Dielectric strength Mechanical Malfunction Mechanical Malfunction Mechanical Malfunction Momerature Ambient temperature - 20 to 55°C, storage: -25 to 70°C Malterial Malterial Case, Lens cover: polycarbonate, sensing part: acrylic, bracket: steel plate cold commercial, bolt; steel chromium molybdenum Poly: approx. 211g MDT: approx. 211g MDT: approx. 141g DDT: approx. 114g DDT: approx. 114g DDT: approx. 114g	Light sou	ırce	Infrared LED (850nm)		Red LED (660nm)	Infrared LED (940nm)			
NPN or PNP open collector output	Sensitivit	ty adjustment	Sensitivity adjuster						
Load voltage: max. 30/DC: ■Load current: max. 200mA ■Residual voltage - NPN: max. 1/DC: —, PNP: max. 2.5/DD Self-diagnosis output	Operation	n mode	Light ON/Dark ON operation	mode switch					
Load voltage: max. 30VDC → Load current: max. 50mA Residual voltage - max. 1VDC → (50mÅ), max. 0.4VDC(16mA) Protection circuit Reverse polarity protection circuit, output overcurrent (short-circuit) protection circuit Reverse polarity protection circuit, output overcurrent (short-circuit) protection circuit Selectable ON delay, OFF delay, one shot delay by slide switch [delay time: 0.1 to 5sec (timer adjuster)] Operation indicator: Yellow LED, Self-diagnosis indicator: Green LED Connection Terminal connection Indicator Connection Terminal connection Indicator Connection Terminal connection Indicator Cover 20MΩ (at 500VDC megger)	Control o	output	NPN or PNP open collector output ◆Load voltage: max. 30VDC ◆Load current: max. 200mA ◆Residual voltage - NPN: max. 1VDC, PNP: max. 2.5VDC						
Selectable ON delay, OFF delay, one shot delay by slide switch [delay time: 0.1 to 5sec (timer adjuster)] Operation indicator: Yellow LED, Self-diagnosis indicator: Green LED Operation fer LED Operation indicator: Yellow LED, Self-diagnosis indicator: Green LED Operation indicator: Yellow LED, Self-diagnosis indicator: Self-diagnosis	Self-diag	nosis output	NPN open collector output (green LED turns on at stable operation and output (transistor output) turns on) •Load voltage: max. 30VDC:- •Load current: max. 50mA •Residual voltage - max. 1VDC:-(50mA), max. 0.4VDC(16mA)						
Operation indicator: Yellow LED, Self-diagnosis indicator: Green LED	Protectio	n circuit	Reverse polarity protection circuit, output overcurrent (short-circuit) protection circuit						
Terminal connection Terminal concention Terminal	Timer fur	nction	Selectable ON delay, OFF delay, one shot delay by slide switch [delay time: 0.1 to 5sec (timer adjuster)]						
Noise immunity ±240V the square wave noise (pulse width: 1μs) by the noise simulator	Indicator		Operation indicator: Yellow LED, Self-diagnosis indicator: Green LED						
Noise immunity ±240V the square wave noise (pulse width: 1µs) by the noise simulator 1500VAC 50/60Hz for 1minute	Connecti	ion	Terminal connection						
Dielectric strength 1500VAC 50/60Hz for 1minute	Insulation	n resistance	Over 20MΩ (at 500VDC megger)						
Mechanical 1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours Malfunction 1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 10 minutes Mechanical 500m/s² (approx. 50G) in each X, Y, Z direction for 3 times Malfunction 100m/s² (approx. 10G) in each X, Y, Z direction for 3 times Ambient illumination Sunlight: Max. 11,000Ix, Incandescent lamp: Max. 3,000Ix (receiver illumination) Ambient temperature -20 to 55°C, storage: -25 to 70°C Ambient humidity 35 to 85%RH, storage: 35 to 85%RH Protection structure IP66 (IEC standard) Case, Lens cover: polycarbonate, sensing part: acrylic, bracket: steel plate cold commercial, bolt: steel chromium molybdenum, nut: steel chromium molybdenum Accessory Individual — Reflector (MS-2) Reflector (MS-3) — Common Adjuster driver, fixing bracket, bolts, nuts Approval Init weight TDT: approx. 211g MDT: approx. 123g PDT: approx. 141g DDT: approx. 116g	Noise im	munity	±240V the square wave noise (pulse width: 1μs) by the noise simulator						
Malfunction Malfunction 1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 10 minutes Mechanical 500m/s² (approx. 50G) in each X, Y, Z direction for 3 times Malfunction 100m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 500m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 500m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 500m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 500m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 500m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 500m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 500m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 500m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 500m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 500m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 500m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 500m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 500m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 500m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 500m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 500m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 500m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 600m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 600m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 600m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 600m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 600m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 600m/s² (approx. 10G) in each X, Y, Z direction for 3 times Malfunction 600m/s²	Dielectric	strength	1500VAC 50/60Hz for 1minute						
Malfunction 1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 10 minutes			1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours						
Malfunction	VIDIALIOII		1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 10 minutes						
Malfunction 100m/s² (approx. 10G) in each X, Y, Z direction for 3 times	Shock	Mechanical	500m/s² (approx. 50G) in each X, Y, Z direction for 3 times						
Protection structure IP66 (IEC standard) Case, Lens cover: polycarbonate, sensing part: acrylic, bracket: steel plate cold commercial, bolt: steel chromium molybdenum nut: steel chromium molybdenum Accessory Common Adjuster driver, fixing bracket, bolts, nuts Approval Common TDT: approx. 211g MDT: approx. 123g PDT: approx. 141g DDT: approx. 116g	OHOUR	Malfunction	100m/s² (approx. 10G) in each X, Y, Z direction for 3 times						
Protection structure IP66 (IEC standard) Case, Lens cover: polycarbonate, sensing part: acrylic, bracket: steel plate cold commercial, bolt: steel chromium molybdenum nut: steel chromium molybdenum Accessory Common Adjuster driver, fixing bracket, bolts, nuts Approval Common TDT: approx. 211g MDT: approx. 123g PDT: approx. 141g DDT: approx. 116g	Ambient illumination		Sunlight: Max. 11,0001x, Incandescent lamp: Max. 3,0001x (receiver illumination)						
Protection structure IP66 (IEC standard) Case, Lens cover: polycarbonate, sensing part: acrylic, bracket: steel plate cold commercial, bolt: steel chromium molybdenum nut: steel chromium molybdenum Accessory Common Adjuster driver, fixing bracket, bolts, nuts Approval Common TDT: approx. 211g MDT: approx. 123g PDT: approx. 141g DDT: approx. 116g	Ambient temperature Ambient humidity		-20 to 55°C, storage: -25 to 70°C						
Case, Lens cover: polycarbonate, sensing part: acrylic, bracket: steel plate cold commercial, bolt: steel chromium molybdenum, nut: steel chromium molybdenum Accessory Individual — Reflector (MS-2) Reflector (MS-3) — Common Adjuster driver, fixing bracket, bolts, nuts Approval C Case, Lens cover: polycarbonate, sensing part: acrylic, bracket: steel plate cold commercial, bolt: steel chromium molybdenum — Reflector (MS-2) Reflector (MS-3) — Common Adjuster driver, fixing bracket, bolts, nuts Approval TDT: approx. 211g MDT: approx. 123g PDT: approx. 141g DDT: approx. 116g			35 to 85%RH, storage: 35 to 85%RH						
bolt: steel chromium molybdenum, nut: steel chromium molybdenum Individual — Reflector (MS-2) Reflector (MS-3) —	Protection structure		IP66 (IEC standard)						
Accessory Common Adjuster driver, fixing bracket, bolts, nuts Approval TDT: approx. 211g MDT: approx. 123g PDT: approx. 141g DDT: approx. 116g	Material								
Common Adjuster driver, fixing bracket, bolts, nuts Approval C€ TDT: approx. 211g MDT: approx. 123g PDT: approx. 141g DDT: approx. 116g	Accesses		_	Reflector (MS-2)	Reflector (MS-3)	_			
Init weight TDT: approx. 211g MDT: approx. 123g PDT: approx. 141g DDT: approx. 116g	AUUUUSS01		Adjuster driver, fixing bracket, bolts, nuts						
	Approval		CE						
	Unit weight								

X1: The sensing distance is specified with using the MS-2 reflector. It is the same when using the MS-4 reflector (sold separately).
The sensor can detect under 0.1m.

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^{**2:} The sensing distance is specified with using the MS-3 reflector. When using the MS-2 reflector, the sensing distance is 0.1 to 2m. The sensor can detect under 0.1m.

When using reflective tapes, the reflectivity will vary by the size of the tape. Please refer to the "Reflectivity By Reflective Tape Model" table before using the tapes.

^{*3:} Non-glossy white paper 200×200mm.

^{*}The temperature or humidity mentioned in Environment indicates a non freezing or condensation environment.

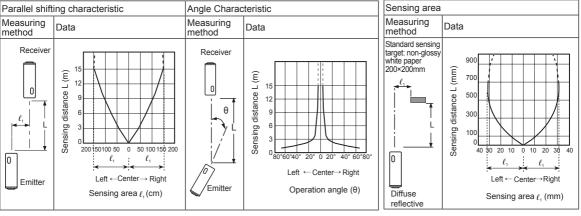
Long Sensing, Amplifier Built-in Type With Universal Voltage (terminal)

Feature Data

- Through-beam type
- BX15M-TFR / BX15M-TFR-T
- BX15M-TDT / BX15M-TDT-T

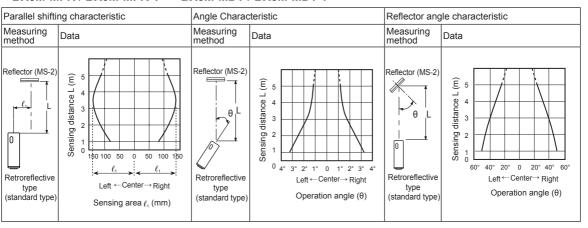
O Diffuse reflective type

- BX700-DFR / BX700-DFR-T
- BX700-DDT / BX700-DDT-T



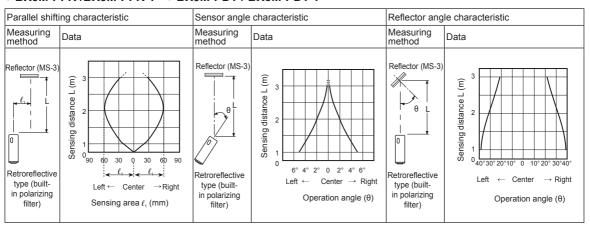
Retroreflective type

• BX5M-MFR / BX5M-MFR-T • BX5M-MDT / BX5M-MDT-T



© Retroreflective type (Built-in polarizing filter)

BX3M-PFR /BX3M-PFR-T BX3M-PDT / BX3M-PDT-T



(C)
Door/Area
Sensors

(D)
Proximity
Sensors

(E) Pressure Sensors

Rotary Encoders (G)

(G)
Connectors/
Connector Cables/
Sensor Distribution
Boxes/ Sockets

Temperature Controllers

(I) SSRs / Power Controllers

> (J) Counters

() imers

(L) Panel Meters

(M) Tacho / Speed / Pulse Meters

(N) Display Units

(O) Sensor Controllers

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers & Controllers

& Controllers
(R)
Graphic/
Logic
Panels

(S) Field Network

(T) Software

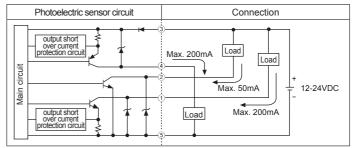
Autonics A-63

Control Output Diagram

Free power type (Relay contact output)

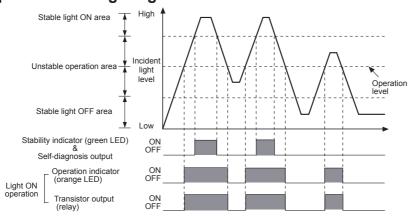
Photoelectric sensor circuit Connection Universal power circuit 5 + 24-240VAC 24-240VDC N.O. OUT 250VAC 3A 30VDC 3A Output relay

DC power type (NPN/PNP open collector simultaneous output)



*In case of product with the output protection device, if terminals of control output are short-circuited or overcurrent condition exists, the control output will turn off due to protection circuit.

■ Operation Timing Diagram



**The waveforms of "Operation indicator" and "Transistor output" are for Light ON operation. They are opposite operation for Dark ON operation.
**If the control output terminal is short-circuit or over current than the rated current flows in the unit, the sensor does not operate normally by protection circuit.

Timer Mode

Timer mode	Switch position		Status of light	Received light	
Timer mode	S1	S2	Operation mode	Interrupted light	
		ON	Light ON	ON	
Normal	ON			OFF	
Nomiai	ON		Dark ON	ON	
				OFF	
		OFF	Light ON	ON	
One-shot Delay	ON			OFF	
One-shot Delay			Dark ON	ON	T T
				OFF	
		ON	Light ON	ON	
ON Delay	OFF			OFF	(
ON Delay			Dark ON	ON	<u> </u>
				OFF	<u> </u>
			Light ON	ON	
OFF Delay	OFF			OFF	_ _
Of 1 Delay			Dark ON	ON	т
				OFF	I.

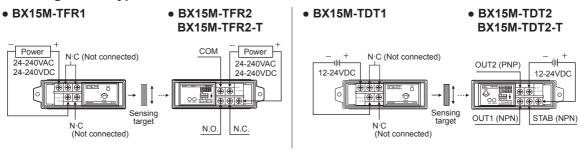
XT: Time can be set by the timer adjuster.

XConversion to other timer modes is applied after a former mode is finished.

Long Sensing, Amplifier Built-in Type With Universal Voltage (terminal)

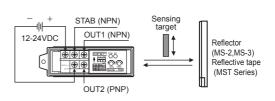
Connections

Through-beam type



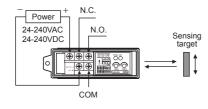
© Retroreflective type / Retroreflective type with polarizing filter

- BX5M-MFR, BX5M-MFR-T (standard type)
- BX3M-PFR, BX3M-PFR-T (built-in polarizing filter)
- Power Sensing target 24-240VAC N.O. 24-240VDC Reflector (MS-2.MS-3) THE Reflective tape (MST Series) COM
- BX5M-MDT, BX5M-MDT-T (standard type)
- BX3M-PDT, BX3M-PDT-T (built-in polarizing filter)

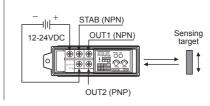


O Diffuse reflective type

• BX700-DFR, BX700-DFR-T

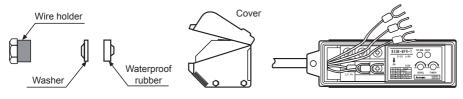


BX700-DDT, BX700-DDT-T



Cable

(unit: mm) Ø6 to 10mm 1 Terminal size 4 2 Terminals Max. 10 Max. 10 (5) (3) Min. 3.6 Max. Max. Max. 19 Max. 19 60



XTo connect the wires on the terminal, following as above figures.

**Select the round wire with the size of Ø6 to 10mm for the waterproof and tighten the cable holder by torque of 1.0 to 1.5N·m.

**To connect the wires on the terminal, tighten screws by torque of 0.8N·m.

(C) Door/Area Sensors

(D) Proximity Sensors

(F) Rotary Encoders

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/ Sockets

(I) SSRs / Power Controllers

(J) Counters

(N) Display Units

(O) Sensor Controllers

(P) Switching Mode Power Supplies

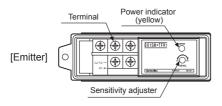
(Q) Stepper Motors & Drivers & Controllers

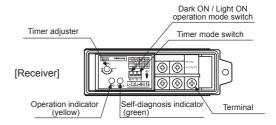
(R) Graphic/ Logic Panels

A-65 **Autonics**

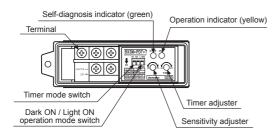
■ Front Panel Identification

Through-beam type

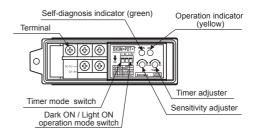




Retroreflective type (Standard type, Built-in polarizing filter)



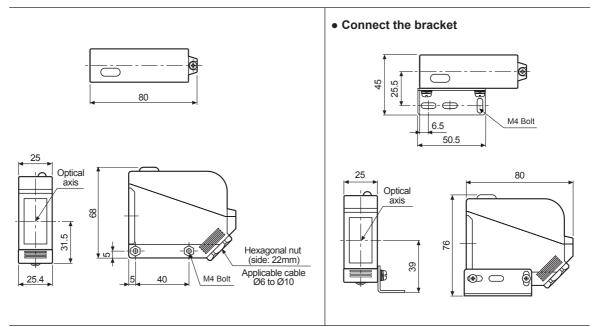
O Diffuse reflective type



XThere are no timer mode switch and the timer adjuster in no timer function type.

Dimensions

(unit: mm)



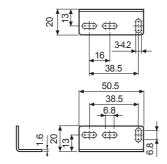
A-66 Autonics

Long Sensing, Amplifier Built-in Type With Universal Voltage (terminal)

Dimensions

Bracket

(unit: mm)



(D) Proximity Sensors

(C) Door/Area Sensors

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/ Sockets

(I) SSRs / Power Controllers

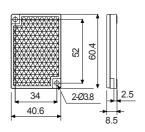
(P) Switching Mode Power Supplies

(Q) Stepper Motors

(R) Graphic/ Logic Panels

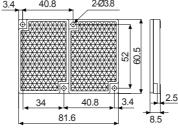
Reflector

· MS-2



40.8 2-Ø3.8

· MS-3 (sold separately)



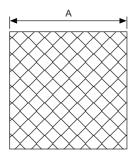
2-Ø3.2

20

29.3

· MS-4 (sold separately)

• Reflective tape (sold separately)



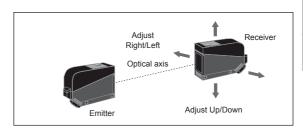


	(unit: mm)
Model	A
MST-50-10	□50
MST-100-5	□100
MST-200-2	□200

Mounting and Sensitivity Adjustment

Through-beam type

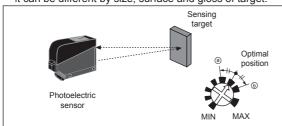
- 1. Supply the power to the photoelectric sensor, after setting the emitter and the receiver facing each other.
- 2. Set the receiver in center of position in the middle of the operation range of indicator by adjusting the receiver or the emitter right and left, up and down.
- 3. After the adjustment, check the stability of operation by putting the object at the optical axis.
- XIf the sensing target is translucent body or smaller than Ø15mm, it can be missed by sensor because light
- XSensitivity adjustment: Refer to the diffuse reflective type's.



A-67 **Autonics**

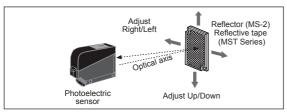
O Diffuse reflective type

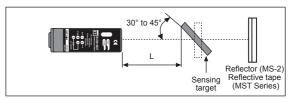
- The sensitivity should be adjusted depending on a sensing target or mounting place.
- Set the sensing target at a position to be sensed by the beam, then turn the sensitivity adjuster from the min. position of the sensitivity adjuster to the position @ where the operation indicator (yellow LED) turns ON. (The self-diagnosis indicator (green LED) is in OFF status.)
- 3. The operation indicator turns OFF, when the sensing target is removed from the position (a). Without the sensing target, turn the sensitivity adjuster from the position (a) to position (b) where the operation indicator (yellow LED) turns ON. (If the operation indicator does not turn ON, max. position of the sensitivity adjuster is (b).)
- Set the sensitivity adjuster at the center of two switching position (a), (b).
- ※Above sensitivity adjustment is for Light ON mode. If it is for Dark ON mode, operation indicator (yellow LED) operates opposite.
- %The sensing distance indicated on specification chart is for 200×200mm of non-glossy white paper. Be sure that it can be different by size, surface and gloss of target.



Retroreflective type

- Supply the power to the photoelectric sensor, after setting the photoelectric sensor and the reflector or reflective tape face to face.
- Set the photoelectric sensor in the position which indicator turns on, by adjusting the reflector (or reflective tape) or the sensor right and left, up and down.
- Fix both units tightly after checking that the unit detects the target.
- XIf using more than 2 photoelectric sensors in parallel, the space among them should be more than 30cm.
- XIf reflectance of target is higher than non-glossy white paper, it might cause malfunction by reflection from the target when the target is near to photoelectric sensor. Therefore put enough space between the target and the photoelectric sensor or the surface of the target should be installed at angle of 30° to 45° against optical axis. (When a sensing target with high reflectance near by, photoelectric sensing with the polarizing filter should be used.)
- X Sensitivity adjustment: Refer to the diffuse reflective type's.



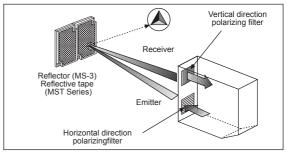


- XIf the mounting place is too narrow, please use MS-4 instead of MS-2.
- ※Please use reflective tape (MST Series) for where a reflector is not installed.



© Retroreflective type (Built-in polarizing filter)

The light passed through the polarizing filter of the emitter reaches to the MS-3 reflector or reflective tape converting as horizontal direction. It reaches to the receiver element of polarizing filter converting as vertical by the MS-3 reflector or reflective tape. Therefore, this type can also detect reflective mirror.



※Please use reflective tape (MST Series) for where a reflector is not installed.

Reflectivity by Reflective Tape Model

Model	Standard	Built-in polarizing filter
MST-50-10 (50×50mm)	90%	30%
MST-100-5 (100×100mm)	100%	40%
MST-200-2 (200×200mm)	110%	60%

- XThis reflectivity is based on the reflector (MS-2).
- ※Reflectivity may vary depending on usage environment and installation conditions.

The sensing distance and minimum sensing target size increase as the size of the tape increases.

Please check the reflectivity before using reflective tapes.

※For using reflective tape, installation distance should be min. 20mm.

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