

### Flow Sens FS1L / FS1LA

# Thermal Mass Flow Sensor for all-purpose use in Liquids



#### **Product**

The Flow Sens is the result of continuous development of IST AG quality products. The layout of the Sensor that is optimised for measurements in dielectric liquids like oil or pure water. It consists of two temperature depending platinum-resistors, both deposited on one chip. The low-ohm resistor with a small area is used as a heater, whereas the other high-ohm resistor serves to measure the reference temperature. Using a bridge circuit, the differing resistance value of two elements leads to different (self) heating. The (self) heating is dependent upon the applied voltage, the mass flow, and the media in which the sensor is located. Higher voltage increases self heating, a higher flow rate increases cooling. If the self heating is kept constantly by a suitable controller, the voltage increases with higher flow rates and therefore becomes a measure for the mass flow. As a result of his little thermal mass, this sensor has fast heating and cooling response times. The measuring principle of the sensor can be used for large operation ranges. The Flow Sens is also available with a plastic housing of  $\varnothing$  6mm. This option provides the user with ideal opportunities to incorporate the element into custom-built applications or specific housings, e.g. into a T-piece.

#### **Advantages**

- Easy adaptable for different applications or into housings
- Simple signal processing and calibration
- Insensitive to contamination
- No moving parts
- Excellent reproducibility
- Excellent long -term stability
- Best price-performance ratio

#### **Applications**

- HVAC and building control solutions
- Automotive industry
- Medical devices
- Device monitoring
- Cooling devices
- Food industry







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#### **Technical Data**

Measuring principle thermal

Measuring range 0.01 ... 10 m/s (higher rates upon request)

< 3% current measuring value (dependent on electronic and calibration) Accuracy

< 1 min (depending on mounting) Warm up time

< 100 ms (depending on velocity and dT) Response time

Temperature range -30 ... + 150 ℃

Temperature sensitivity < 0.1 %/K (dependent on electronic)

Electrical connection 3 pins, Leads AWG30, insulated with PTFE, or custom specific

Heater  $R_H(0^{\circ}C) = 45 \Omega \pm 1\%$  $R_s(0^{\circ}C) = 1200 \Omega \pm 1\%$ Referenz element Required Voltages typical 0 - 10 V at dT = 10 K

Dielectric strength ± 10 V (! heater rating ! dependent on flow)

Substrate material Al2O3 ceramic

In general All data are temporary and valid in pure water. Other media and higher

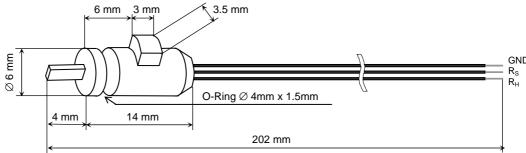
requirements upon request. No responsibility accepted.

#### **Construction size**

#### FS1L.0.1L.195















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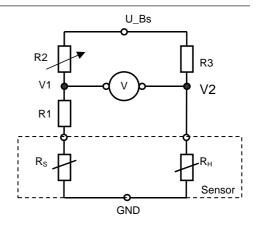
### Thermal Mass Flow Sensor for all-purpose use in Liquids

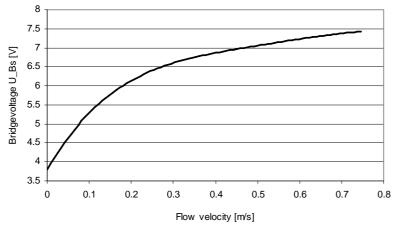
#### **Electronic circuit recommendation**

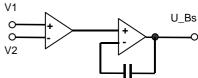
As shown on the scheme to the right, the heater R<sub>H</sub> and sensor R<sub>S</sub> need to be connected in a bridge circuit. It is essential to determine the correct values of the resistors R1, R2, and R3. The bridge is in balance as soon as the desired temperature difference between  $R_{\text{S}}$  and  $R_{\text{H}}$  has reached e.g. 10K. At a changing flow the bridge voltage U\_Bs needs to be controlled in dependence of the bridge balance V1-V2. The values for R1...R3 are depending on the temperature difference dT and the medium which should be measured. We will provide you with the values of R1...R3, depending on the application.

For calibration the R2 needs to be adjusted within a range of

The method of adjustment relies on the application.







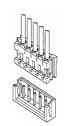
Principle of the heating controller

Typical signal – curve between 0 .... 0.8 m/s

### **Option**

The electric connection can be provided customer-specific.

If a connector is requested we provide e.g. the JST connector EHR-3 with 3 pins, polarized and with a latch locking system.







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