

Dynamics Reinterpreted

The Comprehensive Range of SIRIUS Soft Starters



sirius

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The Ideal SIRIUS Soft Starter for All Applications

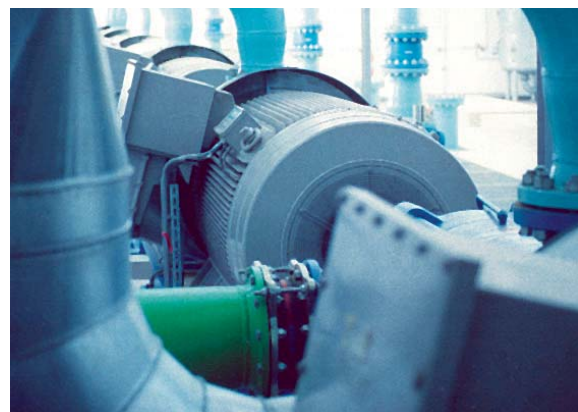
Today, three-phase motors serve as the ultimate drive concept. Yet, for many cases direct starting or wye-delta* starting may not always be the best solution. Annoying side effects such as mechanical impact in the machine or voltage drops in the line supply frequently occur. With SIRIUS soft starters, these problems are a thing of the past. This seamless range offers a suitable soft alternative for almost any application – whether for standard or high-feature starting. Optimum and future-proof machine concepts can be very easily and efficiently realized through the smooth starting of three-phase motors.

* star-delta



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With SIRIUS soft starters, e.g. the acceleration of cooling water pumps in power plants can be optimized and water hammers avoided through special pump stop functions.



SIRIUS Devices for the Control Cabinet

SIRIUS soft starters are perfectly matched with the SIRIUS devices for the control cabinet. The modular standard components, which can be flexibly combined, offer everything for the switching, protecting and starting of various consumers. The range features state-of-the-art technology and offers continuous innovations such as compact soft starter solutions, solid-state switching devices and many further products.

With only seven sizes, the range covers the entire power spectrum up to 250 kW. To assemble a load feeder in next to no time, a soft starter, circuit breaker, contactor or overload relay is simply docked on and screw-fastened. By the way, also maintenance is just as easy and fast as the SIRIUS components' configuration, installation and wiring.

SIRIUS devices for the control cabinet not only feature innovative technology, but are also accommodated in a perfect design, which received the renowned iF Product Design Award. Space-saving assembly, outstanding ergonomics as well as excellent design and workmanship ensure a particularly tidy arrangement in the control cabinet.

SIRIUS also scores a top ranking in worldwide comparison: Whether in São Paulo, Berlin or Shanghai – SIRIUS devices for the control cabinet are available with international approvals all around the world. Our comprehensive service network provides prompt support throughout the entire life cycle in more than 190 countries.



The SIRIUS range	
Load feeders	Up to 250 kW easily realizable with standard devices
Modularity	Everything is matched and can be combined as required
Versions and sizes	Efficient and flexible, thanks to 7 compact sizes
Assembly	Fast commissioning, short set-up times, easy wiring
Communication	Open for SIRIUS NET; connection to AS-Interface and PROFIBUS DP possible
Maintenance	Extremely durable; low maintenance and reliable
Construction	Space-saving, thanks to small device width and side-by-side assembly up to 60 °C
Approvals	Worldwide approvals and certification UL, CSA, shipbuilding
Design	Clear, ergonomic and award-winning
Mounting	Reliable screw-type or snap-on mounting over entire service life
Service	Short delivery periods also for spare parts through global logistics network
Environment	Environmentally friendly production and materials; recyclability; low power loss
Accessories	Low variance with integrated accessories
Spring-loaded technology	Fast and safe connection; vibration-proof and maintenance-free

Soft Starting of Three-Phase Motors

SIRIUS soft starters – advantages at a glance

- Soft start and soft stop
- Smooth starting, without steps
- Reduced current peaks
- Avoidance of line voltage fluctuations during start-up
- Reduced load on the power supply system
- Reduced mechanical load in the drive
- Considerable space savings and reduced wiring compared to other starters
- Maintenance-free switching
- Ease of handling
- Perfectly matched with SIRIUS devices for the control cabinet



What is the operating principle of soft starters?

Soft starters limit the starting current and starting torque. This reliably prevents both mechanical stress as well as line voltage dips. The motor voltage is reduced through phase angle control and increased from an adjustable starting voltage up to the line voltage within the ramp time. Thanks to the step-free control of the supply voltage, the motor is adjusted to the driven machine's load behavior. Mechanical operating equipment is accelerated in a particularly gentle manner, which positively influences its operating behavior and prolongs its service life. In short: Soft starting and stopping protects the connected devices and ensures a smooth production flow.

Can load feeders be assembled with soft starters?

Of course. Fuseless load feeders of small size can be effortlessly assembled with circuit breakers, e.g. the SIRIUS 3RV. Thanks to the integrated overload functionality, also fused feeders can be realized¹⁾ in a rapid and space-saving manner.

How is the connection realized?

Connection is realized in the same manner as with all other SIRIUS devices for the control cabinet: Either using screw-type or spring-loaded terminals. Further connection systems can be employed subject to availability.

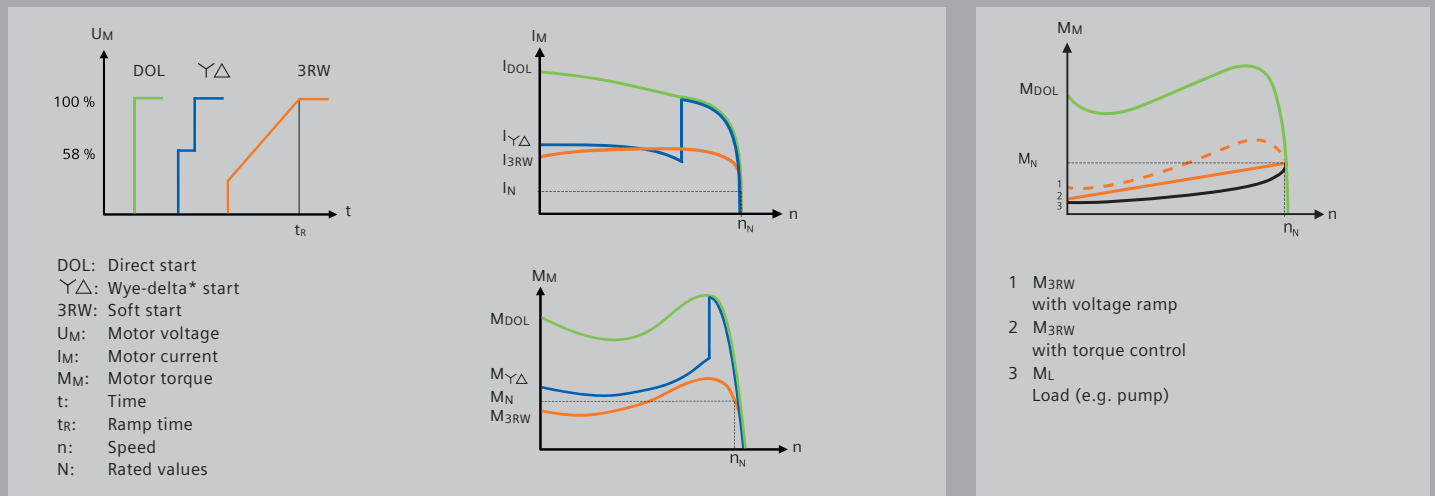
What about communication?

As a matter of course, our soft starters are able to communicate with the outside world. With our high-feature soft starters, this is realized with a communication module for PROFIBUS DP.

1) Not with 3RW30

Technology in Detail

The Soft Principle



Different starter types in comparison: Direct start, wye-delta* start and soft start

Torque control prevents abrupt fluctuations

How are the parameters of a soft starter set?

With our standard soft starters, the ramp-up time, starting voltage and ramp-down time can be comfortably set via potentiometers. The values can be adjusted particularly finely within the usual setting ranges. For soft starters with motor overload protection, this also applies to the nominal motor current, the selection of the tripping class and the settable current limiting.

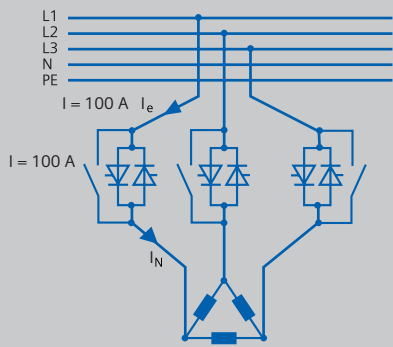
The multiple functions of our high-feature soft starters are set rapidly and comfortably via the integrated keypad with menu-prompted graphical display. Also commissioning and diagnostics are realized via this keypad.

Why is torque control the better solution?

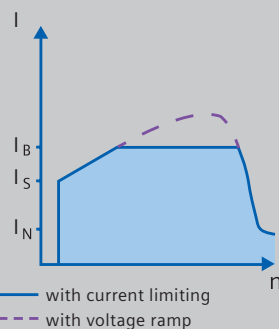
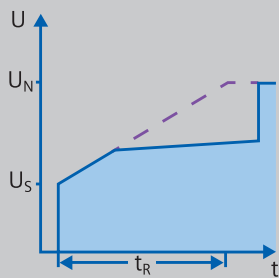
Current and voltage fluctuations upon start-up are problems frequently encountered by operators of power supply systems. Your machines are then stressed by abrupt torque fluctuations. The soft torque control of our high-feature soft starters minimizes the maintenance expenditures for your machines.

How about motor overload protection?

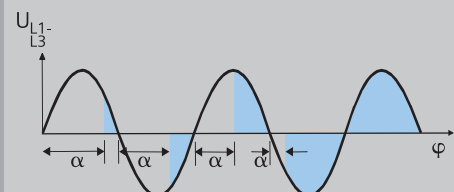
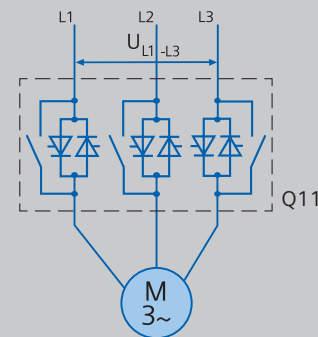
No problem: Our soft starters come with integrated motor overload protection for many applications. This does away with additional wiring costs and even protects the soft starter against overload. For all other cases, you can utilize the advantages of our further SIRIUS devices for the control cabinet by employing our circuit breakers or overload relays. All components are perfectly matched.



Rated current I_e of the starter corresponds to the nominal motor current I_N
3 cables to the motor

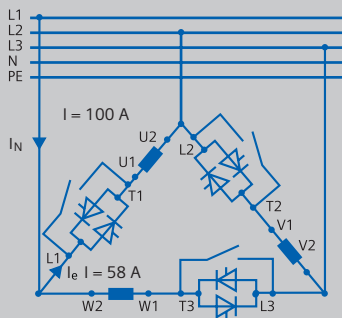


U_S : Starting voltage
 I_S : Starting current
 I_B : Limiting current



α = Phase control angle

Standard circuit



Rated current I_e of the starter corresponds to 58% of the nominal motor current I_N
6 cables (as with wye-delta* starters) to the motor

Inside-delta circuit

Soft start-up with voltage ramp and current limiting

Phase control angle principle of the line voltage with soft starters using semiconductor elements

What are the advantages of the inside-delta circuit?

With inside-delta circuits, the soft starter's phases are switched in series with the individual motor windings, thanks to which the soft starter merely has to conduct the delta current, i. e. 58% of the nominal motor current (conductor current). Automatic recognition of the circuit type by our soft starters partially facilitates the application of considerably smaller devices.

Do all three phases have to be controlled?

No, this is not required for operational switching. Also for smooth motor start using our soft alternative, two controlled phases are sufficient with standard soft starters. Moreover, our solution not only saves costs, but also space in the control cabinet. However, the third controlled phase is required for inside-delta circuits.

What are the benefits of settable current limiting?

More and more power supply companies request compliance with specific current limit values during start-up to minimize the load on the power supply systems posed by high starting currents. This requirement can be perfectly met with the settable current limiting of our soft starters.

Is an external bypass contactor required?

No. Thanks to integrated bridging contact systems, bypass contactors are unnecessary while the power semiconductors' power loss is nevertheless sustainably minimized.

Are there further options for soft motor starting?

Soft motor starting can also be realized with a frequency converter. However, this is only reasonable if the motor's speed is to be influenced also during operation in addition to the starting phase – which increases the costs.

* star-delta

Soft Starters for Standard Applications

SIRIUS 3RW30 and 3RW40



Thanks to their compact design, integrated motor overload and intrinsic device protection, settable current limiting and further features, SIRIUS soft starters are the ideal starter solution for all kinds of standard applications.



In the past, typical starter solutions for standard applications were based on direct and wye-delta* starting. Today, the advantages offered by soft starter solutions are increasingly utilized. SIRIUS soft starters, for example, not only improve the start-up behavior of escalators, elevators, conveyor belts and pumps, as they simply facilitate a softer start-up than electro-mechanical starters. Above all, they protect the drive system and the mains supply and thus contribute to reducing the system costs from many points of view.

To allow for an optimum adjustment of your drive to the application, we offer a complete portfolio of soft starters in various sizes for almost any application area. For example, the two-phase-controlled SIRIUS 3RW30 is particularly suitable for standard applications up to 55 kW. SIRIUS 3RW40, which additionally offers motor overload, intrinsic device and thermistor motor protection, also masters demanding tasks in a soft manner within the power range from 5.5 to 250 kW.



* star-delta

Conversion Made Easy

SIRIUS 3RW30 in Detail



Belt slippage with heater blowers or sudden water pressure build-up in washing systems are only two of many possible problems which may occur if motors output too much power directly upon start-up. With the SIRIUS 3RW30, such failures are reliably prevented up to 55 kW (with 400 V). The main advantage: As the SIRIUS 3RW30 is the world's only soft starter which offers identical sizes within one device range, it even allows for a direct conversion from direct to soft starting.

What are the advantages of soft starting?

The advantages are multiple, as the SIRIUS 3RW30 reduces the stress on the motor by reducing the start-up torque and protects the mains against hazardous current peaks through reduced current input. This reliably eliminates line voltage dips.

What are the benefits of the SIRIUS 3RW30?

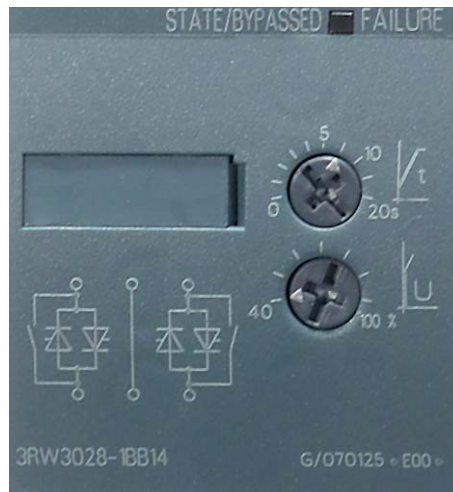
The SIRIUS 3RW30 is particularly compact thanks to its consistently optimized power components in hybrid technology. It thus also facilitates side-by-side assembly up to 60 °C. It offers fast configuration and easy mounting with only 3 motor supply cables. Small fuseless load feeders can be assembled with a single module – with the SIRIUS 3RV circuit breaker. Also fused feeders can be realized in a fast and space-saving manner in combination with SIRIUS 3RB solid-state overload relays.

What about safety and reliability?

Thanks to two-phase control and the patented “polarity balancing” control principle, the SIRIUS 3RW30 is a dependable device which ensures safe and reliable operation. In addition, the integrated bypass contact system reduces the soft starter’s heat loss during operation.

What are the application areas?

The SIRIUS 3RW30 can be employed in almost any standard application up to a motor rating of 55 kW with 400 V. For example for driving conveyor belts, compressors, grinding machines, saws, agitators, etc.



With the SIRIUS 3RW30 in size S0 (45 mm), up to 38 A can be switched

How is the SIRIUS 3RW30 set?

Ramp-up time and starting voltage can be comfortably and easily set via 2 potentiometers, ensuring optimum starting behavior.

How is the soft starter controlled?

Without interface relays the SIRIUS 3RW30 can be directly controlled via the PLC – or via the control input. The respective operating state is signaled via a relay output.

What are the saving potentials?

Space savings in the control cabinet up to 70% are achievable compared to wye-delta* starters (example 18.5 kW: 45 mm width instead of 158 mm). The SIRIUS 3RW30 also pays off in terms of mounting: with only 3 instead of 6 motor supply cables.

The 3RW30 is also available with removable control terminals. When replacing a 3RW30, the wiring on the terminal thus remains intact (“permanent wiring”) and the terminals are simply snapped onto the new 3RW30, which saves a considerable amount of time.

Is the SIRIUS 3RW30 affordable?

Absolutely as it not only ensures reliable operation thanks to standardized production, but is also very attractive in terms of price.

How about accessories?

In addition to easy-to-mount terminal covers for optimum touch protection, also box terminal blocks, connection modules and labeling strips from the SIRIUS range are available for the 3RW30.

* star-delta

High Functionality for Minimum Costs

SIRIUS 3RW40 in Detail



The SIRIUS 3RW40 is the top star among all standard soft starters! Thanks to its innovative control principle, it is not only the world's only two-phase-controlled soft starter in the power range from 5.5 kW (with 400 V) to 250 kW (with 400 V), but is also the smallest available solution thanks to its particularly compact design. It facilitates space-saving and transparent control cabinet arrangements and is thus more than a supplement of our two-phase-controlled SIRIUS 3RW30 soft starter range.

What are the benefits of the SIRIUS 3RW40?

The SIRIUS 3RW40 soft starter is seamlessly integrated in our SIRIUS portfolio for the control cabinet. As you might already know from experience with other SIRIUS devices, you will thus benefit from identical sizes and uniform connection systems. Regarding size: the particularly compact design of the SIRIUS 3RW40 is at most half as big as that of a comparable wye-delta* starter, making space wastage in the control cabinet a

thing of the past. Also configuration and mounting are realized rapidly and easily thanks to 3-conductor connection.

What are the differences compared to the SIRIUS 3RW30?

In general, the SIRIUS 3RW40 offers all the advantages of the 3RW30. In addition, it offers intrinsic device protection and integrated motor protection functions. Just test it and you will be convinced.

* star-delta

How is the SIRIUS 3RW40 set?

Like with the SIRIUS 3RW30, the starting voltage, ramp-up and ramp-down time of the voltage ramp, as well as the current limiting, can be comfortably set via finely adjustable rotary potentiometers. The nominal motor current, tripclass and reset of the motor overload function are adjusted via potentiometers and buttons, as is familiar from the SIRIUS overload relays.



What are its outstanding characteristics?

The SIRIUS 3RW40 comes with the new patented control principle “polarity balancing” for the avoidance of DC components in two-phase-controlled soft starters. With two-phase-controlled soft starters, the current resulting from the overlapping of the two controlled phases flows in the uncontrolled phase. For physical reasons, this results in an asymmetric distribution of the three phase currents during the motor’s start-up process. Even though this distribution cannot be influenced, it is uncritical in most applications. However, besides this asymmetry, the power semiconductors’ control during the two controlled phases also produces the above-mentioned DC components, which may lead to a loud motor noise with starting voltages lower than 50%. “Polarity balancing” reliably eliminates these DC components during the start-up phase. It generates an even motor start-up in terms of speed, torque and current rise. The acoustic quality of the start-up process almost reaches the quality of a three-phase-controlled start-up. This is made possible by the continuous dynamic alignment and

balancing of current half-waves with different polarity during the motor start-up.

Does the SIRIUS 3RW40 feature additional protective functions?

The SIRIUS 3RW40 is equipped with optimum functionality as standard. An integrated bypass contact system reduces the soft starter’s heat loss during operation. This reliably prevents heating of the switching device’s environment. The integrated motor overload protection in accordance with IEC 60 947-4-2 makes an additional overload relay unnecessary, to save space in the control cabinet and reduce the wiring costs in the feeder. The overload tripclass can be variably set via a 4-level rotary potentiometer. In addition, intrinsic device protection prevents the thyristors’ thermally overloading and resulting defects of the power components. Optionally, the thyristors can also be protected against short circuit with SITOR semiconductor fuses. Also inrush current peaks are reliably eliminated, thanks to settable current limiting.



Does the SIRIUS 3RW40 offer diagnostics options?

Yes, thanks to integrated status and fault monitoring. LEDs provide information on the operating state as well as possible faults, e.g. impermissible release time (CLASS setting), mains or phase failure, missing load, thermal overload or device fault. The two integrated output relays also indicate the operating state and fault signals.

Is thermistor motor protection available

Device versions with thermistor motor protection evaluation are available up to a rating of 55 kW (with 400 V). A “Thermoclick” measuring sensor or PTC (type A) can be directly connected. In addition to thermal motor overload, wire breakage and short circuit in the sensor circuit effect a disconnection of the soft starter.

What about reset options?

After the soft starter has tripped, various reset options are available, like for intrinsic device and motor overload protection: manual or via the reset button, automatic or (up to 55 kW) remotely via short-term control voltage interruption.

Is replacement easy?

Yes, also the 3RW40 is equipped with removable control terminals. The wiring on the terminal thus remains intact (“permanent wiring”) in case of replacement and the terminals are simply snapped onto the new 3RW40, which saves a considerable amount of time.

How about accessories?

We offer a comprehensive range of accessories for our soft starters, e.g. box terminal blocks, accessories for mechanical reset and a module for remote reset (for ratings > 75 kW) as well as a sealing cover and easy-to-mount terminal covers for optimum touch protection.

Furthermore, snap-on fans are available for the devices up to 55 kW which facilitate mounting of the SIRIUS 3RW40 in almost any installation position and support higher switching duties. In addition, connection modules for electrical and mechanical connections between circuit breaker and soft starter as well as labeling strips from the SIRIUS range are available.

Soft Starters for High-Feature Applications

SIRIUS 3RW44 in Detail



Equipped with maximum functionality, the all-round talent SIRIUS 3RW44 even masters difficult start-up and stopping processes in a soft manner. Thanks to innovative torque control, it can be employed for drives up to a power rating of 710 kW (with 400 V) in standard circuit or up to 1200 kW in inside-delta circuit. The functionality designed for ease of operation facilitates optimum operating comfort.

What are the benefits of the SIRIUS 3RW44?

Thanks to its particularly compact design, which is a characteristic of the entire range of SIRIUS soft starters, the SIRIUS 3RW44 is the ideal solution when space-saving and transparent control cabinet arrangements are required. For optimized motor start-up and stopping, the innovative SIRIUS 3RW44 offers an attractive and efficient alternative to frequency converters. The new torque

control and a settable current limiting allow for the use of our high-feature soft starters in almost any application. The SIRIUS 3RW44 guarantees reliable prevention of torque surges and current peaks during motor starting and stopping. This reduces costs both for switchboard dimensioning as well as machinery maintenance.

Whether for standard (in-line) or inside-delta circuits – the SIRIUS 3RW44 offers saving potentials, particularly in terms of size and device costs.



How is the SIRIUS 3RW44 commissioned and operated?

Commissioning of the SIRIUS 3RW44 is particularly fast and easy, thanks to a modern and ergonomic menu system. This is facilitated by a keypad with a menu-driven, multi-line graphical display with background illumination. The optimized motor start-up and stopping can be realized rapidly, easily and safely via only few settings in several pre-selected languages. 4-key operation and plain text displays on every menu item ensure transparent parameterization and operation at all times. Via the display field, measuring and operating values, as well as warning and fault messages, are continuously displayed during operation and with the control voltage connected. In addition, an external display and operator module can be connected to the soft starter via a connection cable, for example to read actual values directly from the control cabinet door.

Does the SIRIUS 3RW44 feature additional protective functions?

The SIRIUS 3RW44 is equipped with optimum functionality as standard. An integrated bypass contact system reduces the soft starter's heat loss during operation. This reliably prevents heating of the switching device's environment. Moreover, it features an internal device overload protection against thermal overload of the power section's thyristors, e.g. caused by impermissibly high starting operations.

The wiring costs for installation of an additional motor overload relay are eliminated as the SIRIUS 3RW44 also

masters this function. Whether settable release times or thermistor motor protection: With SIRIUS 3RW44, you are always on the safe side! Optionally, the thyristors can also be protected against short circuit with SITOR semiconductor fuses. Also inrush current peaks are reliably eliminated thanks to settable current limiting.

Is the SIRIUS 3RW44 communication-capable?

Yes, the SIRIUS 3RW44 can be optionally retrofitted with a PROFIBUS DP module. Thanks to its communication capability as well as its control inputs and programmable relay outputs, it can be very easily and rapidly integrated in superior control systems.

What are the advantages in terms of power loss?

Normally, approx. 3 W heat load are generated per every ampere flowing through an actuated thyristor. For motors with 250 kW (with 400 V), this results in a heating power of roughly 1500 W in the switching device's environment. The SIRIUS 3RW44 coolly handles these hot conditions. As a standard, all versions are equipped with mechanical bypass contacts, which bridge the thyristors after detected motor start-up. This considerably reduces the heat loss occurring during the soft starter's nominal operation. The intelligent hybrid concept, which electronically starts the motor via thyristors and operates it electro-mechanically via contactor contacts during rated operation, improves the feeder's overall efficiency

and additionally reduces the costs for control cabinet dimensioning.

What if lower speeds are required?

For positioning and set-up tasks, a creep speed function allows for the motor's control in both directions of rotation – with reduced torque and settable low speed.

What about stopping quickly?

For the fast shutdown of driving loads, a new, combined DC brake function is offered for the SIRIUS 3RW44.

How about accessories?

We offer a comprehensive range of accessories for our soft starters, e.g. an external display and operator module for installation in the control cabinet door or the plug-on PROFIBUS DP module. Circuit breaker and soft starter as well as labeling strips from the SIRIUS range are available. Furthermore, easy-to-mount box terminal blocks and sealing covers from the SIRIUS portfolio are available for optimum touch protection.



Soft Starter ES

Comfortable Parameterization and Evaluation of SIRIUS 3RW44

With the Soft Starter ES software, the SIRIUS 3RW44 high-feature soft starters can be rapidly and easily parameterized, monitored and diagnosed in service cases. The device parameters can be directly set at the PC and transferred to the soft starter via a serial cable or PROFIBUS connection.

Practical versions, easy licensing

Soft Starter ES is available in three versions which differ in terms of operating comfort, functional scope and price. A comfortable process eases licensing. Whether Basic, Standard or Premium – the suitable license can be rapidly and comfortably downloaded online. Only the actually utilized scope is invoiced and cost-favorable upgrades are offered. With the trial license, you can test the software's functionality without risk for 14 days. The floating license enables access to any user – independent of the number of installations. Particularly the Standard and Premium license guarantee optimum engineering efficiency.

Easy creation of templates

For devices with minor differences, the central modification of few parameters in many identical devices or for the easy parameterization of identical applications, Soft Starter ES offers a powerful tool for the simplified creation of parameter files. The typical file contains all possible parameters, which can all be adjusted by the user. The files can also be easily and rapidly transferred to other devices.

Comfortable parameterization with group function

For the comfortable parameterization of many devices or applications of the same type, the Soft Starter ES software offers a group function which, in connection with the above-described templates, reads out the parameterization of a group of devices and automatically saves it in a

Advantages of Soft Starter ES

- Transparent online and offline setting of device functions and parameters
- Effective diagnostics functions on the soft starter and visualization of important measured values
- Oscilloscope function (trace) for recording measured values and events
- Time savings through reduced commissioning times

separate file, or transfers the parameters from a group of files to the corresponding device groups.

Teleservice via MPI

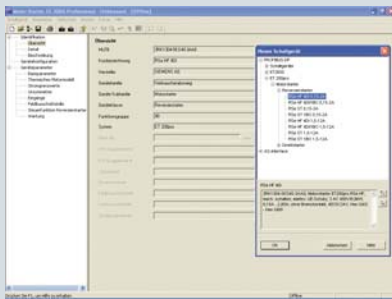
The Soft Starter ES Premium version supports use of the MPI teleservice for remote device diagnostics. This eases diagnostics and maintenance and reduces the response time in service cases.

Standard-compliant print-outs

The software tool considerably simplifies machine documentation as it facilitates the parameterization's print-out in accordance with DIN EN ISO 7200. The elements to be printed can be simply selected and compiled as required.

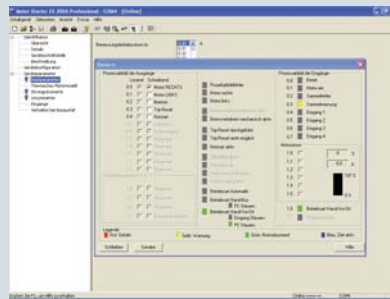
Parameterization

Access is either realized via the serial device interface or, with PROFIBUS DPV1-capable soft starters, via any PROFIBUS point. Furthermore, the Premium version supports integration in STEP 7 HW-Config.



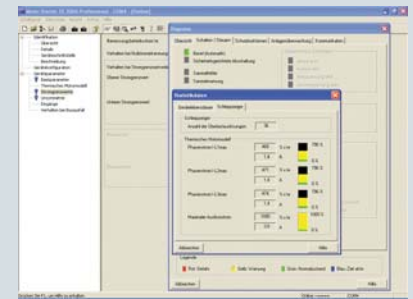
Commissioning

The soft starters can also be controlled and tested without DP master. For this, the software can either be connected with the soft starters via a point-to-point connection (serial) or communicate with the individual devices via any PROFIBUS point (DPV1).



Diagnostics / Maintenance

Statistical data (e.g. operating hours, switching cycles, switch-off currents, etc.) can be read out for preventive maintenance.



Program versions:

1. Basic

- Local interface
- Basic functions for device parameterization

2. Standard

- Local interface
- Extended functionality

3. Premium

- Local and PROFIBUS interface
- Full functionality
- Improved comfort

Our delivery types:

Floating License

Full software version on CD with license

Upgrade

Upgrade from an old to a new, functionally extended version, e.g. upgrade from Soft Starter ES 2006 to Soft Starter ES 2007

Powerpack

Special package for converting to a more powerful version with extended functionality within the same software version, e.g. Powerpack Soft Starter ES 2007 for conversion from Standard to Premium

Software update service

Our special service automatically provides you with all service packs and upgrades for up-to-dateness at all times

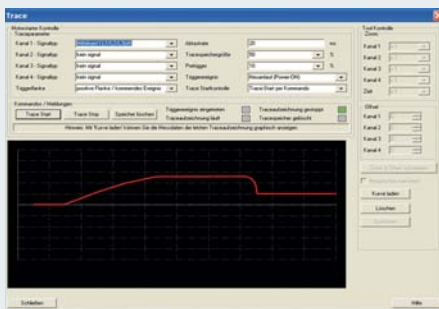
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Order data Soft Starter ES

Program versions	Order number
Premium package	
Floating license	3ZS1 313-6CC10-0YA5
License download	3ZS1 313-6CE10-0YB5
Upgrade	3ZS1 313-6CC10-0YE5
Powerpack (Standard > Premium)	3ZS1 313-6CC10-0YD5
Software update service	3ZS1 313-6CC10-0YL5
Standard package	
Floating license	3ZS1 313-5CC10-0YA5
License download	3ZS1 313-5CE10-0YB5
Upgrade	3ZS1 313-5CC10-0YE5
Powerpack (Standard > Standard)	3ZS1 313-5CC10-0YD5
Software update service	3ZS1 313-5CC10-0YL5
Basic package	
Floating license	3ZS1 313-4CC10-0YA5
License download	3ZS1 313-4CE10-0YB5

Operating system requirements: Windows 2000 Professional or Windows XP Professional; processor: ≥ 800 MHz; required hard disk memory: approx. 150 MB; CD-ROM drive; serial interface



Oscilloscope function with SIRIUS 3RW44 soft starters

SIRIUS Soft Starters in Practical Use

Application Examples



SIRIUS 3RW30 – for soft reversing operation of roller conveyors

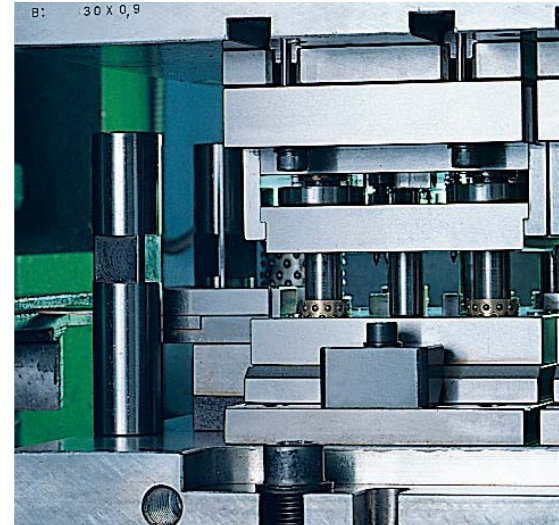
Roller conveyors are, for example, employed in parcel distribution systems for transporting parcels to and from individual work stations. For this purpose, the direction of rotation of the used 11 kW motor has to be adjustable in order to realize both conveyance directions.

Roller conveyors pose high requirements:

- The roller conveyor has to start smoothly to prevent damage to the transported goods due to slipping or tilting.
- The machine's wear and maintenance intervals should be minimized, which is why slippage of the belt drive during start-up must be prevented.
- The current load upon motor start-up is to be reduced by means of a voltage ramp.
- The feeder assembly should be as small as possible so as to not exceed the control cabinet's space capacity.

Optimum performance with SIRIUS 3RW30:

- The roller conveyor is rapidly accelerated to the nominal speed without torque surges thanks to optimum setting of the voltage ramp during start-up.
- The motor's starting current is reduced.
- Reversing operation of the conveyor belt is realized through contactor interconnection with SIRIUS 3RA13 reversing contactor combinations.
- Feeder and motor protection are realized with SIRIUS 3RV circuit breakers.
- The use of SIRIUS system components guarantees maximum wiring reductions and space savings.

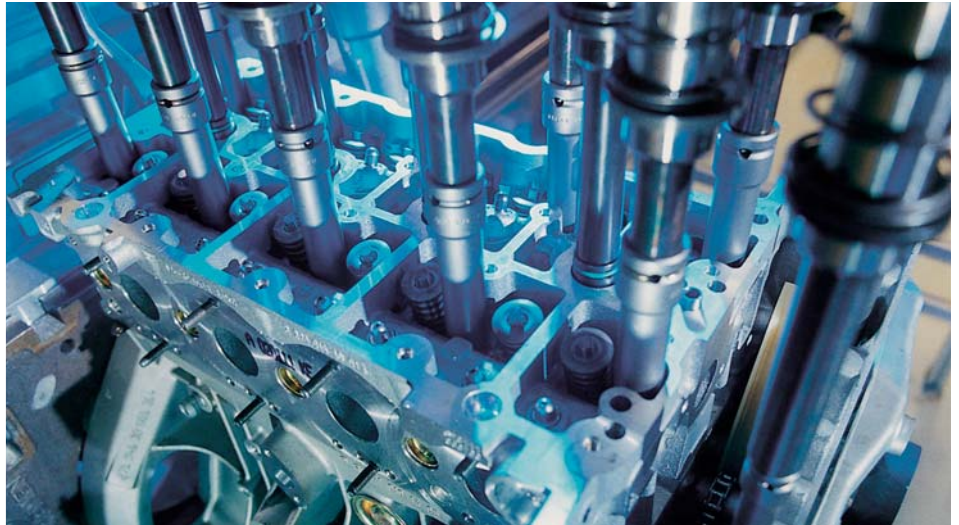
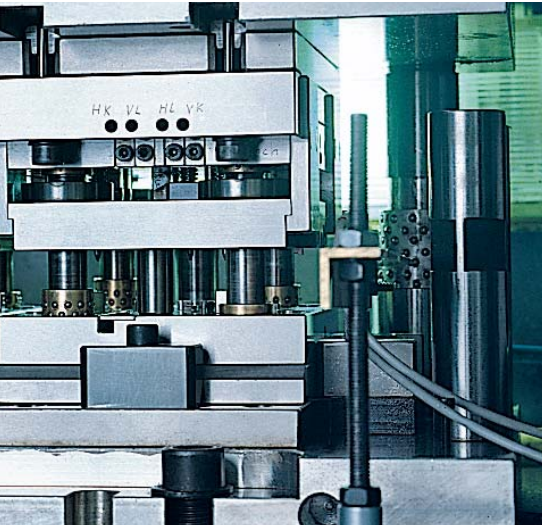


SIRIUS 3RW40 – for soft starting of hydraulic pumps

In addition to many further application areas, the SIRIUS 3RW40 is optimally suited for the soft start and stop of hydraulic pumps. With a rating of 200 kW, these soft starters are for example used in the production of sheet parts, to drive the respective presses.

Hydraulic pumps require sensitive drives:

- The motor's starting current has to be reduced to minimize the load of the superior mains transformer during start-up.
- Normally, integrated motor protection is called for to reduce wiring expenditures and space requirements in the control box.
- The hydraulic pump is to be started and stopped in a soft manner, to minimize the mechanical load on the drive and the pump caused by the torque surge during starting and stopping.



SIRIUS 3RW44 – for soft starting of milling machines with DC braking

The SIRIUS 3RW40 offers this sensitivity as a standard:

- The settable current limiting of the SIRIUS 3RW40 limits the load of the mains transformer during motor start-up.
- Motor protection is ensured by the motor overload relay with settable tripclasses integrated in the soft starter.
- The adjustable voltage ramp ensures the hydraulic pump's start and stop without torque surges.

For the production of motor blocks, the required bores are drilled in the motor's aluminum block by means of a milling head. Due to the milling head's high inertia, shutdown of the 15 kW motor is subject to long stopping times, which cause long downtimes for tool changes and set-up operation.

The start-up behavior of milling machines requires maximum functionality:




- To prevent excessive wear of the drive belts due to slippage, milling machines require an optimized and torque-controlled start-up behavior.
- The motor's starting current has to be reduced to minimize the mains load.
- The motor has to be braked with DC current to reduce the machine's long stopping times.

Competent solution with SIRIUS 3RW44:

- To optimally master the difficult starting conditions, the SIRIUS 3RW44 with torque control and dynamic DC brake function is employed.
- Slippage of the belts during start-up is prevented by torque control with adjusted torque limiting function.
- This rapidly accelerates the milling head to the nominal speed without slippage of the belt drives.
- A higher-level current limiting function reduces the motor's starting current to a set maximum value.
- The optimum setting of the dynamic DC brake function shuts the milling head down in minimum time.
- Also motor and device overload protection is excellently mastered by the SIRIUS 3RW44 high-feature soft starter.

Overview of SIRIUS Soft Starters

Technical Data

Overview of SIRIUS soft starters		Standard applications		High-feature applications
		SIRIUS 3RW30	SIRIUS 3RW40	SIRIUS 3RW44
				
Rated current at 40 °C	A	3.6 ... 106	12.5 ... 432	29 ... 1214
Rated voltage	V	200 ... 480	200 ... 600	200 ... 690
Motor power with 400 V (standard circuit)	kW	1.1 ... 55	5.5 ... 250	15 ... 710
Motor power with 400 V (inside-delta circuit)	kW	–	–	22 ... 1214
Ambient temperature (operation)	°C	–25 ... 60	–25 ... 60	0 ... 60
Soft start / stop		x ¹⁾	x	x
Voltage ramp		x	x	x
Starting / stopping voltage	%	40 ... 100	40 ... 100	20 ... 100
Ramp-up and ramp-down time	s	0 ... 20 ¹⁾	0 ... 20	1 ... 360
Torque control		–	–	x
Starting / stopping torque	%	–	–	20 ... 100
Torque limiting	%	–	–	20 ... 100
Ramp time	s	–	–	1 ... 360
Integrated bypass contact system		x	x	x
Intrinsic device protection		–	x	x
Motor overload protection		–	x	x
Thermistor motor protection		–	x ²⁾	x
Integrated remote reset		–	x ³⁾	x
Settable current limiting		–	–	x
Inside-delta circuit		–	–	x
Breakaway torque		–	–	x
Creep speed in both directions of rotation		–	–	x
Pump stop		–	–	x ⁴⁾
DC braking		–	–	x ^{4) 5)}
Combined braking		–	–	x ^{4) 5)}
Motor heating		–	–	x
Communication		–	–	with PROFIBUS DP (option)
External display and operator module		–	–	(option)
Status measured value display		–	–	x
Error log		–	–	x
Event list		–	–	x
Non-return pointer function		–	–	x
Trace function		–	–	x ⁶⁾
Programmable control inputs and outputs		–	–	x
Number of parameter sets		1	1	3
Parameterization software (Soft Starter ES)		–	–	x
Power semiconductors (thyristors)		2 controlled phases	2 controlled phases	3 controlled phases
Screw-type terminals		x	x	x
Spring-loaded terminals		x	x	x
UL/CSA		x	x	x
CE mark		x	x	x
Soft starting and heavy-duty starting conditions		–	–	x ⁴⁾
Configuration support		Win-Soft Starter, electronic selection slide, Technical Assistance +49 911 895 5900		

1) 3RW30 only soft start

2) Optionally up to size S3 (device version)

3) With 3RW40 2. up to 3RW40 4.;
with 3RW40 5. and 3RW40 7. optional4) Overdimensioning of soft starter and motor
if required

5) Not possible with inside-delta circuit

6) Trace function with Soft Starter ES software

X = Function available

– = Function not available

Recommended parameter settings

Application	U _{start} %	t _{start} s	I _{limit} 3RW40/44	U _{Kick} 3RW44	t _{stop}	CLASS 3RW40/44
Pump	40	10	3–4xI _M	---	10	10
Heat pump	40	10	3–4xI _M	---	10	10
Hydraulic pump	40	10	3–4xI _M	---	0	10
Press	40	10	3–4xI _M	---	0	10
Belt conveyor	70	10	OFF (e.g. 5xI _M)	---	5	10
Roller conveyor	60	10	OFF (e.g. 5xI _M)	---	5	10
Screw conveyor	50	10	OFF (e.g. 5xI _M)	---	5	10
Escalator	60	10	OFF (e.g. 5xI _M)	---	5	10
Piston compressor	40	10	4xI _M	---	0	10
Screw compressor	50	10	4xI _M	---	0	10
Small fan	40	10	4xI _M	---	0	10
Centrifugal blower	40	10	4xI _M	---	0	10
Bow thruster	40	10	4xI _M	---	0	10
Agitator	40	30	3–4xI _M	---	0	20
Extruder	70	10	OFF (e.g. 5xI _M)	---	0	20
Turning machine	40	30	3–4xI _M	---	0	20
Milling machine	40	30	3–4xI _M	---	0	20
Large fan	40	60	3–4xI _M	---	0	30
Circular saw / band saw	40	60	3–4xI _M	---	0	30
Centrifuge	40	60	3–4xI _M	---	0	30
Mill	40	60	3–4xI _M	80% 300 ms	0	30
Crusher	40	60	3–4xI _M	80% 300 ms	0	30

Typical application areas

Standard applications

- Construction / construction material machines
- Presses
- Escalators
- Transportation systems
- Pumps
- Fans
- Air-conditioning systems
- Ventilators
- Conveyor belts
- Compressors and cooling systems
- Drives

High-feature applications

- Pumps (also oil industry)
- Ventilators
- Compressors
- Industrial cooling systems
- Industrial refrigerating systems
- Water transportation
- Conveyor systems and elevators
- Hydraulic systems
- Machine tools
- Mills
- Saws
- Crushers
- Mixers
- Centrifuges



The suitable soft starter for your application

The Win-Soft Starter selection and simulation program facilitates a fast and highly accurate selection of a suitable SIRIUS soft starter for your respective application. Even under difficult boundary conditions – for example with high moment of inertia or frequent switching cycles – the start-up and stop of your motor is simulated, displayed and the optimum soft starter selected.

Your advantages

With Win-Soft Starter, laborious manual calculations are unnecessary. Based on individual parameters – from mains conditions to motor and load data, down to specific requirements – the program determines the suitable soft starter. Furthermore, various sample loads can be called up: In consideration of the operating modes, the motor start-up and stop is precisely simulated, including indicated torques, starting currents and speed curves.

Place your order now

The Win-Soft Starter CD-ROM can be obtained for a small cost under the following order number:

E20001-D1020-P302-V2-7400

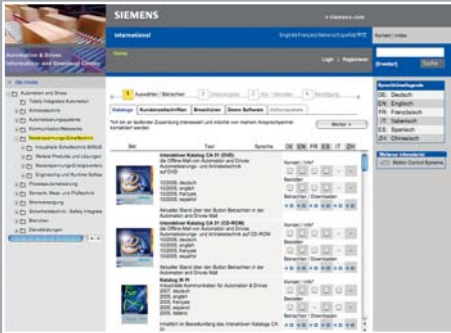
or can be downloaded free of charge from www.siemens.com/lowvoltage/demosoftware

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- Via e-mail: **technical-assistance@siemens.com**
- Via fax: **+49 (911) 895-5907**

At www.siemens.com/lowvoltage/technical-assistance

you can also access the Siemens Automation and Drives Service & Support Internet platform. Here, you can search the FAQ database for information and solutions matching your task or directly send your questions to our technical consultants via the support request.

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The Comprehensive Range of SIRIUS Soft Starters

Dynamics Reinterpreted

SIRIUS 3RW40 for normal starting (CLASS 10)



Rated operating voltage	Rated power of three-phase operating motors with rated operating		Rated operating current I_e	Rated power of three-phase operating motors with rated operating	Rated operating current I_e	Rated power of three-phase operating motors with rated operating	Rated operating current I_e
	Rated power of three-phase operating motors with rated operating	Rated power of three-phase operating motors with rated operating					

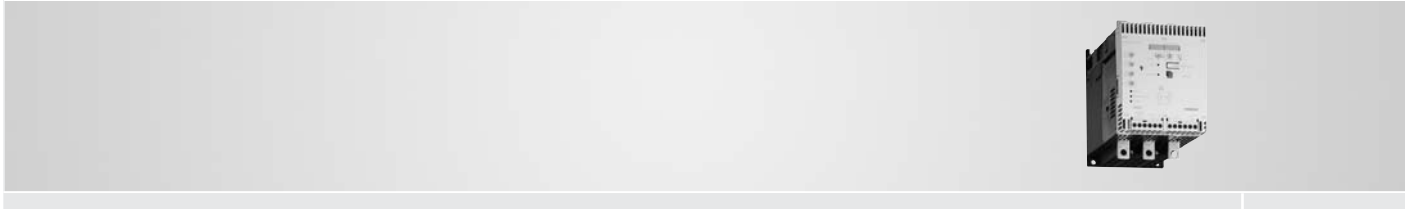
Ambient temperature 40 °C

V	A ¹⁾ kW	400 V kW	230 V kW	A ¹⁾ hp	200 V hp	230 V hp	460 V hp	575 V hp
---	--------------------	----------	----------	--------------------	----------	----------	----------	----------

Ambient temperature 50 °C

200 ... 480	12.5	3	5.5	11	3	7.5	15	3
	25	5.5	11	23	5	15	30	5
	32	7.5	15	29	7.5	20	40	7.5
	38	11	18.5	34	10	25	50	10
	45	11	22	42	15	30	60	15
	63	18.5	30	58	20	40	80	20
	72	22	37	62	20	40	80	20
	80	22	45	73	25	50	90	25
	106	30	55	98	25	50	120	30
400 ... 600	12.5	5.5	7.5	11	7.5	10	15	10
	25	11	15	23	15	20	30	15
	32	15	18.5	29	20	25	40	20
	38	18.5	22	34	25	30	50	25
	45	22	30	42	30	40	60	30
	63	30	37	58	40	50	80	40
	72	37	45	62	50	60	90	50
	80	45	55	73	60	75	100	60
	106	55	75	98	75	100	150	75

Order No. supplement for connection type		Screw-type terminals		Spring-loaded terminals		Standard function		Integrated thermostat motor protection ²⁾		AC/DC 24 V		AC/DC 110 ... 230 V	
Order No. supplement for rated control supply voltage U _s	Order No. supplement for connection type	Order No. supplement for rated control supply voltage U _s	Order No. supplement for connection type	Order No. supplement for rated control supply voltage U _s	Order No. supplement for connection type	Order No. supplement for rated control supply voltage U _s	Order No. supplement for connection type	Order No. supplement for rated control supply voltage U _s	Order No. supplement for connection type	Order No. supplement for rated control supply voltage U _s	Order No. supplement for connection type	Order No. supplement for rated control supply voltage U _s	Order No. supplement for connection type



V	A	kW	400 V kW	230 V kW	A	200 V hp	230 V hp	460 V hp	575 V hp
200 ... 460	134	37	75	117	30	40	75	100	134
	162	45	90	145	40	50	100	134	162
	230	75	132	205	60	75	150	200	230
	280	90	160	248	75	100	200	280	280
	356	110	200	315	100	125	250	356	356
	432	132	250	385	125	150	300	432	432
400 ... 600	134	75	90	117	75	100	150	134	134
	162	90	110	145	100	125	175	162	162
	230	132	160	205	150	200	250	230	230
	280	160	200	248	200	250	300	280	280
	356	200	250	315	250	300	350	356	356
	432	250	315	385	300	350	400	432	432

¹⁾ Stand-alone assembly, without additional fan
²⁾ Only possible in connection with control supply voltage AC/DC 24 V
 Please observe the configuration notes and boundary conditions on page 14 and 15!

SIRIUS 3RW40 for heavy-duty starting (CLASS 20)



Rated operating voltage	Ambient temperature 40 °C		Ambient temperature 50 °C		Order No.
	Rated operating current	Rated power of three-phase motors with rated operating voltage U _e	Rated operating current	Rated power of three-phase motors with rated operating voltage U _e	

V	230 V		400 V		500 V		A ¹⁾	hp	230 V	460 V	575 V	
	A ¹⁾	kW	kW	kW	hp	hp						hp
200 ... 480	12,5	3	5,5	—	11	3	11	—	7,5	—	—	
	25	5,5	11	—	23	5	23	—	15	—	—	
	32	7,5	15	—	29	7,5	29	—	20	—	—	
	38	11	18,5	—	34	10	34	—	25	—	—	
	45	11	22	—	42	15	42	—	30	—	—	
	63	18,5	30	—	58	20	58	—	40	—	—	
	72	22	37	—	62	20	62	—	40	—	—	
	400 ... 600	12,5	5,5	7,5	—	11	7,5	11	—	10	—	—
		25	11	15	—	23	15	23	—	15	—	—
		32	15	18,5	—	29	20	29	—	20	—	—
38		18,5	22	—	34	25	34	—	25	—	—	
45		22	30	—	42	30	42	—	30	—	—	
63		30	42	—	58	40	58	—	40	—	—	
72		37	45	—	62	40	62	—	40	—	—	
200 ... 460		80	22	45	—	73	25	73	—	50	—	—
		106	30	55	—	98	30	98	—	60	—	—
		134	37	75	—	117	40	117	—	75	—	—
	162	45	90	—	145	50	145	—	100	—	—	
	230	75	132	—	205	75	205	—	150	—	—	
	280	90	160	—	248	100	248	—	200	—	—	
	356	110	200	—	315	125	315	—	250	—	—	
	400 ... 600	80	45	55	—	73	50	73	—	60	—	—
		106	55	75	—	98	60	98	—	75	—	—
		134	75	90	—	117	75	117	—	100	—	—
162		90	110	—	145	100	145	—	150	—	—	
230		160	200	—	248	125	248	—	200	—	—	
280		200	250	—	315	150	315	—	250	—	—	
356		250	300	—	375	200	375	—	300	—	—	

Order No. supplement for connection type
 Order No. supplement for thermistor motor protection
 Order No. supplement for rated control supply voltage U_s

Screw-type terminals
 Spring-loaded terminals
 Standard function
 Integrated thermistor motor protection ²⁾

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T
B
↓
↓
↓

AC/D/C 24 V
 AC/D/C 110 ... 230 V



V	230 V		400 V		500 V		A	hp	200 V	230 V	460 V	575 V	
	A	kW	kW	kW	hp	hp							hp
200 ... 460	80	22	45	—	73	20	73	—	25	—	—	—	
	106	30	55	—	98	25	98	—	30	—	—	—	
	134	37	75	—	117	30	117	—	40	—	—	—	
	162	45	90	—	145	40	145	—	50	—	—	—	
	230	75	132	—	205	60	205	—	75	—	—	—	
	280	90	160	—	248	75	248	—	100	—	—	—	
	356	110	200	—	315	100	315	—	125	—	—	—	
	400 ... 600	80	45	55	—	73	50	73	—	60	—	—	—
		106	55	75	—	98	60	98	—	75	—	—	—
		134	75	90	—	117	75	117	—	100	—	—	—
162		90	110	—	145	100	145	—	150	—	—	—	
230		160	200	—	248	125	248	—	200	—	—	—	
280		200	250	—	315	150	315	—	250	—	—	—	
356		250	300	—	375	200	375	—	300	—	—	—	

Order No. supplement for connection type
 Order No. supplement for rated control supply voltage U_s

Screw-type terminals
 Spring-loaded terminals

6
2
↓
↓

AC 115 V
 AC 230 V

1) Stand-alone assembly, without additional fan
 2) Only possible in connection with control supply voltage AC/D/C 24 V
 Please observe the configuration notes and boundary conditions on page 14 and 15!

SIRIUS 3RW44 for normal starting (CLASS 10) in inside-delta circuit



Rated operating voltage	Rated operating current I_e	Rated power of three-phase operating motors with rated operating voltage U_e		Order No.
		Rated power of three-phase operating motors with rated operating voltage U_e	Rated current	

Ambient temperature 40 °C Ambient temperature 50 °C

V	A		A		hp	hp	575 V
	230 V	400 V	500 V	690 V			

50	22	15	30	45	10	15	30	3RW44 22-□BC□4
62	18,5	18,5	30	55	15	20	40	3RW44 23-□BC□4
81	22	22	45	73	20	25	50	3RW44 24-□BC□4
99	30	30	55	88	25	30	60	3RW44 25-□BC□4
133	37	37	75	118	30	40	75	3RW44 26-□BC□4
161	45	45	90	142	40	50	100	3RW44 27-□BC□4
50	22	22	30	45	—	—	40	3RW44 22-□BC□5
62	30	30	37	55	—	—	50	3RW44 23-□BC□5
81	45	45	45	73	—	—	60	3RW44 24-□BC□5
99	55	55	55	88	—	—	75	3RW44 25-□BC□5
133	75	75	90	118	—	—	100	3RW44 26-□BC□5
161	90	90	110	142	—	—	125	3RW44 27-□BC□5

Order No. supplement for connection type Screw-type terminals Spring-loaded terminals

196	55	110	110	173	50	60	125	3RW44 34-□BC□4
232	75	132	132	203	60	75	150	3RW44 35-□BC□4
281	90	160	160	251	75	100	200	3RW44 36-□BC□4
352	110	200	200	312	100	125	250	3RW44 43-□BC□4
433	132	250	250	372	125	150	300	3RW44 44-□BC□4
542	160	315	315	485	150	200	400	3RW44 45-□BC□4
617	200	355	355	546	200	250	600	3RW44 46-□BC□4
748	250	400	400	667	250	300	750	3RW44 47-□BC□4
954	315	560	560	856	300	350	950	3RW44 53-□BC□4
1065	355	630	630	954	350	400	1050	3RW44 54-□BC□4
1200	400	710	710	1065	400	450	1200	3RW44 55-□BC□4
1351	450	800	800	1200	450	500	1350	3RW44 56-□BC□4
1524	500	900	900	1351	500	600	1500	3RW44 57-□BC□4
1680	560	1000	1000	1472	600	750	1700	3RW44 66-□BC□4
1864	630	1100	1100	1680	650	850	1900	3RW44 65-□BC□4
2103	710	1200	1200	1864	700	1000	2100	3RW44 66-□BC□5
196	55	110	110	173	50	60	125	3RW44 34-□BC□5
232	75	132	132	203	60	75	150	3RW44 35-□BC□5
281	90	160	160	251	75	100	200	3RW44 36-□BC□5
352	110	200	200	312	100	125	250	3RW44 43-□BC□5
433	132	250	250	372	125	150	300	3RW44 44-□BC□5
542	160	315	315	485	150	200	400	3RW44 45-□BC□5
617	200	355	355	546	200	250	600	3RW44 46-□BC□5
748	250	400	400	667	250	300	750	3RW44 47-□BC□5
954	315	560	560	856	300	350	950	3RW44 53-□BC□5
1065	355	630	630	954	350	400	1050	3RW44 54-□BC□5
1200	400	710	710	1065	400	450	1200	3RW44 55-□BC□5
1351	450	800	800	1200	450	500	1350	3RW44 56-□BC□5
1524	500	900	900	1351	500	600	1500	3RW44 57-□BC□5
1680	560	1000	1000	1472	600	750	1700	3RW44 66-□BC□5
1864	630	1100	1100	1680	650	850	1900	3RW44 65-□BC□5
2103	710	1200	1200	1864	700	1000	2100	3RW44 66-□BC□5

Order No. supplement for connection type	Order No. supplement for rated control supply voltage U_s		Spring-loaded terminals	Screw-type terminals	AC 230 V	AC 115 V
	4	3				

SIRIUS 3RW44 for heavy-duty starting (CLASS 30) in inside-delta circuit



Rated operating voltage U_e	Rated operating current I_e	Rated power of three-phase operating motors with rated operating voltage U_e		Order No.
		Rated power of three-phase operating motors with rated operating voltage U_e	Rated current	

Ambient temperature 40 °C Ambient temperature 50 °C

V	A		A		hp	hp	hp	hp
	230 V	400 V	500 V	690 V				
200 ... 460	50	15	22	45	10	15	30	45
	62	18,5	30	55	15	20	40	55
	81	22	45	73	20	25	50	88
	99	30	55	88	25	30	60	118
400 ... 600	50	22	30	45	30	40	75	118
	62	30	37	55	40	50	100	142
	81	45	45	73	50	60	125	173
	99	55	55	88	60	75	150	203

Order No. supplement for connection type

Screw-type terminals Spring-loaded terminals

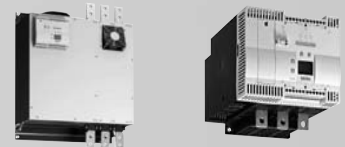
V	A		A		hp	hp	hp	hp
	230 V	400 V	500 V	690 V				
200 ... 460	161	45	90	142	40	50	100	142
	196	55	110	173	50	60	125	173
	232	75	132	203	60	75	150	203
	281	90	160	251	75	100	200	251
	352	110	200	312	100	125	250	312
	433	132	250	372	125	150	300	372
	542	160	315	485	150	200	400	485
	617	200	355	546	200	250	500	546
	748	250	400	667	250	300	600	667
	954	315	560	856	300	350	750	856
	1065	355	630	954	350	400	850	954
	1200	400	710	1065	400	450	950	1065
	1351	450	800	1200	450	500	1050	1200
	1524	500	900	1351	500	600	1200	1472
	1680	560	1000	1472	550	650	1300	1680
400 ... 600	161	90	110	142	100	125	250	142
	196	110	132	173	125	150	300	173
	232	132	160	203	150	200	400	203
	281	160	200	251	200	250	500	251
	352	200	250	312	250	300	600	312
	433	250	315	372	300	350	750	372
	542	315	355	485	350	400	850	485
	617	355	450	546	400	450	950	546
	748	400	500	667	450	500	1050	667
	954	560	630	856	500	600	1200	856
	1065	630	710	954	600	750	1300	954
	1200	710	800	1065	750	950	1500	1065
	1351	800	900	1200	950	1200	1900	1200
	1524	900	1000	1351	1200	1500	2200	1351
	1680	1000	1200	1472	1500	1800	2500	1472

Order No. supplement for rated control supply voltage U_s

Order No. supplement for connection type

Spring-loaded terminals Screw-type terminals

SIRIUS 3RW44 for ultra-heavy-duty starting (CLASS 30) in inside-delta circuit



Order No.	Rated operating voltage U_e	Rated power of three-phase operating motors with rated operating voltage U_e		Rated operating current	I_e
		Rated power of three-phase operating motors with rated operating voltage U_e	Rated power of three-phase operating motors with rated operating voltage U_e		

Ambient temperature 40 °C

V	A	230V	400V	500V	690V	A	200V	230V	460V	575V
---	---	------	------	------	------	---	------	------	------	------

200 ... 460	50	15	22	—	—	45	10	15	30	—
—	62	18.5	30	—	—	55	15	20	40	—
—	81	22	45	—	—	73	20	25	50	—
—	99	30	55	—	—	88	25	30	60	—
—	133	37	75	—	—	118	30	40	75	—

400 ... 600	50	—	22	—	—	45	—	—	30	—
—	62	—	30	—	—	55	—	—	40	—
—	81	—	45	—	—	73	—	—	50	—
—	99	—	55	—	—	88	—	—	60	—
—	133	—	75	—	—	118	—	—	75	—

Ambient temperature 50 °C

V	A	230V	400V	500V	690V	A	200V	230V	460V	575V
---	---	------	------	------	------	---	------	------	------	------

200 ... 460	161	45	90	—	—	142	40	50	100	—
—	196	55	110	—	—	173	50	60	125	—
—	232	75	132	—	—	203	60	75	150	—
—	281	90	160	—	—	251	75	100	200	—
—	352	110	200	—	—	312	100	125	250	—
—	433	132	250	—	—	372	125	150	300	—
—	542	160	315	—	—	485	150	200	400	—
—	617	200	355	—	—	546	150	200	450	—
—	748	250	400	—	—	667	200	250	600	—
—	954	315	560	—	—	856	300	350	750	—
—	1065	355	630	—	—	954	400	450	850	—
—	1200	400	710	—	—	1065	350	450	950	—
—	1351	450	800	—	—	1200	450	500	1050	—
—	1524	500	900	—	—	1351	600	600	1200	—
—	—	—	—	—	—	1472	550	650	1300	—

200 ... 460	161	45	90	—	—	142	40	50	100	—
—	196	55	110	—	—	173	50	60	125	—
—	232	75	132	—	—	203	60	75	150	—
—	281	90	160	—	—	251	75	100	200	—
—	352	110	200	—	—	312	100	125	250	—
—	433	132	250	—	—	372	125	150	300	—
—	542	160	315	—	—	485	150	200	400	—
—	617	200	355	—	—	546	150	200	450	—
—	748	250	400	—	—	667	200	250	600	—
—	954	315	560	—	—	856	300	350	750	—
—	1065	355	630	—	—	954	400	450	850	—
—	1200	400	710	—	—	1065	350	450	950	—
—	1351	450	800	—	—	1200	450	500	1050	—
—	1524	500	900	—	—	1351	600	600	1200	—
—	—	—	—	—	—	1472	550	650	1300	—

400 ... 600	161	90	110	132	160	173	—	—	125	—
—	196	110	132	160	200	203	—	—	150	—
—	232	132	160	200	250	251	—	—	200	—
—	281	160	200	250	300	312	—	—	250	—
—	352	200	250	300	350	372	—	—	300	—
—	433	250	315	355	400	485	—	—	400	—
—	542	315	355	400	450	546	—	—	450	—
—	617	355	450	500	600	667	—	—	600	—
—	748	400	500	600	750	856	—	—	750	—
—	954	560	630	750	950	1065	—	—	950	—
—	1065	630	710	800	950	1200	—	—	1050	—
—	1200	710	800	900	1050	1200	—	—	1200	—
—	1351	800	900	1000	1200	1351	—	—	1500	—
—	1524	900	1000	—	—	1472	—	—	1650	—

Order No. supplement for rated control supply voltage U_s

Order No. supplement for connection type

Spring-loaded terminals

Screw-type terminals

AC 115 V

AC 230 V

6

2

3

4

Configuration Notes

Selection aid for soft starters

Application	3RW30	3RW40	3RW44	Normal starting (CLASS 10)	Heavy-duty starting (CLASS 20)	Ultra-heavy- duty starting (CLASS 30)
Pump	●	●	●			
Pump with special pump stop (against water hammer)	●					
Heat pump	●	●				
Hydraulic pump	●	●				
Press	●	●				
Belt conveyor	●	●				
Roller conveyor	●	●	○			
Screw conveyor	●	●	○			
Escalator	●	●				
Piston compressor	●	●				
Screw compressor	●	●				
Small fan	●	●				
Centrifugal blower	●	●				
Bow thruster	●	●				
Agitator	●	○				
Extruder	●	○				
Turning machine	●	○				
Milling machine	●	○				
Large fan	●					
Circular saw / band saw	●					
Centrifuge	●					
Mill	●					
Crusher	●					
Soft starter functions						
Soft start function	X	X	X			
Soft stop function	X	X	X			
Integrated intrinsic device protection	X	X	X			
Integrated electronic motor overload protection	X	X	X			
Settable current limiting	X	X	X			
Special pump stop function	X					
Brakes in ramp-down	X					
Settable breakaway torque	X					
Communication via PROFIBUS (optional)	X					
External operation and indication display (optional)	X					
Soft Starter ES parameterization software	X					
Special functions, e.g. measured values, display language, etc.	X					

○ possible soft starter
● recommended soft starter

Boundary conditions

CLASS 10 (normal starting):

3RW30:

Maximum start-up time 3 sec, with 300 % starting current, 20 starts/hour

3RW40/44:

Maximum start-up time 10 sec, current limiting 300 %, 5 starts/hour

CLASS 20 (heavy-duty starting):

3RW402, 3RW403, 3RW404:

Maximum start-up time 20 sec, current limiting set to 300 %, maximum 5 starts/hour

3RW405, 3RW407, 3RW44:

Maximum start-up time 40 sec, current limiting set to 350 %, maximum 1 start/hour

CLASS 30 (ultra-heavy-duty starting):

Maximum start-up time 60 sec, current limiting set to 350 %, maximum 1 start/hour

General boundary conditions:

ON period 30 %

Stand-alone assembly

Installation altitude: maximum 1000 m / 3280 ft

Ambient temperature:

KW: 40 °C / 104 °F

hp: 50 °C / 122 °F

The stated motor ratings are only approximate values. The soft starter's dimensioning should always exceed the motor current (rated operating current). With deviating conditions, a larger device may have to be selected.

Motor rating data are based on DIN 42973 (kW) and NEC 96/UL508 (hp).

Further details and information (e.g. on accessories and spare parts) can be found in the catalogs LV1 and LV1 T "Low-Voltage Controls and Distribution" and in the current online editions of these catalogs on the Internet at:
www.siemens.com/lowvoltage/catalogs

General and further information on SIRIUS soft starters is available on the Internet at:
www.siemens.com/softstarter

For optimum dimensioning (in case of deviations from the described boundary conditions), we recommend application of the selection and simulation program
"Win-Soft Starter"
(Order No.: E20001-D1020-P302-V2-7400)

Win-Soft Starter can also be ordered or downloaded via the following link:

www.siemens.com/lowvoltage/demosoftware

Alternatively, contact our

Technical Assistance: +49 911 895 5900

or write an e-mail to

technical-assistance@siemens.com

The information provided in this brochure contains merely general descriptions or characteristics of performance which in actual case of use do not always apply as described or which may change as a result of further development of the products. An obligation to provide the respective characteristics shall only exist if expressly agreed in the terms of contract.

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