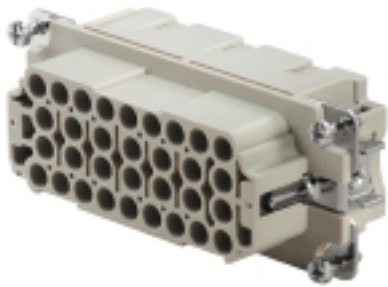


HDC insert HDC HEE 32 FC

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The HEE series features high-density contacts and is designed on the basis of the established HE inserts. The wire connection level is designed for crimp contacts. The proven crimp connection method has been in standard use for decades. Crimp contacts are not included in the scope of delivery of inserts. Crimp connection

General ordering data

Type	HDC HEE 32 FC
Order No.	1826800000
Version	HDC insert, Female, 500 V, 16 A, No. of poles: 32, Crimp connection, Size: 6
GTIN (EAN)	4032248330201
Qty.	1 pc(s).

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Technical data
Dimensions and weights

Length	84.5 mm	Length (inches)	3.327 inch
Width	34 mm	Width (inches)	1.339 inch
Height	36 mm	Height (inches)	1.417 inch
Net weight	67 g		

Temperatures

Limit temperature	-40 °C ... 125 °C
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Dimensions

Height of socket	36 mm	Total length base	84.5 mm
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General data

Conductor cross-section	4 mm ²	Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)
Insulating material group	IIIa	Insulation resistance	10 ¹⁰ Ω
Material	Copper alloy	No. of poles	32
Plugging cycles, gold	≥ 500	Plugging cycles, silver	≥ 500
Pollution severity	3	Rated current (DIN EN 61984)	16 A
Rated impulse voltage (DIN EN 61984)	6 kV	Rated voltage (DIN EN 61984)	500 V
Rated voltage according to UL/CSA	600 V AC/DC	Series	HEE
Size	6	Surface finish	Silver passivated, gold
Type	Female	UL 94 flammability rating	V-0
Volume resistance	≤ 2mΩ		

Connection data PE

Blade size, crosshead	size PH1	Blade size, slotted (PE connection)	SD 0.8 x 4.0
Connection type PE		Cross-section for connected conductor, finely stranded with wire-end ferrules and plastic collars DIN 46228/4, rated connection, min.	0.5 mm ²
	Screw connection	Rated cross-section	4 mm ²
Fixing screw	M 4	Tightening torque, max. PE connection	1.5 Nm
Stripping length PE connection	10 mm	Wire connection cross section, finely stranded, max.	4 mm ²
Tightening torque, min. PE connection	1.2 Nm	Wire connection cross-section, finely stranded, min.	0.5 mm ²
Wire connection cross-section, finely stranded with wire-end ferrules and plastic collars DIN 46228/4, rated connection, max.	4 mm ²	Wire cross section, AWG (PE), min.	AWG 20
Wire cross section, AWG (PE), max.	AWG 12	Wire cross-section, solid, min.	0.5 mm ²
Wire cross-section, solid, max.	4 mm ²		

Version

Conductor cross-section, max.	4 mm ²	Conductor cross-section, min.	0.5 mm ²
Material	Copper alloy	Size	6
Stripping length, rated connection	7.5 mm	Surface finish	Silver passivated, gold
Type of connection	Crimp connection	Volume resistance	≤ 2mΩ
Wire connection cross section AWG, max.	AWG 12	Wire connection cross section AWG, min.	AWG 20

Data sheet

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Technical data

Classifications

ETIM 3.0	EC001121	ETIM 4.0	EC000438
ETIM 5.0	EC000438	ETIM 6.0	EC000438
UNSPSC	30-21-18-01	eClass 5.1	27-14-34-19
eClass 6.2	27-26-12-04	eClass 7.1	27-44-02-05
eClass 8.1	27-44-02-05	eClass 9.0	27-44-02-05

Product information

Descriptive text ordering data	When using connectors with high contact density, we recommend the use of guide pins and sockets; see Chapter J
Descriptive text accessories	Accessories, see chapter J - Tools, see chapter K

Approvals

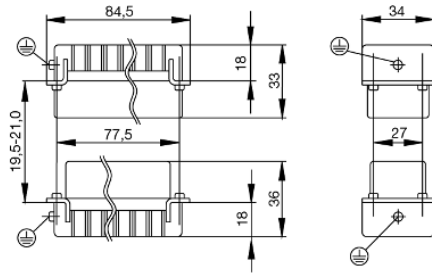
Approvals



ROHS Conform

Data sheet**HDC insert
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Drawings

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Accessories

Contact-release tools



Weidmüller offers a variety of crimping tools, no-contact tools, and fibre optic tools.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.
Removal Tool HE	1866750000	Tools, Contact removal tool	4032248437078	1 pc(s).

Crimp contacts HE



Crimps provide a electrical and mechanical connection between wire and contact that is both secure and reliable. The optimal crimp connection is gas-tight and corrosion-resistant.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.
HDC-C-HE- BM1.5AG	1201300000	Heavy Duty Connectors, Contact, HE, HEE, HQ, MixMate, CM HE, CM BUS (CSB), Female, Conductor cross-section, max.: 1.5, turned, Copper alloy	4008190100346	100 pc(s).
HDC-C-HE- BM1.5AU	1651490000	Heavy Duty Connectors, Contact, HE, HEE, HQ, MixMate, CM HE, CM BUS (CSB), Female, Conductor cross-section, max.: 1.5, turned, Copper alloy	4008190400163	100 pc(s).
HDC-C-HE- BM0.5AG	1201100000	Heavy Duty Connectors, Contact, HE, HEE, HQ, MixMate, CM HE, CM BUS (CSB), Female, Conductor cross-section, max.: 0.5, turned, Copper alloy	4008190142698	100 pc(s).
HDC-C-HE- BM0.75-1.00AG	1201200000	Heavy Duty Connectors, Contact, HE, HEE, HQ, MixMate, CM HE, CM BUS (CSB), Female, Conductor	4008190044480	100 pc(s).

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Accessories

		cross-section, max.: 1, turned, Copper alloy	
HDC-C-HE- BM2.5AU	1651500000	Heavy Duty Connectors, Contact, HE, HEE, HQ, MixMate, CM HE, CM BUS (CSB), Female, Conductor cross-section, max.: 2.5, turned, Copper alloy	4008190400170 100 pc(s).
HDC-C-HE- BM4.0AG	1201500000	Heavy Duty Connectors, Contact, HE, HEE, HQ, MixMate, CM HE, CM BUS (CSB), Female, Conductor cross-section, max.: 4, turned, Copper alloy	4008190148096 100 pc(s).
HDC-C-HE- BM0.5AU	1651470000	Heavy Duty Connectors, Contact, HE, HEE, HQ, MixMate, CM HE, CM BUS (CSB), Female, Conductor cross-section, max.: 0.5, turned, Copper alloy	4008190400149 100 pc(s).
HDC-C-HE- BM4.0AU	1651510000	Heavy Duty Connectors, Contact, HE, HEE, HQ, MixMate, CM HE, CM BUS (CSB), Female, Conductor cross-section, max.: 4, turned, Copper alloy	4008190400187 100 pc(s).
HDC-C-HE- BM0.75-1.00AU	1651480000	Heavy Duty Connectors, Contact, HE, HEE, HQ, MixMate, CM HE, CM BUS (CSB), Female, Conductor cross-section, max.: 1, turned, Copper alloy	4008190400156 100 pc(s).
HDC-C-HE- BM2.5AG	1201400000	Heavy Duty Connectors, Contact, HE, HEE, HQ, MixMate, CM HE, CM BUS (CSB), Female, Conductor cross-section, max.: 2.5, turned, Copper alloy	4008190047078 100 pc(s).

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Accessories

... for milled contacts



Crimping tools for turned contacts

- Ratchet guarantees precise crimping
- Release option in the event of incorrect operation
- With stop for exact positioning of the contacts.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.
CTIN CM 1.6/2.5	9205430000	Crimping tool, Crimping tool for contacts, 0.14mm ² , 6mm ² , 4-indent crimp	4032248733446	1 pc(s).
CTX CM 1.6/2.5	9018490000	Crimping tool, Crimping tool for contacts, 0.14mm ² , 4mm ² , W crimp	4008190884598	1 pc(s).

Crosshead screwdriver Phillips

Crosshead screwdriver, Phillips, SDK PH DIN 5262, ISO 8764/2-PH, output to ISO 8764-PH, ChromTop tip, SoftFinish grip



General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.
SDK PH1	9008480000	Screwdriver, Blade width (B): 4.5 mm, Blade length: 80 mm	4032248056477	1 pc(s).

Data sheet

**HDC insert
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Accessories

Crosshead screwdriver Phillips

VDE insulated crosshead screwdriver, for Phillips screws, SDIK PH DIN 7438, ISO 8764/2-PH, output to ISO 8764-PH, SoftFinish grip



General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.
SDIK PH1	9008570000	Screwdriver, Blade length: 80 mm	4032248056569	1 pc(s).

HE

Various accessories are available for our inserts. This includes coding elements for the inserts.



General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.
HDC HE CP	1003240000	Heavy Duty Connectors, Accessories, Coding System	4032248698233	100 pc(s).

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Accessories**Screwdrivers****Always the right tools:**

Weidmüller screwdrivers are the result of a consistent grip concept which takes into account both the human hand and the different requirements when working. The right blade for every screw - with four different handle sizes

The advantages are obvious:

- User-friendly: ergonomic handle arrangement for effortless working progress
- Optimised connections: compatible blade and perfect handle size for maximum torque
- Reliable: even easier operation for even quicker wiring

The result: efficient, professional working progress.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.
SDS 0.8X4.0X100	9008340000	Screwdriver, Blade width (B): 4 mm, Blade length: 100 mm, Blade thickness (A): 0.8 mm	4032248056293	1 pc(s).
SDS 0.6X3.5X100	9008330000	Screwdriver, Blade width (B): 3.5 mm, Blade length: 100 mm, Blade thickness (A): 0.6 mm	4032248056286	10 pc(s).
SDIS 0.8X4.0X100	9008400000	Screwdriver, Blade width (B): 4 mm, Blade length: 100 mm, Blade thickness (A): 0.8 mm	4032248056361	1 pc(s).
SDIS 0.6X3.5X100	9008390000	Screwdriver, Blade width (B): 3.5 mm, Blade length: 100 mm, Blade thickness (A): 0.6 mm	4032248056354	10 pc(s).

Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket
M 2.5	Signal contacts		
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 2.9 x 0.5	Fastening screws		
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
M 3	Contact screws		
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Signal contacts:		
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	PE connection via female contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm
	PE terminal		
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	Fastening screws	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide pin	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide bush	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Coding pins	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	M 4	Contact screws	
HSB		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
PE connection via male contact			
S 4		0.5 - 0.8	SD 0.6 x 3.5 mm
ConCept modular frame, metal		1.2 - 1.5	SD 0.6 x 3.5 mm
PE terminal			
HA		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
HE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
HEE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
HVE		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
HD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
HDD		1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
S 6/6 (for signal contacts)		1.2 - 1.5	0.8 x 4 mm or PZ1
ConCept modular frame, plastic		1.2 - 1.5	0.8 x 4 mm or PZ1
M 5	PE terminal		
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	M 6	Power contacts	
S 4/0 (Screw connection)		1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
S 4/2		1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
S 4/8		1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
M 7 x 0.75	Power contacts		
	S 4	1.1 - 1.7	SW 2
M 8 x 0.75	Power contacts		
	S 6/6 (+ PE)	6 - 8	SW 4
M 10 x 1	Power contacts		
	S 6/12	1.1 - 1.7	SW 2
	S 8/0 (+ PE)	6 (10-16 mm ²) - 7 (25 mm ²)	SW 4
M10 x 1	Power contacts		
	S 4/0 (Axial connection)	2 - 3	SW 3

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.

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