

25/Apr/2007

# **GENERAL SPECIFICATION**

# MODULE NO. : DEM 20488 FGH-PW

CUSTOMER P/N

VERSION NO.	CHANGE DESCRIPTION	DATE
0	ORIGINAL VERSION	08/03/2005
1	ADD PCB DRAWING AND DESCRIPTION	14/03/2005
2	CHANGED SERIES	11/04/2005
3	CHANGED PCB DRAWING AND DESCRIPTION	20/04/2005
4	CHANGED LCD TYPE	15/10/2005
5	ADD VERSION	22/12/2005
6	ADD VERSION	22/03/2007
7	CHANGED BACKLIGHT PARAMETER AND STORAGE TEMPERATURE	28/03/2007
8	MODIFY SECTION 6	24/04/2007

PREPARED BY: WJN

DATE: <u>25.04.2007</u>

APPROVED BY: MHO

DATE: 22.05.2007

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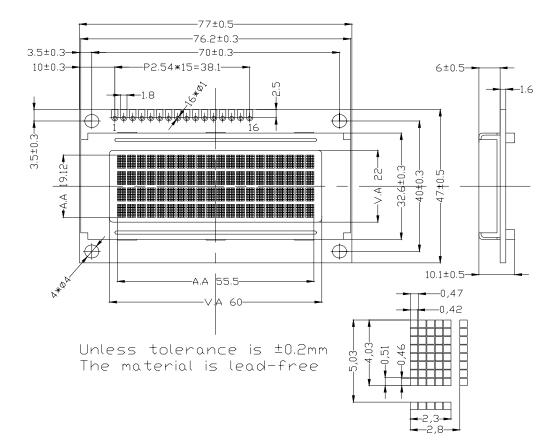
# **1. FUNCTIONS & FEATURES**

MODULE	LCD TYPE					
DEM 20488 FGH-PW	FSTN Transflective Positive Mode					
Viewing Direction	: 6 o'clock					
Driving Scheme	: 1/16 Duty Cycle, 1/5 Bias					
Power Supply Voltage	: +5.0Volt (typ.)					
$V_{LCD}(V_{DD}-V_0)$	: 4.5Volt (typ.)					
Display Format	: 20 x 4 Characters (5x8 dots Format: 208 Kinds)					
Internal Memory	: CGROM (10,080 bits )					
	: CGRAM (64 x 8 bits )					
	: DDRAM (80 x 8 bits for Digits)					
CGROM	: CGROM of the ST7066U-0A					
Interface	: Easy Interface with a 4-bit or 8-bit MPU					
Operating Temperature	: -20°C to +70°C					
Storage Temperature	: -30°C to +80°C					

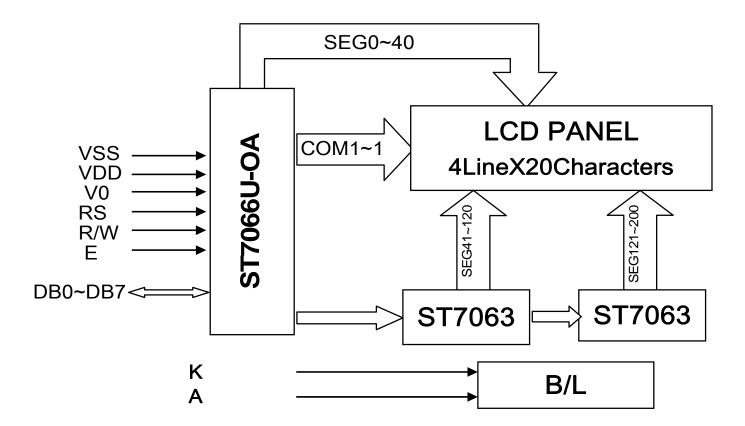
# 2. MECHANICAL SPECIFICATIONS

• Module Size	: 77.00 x 47.00 x 10.10 mm
• Character Pitch	: 2.80 x 5.03 mm
• Character Size	: 2.30 x 4.03 mm
• Dot Pitch	: 0.47 x 0.51 mm
• Dot Size	: 0.42 x 0.46 mm
• Dot Gap	: 0.05 mm

### **3. EXTERNAL DIMENSIONS**



### 4. BLOCK DIAGRAM

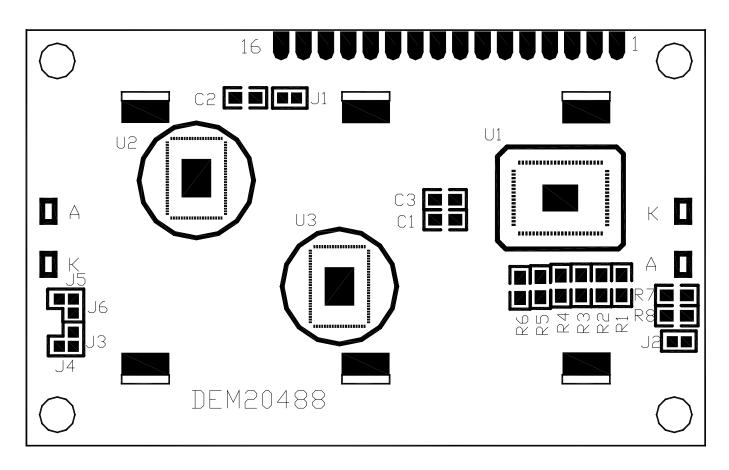


### **5. PIN ASSIGNMENT**

Pin No.	Symbol	Function
1	VSS	Ground (0V)
2	V <sub>DD</sub>	Power supply(V <sub>DD</sub> >V <sub>SS</sub> )
3	$V_0$	Operating voltage for LCD
4	RS	Select registers. 0: Instruction register (for write) busy flag: address counter (for read); 1: Data register (for write and read)
5	R/W	Select read or write. 0: Write mode; 1: Read mode
6	Е	Start enable signal to read or write the data
7~10	DB0~DB3	Four low order bi-directional there-state data bus lines. Use for data transfer between the MPU and the LCD module. These four are not used during 4-bit operation.
11~14	DB4~DB7	Four high order bi-directional there-state data bus lines. Used for data transfer between the MPU and the LCD module. DB7 can be used as a busy flag.
15	LED(-)	Please refer to 6-2-1
16	LED(+)	Please refer to 6-2-1

### 6. PCB DRAWING AND DESCRIPTION

#### 6.1 PCB DRAWING



#### **6.2 DESCRIPTION:**

6-2-1. The polarity of the pin 15 and the pin 16:

symbol	12 15	J4, J6	LED Polarity			
state	J3, J5	J4, J0	15 Pin	16 Pin		
Each solder-bridge	Each open	Each closed	Anode	Cathode		
Each solder-bridge	Each closed	Each open	Cathode	Anode		

Note: In application, J3=J5=0 Ohm, J2=J4=J6=open

#### 6-2-2. The metal-bezel is set on ground when the J1 is closed.

Note: In application module, J1=0 Ohm

#### 6-2-3. The LED resistor can be bridged when the J2 is closed

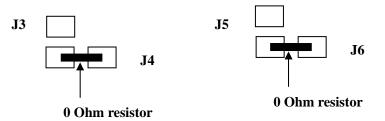
Note: In application module, J2=open

#### 6-2-4. The R7 and the R8 are the LED resistor.

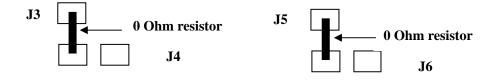
Note: In application module, R7= 100 Ohm, R8=open.

#### **6.3 Example application**

#### 6-3-1. The 15 pin is the anode and the 16 pin is the cathode as following.



6-3-2. The 15 pin is the cathode and the 16 pin is the anode as following.

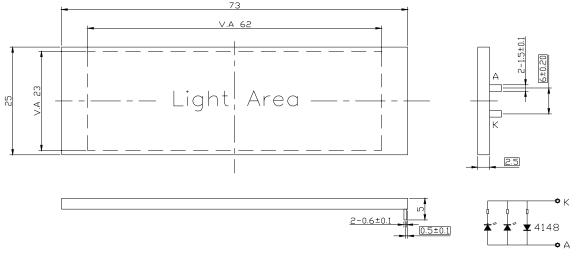


# 7. BACKLIGHT ELECTRICAL/OPTICAL SPECIFICATIONS

#### 7.1 Backlight Characteristics Description

#### **Electrical-Optical Characteristics**

ITEM	SYMBOL	MIN.	TYP.	MAX	UNIT	CONDITION
Forward Current	If		15	20	mA	Vf=3.0V
Reverse Current	Ir		30		uA	Vr=0.8V
Peak Wave length	λρ				nm	
Spectral Line Half Width	Δλ				nm	
Luminance	Lv		150		cd/m <sup>2</sup>	Vf=3.0V

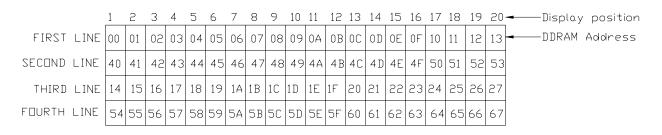


NOTE: 1.UNMARKED TOLERANCE IS ±0.30, 2.BACKLIGHT COLOR: WHITE, 3.THE MATERIAL IS LEAD-FREE.

### 8. MAXIMUM ABSOLUTE POWER RATINGS (Ta = $25^{\circ}$ C)

Item	Symbol	Standard value	Unit
Power supply voltage	V <sub>DD</sub>	-0.3~+7.0	V
LCD Driver voltage	V <sub>LCD</sub>	V <sub>DD</sub> -10.0~V <sub>DD</sub> +0.3	V
Input voltage	V <sub>IN</sub>	-0.3~V <sub>DD</sub> +0.3	V
Operating temperature	Topr	-20~+70	°C
Storage temperature	Tstg	-30~+80	°C

# 9. DISPLAY DATA RAM (DDRAM)



Version:8

# **10. ELECTRICAL CHARACTERISTICS**

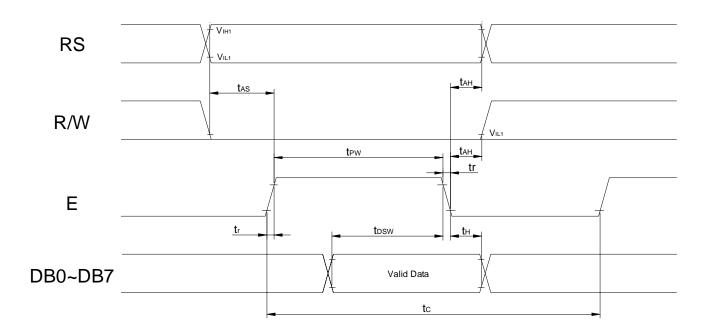
#### 10-1. DC Characteristics (V<sub>DD</sub>=4.5V~5.5V)

The	C	Star	ndard Va	lue	Test	Unit	
Item	Symbol	MIN	ТҮР	MAX	Condition		
Operating Voltage	V <sub>DD</sub>	4.5	5.0	5.5		V	
LCD Voltage	V <sub>LCD</sub>	3.0	4.5	10.0	$V_{DD} - V5$	V	
Supply Current	I <sub>DD</sub>		0.2	0.5	V <sub>DD</sub> =5V,fosc=270kHz	mA	

#### 10-2. AC Characteristics ( $V_{DD}$ =5V)

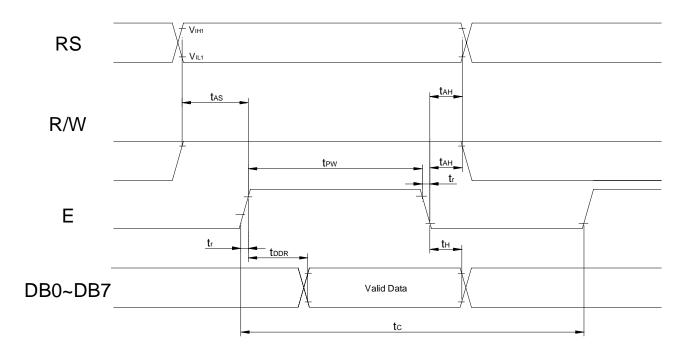
#### **10-2-1** Write Mode (Writing Data From MPU to module)

Characteristic	Symbol	Min	Тур	Max	Unit	Test PIN
E Cycle Time	$t_{\rm C}$	1200			ns	Е
E Rise Time	t <sub>R</sub>			25	ns	Е
E Fall Time	t <sub>F</sub>			25	ns	Е
E Pulse width	$tp_{W}$	140			ns	Е
Address Setup Time	t <sub>AS</sub>	0			ns	R/W,RS,E
Address Hold Time	t <sub>AH</sub>	10			ns	R/W,RS,E
Data Setup Time	T <sub>DSW</sub>	40			ns	DB0~DB7
Data Hold Time	t <sub>H</sub>	10			ns	DB0~DB7



#### 10-2-2 Read Mode (Reading Data from module to MPU)

Characteristic	Symbol	Min	Тур	Max	Unit	Test PIN
E Cycle Time	t <sub>C</sub>	1200			ns	Е
E Rise Time	t <sub>R</sub>			25	ns	Е
E Fall Time	t <sub>F</sub>			25	ns	Е
E Pulse width	$tp_{W}$	140			ns	Е
Address Setup Time	t <sub>AS</sub>	0			ns	R/W,RS,E
Address Hold Time	t <sub>AH</sub>	10			ns	R/W,RS,E
Data Setup Time	t <sub>DDR</sub>			100	ns	DB0~DB7
Data Hold Time	t <sub>H</sub>	10			ns	DB0~DB7



### **11. CONTROL AND DISPLAY COMMAND**

Command	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Execution time (fosc=270KHz)	Remark
Clear Display	0	0	0	0	0	0	0	0	0	1	1.52ms	Write"20H" to DDRAM. And set DDRAM address to "00H" from AC
Return home	0	0	0	0	0	0	0	0	1	х	1.52ms	Set DDRAM address to "00H" from AC and return cursor to its original position if shifted. The contents of DDRAM are not changed.
Entry mode Set	0	0	0	0	0	0	0	1	I/D	S	37us	Sets cursor move direction and specifies display shift. These operations are performed during data write and read.
Display on/off control	0	0	0	0	0	0	1	D	С	В	37us	D=1: entire display on C=1: cursor on B=1: cursor position on
Cursor or Display Shift	0	0	0	0	0	1	S/C	R/L	X	X	37us	Set cursor moving and display shift control bit, and the direction, without changing DDRAM data.
function Set	0	0	0	0	1	DL	N	F	X	X	37us	DL: interface data is 8/4 bits N: number of line is 2/1 F: font size is 5x11/5x8
Set CGRAM address	0	0	0	1	AC5	AC4	AC3	AC2	AC1	AC0	37us	Set CGRAM address in address counter
Set DDRAM address	0	0	1	AC6	AC5	AC4	AC3	AC2	AC1	AC0	37us	Set DDRAM address in address counter
Read busy flag& address	0	1	BF	AC6	AC5	AC4	AC3	AC2	AC1	AC0	Ous	Whether during internal operation or not can be known by reading BF. The contents of address counter can also be read.
Write data to RAM	1	0	D7	D6	D5	D4	D3	D2	D1	D0	37us	Write data into internal RAM (DDRAM/CGRAM)
Read data from RAM	1	1	D7	D6	D5	D4	D3	D2	D1	D0	37us	Read data from internal RAM (DDRAM / CGRAM)

#### Note:

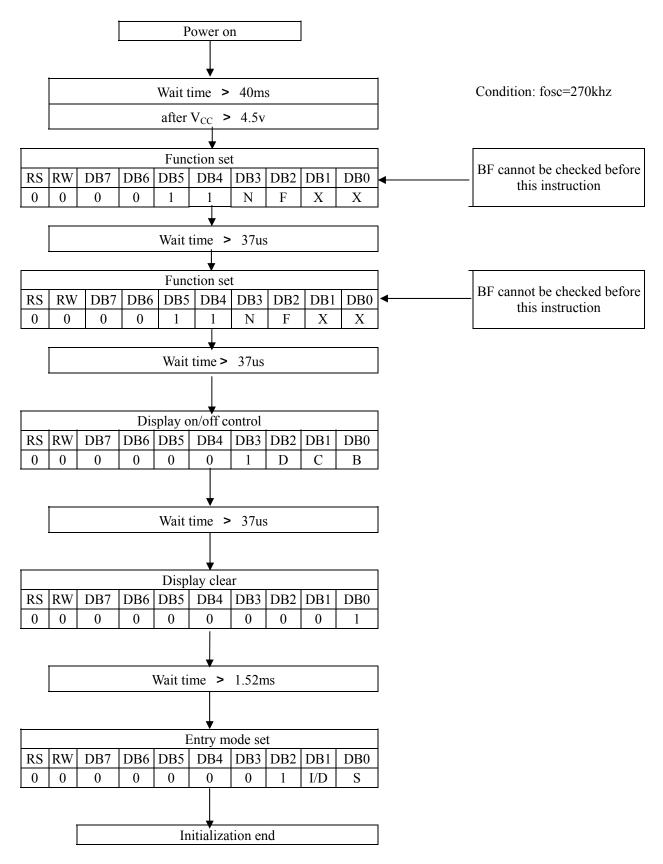
Be sure the ST7066U is not is not in the busy state (BF=00 before sending an instruction from the MPU to the ST7066U. If an instruction is sent without checking the busy flag, the time between the first instruction and next instruction will take much longer than the instruction time itself. Refer to instruction table for the list of each instruction execution time.

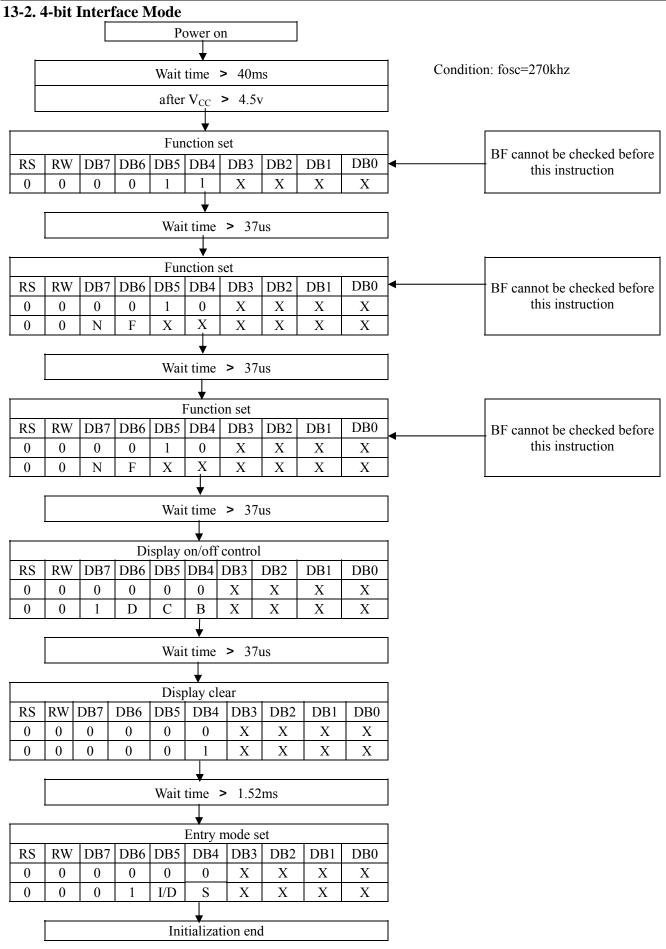
# **12. STANDARD CHARACTER PATTERN (ST7066U-OA)**

Upper(4bit)	0000	0001	0010	0011	0100	0101	0110	0111	1000	1001	10010	1011	1100	1101	1110	1111
Lowert(46it) 0000	CG RAM (1)															
0001	(2)															
0010	(3)															
0011	(4)															
0100	(5)															
0101	(6)															
0110	(7)															
0111	(8)															
1000	(1)															
1001	(2)															
1010	(3)															
1011	(4)															
1100	(5)															
1101	(6)															
1110	(7)															
1111	(8)															

# **13. LCM INITIALIZING BY INSTRUCTION**

#### **13.1. 8-bit Interface Mode**





### **14. LCD MODULES HANDLING PRECAUTIONS**

- Please remove the protection foil of polarizer before using.
- The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- If the display panel is damaged and the liquid crystal substance inside it leaks out, do not get any in your mouth. If the substance come into contact with your skin or clothes promptly wash it off using soap and water.
- Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarize carefully.
- To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
   Be sure to ground the body when handling the LCD module.
  - -Tools required for assembly, such as soldering irons, must be properly grounded.

To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
The LCD module is coated with a film to protect the display surface. Exercise care when peeling off this protective film since static electricity may be generated.

Storage precautions

When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps. Keep the modules in bags designed to prevent static electricity charging under low temperature / normal humidity conditions (avoid high temperature / high humidity and low temperatures below 0°C). Whenever possible, the LCD modules should be stored in the same conditions in which they were shipped from our company.

### **15. OTHERS**

- Liquid crystals solidify at low temperature (below the storage temperature range) leading to defective orientation of liquid crystal or the generation of air bubbles (black or white). Air bubbles may also be generated if the module is subjected to a strong shock at a low temperature.
- If the LCD modules have been operating for a long time showing the same display patterns may remain on the screen as ghost images and a slight contrast irregularity may also appear. Abnormal operating status can be resumed to be normal condition by suspending use for some time. It should be noted that this phenomena does not adversely affect performance reliability.
- To minimize the performance degradation of the LCD modules resulting from caused by static electricity, etc. exercise care to avoid holding the following sections when handling the modules:
  - Exposed area of the printed circuit board
  - Terminal electrode sections

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