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### **LITE-ON Technology Corp. / Optoelectronics** No.90, Chien 1 Road, Chung Ho, New Taipei City 23585, Taiwan, R.O.C.

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### 1. Description

The LiteON 2835 Product series is a wide beam angle standard-dimension package, combining the lifetime and reliability advantages of Light Emitting Diodes with the brightness of conventional lighting. It gives you total design freedom and unmatched brightness, creating a new opportunities for solid state lighting to displace conventional lighting technologies.

#### 1.1Features

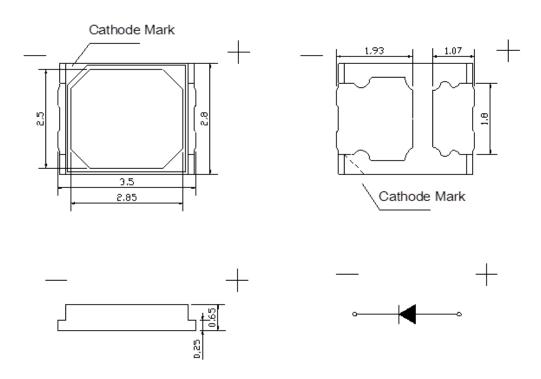
- Package in 8mm tape on 7" diameter reels. Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- EIA STD package.
- I.C. compatible.
- Meet green product and Pb-free(According to RoHS)

#### **1.2 Available Part Numbers**

ССТ	Part No.
2700K	LTW-2835AQL27
3000K	LTW-2835AQL30
3500K	LTW-2835AQL35
4000K	LTW-2835AQL40
5000K	LTW-2835AQL50
5700K	LTW-2835AQL57
6500K	LTW-2835AQL65



### 2. Outline Dimensions



Part No.	Lens Color	Source Color
LTW-2835AQL27		
LTW-2835AQL30		
LTW-2835AQL35		
LTW-2835AQL40	Orange	InGaN Blue
LTW-2835AQL50		
LTW-2835AQL57		
LTW-2835AQL65		

#### **Notes:**

- 1. All dimensions are in millimeters.
- 2. Thickness tolerance of copper plate is  $\pm 0.02$  mm.
- 3. Thickness tolerance of product is ±0.05 mm.
- 4. Tolerance is ±0.1 mm unless otherwise noted.



### 3. Absolute Maximum Ratings at Ta=25°C

Parameter	Symbol	Rating	Unit
Power Dissipation	Po	594	mW
Continuous Forward Current	l <sub>F</sub>	180	mA
Pulse Forward Current	I <sub>PF</sub>	400	mA
Reverse Voltage	V <sub>R</sub>	5	V
Operating Temperature Range	T <sub>opr</sub>	-40 ~ +85	°C
Storage Temperature Range	T <sub>stg</sub>	-40 ~ +100	°C
Junction Temperature	Tj	115	°C

#### Note:

- 1. Pulsed Duty ≤ 1/10, Pulse width ≤100us.
- 2. Forbid to operating at reverse voltage condition for long
- 3. It is recommended to follow de-rating curve to use maximum rating to ensure LED can operated normally.



### 4. Electro-Optical Characteristics at Ta=25°C

#### 4.1 Typical Performance

Parameter	Symbol				Va	lues				Unit	Test Condition
Correlated Color Temp.	ССТ	Тур.	2700	3000	3500	4000	5000	5700	6500	K	
Chromaticity Coordinates	Х	Тур.	0.458	0.434	0.408	0.382	0.345	0.329	0.312		
Chromaticity Coordinates	у	Тур.	0.41	0.403	0.392	0.38	0.355	0.342	0.328	-	
		Min	43.5	44.8	47.4	47.4	48.7	48.7	47.4		
Luminous Flux <sup>1</sup>	$\Phi_{v}$	Тур.	49.4	50.7	53.5	53.5	54.8	54.8	53.5	lm	
		Max.	55.2	56.6	59.6	59.6	60.9	60.9	59.6		
Optical Efficacy	$\eta_{\text{opt}}$	Тур.	103.8	106.6	112.5	112.5	115.3	115.3	112.5	lm/W	
Color Rendering Index	CRI	Min.				90				-	<i>I</i> <sub>F</sub> = 150mA
Viewing Angle	2θ <sub>1/2</sub>	Тур.				120				deg	
		Min				3.00					
Forward Voltage	$V_{F}$	Тур.				3.17				V	
	Max. 3.40										
Thermal Resistance	mal Resistance R <sub>th-js</sub> Typ. 21						°C/W				
(Junction to Solder Point)	K <sub>th-js</sub>	тур.				<b>Z</b> 1				C/VV	
ESD-Withstand Voltage	ESD	Min				2K				HBM	V

#### **Notes**

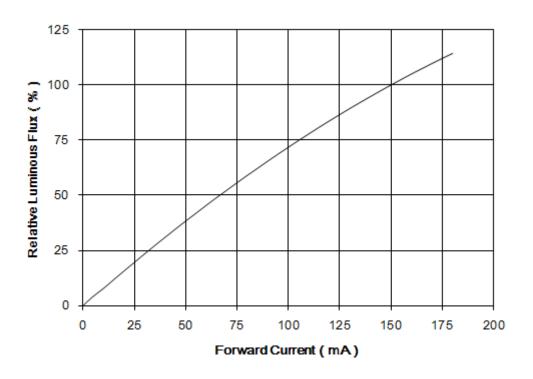
- 1. Luminous flux is the total luminous flux output as measured with an integrating sphere.
- 2. Iv classification code is marked on each packing bag.
- 3. The chromaticity coordinates (x, y) is derived from the 1931 CIE chromaticity diagram.
- 4. Caution in ESD:

Static Electricity and surge damages the LED. It is recommended using a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.

- 5. CAS140B is the test standard for the chromaticity coordinates (x, y) & Iv
- 6. The chromaticity coordinates (x, y) guarantee should be added  $\pm 0.007$  tolerance
- 7. Ra measurement allowance is ±3
- 8. Luminous flux measurement tolerance is ±10%
- 9. Forward Voltage measurement tolerance is ±0.1V

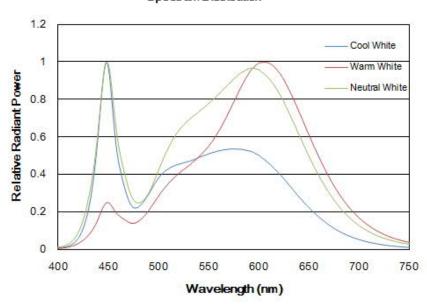


#### 4.2 Forward Current vs. Lumen



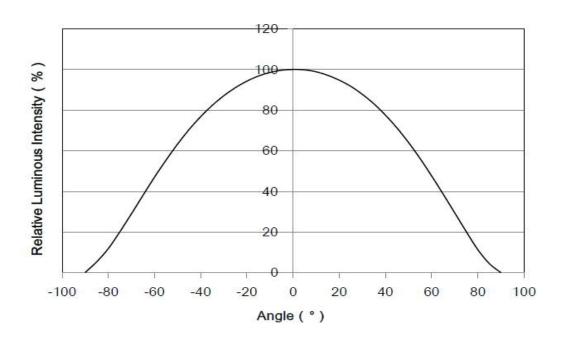
#### 4.3 Relative Spectral Power Distribution at Typical Current

#### Spectrum Distribution

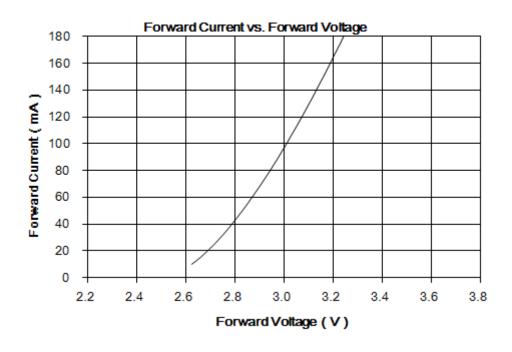




#### **4.4 Radiation Characteristics**

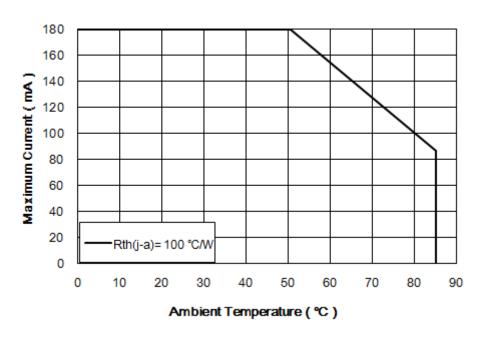


#### 4.5 Forward Current vs. Forward Voltage

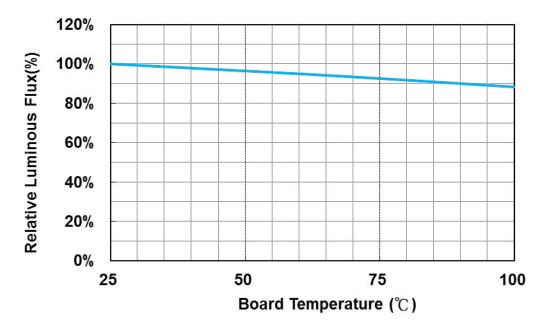




#### 4.6 Forward Current Derating Curve

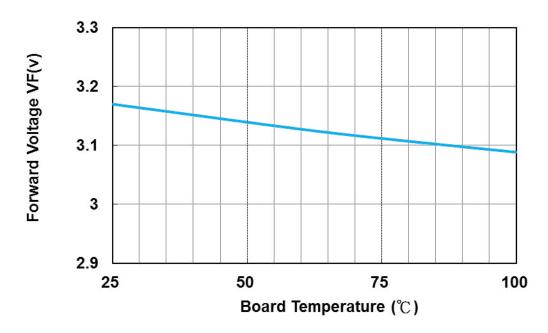


#### 4.7 Relative Intensity vs. board Temperature





#### 4.8 Forward Voltage vs. board Temperature

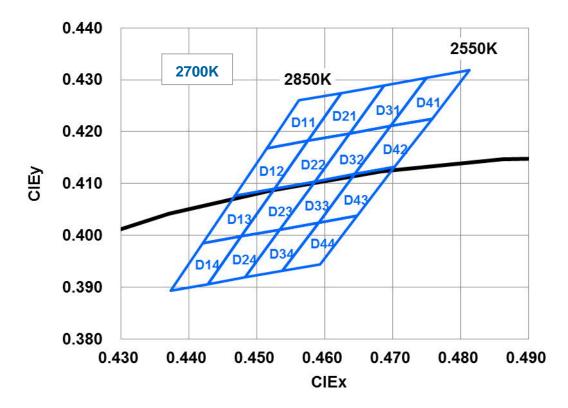




### 5. Binning Definition

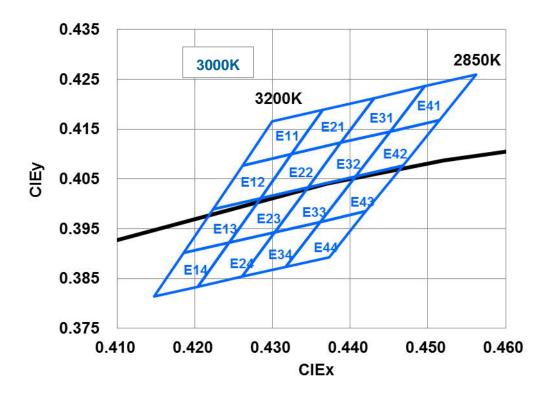
#### 5.1 Color Bin

	}	-81 /	V	, W		W 3	2700K (IF	= 150 m	A)	W (	V 88		(V	W	W (
Rank	-	х	у	Rank	-	X	у	Rank	-	х	у	Rank	-	×	у
	1	0.4562	0.4260	5	1	0.4625	0.4275	5 5	1	0.4688	0.4290		1	0.4750	0.4304
	2	0.4515	0.4168		2	0.4576	0.4183	4	2	0.4636	0.4197		2	0.4697	0.4211
D11	3	0.4576	0.4183	D21	3	0.4636	0.4197	D31	3	0.4697	0.4211	D41	3	0.4758	0.4225
	4	0.4625	0.4275		4	0.4688	0.4290		4	0.4750	0.4304	L	4	0.4813	0.4319
	1	0.4562	0.4260		1	0.4625	0.4275		1	0.4688	0.4290		1	0.4750	0.4304
	1	0.4515	0.4168		1	0.4576	0.4183		1	0.4636	0.4197	-	1	0.4697	0.4211
	2	0.4468	0.4077		2	0.4526	0.4090		2	0.4585	0.4104		2	0.4644	0.4118
D12	3	0.4526	0.4090	D22	3	0.4585	0.4104	D32	3	0.4644	0.4118	D42	3	0.4703	0.4132
	4	0.4576	0.4183		4	0.4636	0.4197		4	0.4697	0.4211		4	0.4758	0.4225
	1	0.4515	0.4168		1	0.4576	0.4183		1	0.4636	0.4197		1	0.4697	0.4211
	1	0.4468	0.4077		1	0.4526	0.4090		_ 1	0.4585	0.4104		1	0.4644	0.4118
	2	0.4420	0.3985		2	0.4477	0.3998		2	0.4534	0.4011		2	0.4591	0.4025
D13	3	0.4477	0.3998	D23	3	0.4534	0.4011	D33	3	0.4591	0.4025	D43	3	0.4648	0.4038
	4	0.4526	0.4090		4	0.4585	0.4104		4	0.4644	0.4118		4	0.4703	0.4132
	1	0.4468	0.4077		1	0.4526	0.4090		1	0.4585	0.4104		1	0.4644	0.4118
	1	0.4420	0.3985		1	0.4477	0.3998		1	0.4534	0.4011		1	0.4591	0.4025
	2	0.4373	0.3893		2	0.4428	0.3906		2	0.4483	0.3919		2	0.4538	0.3931
D14	3	0.4428	0.3906	D24	3	0.4483	0.3919	D34	3	0.4538	0.3931	D44	3	0.4593	0.3944
The state of	4	0.4477	0.3998	- WARREN	4	0.4534	0.4011		4	0.4591	0.4025	COMPACT.	4	0.4648	0.4038
	1	0.4420	0.3985		_ 1	0.4477	0.3998		1	0.4534	0.4011		1	0.4591	0.4025



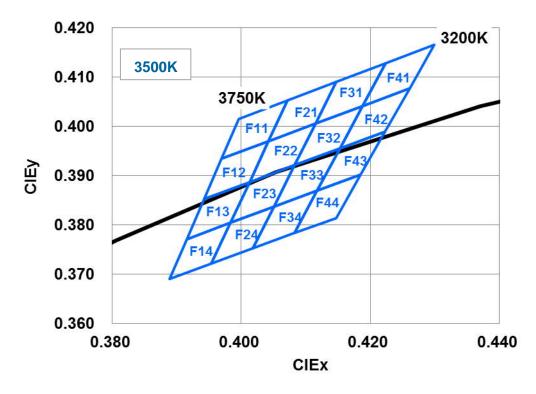


1	9	80 /	X X	186		W - 9	3000K (IF	= 150 m/	4)	16	W V	A (S	1	W ()	
Rank	-	х	у	Rank		X	у	Rank	- 81	x	у	Rank	-	X	у
	1	0.4299	0.4165		1	0.4365	0.4189		1	0.4431	0.4213	9	1	0.4496	0.4236
	2	0.4261	0.4077		2	0.4324	0.4100		2	0.4388	0.4123	4	2	0.4451	0.4146
E11	3	0.4324	0.4100	E 21	3	0.4388	0.4123	E31	3	0.4451	0.4146	E41	3	0.4515	0.4168
	4	0.4365	0.4189		4	0.4431	0.4213		4	0.4496	0.4236		4	0.4562	0.4260
	1	0.4299	0.4165		1	0.4365	0.4189		1	0.4431	0.4213		1	0.4496	0.4236
	1	0.4261	0.4077		1	0.4324	0.4100		1	0.4388	0.4123		1	0.4451	0.4146
	2	0.4223	0.3990		2	0.4284	0.4011		2	0.4345	0.4033		2	0.4406	0.4055
E 12	3	0.4284	0.4011	E 22	3	0.4345	0.4033	E 32	3	0.4406	0.4055	E42	3	0.4468	0.4077
	4	0.4324	0.4100		4	0.4388	0.4123		4	0.4451	0.4146		4	0.4515	0.4168
	1	0.4261	0.4077		1	0.4324	0.4100		1	0.4388	0.4123		1	0.4451	0.4146
	1	0.4223	0.3990		1	0.4284	0.4011		1	0.4345	0.4033	s -8	1	0.4406	0.4055
	2	0.4185	0.3902		2	0.4244	0.3923		2	0.4303	0.3943		2	0.4361	0.3964
E 13	3	0.4244	0.3923	E 23	3	0.4303	0.3943	E 33	3	0.4361	0.3964	E43	3	0.4420	0.3985
	4	0.4284	0.4011		4	0.4345	0.4033		4	0.4406	0.4055		4	0.4468	0.4077
	1	0.4223	0.3990		1	0.4284	0.4011		1	0.4345	0.4033		1	0.4406	0.4055
	1	0.4185	0.3902		1	0.4244	0.3923		1	0.4303	0.3943		1	0.4361	0.3964
	2	0.4147	0.3814		2	0.4204	0.3834		2	0.4260	0.3854		2	0.4317	0.3873
E 14	3	0.4204	0.3834	E 24	3	0.4260	0.3854	E34	3	0.4317	0.3873	E44	3	0.4373	0.3893
L. S. Cal	4	0.4244	0.3923	1.100	4	0.4303	0.3943		4	0.4361	0.3964		4	0.4420	0.3985
	1	0.4185	0.3902		1	0.4244	0.3923		1	0.4303	0.3943		1	0.4361	0.3964



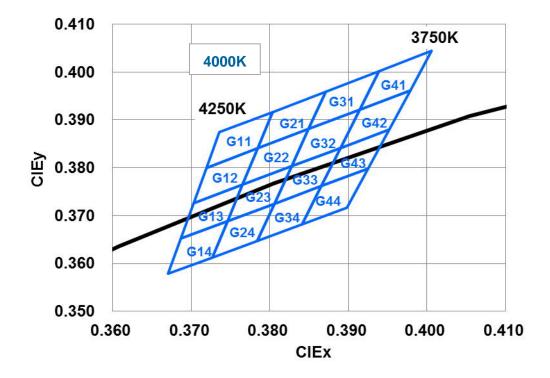


1	7	XI	X I	X /X		18 §	3500K (IF	= 150 m	A)	70 1	6 - O	1 18		Š.	W
Rank	-	x	у	Rank	198	x	у	Rank	-	х	у	Rank		x	у
	1	0.3996	0.4015		11	0.4072	0.4053	4	1	0.4148	0.4090	3	1	0.4223	0.4128
	2	0.3969	0.3934		2	0.4042	0.3970		2	0.4115	0.4006		2	0.4188	0.4041
F11	3	0.4042	0.3970	F21	3	0.4115	0.4006	F31	3	0.4188	0.4041	F41	3	0.4261	0.4077
	4	0.4072	0.4053		4	0.4148	0.4090	-	4	0.4223	0.4128		4	0.4299	0.4165
	1	0.3996	0.4015		1	0.4072	0.4053		1	0.4148	0.4090		1	0.4223	0.4128
	1	0.3969	0.3934		1	0.4042	0.3970	i.	1	0.4115	0.4006		1	0.4188	0.4041
	2	0.3943	0.3853		2	0.4013	0.3887		2	0.4083	0.3921		2	0.4153	0.3955
F12	3	0.4013	0.3887	F22	3	0.4083	0.3921	F32	3	0.4153	0.3955	F42	3	0.4223	0.3990
	4	0.4042	0.3970		4	0.4115	0.4006		4	0.4188	0.4041		4	0.4261	0.4077
	1	0.3969	0.3934		1	0.4042	0.3970		1	0.4115	0.4006		1	0.4188	0.4041
	1	0.3943	0.3853		1	0.4013	0.3887		1	0.4083	0.3921	Į į	1	0.4153	0.3955
	2	0.3916	0.3771		2	0.3983	0.3804		2	0.4050	0.3837	Ų Į	2	0.4118	0.3869
F13	3	0.3983	0.3804	F23	3	0.4050	0.3837	F33	3	0.4118	0.3869	F43	3	0.4185	0.3902
	4	0.4013	0.3887	1 100	4	0.4083	0.3921		4	0.4153	0.3955	T. Same	4	0.4223	0.3990
	1	0.3943	0.3853		1	0.4013	0.3887		1	0.4083	0.3921		1	0.4153	0.3955
	1	0.3916	0.3771		1	0.3983	0.3804		1	0.4050	0.3837		1	0.4118	0.3869
	2	0.3889	0.3690		2	0.3954	0.3721	Ī	2	0.4018	0.3752	I. I	2	0.4083	0.3783
F14	3	0.3954	0.3721	F24	3	0.4018	0.3752	F34	3	0.4083	0.3783	F44	3	0.4147	0.3814
	4	0.3983	0.3804		4	0.4050	0.3837		4	0.4118	0.3869		4	0.4185	0.3902
	1	0.3916	0.3771		1	0.3983	0.3804		1	0.4050	0.3837		1	0.4118	0.3869



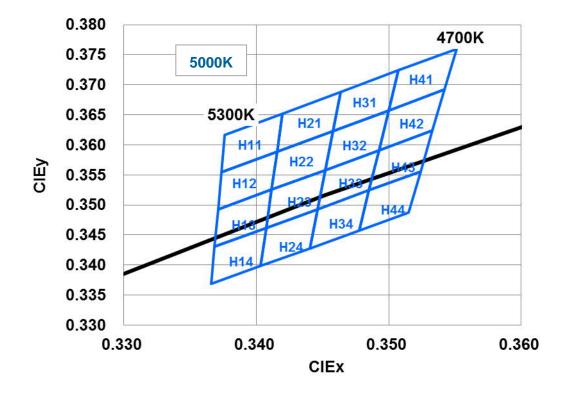


	4000K (IF = 150 mA)														
Rank		х	У	Rank		X	у	Rank	1940	X	У	Rank		х	У
	1	0.3736	0.3874		1	0.3804	0.3917		1	0.3871	0.3959		1	0.3939	0.4002
	2	0.3720	0.3800		2	0.3784	0.3841	7	2	0.3849	0.3881		2	0.3914	0.3922
G11	3	0.3784	0.3841	G21	3	0.3849	0.3881	G31	3	0.3914	0.3922	G41	3	0.3979	0.3962
	4	0.3804	0.3917		4	0.3871	0.3959	Ť	4	0.3939	0.4002		4	0.4006	0.4044
	1	0.3736	0.3874		1	0.3804	0.3917		1	0.3871	0.3959		1	0.3939	0.4002
	1	0.3720	0.3800		1	0.3784	0.3841		1	0.3849	0.3881		1	0.3914	0.3922
	2	0.3703	0.3726		2	0.3765	0.3765	, i	2	0.3828	0.3803		2	0.3890	0.3842
G12	3	0.3765	0.3765	G22	3	0.3828	0.3803	G32	3	0.3890	0.3842	G42	3	0.3952	0.3880
	4	0.3784	0.3841		4	0.3849	0.3881	Ť	4	0.3914	0.3922		4	0.3979	0.3962
	1	0.3720	0.3800		1	0.3784	0.3841		1	0.3849	0.3881		1	0.3914	0.3922
	1	0.3703	0.3726		1	0.3765	0.3765		1	0.3828	0.3803		1	0.3890	0.3842
	2	0.3687	0.3652		2	0.3746	0.3689		2	0.3806	0.3725		2	0.3865	0.3762
G13	3	0.3746	0.3689	G23	3	0.3806	0.3725	G33	3	0.3865	0.3762	G43	3	0.3925	0.3798
	4	0.3765	0.3765		4	0.3828	0.3803		4	0.3890	0.3842		4	0.3952	0.3880
	1	0.3703	0.3726		1	0.3765	0.3765		1	0.3828	0.3803		1	0.3890	0.3842
	1	0.3687	0.3652	T I	1	0.3746	0.3689		1	0.3806	0.3725	1	1	0.3865	0.3762
	2	0.3670	0.3578		2	0.3727	0.3613		2	0.3784	0.3647		2	0.3841	0.3682
G14	3	0.3727	0.3613	G24	3	0.3784	0.3647	G34	3	0.3841	0.3682	G44	3	0.3898	0.3716
	4	0.3746	0.3689	1	4	0.3806	0.3725		4	0.3865	0.3762		4	0.3925	0.3798
	1	0.3687	0.3652		1	0.3746	0.3689		1	0.3806	0.3725		1	0.3865	0.3762



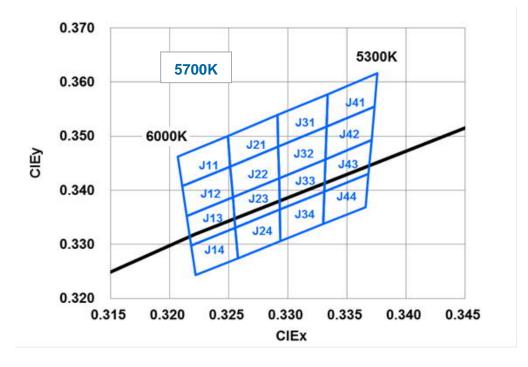


15		25	w w	0 V3	_	n = 12	5000K (IF	=150 m	A)	98 29		V	20	200 3	70
Rank	-	х	у	Rank	1 22	х	у	Rank	-	х	у	Rank		х	у
	1	0.3376	0.3616		1	0.3420	0.3652		1	0.3464	0.3688		1	0.3507	0.3724
	2	0.3374	0.3554		2	0.3416	0.3589		2	0.3458	0.3623		2	0.3500	0.3657
H11	3	0.3416	0.3589	H21	3	0.3458	0.3623	H31	3	0.3500	0.3657	H41	3	0.3542	0.3692
	4	0.3420	0.3652	4/070174	4	0.3464	0.3688		4	0.3507	0.3724		4	0.3551	0.3760
	1	0.3376	0.3616		1	0.3420	0.3652		1	0.3464	0.3688		1	0.3507	0.3724
	1	0.3374	0.3554		1	0.3416	0.3589		1	0.3458	0.3623		1	0.3500	0.3657
	2	0.3371	0.3493		2	0.3412	0.3525		2	0.3452	0.3558		2	0.3493	0.3591
H12	3	0.3412	0.3525	H22	3	0.3452	0.3558	H32	3	0.3493	0.3591	H42	3	0.3533	0.3624
	4	0.3416	0.3589		4	0.3458	0.3623		4	0.3500	0.3657		4	0.3542	0.3692
	1	0.3374	0.3554			0.3416	0.3589	-	1	0.3458	0.3623		1	0.3500	0.3657
	1	0.3371	0.3493		1	0.3412	0.3525		1	0.3452	0.3558		1	0.3493	0.3591
	2	0.3369	0.3431		2	0.3407	0.3462		2	0.3446	0.3493		2	0.3485	0.3524
H13	3	0.3407	0.3462	H23	3	0.3446	0.3493	H33	3	0.3485	0.3524	H43	3	0.3524	0.3555
	4	0.3412	0.3525		4	0.3452	0.3558		4	0.3493	0.3591		4	0.3533	0.3624
	1	0.3371	0.3493		1	0.3412	0.3525		1	0.3452	0.3558		1	0.3493	0.3591
	1	0.3369	0.3431	2	1	0.3407	0.3462		1	0.3446	0.3493		1	0.3485	0.3524
	2	0.3366	0.3369	2	2	0.3403	0.3399		2	0.3441	0.3428		2	0.3478	0.3458
H14	3	0.3403	0.3399	H24	3	0.3441	0.3428	H34	3	0.3478	0.3458	H44	3	0.3515	0.3487
	4	0.3407	0.3462		4	0.3446	0.3493		4	0.3485	0.3524		4	0.3524	0.3555
	1	0.3369	0.3431		1	0.3407	0.3462		1	0.3446	0.3493		1	0.3485	0.3524



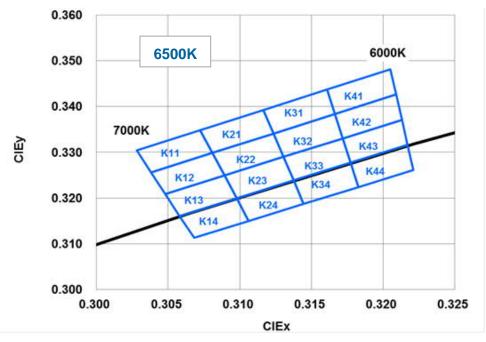


, V	7	W /	Y		93	- 1	5700K (IF	= 150 m/	4)	30	XV (A	6 4		W.	30
Rank	-	x	у	Rank	-	X	у	Rank	25	х	У	Rank	-	x	У
	1	0.3207	0.3462		1	0.3249	0.3501		1	0.3292	0.3539	13	1	0.3334	0.3578
	2	0.3211	0.3407	1	2	0.3251	0.3444		2	0.3292	0.3481		2	0.3333	0.3518
J11	3	0.3251	0.3444	J21	3	0.3292	0.3481	J31	3	0.3333	0.3518	J41	3	0.3374	0.3554
	4	0.3249	0.3501		4	0.3292	0.3539		4	0.3334	0.3578		4	0.3376	0.3616
	1	0.3207	0.3462		1	0.3249	0.3501		1	0.3292	0.3539		_1	0.3334	0.3578
	1	0.3211	0.3407		1	0.3251	0.3444		1	0.3292	0.3481		1	0.3333	0.3518
	2	0.3215	0.3353		2	0.3254	0.3388		2	0.3293	0.3423		2	0.3332	0.3458
J12	3	0.3254	0.3388	J22	3	0.3293	0.3423	J32	3	0.3332	0.3458	J42	3	0.3371	0.3493
	4	0.3251	0.3444		4	0.3292	0.3481		4	0.3333	0.3518		4	0.3374	0.3554
	1	0.3211	0.3407		1	0.3251	0.3444		1	0.3292	0.3481		1	0.3333	0.3518
	1	0.3215	0.3353		1	0.3254	0.3388		1	0.3293	0.3423		1	0.3332	0.3458
	2	0.3218	0.3298		2	0.3256	0.3331		2	0.3293	0.3364		2	0.3331	0.3398
J13	3	0.3256	0.3331	J23	3	0.3293	0.3364	J33	3	0.3331	0.3398	J43	3	0.3369	0.3431
	4	0.3254	0.3388		4	0.3293	0.3423		4	0.3332	0.3458		4	0.3371	0.3493
	1	0.3215	0.3353		1	0.3254	0.3388		1	0.3293	0.3423		1	0.3332	0.3458
	1	0.3218	0.3298		1	0.3256	0.3331		1	0.3293	0.3364		1	0.3331	0.3398
	2	0.3222	0.3243		2	0.3258	0.3275		2	0.3294	0.3306		2	0.3330	0.3338
J14	3	0.3258	0.3275	J24	3	0.3294	0.3306	J34	3	0.3330	0.3338	J44	3	0.3366	0.3369
	4	0.3256	0.3331		4	0.3293	0.3364		4	0.3331	0.3398		4	0.3369	0.3431
	1	0.3218	0.3298		1	0.3256	0.3331		1	0.3293	0.3364		1	0.3331	0.3398





	9	W	N - 1	N N		9	6500K (IF	= 150 m	A)	W 1	W W	( ( ( ( ( ( ( ( ( ( ( ( ( ( ( ( ( ( (		11	85.0
Rank			у	Rank			у	Rank		х	у	Rank	-		у
	1	0.3028	0.3304		1	0.3072	0.3348	-	1	0.3117	0.3393		1	0.3161	0.3437
	2	0.3038	0.3256		2	0.3081	0.3299		2	0.3124	0.3341	ļ, ļ	2	0.3166	0.3384
K11	- 3	0.3081	0.3299	K21	3	0.3124	0.3341	K31	3	0.3166	0.3384	K41	3	0.3209	0.3426
	4	0.3072	0.3348		4	0.3117	0.3393		4	0.3161	0.3437		4	0.3205	0.3481
	1	0.3028	0.3304		1	0.3072	0.3348	-	1	0.3117	0.3393		1	0.3161	0.3437
	1	0.3038	0.3256		1	0.3081	0.3299		1	0.3124	0.3341		1	0.3166	0.3384
	2	0.3048	0.3209		2	0.3089	0.3249		2	0.3131	0.3290	II ,	2	0.3172	0.3330
K12	3	0.3089	0.3249	K22	3	0.3131	0.3290	K32	3	0.3172	0.3330	K42	3	0.3213	0.3371
	4	0.3081	0.3299		4	0.3124	0.3341		4	0.3166	0.3384		4	0.3209	0.3426
	1	0.3038	0.3256		1	0.3081	0.3299		1	0.3124	0.3341		1	0.3166	0.3384
	1	0.3048	0.3209		1	0.3089	0.3249		1	0.3131	0.3290	ų, į	1	0.3172	0.3330
	2	0.3058	0.3161		2	0.3098	0.3200		2	0.3138	0.3238		2	0.3177	0.3277
K 13	3	0.3098	0.3200	K23	3	0.3138	0.3238	K33	3	0.3177	0.3277	K43	3	0.3217	0.3316
4434.4	4	0.3089	0.3249	5	4	0.3131	0.3290	A 441.11.11	4	0.3172	0.3330	I	4	0.3213	0.3371
	1	0.3048	0.3209		1	0.3089	0.3249		1	0.3131	0.3290		1	0.3172	0.3330
	1	0.3058	0.3161		1	0.3098	0.3200		1	0.3138	0.3238	J j	1	0.3177	0.3277
	2	0.3068	0.3113		2	0.3106	0.3150		2	0.3145	0.3187		2	0.3183	0.3224
K14	3	0.3106	0.3150	K24	3	0.3145	0.3187	K34	3	0.3183	0.3224	K44	3	0.3221	0.3261
	4	0.3098	0.3200		4	0.3138	0.3238		4	0.3177	0.3277	i i	4	0.3217	0.3316
	1	0.3058	0.3161		1	0.3098	0.3200	1	1	0.3138	0.3238	T t	1	0.3177	0.3277





#### 5.2 Flux Bin

2700K	Luminous Flu	x Spec. Table			
φ Din	Lumen (lm) a	t <i>I</i> <sub>F</sub> = 150 <b>mA</b>			
Φ <sub>v</sub> Bin	Min	Max			
IL	43.5	47.4			
LO	47.4	51.3			
OR	51.3	55.2			

3000K	Luminous Flux Spec. Table		
φ Pin	Lumen (lm) at <i>l</i> <sub>F</sub> = 150 <b>mA</b>		
Φ <sub>v</sub> Bin	Min	Max	
JM	44.8	48.7	
MP	48.7	52.6	
PS	52.6	56.6	

3500K	Luminous Flux Spec. Table		
φ Din	Lumen (lm) at $I_F = 150 \text{ mA}$		
Ф <sub>v</sub> Bin	Min	Max	
LO	47.4	51.3	
OR	51.3	55.2	
CK	55.2	59.6	

4000K	Luminous Flux Spec. Table		
d Din	Lumen (lm) at <i>l</i> <sub>F</sub> = 150 <b>mA</b>		
Φ <sub>v</sub> Bin	Min	Max	
LO	47.4	51.3	
OR	51.3	55.2	
CK	55.2	59.6	

5000K	Luminous Flux Spec. Table		
φ Pin	Lumen (lm) at <i>l</i> <sub>F</sub> = 150 <b>mA</b>		
Φ <sub>v</sub> Bin	Min	Max	
MP	48.7	52.6	
PS	52.6	56.6	
CF	56.6	60.9	

5700K	Luminous Flux Spec. Table		
d Din	Lumen (lm) at <i>l</i> <sub>F</sub> = 150 <b>mA</b>		
Φ <sub>v</sub> Bin	Min	Max	
MP	48.7	52.6	
PS	52.6	56.6	
CF	56.6	60.9	

6500K	Luminous Flux Spec. Table		
Φ <sub>ν</sub> Bin	Lumen (lm) at <i>I<sub>F</sub></i> = 150 <b>mA</b>		
Ψ <sub>ν</sub> ΔΙΙΙ	Min	Max	
LO	47.4	51.3	
OR	51.3	55.2	
CK	55.2	59.6	

Tolerance on each Luminous Flux bin is +/- 10%.



#### 5.3 Voltage Bin

V <sub>F</sub> Spec. Table			
$V_F$ Bin  Forward Voltage (volts) at $I_F$ = 150 mA  Min  Max		volts) at I <sub>F</sub> = 150 mA	
		Max	
V1	3.0	3.1	
V2	3.1	3.2	
V3	3.2	3.3	
V4	3.3	3.4	

Tolerance on each Forward Voltage bin is +/- 0.1V

#### 6. Bin Code List

Example: V1/LO/K11

Forward Voltage Rank	Luminous Flux Rank	Color Rank
V1	LO	K11



#### 7. Reflow Soldering Characteristics

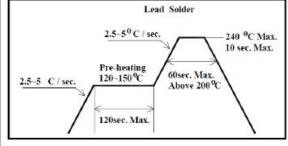
#### **For Reflow Process:**

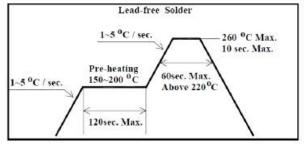
Preheating :  $140^{\circ}$ C ~ $160^{\circ}$ C ± $5^{\circ}$ C, within 2 minutes.

Operation heating: 260°C (Max.) within 10 seconds.(Max)

Gradual Cooling (Avoid quenching).

Lead sol	der	Lead-free s	older
Pre-heat	120-150℃	Pre-heat	150-200℃
Pre-heat time	120 sec.Max.	Pre-heat time	120 sec.Max
Peak Temperature	240°C Max.	Peak Temperature	260°C Max.
Soldering time condition	10 sec.Max.	Soldering time condition	10 sec.Max.





#### **Notes:**

The encapsulated material of the LEDs is silicone. Therefore the LEDs have a soft surface on the top of package. The pressure to the top surface will be influence to the reliability of the LEDs. Precautions should be taken to avoid the strong pressure on the encapsulated part. So when using the picking up nozzle, the pressure on the silicone resin should be proper.

This product is qualified as Moisture sensitive Level 3 per JEDEC J-STD-020 Precaution when handing this moisture sensitive product is important to ensure the reliability of the product



### 8. Reliability Test

No	Test item	Test Condition	Duration	Number of Damaged
1	Steady State Operating Life of High Temperature (HTOL)	Ts=85°ℂ , <i>I</i> <sub>F</sub> =180mA	1000 hrs	0/20
2	Steady State Operating Life of Low Temperature (LTOL)	Ta=-40°C , <i>I</i> <sub>F</sub> =180mA	1000 hrs	0/20
3	Pulse Wet Operating Life of High Temperature (PWHTOL)	60°C/90%RH, <i>I</i> <sub>F</sub> =180mA 30mins ON/30min OFF	500 hrs	0/20
4	High Temperature Storage (HTS)	100℃	1000 hrs	0/20
5	Low Temperature Storage (LTS)	-40°C	1000 hrs	0/20
6	Thermal Cycle (TC)	-40°C~100°C 30min dwell 5min transfer	200 cycle	0/20
7	Thermal Shock (TS)	-40°C~100°C 20min dwell 20sec transfer	200 cycle	0/20
8	Solder Resistance (SR)	265°C, 3X MSL	5sec	0/20
9	Solder Ability (SA)	245°ℂ5sec, 95% coverage	5sec	0/11

#### Criteria for Judging the Damage

Mana	Symbol	Test Condition	Criteria for	Judgment
Item	Symbol	rest Condition	Min.	Max.
Forward Voltage	Vf	<i>I</i> <sub>F</sub> =Typical Current		U.S.L. x 1.1
Luminous Flux	Lm	<i>I</i> <sub>F</sub> =Typical Current	L.S.L. x 0.7	
CCX&CCY	x,y	<i>I</i> <sub>F</sub> =Typical Current		Shift<0.02

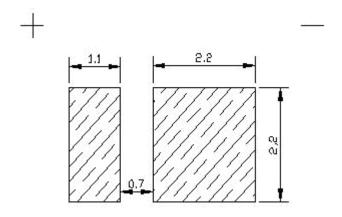


#### 9. User Guide

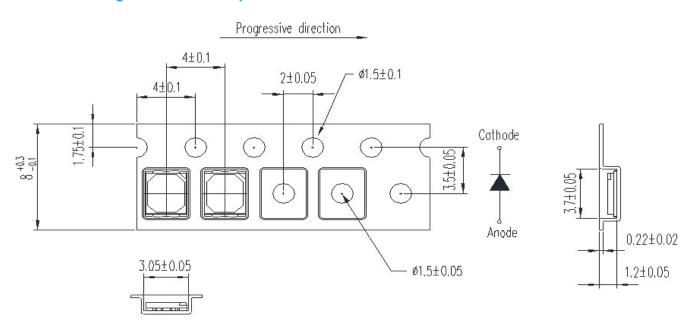
#### Cleaning

Do not use unspecified chemical liquid to clean LED they could harm the package. If cleaning is necessary, immerse the LED in ethyl alcohol or isopropyl alcohol at normal temperature for less than one minute.

#### Recommend Printed Circuit Board Attachment Pad

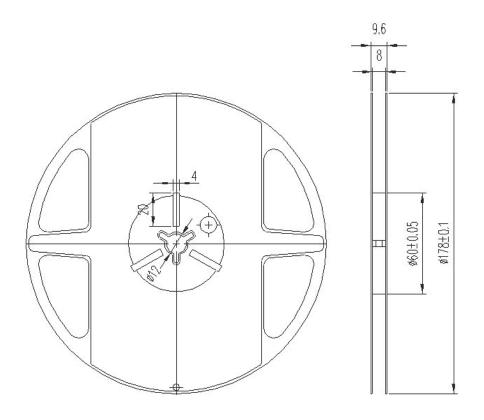


#### Package Dimensions of Tape





#### ■ Package Dimensions of Reel



Note: The tolerances unless mentioned is ±0.1mm, Unit=mm

#### **Notes:**

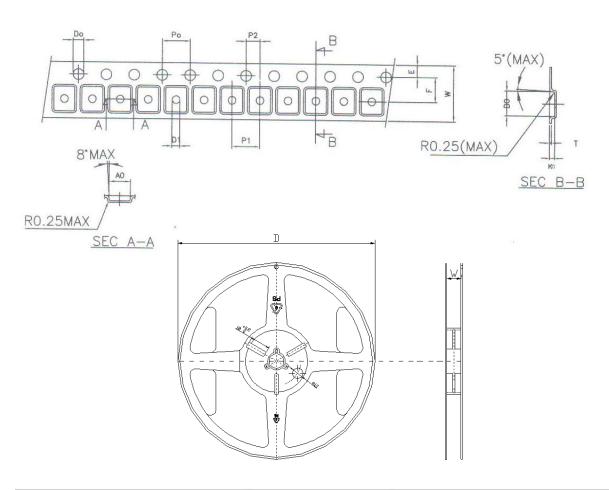
(1) Quantity: 3,000pcs/Reel

(2) Cumulative Tolerance : Cumulative Tolerance/10 pitches to be ±0.2mm

(3) Adhesion Strength of Cover Tape: Adhesion strength to be 0.1-0.7N when the cover tape is turned off from the carrier tape at the angle of 10° to the carrier tape

(4) Package: P/N, Manufacturing data Code No. and quantity to be indicated on a damp proof Package.





ITEM	Symbol	Specifications (mm)
Tape width	W	8.0±0.2
Sprocket hole position	E 1.75±0.1	
Punch hole position	F	3.50±0.1
Sprocket hole	D0	1.50+0.1/-0
Sprocket hole pitch	P0	4.00±0.1
Punch hole pitch	P1	4.00±0.1
Embossment center	P2	2.00±0.1
Carrier width	A0	3.05±0.1
Carrier length	В0	3.70±0.1
Carrier depth	K0	1.05±0.1
Reel outside diameter	D	178±1
Reel width	W	9±0.1



#### 10. Cautions

#### 10.1 Application

The LEDs described here are intended to be used for ordinary electronic equipment (such as office equipment, communication equipment and household applications). Consult Liteon's Sales in advance for information on applications in which exceptional reliability is required, particularly when the failure or malfunction of the LEDs may directly jeopardize life or health (such as in aviation, transportation, traffic control equipment, medical and life support systems and safety devices).

#### 10.2 Storage

This product is qualified as Moisture sensitive Level 3 per JEDEC J-STD-020 Precaution when handing this moisture sensitive product is important to ensure the reliability of the product.

The package is sealed:

The LEDs should be stored at 30°C or less and 90%RH or less. And the LEDs are limited to use within one year, while the LEDs is packed in moisture-proof package with the desiccants inside.

The package is opened:

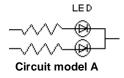
The LEDs should be stored at 30°C or less and 60%RH or less. Moreover, the LEDs are limited to solder process within 168hrs. If exceeding the storage limiting time since opened, that we recommended to bake LEDs at 60°C at least 24hrs. To seal the remainder LEDs return to package, it's recommended to be with workable desiccants in original package.

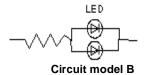
#### 10.3 Cleaning

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED if necessary.

#### 10.4 Drive Mode

An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below





(A) Recommended circuit.



(B) The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

#### 10.5 ESD (Electrostatic Discharge)

Static Electricity or power surge will damage the LED. Suggestions to prevent ESD damage:

- Use of a conductive wrist band or anti-electrostatic glove when handling these LEDs.
- All devices, equipment, and machinery must be properly grounded.
- Work tables, storage racks, etc. should be properly grounded.
- Use ion blower to neutralize the static charge which might have built up on surface of the LED's plastic lens as a result of friction between LEDs during storage and handling.

ESD-damaged LEDs will exhibit abnormal characteristics such as high reverse leakage current, low forward voltage, or "no lightup" at low currents. To verify for ESD damage, check for "light up" and Vf of the suspect LEDs at low currents. The Vf of "good" LEDs should be >2.0V@0.1mA for InGaN product and >1.4V@0.1mA for AllnGaP product.

#### 10.6 Suggested Checking List:

- Training and Certification
  - 1. Everyone working in a static-safe area is ESD-certified?
  - 2. Training records kept and re-certification dates monitored?
- Static-Safe Workstation & Work Areas
  - 1. Static-safe workstation or work-areas have ESD signs?
  - 2. All surfaces and objects at all static-safe workstation and within 1 ft measure less than 100V?
  - 3. All ionizer activated, positioned towards the units?
  - 4. Each work surface mats grounding is good?
- Personnel Grounding
  - Every person (including visitors) handling ESD sensitive (ESDS) items wear wrist strap, heel strap or conductive shoes with conductive flooring?
  - 2. If conductive footwear used, conductive flooring also present where operator stand or walk?
  - 3. Garments, hairs or anything closer than 1 ft to ESD items measure less than 100V\*?



- 4. Every wrist strap or heel strap/conductive shoes checked daily and result recorded for all DLs?
- All wrist strap or heel strap checkers calibration up to date?Note: \*50V for Blue LED.

#### Device Handling

- 1. Every ESDS items identified by EIA-471 labels on item or packaging?
- 2. All ESDS items completely inside properly closed static-shielding containers when not at static-safe workstation?
- 3. No static charge generators (e.g. plastics) inside shielding containers with ESDS items?
- 4. All flexible conductive and dissipative package materials inspected before reuse or recycle?

#### Others

- 1. Audit result reported to entity ESD control coordinator?
- 2. Corrective action from previous audits completed?
- 3. Are audit records complete and on file?

#### **10.7 Others:**

- Do not put any pressure on the light emitting surface either by finger or any hand tool and do not stack the products. Stress or pressure may cause damage to the wires of the LED array.
- This product is not designed for the use under any of the following conditions, please confirm the performance and reliability are well enough if you use it under any of the following conditions
- Do not use sulfur-containing materials in commercial products including the materials such as seals and adhesives that may contain sulfur.
- Do not put this product in a place with a lot of moisture (over 85% relative humidity), dew condensation, briny air, and corrosive gas (Cl, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, NO<sub>X</sub>, etc.), exposure to a corrosive environment may affect silver plating.
- The appearance and specifications of the product may be modified for improvement without prior notice.



### **Revision History:**

**Revision Date:** 

Last Version: (Ver -)

Version	Page	Content of Change	Date Record
1.0	-	New SPEC	03/29/2017
<u> </u>			

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