

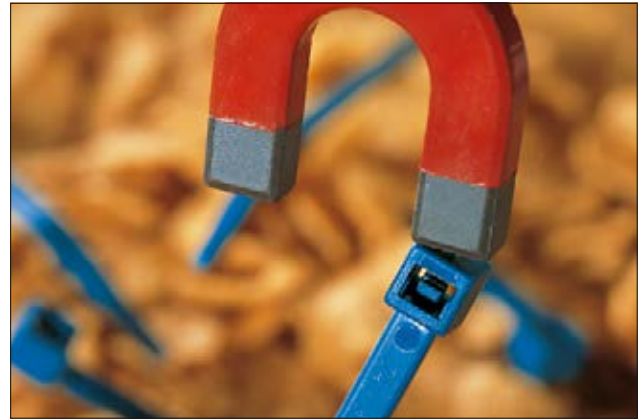


### Cable Ties for food industry, detectable

The Metal Content Tie is a cable tie specifically designed for use in the food and pharmaceutical processing industries. A unique manufacturing process, involving the inclusion of a metallic pigment, enables even small 'cut-off' sections of the tie to be detected by standard metal-detecting equipment. Ideally suited for the installation of cabling in and around the manufacturing process.

#### Features and Benefits

- Total metal dispersion throughout the tie
- Available in a wide range of sizes
- Usable as part of HACCP process\*
- Blue colour for easy visual detection
- Greatly reduces risk of contamination
- Magnetic and X-Ray detectable  
(detection level depending on specific application)

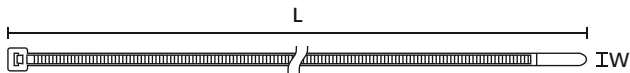


The MCT, metal content cable tie, T-series.



One Step to the Web!

#### MCT-Series



MCT-Series

TYPE	Width (W)	Length (L)	Bundle Ø max.	N	Material	Colour	Pack Cont.	Tools	Article-No.
MCT18R	2.5	100.0	22.0	80	PA66MP	Blue (BU)	100 pcs.	2-11	111-01225
MCT30R	3.5	150.0	35.0	135	PA66MP	Blue (BU)	100 pcs.	2-11	111-00829
MCT50R	4.6	202.0	50.0	225	PA66MP	Blue (BU)	100 pcs.	2-11	111-00830
MCT50L	4.7	380.0	110.0	225	PA66MP	Blue (BU)	100 pcs.	2-11	111-00831
MCT120R	7.6	387.0	100.0	535	PA66MP	Blue (BU)	100 pcs.	3;9-12	111-01136

All dimensions in mm. Subject to technical changes.  
Minimum Order Quantity (MOQ) may differ from package content. Other packaging options may also be available.

#### MCT-Series releasable

TYPE	Width (W)	Length (L)	Bundle Ø max.	N	Material	Colour	Pack Cont.	Article-No.
MCTRELK2M	4.6	250.0	65.0	225	PA66MP	Blue (BU)	100 pcs.	111-00937

All dimensions in mm. Subject to technical changes.  
Minimum Order Quantity (MOQ) may differ from package content. Other packaging options may also be available.

#### Recommended Tools

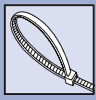
2	3	4	5	6	7	8	9	10	11	12
MK20	MK21	MK3SP	MK3PNSP2	EVO7	MK7HT	MK7P	MK6	MK9	MK9HT	MK9P

For more information on toolings please refer to the Application Tooling chapter.

\*HACCP stands for Hazard Analysis Critical Control Points. It is a method of identifying and eliminating potential hazards in food production. Those hazards that cannot be eliminated are controlled in such a way that the consumer is protected. These controls are known as Critical Control Points (CCPs). They are CRITICAL because if they fail or are not carried out, the risk of the product harming the customer increases.



For product specific approvals and specifications please refer to the Appendix.



### Cable Ties for food industry, detectable

#### MCTS-Series

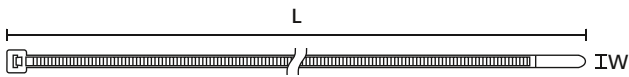
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#### Features and Benefits

- Total metal dispersion throughout the tie
- Available in a wide range of sizes
- Usable as part of HACCP process\*
- Blue colour for easy visual detection
- Greatly reduces risk of contamination
- Magnetic and X-Ray detectable (detection level depending on specific application)
- MCTS ties have very good corrosion resistance



MCTS ties are highly resistant to corrosion.



MCTS-Series

TYPE	Width (W)	Length (L)	Bundle Ø max.	N	Material	Colour	Pack Cont.	Tools	Article-No.
MCTS100	2.5	100.0	22.0	60	PA66MP+	Blue (BU)	100 pcs.	2-11	111-01341
MCTS150	3.5	153.0	36.0	110	PA66MP+	Blue (BU)	100 pcs.	2-11	111-01342
MCTS200	4.7	203.0	50.0	150	PA66MP+	Blue (BU)	100 pcs.	2-11	111-01343
MCTS300	4.8	301.0	80.0	150	PA66MP+	Blue (BU)	100 pcs.	2-11	111-01399

All dimensions in mm. Subject to technical changes.

Minimum Order Quantity (MOQ) may differ from package content. Other packaging options may also be available.



**Material specification please see page 24.**



**More colours on request. Please contact us!**

Recommended Tools									
2	3	4	5	6	7	8	9	10	11
MK20	MK21	MK3SP	MK3PNSP2	EVO7	MK7HT	MK7P	MK6	MK9	MK9HT

For more information on toolings please refer to the Application Tooling chapter.

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For product specific approvals and specifications please refer to the Appendix.



### Cable Ties for food industry, detectable

#### MCT-Series / MCTS-Series PPMP

The Metal Content Tie is a cable tie specifically designed for use in the food and pharmaceutical processing industries. A unique manufacturing process, involving the inclusion of a metallic pigment, enables even small 'cut-off' sections of the tie to be detected by standard metal-detecting equipment. Ideally suited for the installation of cabling in and around the manufacturing process.

#### Features and Benefits

- High chemical resistance
- Floats in different liquids
- Unique blue color for easy visual detection
- Greatly reduces risk of contamination
- Magnetic and X-Ray detectable version available
- MCTS tie is highly resistant to corrosion
- Usable as part of HACCP process\*



MCTPP ties will float to the surface of liquids so they can easily be seen and removed.



The MCT ties made of PA66MP are the ideal complement for MCMB mounts on page 132.



MCT-Series

TYPE	Width (W)	Length (L)	Bundle Ø max.	N	Material	Colour	Pack Cont.	Tools	Article-No.
MCTPP18R	2.5	100.0	22.0	85	PPMP	Blue (BU)	100 pcs.	2-11	111-01664
MCTPP30R	3.5	150.0	35.0	130	PPMP	Blue (BU)	100 pcs.	2-11	111-01665
MCTPP50R	4.6	200.0	50.0	150	PPMP	Blue (BU)	100 pcs.	2-11	111-01666
MCTPP50L	4.6	390.0	110.0	150	PPMP	Blue (BU)	100 pcs.	2-11	111-01667
MCTS200	4.7	202.0	50.0	140	PPMP+	Blue Grey (BUGY)	100 pcs.	2-11	111-01386
MCTPP120R	7.6	387.0	100.0	380	PPMP	Blue (BU)	100 pcs.	3;9-12	111-01668

All dimensions in mm. Subject to technical changes.

Minimum Order Quantity (MOQ) may differ from package content. Other packaging options may also be available.

Recommended Tools										
2	3	4	5	6	7	8	9	10	11	12
MK20	MK21	MK3SP	MK3PNSP2	EVO7	MK7HT	MK7P	MK6	MK9	MK9HT	MK9P

For more information on toolings please refer to the Application Tooling chapter.

\*HACCP stands for Hazard Analysis Critical Control Points. It is a method of identifying and eliminating potential hazards in food production. Those hazards that cannot be eliminated are controlled in such a way that the consumer is protected. These controls are known as Critical Control Points (CCPs). They are CRITICAL because if they fail or are not carried out, the risk of the product harming the customer increases.



For product specific approvals and specifications please refer to the Appendix.


## Material Specification Overview

MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
Aluminium-alloy	AL	-40 °C to +180 °C	Natural (NA)		<ul style="list-style-type: none"> <li>Corrosion resistant</li> <li>Antimagnetic</li> </ul>	RoHS
Chloroprene	CR	-20 °C to +80 °C	Black (BK)		<ul style="list-style-type: none"> <li>Weather-resistant</li> <li>High yield strength</li> </ul>	RoHS
Ethylene Tetrafluoroethylene	E/TFE	-80 °C to +170 °C	Blue (BU)	UL94 V0	<ul style="list-style-type: none"> <li>Resistance to radioactivity</li> <li>UV-resistant, not moisture sensitive</li> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> </ul>	RoHS
Polyacetal	POM	-40 °C to +90 °C, (+110 °C, 500 h)	Natural (NA)	UL94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Flexible at low temperature</li> <li>Not moisture sensitive</li> <li>Robust on impacts</li> </ul>	RoHS
Polyamide 11	PA11	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Bio-plastic, derived from vegetable oil</li> <li>Strong impact resistance at low temperature</li> <li>Very low moisture absorption</li> <li>Weather-resistant</li> <li>Good chemical resistance</li> </ul>	HF RoHS
Polyamide 12	PA12	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> <li>UV-resistant</li> </ul>	HF RoHS
Polyamide 4.6	PA46	-40 °C to +150 °C (5000 h), +195 °C (500 h)	Natural (NA), Grey (GY)	UL94 V2	<ul style="list-style-type: none"> <li>Resistance to high temperatures</li> <li>Very moisture sensitive</li> <li>Low smoke sensitive</li> </ul>	HF LFH RoHS
Polyamide 6	PA6	-40 °C to +80 °C	Black (BK)	UL94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> </ul>	RoHS
Polyamide 6, high impact modified	PA6HIR	-40 °C to +80 °C	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	RoHS
Polyamide 6.6	PA66	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK), Natural (NA)	UL94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> </ul>	HF RoHS
Polyamide 6.6, glass-fibre reinforced	PA66GF13, PA66GF15	-40 °C to +105 °C	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Good resistance to: lubricants, vehicle fuel, salt water and many solvents</li> </ul>	HF RoHS
Polyamide 6.6, heat and UV stabilised	PA66HSW	-40 °C to +105 °C	Black (BK)	UL94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Modified elevated max. temperature</li> <li>UV-resistant</li> </ul>	HF RoHS
Polyamide 6.6, heat stabilised	PA66HS	-40 °C to +105 °C	Black (BK), Natural (NA)	UL94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Modified elevated max. temperature</li> </ul>	HF RoHS
Polyamide 6.6, high impact modified	PA66HIR	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	RoHS
Polyamide 6.6, high impact modified, heat and UV stabilised	PA66HIRHSW	-40 °C to +110 °C	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> <li>Modified elevated max. temperature</li> <li>High yield strength, UV-resistant</li> </ul>	HF RoHS
Polyamide 6.6, high impact modified, heat stabilised	PA66HIRHS	-40 °C to +105 °C	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> <li>Modified elevated max. temperature</li> </ul>	RoHS
Polyamide 6.6, high impact modified, scan black	PA66HIR(S)	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	HF RoHS
Polyamide 6.6, UV-resistant	PA66W	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>UV-resistant</li> </ul>	HF RoHS

Tefzel® is a registered trademark of DuPont. General linguistic usage for cable ties made from raw material E/TFE is Tefzel®-Tie. \*\*More colours on request.

In addition to Tefzel® from DuPont HellermannTyton is also using equivalent E/TFE raw material from other suppliers.

\*These details are only rough guide values. They should not be regarded as a material specification and are no substitute for a suitability test. Please see our datasheets for further details.

 = Minimum Loop Tensile Strength for Cable Ties (Newton)

HF = Halogenfree  
LFH = Limited Fire Hazard  
RoHS = Restriction of Hazardous Substances

MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
<b>Polyamide 6.6</b> , with metal particles	PA66MP	-40 °C to +85 °C, (+105 °C, 500 h)	Blue (BU)	UL94 HB	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Metal and X-Ray detectable</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polyamide 6.6 V0</b>	PA66V0	-40 °C to +85 °C	White (WH)	UL94 V0	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Low smoke emission</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Polyamide 6.6 V0</b> , High Oxygen Index	PA66V0-HOI	-40 °C to +85 °C, (+105 °C, 500 h)	White (WH)	UL94 V0	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Low smoke emissions</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Polyester</b>	SP	-50 °C to +150 °C	Black (BK)	Halogen free	<ul style="list-style-type: none"> <li>UV-resistant</li> <li>Good chemical resistance to: most acids, alkalis and oils</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Polyetheretherketone</b>	PEEK	-55 °C to +240 °C	Beige (BGE)	UL94 V0	<ul style="list-style-type: none"> <li>Resistance to radioactivity</li> <li>Not moisture sensitive</li> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Polyethylene</b>	PE	-40 °C to +50 °C	Black (BK), Grey (GY)	UL94 HB	<ul style="list-style-type: none"> <li>Low moisture absorption</li> <li>Good chemical resistance to: most acids, alcohol and oils</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polyolefin</b>	PO	-40 °C to +90 °C	Black (BK)	UL94 V0	<ul style="list-style-type: none"> <li>Low smoke emissions</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Polypropylene</b>	PP	-40 °C to +115 °C	Black (BK), Natural (NA)	UL94 HB	<ul style="list-style-type: none"> <li>Floats in water</li> <li>Moderate yield strength</li> <li>Good chemical resistance to: organic acids</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polypropylene, Ethylene- Propylene-Dien- Terpolymere-rubber</b> free of Nitrosamine	PP, EPDM	-20 °C to +95 °C	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>Good resistance to high temperatures</li> <li>Good chemical and abrasion resistance</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polypropylene</b> with metal particles	PPMP	-40 °C to +115 °C	Blue (BU)	UL94 HB	<ul style="list-style-type: none"> <li>Floats in certain liquids</li> <li>Metal and X-Ray detectable</li> <li>Heat resistant</li> <li>Moderate yield strength</li> <li>Good chemical resistance</li> </ul>	<b>RoHS</b>
<b>Polyvinylchloride</b>	PVC	-10 °C to +70 °C	Black (BK), Natural (NA)	UL94 V0	<ul style="list-style-type: none"> <li>Low moisture absorption</li> <li>Good chemical resistance to: acids, ethanol and oil</li> </ul>	<b>RoHS</b>
<b>Stainless Steel, Stainless Steel</b>	SS304, SS316	-80 °C to +538 °C	Natural (NA)	Non burning	<ul style="list-style-type: none"> <li>Corrosion resistant</li> <li>Antimagnetic</li> <li>Weather resistant</li> <li>Outstanding chemical resistance</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Thermoplastic Polyurethane</b>	TPU	-40 °C to +85 °C	Black (BK)	UL94 HB	<ul style="list-style-type: none"> <li>High elasticity</li> <li>Good chemical resistance to: acids, bases and oxidizing agents</li> </ul>	<b>HF</b> <b>RoHS</b>

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**LFH** = Limited Fire Hazard  
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