

# PNOZ e3.1p

PILZ THE SPIRIT OF SAFETY

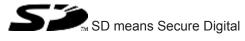
Safety relays

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## Introduction

#### Validity of documentation

This documentation is valid for the product PNOZ e3.1p. It is valid until new documentation is published.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

#### Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

#### **Definition of symbols**

Information that is particularly important is identified as follows:



## DANGER!

This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.



## WARNING!

This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.



## CAUTION!

This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.



## NOTICE

This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.



#### INFORMATION

This gives advice on applications and provides information on special features.

## Safety

#### Intended use

The safety relay PNOZ e3.1p provides a safety-related interruption of a safety circuit.

The safety relay meets the requirements of EN 60947-5-1, EN 60204-1 and VDE 0113-1 and may be used in applications with

- the safety sensors PSEN 2.1p-10 and PSEN 2.1p-11 in safety circuits in accordance with EN 60947-5-3:2005, PDF-M
- > as an evaluation device for position switches with N/C/N/O combination

The following is deemed improper use in particular:

- Any component, technical or electrical modification to the product
- Use of the product outside the areas described in this manual
- Use of the product outside the technical details (see Technical details [



#### NOTICE

EMC-compliant electrical installation

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

#### Safety regulations

#### Safety assessment

Before using a unit it is necessary to perform a safety assessment in accordance with the Machinery Directive.

Functional safety is guaranteed for the product as a single component. However, this does not guarantee the functional safety of the overall plant/machine. In order to achieve the required safety level for the overall plant/machine, define the safety requirements for the plant/machine and then define how these must be implemented from a technical and organisational standpoint.

#### Use of qualified personnel

The products may only be assembled, installed, programmed, commissioned, operated, maintained and decommissioned by competent persons.

A competent person is someone who, because of their training, experience and current professional activity, has the specialist knowledge required to test, assess and operate the work equipment, devices, systems, plant and machinery in accordance with the general standards and guidelines for safety technology.

It is the company's responsibility only to employ personnel who:

- Are familiar with the basic regulations concerning health and safety / accident prevention
- Have read and understood the information provided in this description under "Safety"
- And have a good knowledge of the generic and specialist standards applicable to the specific application.

#### Warranty and liability

All claims to warranty and liability will be rendered invalid if

- > The product was used contrary to the purpose for which it is intended
- > Damage can be attributed to not having followed the guidelines in the manual
- Operating personnel are not suitably qualified
- Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

#### Disposal

- In safety-related applications, please comply with the mission time T<sub>M</sub> in the safety-related characteristic data.
- When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).

## **Unit features**

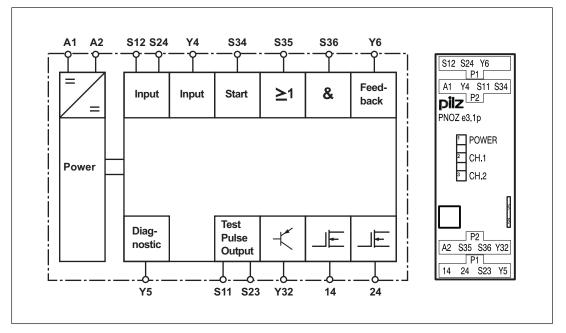
- > Outputs using semiconductor technology:
  - 2 safety outputs
  - 1 auxiliary output
  - 2 test pulse outputs
- Connection options:
  - Safety sensors PSEN 2.1p-10 and PSEN 2.1p-11
  - Position switch with N/C / N/O combination
- LED display for:
  - Supply voltage
  - Switch state of safety outputs
- > 2 logic inputs (AND/OR) for logic connections between several units
- Feedback loop for monitoring external contactors
- Detection of shorts across contacts via test pulse outputs

## Safety features

The relay meets the following safety requirements:

- > The circuit is redundant with built-in self-monitoring.
- > The safety device remains effective in the case of a component failure.
- > The safety outputs are tested periodically using an off-test.

## Block diagram/terminal configuration



#### **Function description**

When supply voltage is applied and the set operating mode is detected (initialisation phase), the "POWER" LED is lit. The unit is ready for operation when the feedback loop is closed.

- Input circuit: Contact at S12 closed and contact at S24 open (e.g. safety gate closed)
  - There are high signals at safety outputs 14 and 24 and auxiliary output Y32.
  - LEDs "CH.1" and "CH.2" are lit.
- Input circuit: Contact at S12 open and contact at S24 closed (e.g. safety gate open)
  - There are low signals at safety outputs 14 and 24 and auxiliary output Y32.
  - LEDs "CH.1" and "CH.2" go out.

#### Feedback loop

Before a safety output is switched on, a test is run to establish whether the contacts ahead of feedback loop input Y6 are closed. If a contact is open, an error is detected and LEDs CH.1 and CH.2 will flash alternately. It will not be possible to switch the unit back on until the feedback loop is closed and the safety function has been reset.

The feedback loop contacts are also checked when the signal at the output changes from high to low. After this signal change, the contacts at the feedback loop input must close within 150 ms. If a contact is still open after 150 ms has elapsed, an error is detected and is displayed as a flashing code (1,8) (see Faults – Interference [20]). It will not be possible to switch the unit back on until the error has been rectified and the supply voltage has been switched off and then on again.

#### **AND/OR connection**

The PNOZ e3.1p has two logic inputs S35 (OR) and S36 (AND) for logic connections between several units.

#### **Operating modes**

- Dual-channel operation: Earth faults in the input circuit and shorts between the input circuit contacts will be detected.
- Automatic start: Unit becomes active once the contact at S12 has been closed and the contact at S24 has been opened in the input circuit.
- Monitored start: Unit is not active until the start button has been operated and then released.
- The start-up test prevents automatic restarting after a power failure and subsequent return of voltage. The unit checks whether safety gates that are closed have been opened and then closed again when supply voltage is applied.
- Increase in the number of available contacts by connecting contact expander modules or external contactors/relays.

## Installation



## CAUTION!

Electrostatic discharge can damage components on the safety system!

Ensure against discharge before touching the safety system, e.g. by touching an earthed, conductive surface or by wearing an earthed armband.

- The unit should be installed in a control cabinet with a protection type of at least IP54.
- Use the notch on the rear of the unit to attach it to a DIN rail.
- Ensure the unit is mounted securely on a vertical DIN rail (35 mm) by using a fixing element (e.g. retaining bracket or an end angle).



## NOTICE

If you are connecting several units logically, please note the guidelines in the section entitled Logic connection between several units [1] 13].

## Wiring

Please note:

- Information given in the "Technical details [ 25]" must be followed.
- Use copper wire that can withstand 60/75 °C.
- Calculation of the max. cable length I<sub>max</sub> in the input circuit:

$$I_{max} = \frac{R_{lmax}}{R_l / km}$$

 $R_{imax}$  = max. overall cable resistance (see Technical details []] 25])  $R_i / km$  = cable resistance/km

- Cables that have to be laid outside the control cabinet must be protected from mechanical damage, e.g. by installing them in a conduit.
- The unit and the input circuits must always be supplied by a single power supply.
- Safety outputs 14 and 24 should exclusively be used for safe applications.
- > The safety outputs must **not** be connected to control inputs.
- ► To suppress the pulse on switching off at safety outputs 14 and 24, use the terminal block with filter (see Order reference [□ 29]).
- You must comply with the idling capacity at safety outputs 14 and 24 (see Technical details [25]).
- > Do not connect undesignated terminals.
- > Output Y32 is an auxiliary output, e.g. for communication with a PLC or text display.
- Auxiliary output Y32 should not be used for safety circuits!
- > Only contactors with positive-guided contacts should be used for safety functions.
- Use freewheel diodes to drive inductive loads (e.g. contactors or relays) with the safety/ auxiliary outputs.

- When connecting magnetically operated, reed proximity switches, ensure that the max. peak inrush current (on the input circuit) does not overload the proximity switch.
- The power supply must comply with the regulations for extra low voltages with protective electrical separation (SELV, PELV) in accordance with VDE 0100, Part 410.
- Ensure the wiring and EMC requirements of IEC 60204-1 are met.
- Terminal Y5 is provided for Pilz-internal diagnostic purposes.

## Preparing for operation

#### Supply voltage

| Supply voltage | AC | DC                             |
|----------------|----|--------------------------------|
|                |    | F F1<br>A1¢ L+<br>L+<br>A2¢ L- |

#### Input circuit

Connect the N/C and N/O contact from the trigger element to the input circuit.

The table describes how the input circuit is wired when the unit is used individually (without logic input). If units are linked together logically, Y4 must be wired as described in the table in the section entitled "Logic connection between several units [1] 14]".

| Input circuit                               | Dual-channel  |
|---|---|
| without detection of shorts across contacts | PNOZelog         PSENmag           A1         Brown         1           ØY4         S12         White         2           ØS11         Blue         3         1           Black         4         1         1               |
| with detection of shorts across contacts    | PNOZelog         PSENmag           S11 Ø         Brown         1           Ø Y4         S12 Ø         Blue         3           Ø S23         S23 Ø         Blue         3           S24 Ø         Black         4         1 |

#### Start circuit

The unit can be started automatically or manually with monitoring.

|   | Automatic start                          | Monitored start                 |
|---|--|---------------------------------|
| Safety gate<br>without start-up<br>test | S110<br>S110<br>S110<br>S340             | A10<br>S3<br>S3<br>S340<br>S340 |
| Safety gate with start-up test          | S23 0<br>1 S23 0<br>1 I I<br>1 S34 0<br> |                                 |



## NOTICE

With automatic start

The unit starts up automatically when the safeguard is reset, e.g. when the E-STOP pushbutton is released. Use external circuit measures to prevent an unexpected restart.

## Feedback loop

Contacts from external contactors can be connected between Y6 and A1.

Feedback loop unconnected:

If you do not wish to connect any contacts to the feedback loop, Y6 must be connected to A1.

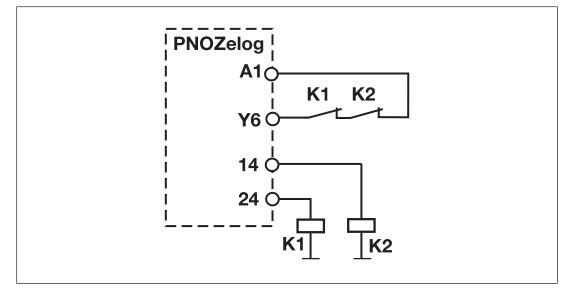


#### CAUTION!

Do **not** connect the contacts from external contactors in series to the start circuit.

#### Example

The positive-guided contacts of contactors K1 and K2 control the feedback loop



## Logic connection between several units

Units from the PNOZelog product range can be logically connected to each other and to units from the PNOZmulti product range. On the PNOZelog, input S35 is intended for the logic OR connection and input S36 for the logic AND connection. Safety outputs 14 and 24 on the PNOZelog are suitable for logic connections.

#### When linking several units logically, please note:

- When PNOZelog units are linked logically to each other, a safety output from a PNOZelog unit may be connected to logic inputs from one or more PNOZelog units.
- When linking PNOZelog units logically to PNOZmulti units
  - a cascading output from PNOZmulti units may be connected to logic inputs on PNOZelog units

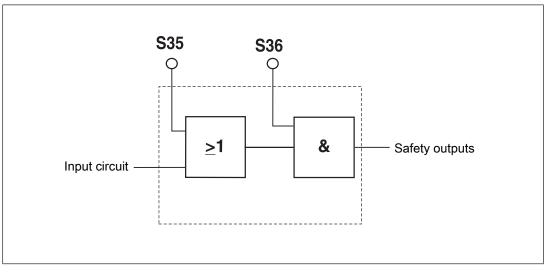
or

- a safety output from PNOZelog units may be connected to cascading inputs on PNOZmulti units.
- > The unit with the lowest SIL/PL value determines the SIL/PL value of the entire circuit.
- PNOZ e1p, PNOZ e8.1p: These units do not have logic inputs. Their safety outputs can be used to logically link the units to the logic inputs of other PNOZelog units or to the cascading inputs from PNOZmulti units.
- Safety outputs from the PNOZ e1p are suitable for logic connections from unit version 3.0.
- Each safety output on a PNOZelog unit that is connected to the load may also be connected to the logic inputs of a maximum of four PNOZelog units (Example 1 [2] 16]).
- Up to 50 logic inputs from PNOZelog units can be connected to safety outputs with no load.
- Logically linking the units leads to delays when switching on and off (see on-delay and response time in the Technical details [25]). These are added up with each unit that is logically linked (Example 3 [22 18]).

- Install all the logically linked units in the same control cabinet or ensure that faults regarding the units' connection are excluded, e.g. via protected installation of the connection cables.
- All linked units must be connected to the same supply voltage.

#### Logic input S35 and S36

The logic inputs are connected to each other as follows:



Logic inputs S35 and S36 from the PNOZ e3.1p enable additional PNOZelog or PNOZmulti units to be logically AND/OR connected.

| Input circuit                                       | Logic AND + OR<br>connection  | Logic AND connec-<br>tion                           | Logic OR connec-<br>tion  |
|---|---|---|---|
| without detection of<br>shorts across con-<br>tacts | O Y4 *1<br>14/24 O O Y4 *1<br>O A1<br>Unit 1<br>AND O S36<br>14/24 O OR O S35<br>Unit 2<br>Unit 2<br>PNOZ e3.1p | O Y4 *1<br>O A1<br>14/24 O S36<br>Unit 1 PNOZ e3.1p | OR<br>0 Y4<br>0 S11<br>14/24<br>0 OR<br>0 S35<br>Unit 1<br>PNOZ e3.1p |
| with detection of<br>shorts across con-<br>tacts    | 14/24 O Y4 *1<br>Unit 1<br>AND O S36<br>14/24 O OR O S35<br>Unit 2<br>Unit 2<br>PNOZ e3.1p                      | O Y4 *1<br>14/24 O AND O S36<br>Unit 1 PNOZ e3.1p   |   |

<sup>\*1</sup> Where units are linked logically, Y4 must be wired as shown here (differs from the portrayal on the input circuit).

#### Examples



#### WARNING!

Muting the safety function

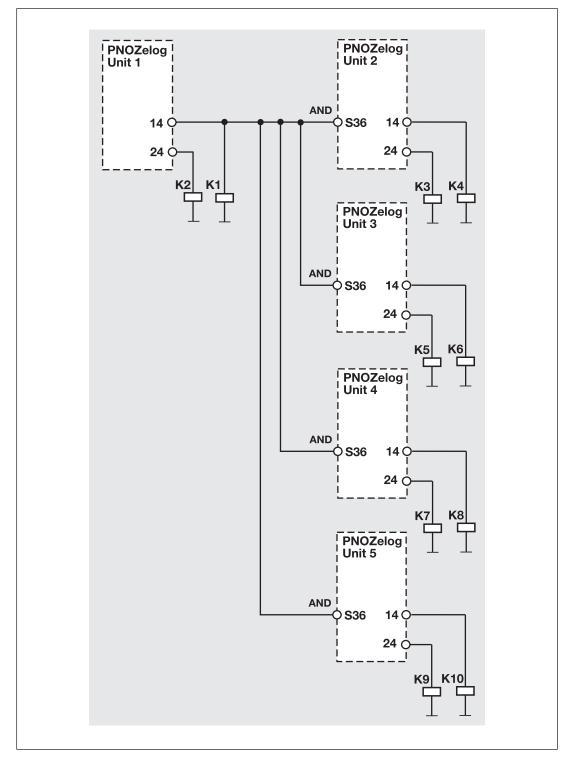
A valid signal at the OR input of a PNOZelog unit mutes its safety function and can lead to the most serious injuries and death.

 Before using the OR function, carry out a risk analysis and use other measures to establish a safe condition.

The following examples represent various ways in which PNOZelog units can be logically connected. In all the application examples, 2 loads may also be connected to the safety outputs.

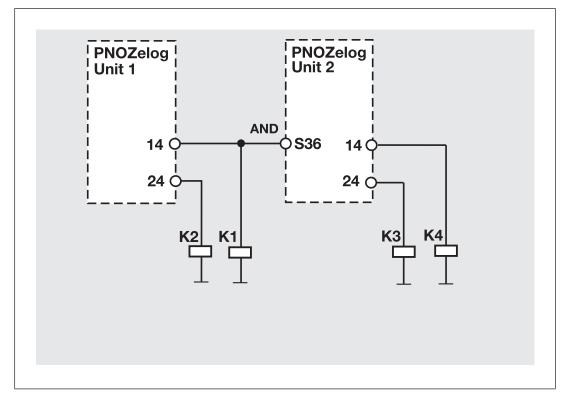
#### Example 1:

Loads are connected to the safety outputs of Unit 1. In addition, a safety output is ANDlinked to 4 other PNOZelog units via the logic input S36.



#### Example 2:

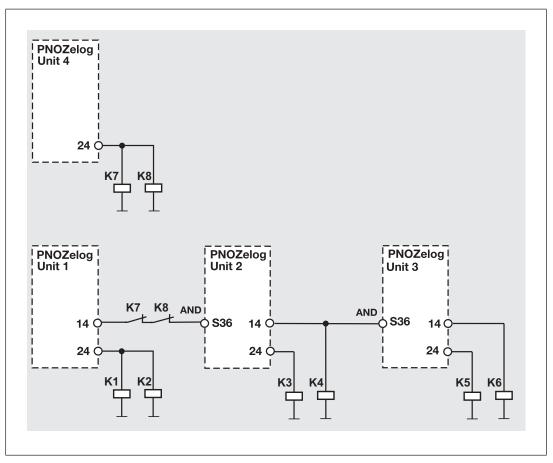
Loads are connected to the safety outputs of Unit 1. In addition, a safety output is AND-linked to another PNOZelog unit via the logic input S36.



#### Example 3

The logic connection line between Unit 1 and Unit 2 contains contacts from the external contactors on Unit 4. This means that Unit 4 and Unit 1 can set the outputs on Unit 2 and Unit 3 to low.

A short circuit between +24 VDC and a safety output must be excluded!



## Operation



## NOTICE

The safety function should be checked after initial commissioning and each time the plant/machine is changed. The safety functions may only be checked by qualified personnel.



## INFORMATION

The safety outputs are constantly checked via test pulses. This may generate a humming noise on the connected contactors, which does not affect the function. The test pulses also mean that, when measured with a multimeter, the voltage at the safety outputs is displayed to be less than it actually is.

The unit detects the set operating mode once supply voltage is applied. During this time (initialisation phase) the "POWER" LED will flash. The unit is ready for operation when the "POWER" LED is lit continuously.

LEDs indicate the status and errors during operation:



#### **Status indicators**



Supply voltage is present, operating mode is detected.

- POWER Initialisation phase
- -ò-

**CH.1** There is a high signal at safety output 14.

-ò\_-

CH.2

There is a high signal at safety output 24.

## Faults – Interference



## INFORMATION

Supply interruptions lasting longer than 20 ms are detected as an error. The LEDs indicate an error and the safety outputs carry a low signal. The plant or machinery driven via the safety outputs will be shut down. The unit can only be restarted when the supply voltage is switched off for at least 1 s and then switched on again.

#### Fault

Fault conditions are indicated by flashing the LEDs. There are faults that are displayed via periodic flashing (see table "Display of fault conditions") and faults where an error code can be determined via the number of flashes (see table "Relationship between the number of flashes and the decimal error code"). These faults are always indicated by three short flashes at LED CH.1 or CH.2. After a longer pause, the LED will then flash at one second intervals. The number of LED flashes corresponds to a digit in the error code. The error code can consist of up to 4 digits. The digits are separated by a longer period without flashing. The entire sequence is constantly repeated.



## INFORMATION

Error code 0: 16 flashes

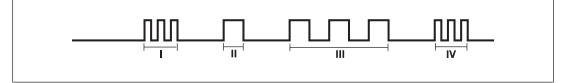
## **Display of fault conditions**

| LED                                  | Fault  | Remedy   |
|--------------------------------------|--|--|
| LEDs unlit                           | Supply voltage is missing,<br>too low, wrongly connected   | Connect supply voltage: A1 -<br>+24 VDC and A2 - 0 VDC<br>Permitted voltage range:<br>19.2 30 VDC  |
| POWER flashes                        | Unknown operating mode,<br>initialisation phase, start not<br>executed   | Depending on operating<br>mode: Press start button or<br>perform start-up test   |
| CH.1 or CH.2 flash a code            | Error coding, see table "Er-<br>ror code [ 23]"  | See table "Error<br>code [42]"   |
| CH.1 and CH.2 flash altern-<br>ately | <ol> <li>Feedback loop open on<br/>start-up</li> <li>Sensor/position switch is<br/>partially operated after the<br/>safety gate is opened</li> </ol> | 1.) Close feedback loop,<br>open input circuit, restart unit<br>2.) Close N/C contact on the<br>sensor/position switch and<br>open N/O contact |

#### Examples

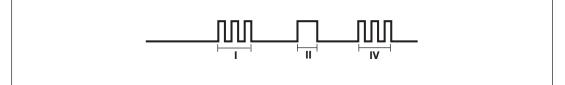
Error code 1, 3: LED CH.1 or CH.2 flashes

- > 3 times, short
- Pause
- Once for one second
- Pause
- > 3 times, for one second each



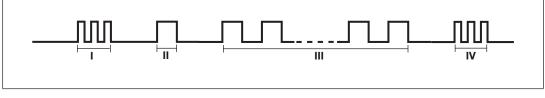
Error code 1: LED CH.1 or CH.2 flashes

- > 3 times, short
- Pause
- Once for one second



Error code 1, 0: LED CH.1 or CH.2 flashes

- 3 times, short
- Pause
- Once for one second
- Pause
- > 16 times, for one second each



- I Code for error message
- II Code for 1st digit
- III Code for 2nd digit
- IV Code for error message repeated

The table below shows the relationship between the number of flashes and the error code. The key to the error codes is described in the Error coding table.

| Number of flashes       | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
|-------------------------|---|---|---|---|---|---|---|---|---|----|----|----|----|----|----|----|
| Decimal er-<br>ror code | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 0  |

## Error coding



## INFORMATION

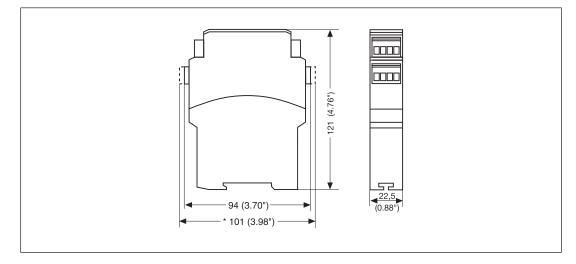
Each time a fault is rectified, switch the supply voltage off for at least 1 s and then switch it back on.

| Decim<br>al error<br>code | Number of flashes                           | Description   | Remedy  |
|---------------------------|---|---|---|
| 1                         | 3x short – 1x long<br>– 3x short            | Faulty wiring, short circuit  | Wiring error at start input, input cir-<br>cuits, feedback loop or programming    |
| 2                         | 3x short – 2x long<br>– 3x short            |   | input   |
| 3                         | 3x short – 3x long<br>– 3x short            | Operating mode changed during operation   | Check wiring for the operating mode and rectify fault                             |
| 4                         | 3x short – 4x long<br>– 3x short            | In the initialisation phase, short<br>circuit between the safety out-<br>puts and +24 VDC | Rectify wiring error at terminals 14, 24  |
| 9                         | <br>3x short – 9x long<br>– 3x short        |   |   |
| 10                        | 3x short – 10x long<br>– 3x short           | During operation, short circuit<br>between the safety outputs and<br>+24 VDC              | Rectify wiring error at terminals 14, 24  |
| 1, 0                      | 3x short – 1x long<br>– 16x long – 3x short |   |   |
| 1, 1                      | 3x short – 1x long<br>– 1x long – 3x short  |   |   |
| 1, 9                      | 3x short – 1x long<br>– 9x long – 3x short  |   |   |
| 10.1                      | 3x short – 10x long<br>– 1x long – 3x short |   |   |
| 14.5                      | 3x short – 14x long<br>– 5x long – 3x short |   |   |
| 1, 2                      | 3x short – 1x long<br>– 2x long – 3x short  | During operation, short circuit between the safety outputs and                            | Rectify wiring error at terminals 14, 24;<br>Keep within the supply voltage range |
| 1, 3                      | 3x short – 1x long<br>– 3x long – 3x short  | 0 VDC or U <sub>B</sub> <19.2 VDC   | of 19.2 30 VDC  |
| 1, 12                     | 3x short – 1x long<br>– 12x long – 3x short |   |   |
| 1, 13                     | 3x short – 1x long<br>– 13x long – 3x short |   |   |
| 1, 4                      | 3x short – 1x long<br>– 4x long – 3x short  | Operating mode changed during operation   | Check wiring for the operating mode and rectify fault                             |
| 1, 5                      | 3x short – 1x long<br>– 5x long – 3x short  | Unexpected status at S36  | Check wiring at terminal S36  |

| Decim<br>al error<br>code | Number of flashes   | Description   | Remedy  |
|---------------------------|---|---|---|
| 1, 6                      | 3x short – 1x long<br>– 6x long – 3x short                | Wiring of operating mode "with detection of shorts across con-  | Rectify wiring error at input circuits                        |
| 1, 7                      | 3x short – 1x long<br>– 7x long – 3x short                | tacts" faulty   |   |
| 1, 8                      | 3x short – 1x long<br>– 8x long – 3x short                | 1. Maximum time of feedback loop monitoring exceeded  | 1. Check contactor for contact weld-<br>ing                   |
| 1, 11                     | 3x short – 1x long<br>– 11x long – 3x short               | <ol> <li>PNOZ e6.1p, PNOZ e6vp:<br/>External feedback loop<br/>closed, but internal feedback<br/>loop faulty</li> </ol> | <ol> <li>No user remedy possible. Change the unit.</li> </ol> |
| 1, 10                     | 3x short – 1x long<br>– 10x long – 3x short               | Open circuit  | Check safety mat wiring                                       |
| 5, 10                     | 3x short – 5x long<br>– 10x long – 3x short               | U <sub>B</sub> <19.2 VDC  | Keep within the supply voltage range of 19.2 30 VDC           |
| 8, 1                      | 3x short – 8x long<br>– 1x long – 3x short                | Invalid operating mode  | Check wiring for the operating mode and rectify fault         |
| 8, 2                      | 3x short – 8x long<br>– 2x long – 3x short                | Supply interrupted, possibly caused by a short to earth   | Rectify wiring error at terminal A1 or check supply voltage   |
| 8, 3                      | 3x short – 8x long<br>– 3x long – 3x short                |   |   |
| 14, 13                    | 3x short – 14x long<br>– 13x long – 3x short              |   |   |
| 2, 0, 0                   | 3x short – 2x long<br>– 16x long – 16x long<br>– 3x short | U <sub>B</sub> <19.2 VDC  | Keep within the supply voltage range of 19.2 30 VDC           |
| 2, 0, 1                   | 3x short – 2x long<br>– 16x long – 1x long<br>– 3x short  |   |   |
| 2, 0, 2                   | 3x short – 2x long<br>– 16x long – 2x long<br>– 3x short  | In the initialisation phase, short<br>circuit between the safety out-<br>puts and +24 VDC                               | Rectify wiring error at terminals 14, 24                      |
| 2, 0, 3                   | 3x short – 2x long<br>– 16x long – 3x long<br>– 3x short  | U <sub>B</sub> <19.2 VDC  | Keep within the supply voltage range of 19.2 30 VDC           |

## **Dimensions in mm**

\* With spring-loaded terminals



## **Technical details**

| General   | 774139                                     | 784139                                       |  |  |
|---|--|--|--|--|
| Approvals                                       | CCC, CE, EAC (Eurasian), TÜV, cULus Listed | CCC, CE, EAC (Eurasian), TÜ\<br>cULus Listed |  |  |
| Electrical data                                 | 774139                                     | 784139                                       |  |  |
| Supply voltage                                  |  |  |  |  |
| Voltage   | 24 V                                       | 24 V   |  |  |
| Kind  | DC   | DC   |  |  |
| Voltage tolerance                               | -20 %/+25 %                                | -20 %/+25 %                                  |  |  |
| Output of external power supply (DC) at no load | 2 W  | 2 W  |  |  |
| Residual ripple DC                              | 20 %                                       | 20 %   |  |  |
| Duty cycle                                      | 100 %                                      | 100 %  |  |  |
| External unit fuse protection F1 max.           | 6 A slow/10 A quick                        | 6 A slow/10 A quick                          |  |  |
| Inputs  | 774139                                     | 784139                                       |  |  |
| Voltage at                                      |  |  |  |  |
| Input circuit DC                                | 24 V                                       | 24 V   |  |  |
| Start circuit DC                                | 24 V                                       | 24 V   |  |  |
| Feedback loop DC                                | 24 V                                       | 24 V   |  |  |
| Logic input                                     | 24 V                                       | 24 V   |  |  |
| Current at                                      |  |  |  |  |
| Input circuit DC                                | 5 mA                                       | 5 mA   |  |  |
| Start circuit DC                                | 5 mA                                       | 5 mA   |  |  |
| Feedback loop DC                                | 5 mA                                       | 5 mA   |  |  |
| Logic input                                     | 5 mA                                       | 5 mA   |  |  |

| Inputs   | 774139    | 784139    |
|--|-----------|-----------|
| Max. overall cable resistance RI-                      |           |           |
| max  |           |           |
| Start circuit and feedback loop                        | 2.000 Ohm | 2.000 Ohm |
| Input circuit, dual-channel                            | 2.000 Ohm | 2.000 Ohm |
| Max. line capacitance                                  | 450 nF    | 450 nF    |
| Semiconductor outputs                                  | 774139    | 784139    |
| Overall performance ext. loading,                      |           |           |
| semiconductor  | 130 W     | 130 W     |
| Number of safety outputs                               |           |           |
| Instantaneous  | 2         | 2         |
| Number of auxiliary outputs                            | 1         | 1         |
| Number of test pulse outputs                           | 2         | 2         |
| Switching capability, 2 safety out-<br>puts under load |           |           |
| Current at UB ≤ 26.5 V                                 | 2 A       | 2 A       |
| Current at UB > 26,5 V                                 | 1,5 A     | 1,5 A     |
| Power at UB ≤ 26.5 V                                   | 50 W      | 50 W      |
| Power at UB > 26,5 V                                   | 45 W      | 45 W      |
| Switching capability, 1 safety out-<br>put under load  |           |           |
| Current at UB ≤ 26.5 V                                 | 2,7 A     | 2,7 A     |
| Current at UB > 26,5 V                                 | 2,2 A     | 2,2 A     |
| Power at UB ≤ 26.5 V                                   | 70 W      | 70 W      |
| Power at UB > 26,5 V                                   | 65 W      | 65 W      |
| Max. line capacitance at the out-<br>puts without load | 2 nF      | 2 nF      |
| Voltage auxiliary and test pulse                       |           |           |
| outputs  | 24 V      | 24 V      |
| Current auxiliary and test pulse                       |           |           |
| outputs  | 0,5 A     | 0,5 A     |
| Times  | 774139    | 784139    |
| Switch-on delay  |           |           |
| After power on   | 3 s       | 3 s       |
| With automatic start typ.                              | 100 ms    | 100 ms    |
| With automatic start max.                              | 180 ms    | 180 ms    |
| With monitored start typ.                              | 180 ms    | 180 ms    |
| With monitored start max.                              | 260 ms    | 260 ms    |
| Logic inputs typ.                                      | 120 ms    | 120 ms    |
| Logic inputs max.                                      | 200 ms    | 200 ms    |
| Response time tr semiconductor outputs                 |           |           |
| typ.   | 40 ms     | 40 ms     |
| max.   | 43 ms     | 43 ms     |
| Maximum time of feedback loop monitoring               | 150 ms    | 150 ms    |
| Supply interruption before de-ener-<br>gisation        | 20 ms     | 20 ms     |

| Times   | 774139                         | 784139                         |
|---|--------------------------------|--------------------------------|
| Simultaneity, channel 1 and 2 max.  |                                | ∞                              |
| Environmental data  | 774139                         | 784139                         |
| Climatic suitability  | EN 60068-2-78                  | EN 60068-2-78                  |
| Ambient temperature   |                                |                                |
| Temperature range   | -10 - 55 °C                    | -10 - 55 °C                    |
| Storage temperature   |                                |                                |
| Temperature range   | -25 - 70 °C                    | -25 - 70 °C                    |
| Climatic suitability  | 20 10 0                        | 20 10 0                        |
| Humidity  | 93 % r. h. at 40 °C            | 93 % r. h. at 40 °C            |
| Condensation during operation   | Not permitted                  | Not permitted                  |
| EMC   | EN 60947-5-1, EN 61000-6-2, EN | EN 60947-5-1, EN 61000-6-2, EN |
| EMC   | 61000-6-4, EN 61326-3-1        | 61000-6-4, EN 61326-3-1        |
| Vibration   |                                |                                |
| In accordance with the standard   | EN 60068-2-6                   | EN 60068-2-6                   |
| Frequency   | 10 - 55 Hz                     | 10 - 55 Hz                     |
| Amplitude   | 0,35 mm                        | 0,35 mm                        |
| Airgap creepage   |                                |                                |
| In accordance with the standard   | EN 60947-1                     | EN 60947-1                     |
| Overvoltage category  | 111                            | Ш                              |
| Pollution degree  | 2                              | 2                              |
| Rated insulation voltage  | 30 V                           | 30 V                           |
| Rated impulse withstand voltage   | 0,8 kV                         | 0,8 kV                         |
| Protection type   |                                |                                |
| Mounting area (e.g. control cab-  | IP54                           | IP54                           |
| inet)<br>Housing  | IP 34<br>IP 40                 | IP 54<br>IP 40                 |
| Terminals   | IP20                           | IP40<br>IP20                   |
| Mechanical data   | 774139                         | 784139                         |
| Mounting position   |                                |                                |
| Material  | Any                            | Any                            |
| Bottom  | PPO UL 94 V0                   | PPO UL 94 V0                   |
| Front   | ABS UL 94 V0                   | ABS UL 94 V0                   |
| Тор   | PPO UL 94 V0                   | PPO UL 94 V0                   |
| Connection type   | Screw terminal                 | Spring-loaded terminal         |
| Mounting type   | plug-in                        | plug-in                        |
| Conductor cross section with screw terminals  |                                |                                |
| 1 core flexible   | 0,25 - 2,5 mm², 24 - 12 AWG    | _                              |
| 2 core with the same cross sec-   | , , , ,                        |                                |
| tion, flexible with crimp connect-  | 0.05 4                         |                                |
| ors, no plastic sleeve  | 0,25 - 1 mm², 24 - 16 AWG      | -                              |
| 2 core with the same cross sec-<br>tion, flexible without crimp con-<br>nectors or with TWIN crimp con- |                                |                                |
| nectors   | 0,2 - 1,5 mm², 24 - 16 AWG     | -                              |
| Torque setting with screw terminals   | 0,5 NM                         |                                |

| Mechanical data  | 774139  | 784139                     |
|--|---------|----------------------------|
| Conductor cross section with spring-loaded terminals: Flexible |         |                            |
| with/without crimp connector                                   | _       | 0,2 - 1,5 mm², 24 - 16 AWG |
| Spring-loaded terminals: Terminal                              |         |                            |
| points per connection  | -       | 2                          |
| Stripping length with spring-loaded                            |         |                            |
| terminals  | _       | 8 mm                       |
| Dimensions   |         |                            |
| Height   | 94 mm   | 101 mm                     |
| Width  | 22,5 mm | 22,5 mm                    |
| Depth  | 121 mm  | 121 mm                     |
| Weight   | 130 g   | 130 g                      |

Where standards are undated, the 2014-07 latest editions shall apply.

#### Safety characteristic data



#### NOTICE

You must comply with the safety-related characteristic data in order to achieve the required safety level for your plant/machine.

| Operating<br>mode          | EN ISO<br>13849-1:<br>2015 | EN ISO<br>13849-1:<br>2015 | EN 62061<br>SIL CL | EN 62061<br>PFH <sub>D</sub> [1/h] | IEC 61511<br>SIL | IEC 61511<br>PFD | EN ISO<br>13849-1:<br>2015 |
|----------------------------|----------------------------|----------------------------|--------------------|------------------------------------|------------------|------------------|----------------------------|
|                            | PL                         | Category                   |                    |                                    |                  |                  | T <sub>м</sub> [year]      |
| SC output<br>via logic in- | PL o                       | Cot 4                      |                    | 2 64 5 00                          | SH 2             | 5 92E 05         | 20                         |
| put                        | PLe                        | Cat. 4                     | SIL CL 3           | 3,61E-09                           | SIL 3            | 5,82E-05         | 20                         |
| SC output via 2-ch. in-    |                            |                            |                    |                                    |                  |                  |                            |
| put circuit                | PL e                       | Cat. 4                     | SIL CL 3           | 3,44E-09                           | SIL 3            | 4,53E-05         | 20                         |

All the units used within a safety function must be considered when calculating the safety characteristic data.



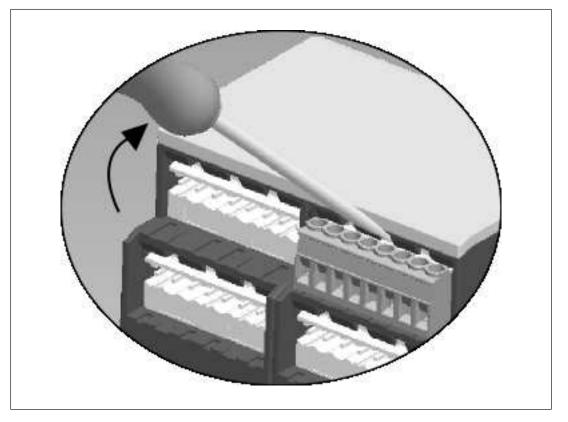
#### INFORMATION

A safety function's SIL/PL values are **not** identical to the SIL/PL values of the units that are used and may be different. We recommend that you use the PAScal software tool to calculate the safety function's SIL/PL values.

## Remove plug-in terminals

Procedure: Insert the screwdriver into the housing recess behind the terminal and lever the terminal out.

Do not remove the terminals by pulling the cables!



## Order reference

#### Product

| Product type | Features | Connection type        | Order no. |
|--------------|----------|------------------------|-----------|
| PNOZ e3.1p   | 24 VDC   | Screw terminals        | 774 139   |
| PNOZ e3.1p C | 24 VDC   | Spring-loaded terminal | 784 139   |

#### Accessories

| Product type            | Features   | Order no. |
|-------------------------|--|-----------|
| Terminal block filter 1 | Terminal block with filter for 3-10 kOhm load range  | 774 195   |
| Terminal block filter 2 | Terminal block with filter for 10-30 kOhm load range | 774 196   |

# Support

Technical support is available from Pilz round the clock.

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PILZ THE SPIRIT OF SAFETY

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