OMNIMATE Signal - series BL/SL 3.50
SL 3.50/18/180F 3.2SN OR BX

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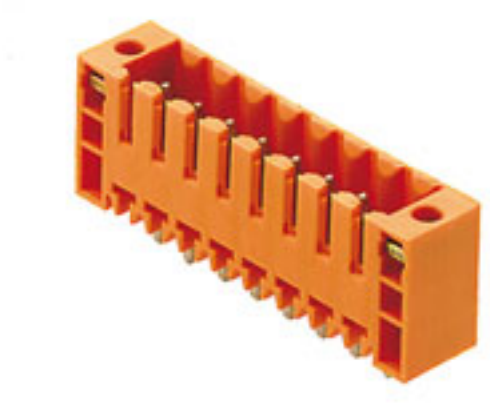

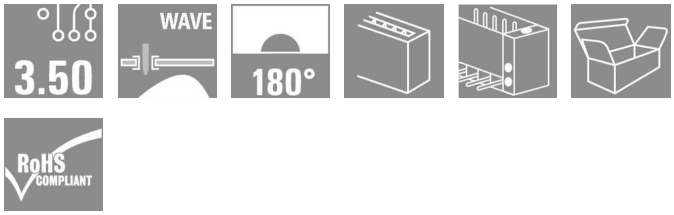

Pin headers for wave soldering in 3.50 mm pitch

- Plugging direction is parallel (90°), straight 180° or angled (135°) to the PCB
- Housing variant: screw flange (F)
- Packed in a cardboard box (BX)
- Pin header can be coded

General ordering data

Type	SL 3.50/18/180F 3.2SN OR BX
Order No.	1622190000
Version	PCB plug-in connector, male header, Flange, THT solder connection, 3.50 mm, No. of poles: 18, 180°, Solder pin length (l): 3.2 mm, tinned, Orange, Box
GTIN (EAN)	4008190188894
Qty.	20 pc(s).
Product data	IEC: 320 V / 17 A UL: 300 V / 10 A
Packaging	Box

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Technical data

Dimensions and weights

Net weight	5.65 g

System specifications

Product family	OMNIMATE Signal - series BL/SL 3.50	Type of connection	Solder connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	Outgoing elbow	180°
No. of poles	18	Number of solder pins per pole	1
Solder pin length (l)	3.2 mm	Solder pin length tolerance	+0.1 / -0.3 mm
Tolerance of solder pin position	± 0.20 mm	Solder pin dimensions	d = 1.2 mm, Octagonal
Solder pin dimensions = d tolerance	0 / -0,03 mm	Solder eyelet hole diameter (D)	1.4 mm
Solder eyelet hole diameter tolerance (D)	+ 0,1 mm	L1 in mm	59.5 mm
L1 in inches	2.343 inch	Number of rows	1
Pin series quantity	1	Touch-safe protection acc. to DIN VDE 57 106	Safe from back-of-hand touch
Touch-safe protection acc. to DIN VDE 0470	IP 10	Volume resistance	6.00 mΩ
Can be coded	Yes	Plugging cycles	25
push-in force/pole	4 N	Withdrawal force per pole	4 N
Packaging	Box		

Material data

Insulating material	PBT	Colour	Orange
Colour chart (similar)	RAL 2000	Insulating material group	IIIa
CTI	≥ 200	Insulation resistance	≥ 10^8 Ω
UL 94 flammability rating	V-0	Contact material	CuSn
Contact surface	tinned	Layer structure of solder connection	5-7 µm Sn glossy
Layer structure of plug contact	5-7 undefined Sn glossy	Storage temperature, min.	-25 °C
Storage temperature, max.	55 °C	Max. relative humidity during storage	80 %
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-30 °C	Temperature range, installation, max.	100 °C

Rated data acc. to IEC

tested acc. to standard	IEC 60664-1, IEC 61984	Rated current, min. no. of poles (Ta = 20°C)	17 A
Rated current, max. no. of poles (Ta = 20°C)	12 A	Rated current, min. no. of poles (Ta = 40°C)	14.5 A
Rated current, max. no. of poles (Ta = 40°C)	10 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	160 V	Rated voltage for surge voltage class / pollution degree III/3	160 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 100 A

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Technical data

Rated data acc. to CSA

Institute (CSA)		Certificate No. (CSA)	
			154685-1318353
Rated voltage (Use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	10 A	Rated current (use group D)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Rated data acc. to UL 1059

Institute (UR)		Certificate No. (UR)	
			E60693
Rated voltage (use group B)	300 V	Rated voltage (use group D)	300 V
Rated current (use group B)	10 A	Rated current (use group D)	10 A
Reference to approval values	Specifications are maximum values, details - see approval certificate.		

Classifications

ETIM 3.0	EC001284	ETIM 4.0	EC002637
ETIM 5.0	EC002637	ETIM 6.0	EC002637
UNSPSC	30-21-18-10	eClass 5.1	27-26-07-04
eClass 6.2	27-26-07-04	eClass 7.1	27-44-04-02
eClass 8.1	27-44-04-02	eClass 9.0	27-44-04-02
eClass 9.1	27-44-04-02		

Notes

Notes	• Additional colours on request • Gold-plated contact surfaces on request • Rated current related to rated cross-section & min. No. of poles. • P on drawing = pitch • Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards. • For additional mechanical support for male connectors with screw flange (...F), we recommend an additional cable gland with fastening screws (sheet metal screw ISO 1481-ST 2.2x4.5 C or ISO 7049-ST 2.2x4.5 C – see Accessories). Cable gland only permitted after soldering.
IPC conformity	The products are developed, manufactured and delivered according to the internationally recognised IPC-A-610 standard, category "permissible". More extensive demands on the products can be evaluated on request.

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Technical data

Approvals

Approvals	
ROHS	Conform

Downloads

EDA Layout Library (Mentor Graphics Expedition, Mentor Graphics Pads, Altium Designer)	Select your download
Safety notice	Safety indication
CAD Library (P-CAD Format - ASCII)	SL.zip
CAD Library (P-CAD Format - Standard)	SL.zip

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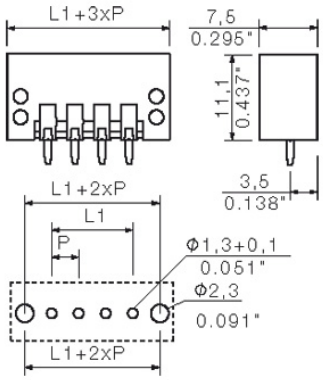
Drawings



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Accessories

Additional accessories

No task is too small when creating the perfect solution. br />
Connections form just one part of the overall process. Small details are often the key to the perfect solution in applications where potentials are tested, grouped or even isolated.
A system is not a system without small but useful details:

- Test plugs - ensure reliable pick-up from diagnostic sockets
- Cross-connectors - ensure a stable electrical distribution contact directly at the connection
- Compartment partition elements - divide a large number of male connectors into several separate socket connector channels
- Locks and clips - optional vibration-resistant clip-on connection or mounting for male and female connectors

In tandem with the manufacturing process and application - more accessories = smaller workload

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data
BL/SL 3.50 VR OR BX	1669310000	PCB plug-in connector, Accessories, Latches, Orange, No. of poles: 1	4008190428488	100 pc(s).	
PTSC KA 2.2X4.5 WN1412	1610740000	PCB plug-in connector, Accessories, Mounting screw, No. of poles: 1	4008190039523	100 pc(s).	
BL/SL 3.50 VR BK BX	1669300000	PCB plug-in connector, Accessories, Latches, Black, No. of poles: 1	4008190428471	100 pc(s).	

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Accessories

Coding elements

Only connects what is supposed to be connected: the right connection at the right place.
Coding elements and locking devices clearly assign connecting elements during the manufacturing process and operation
The coding elements and locking devices are inserted prior to assembly or during the cable assembly phase.
The Weidmüller alternative: configure online using the variant configurator to precode prior to delivery.
Incorrect assembly on the circuit board and incorrect plugging of connecting elements is no longer possible.
The advantage: no troubleshooting during manufacture and no operational errors by the user.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.	Product data	Packaging
BL SL 3.5 KO SW	1610100000	PCB plug-in connector, Accessories, Coding element, Black, No. of poles: 1	4008190187637	100 pc(s).		Box
BL SL 3.5 KO OR	1693430000	PCB plug-in connector, Accessories, Coding element, Orange, No. of poles: 1	4008190867447	100 pc(s).		Box

Wave Solder Profile

Recommended wave solderding profiles

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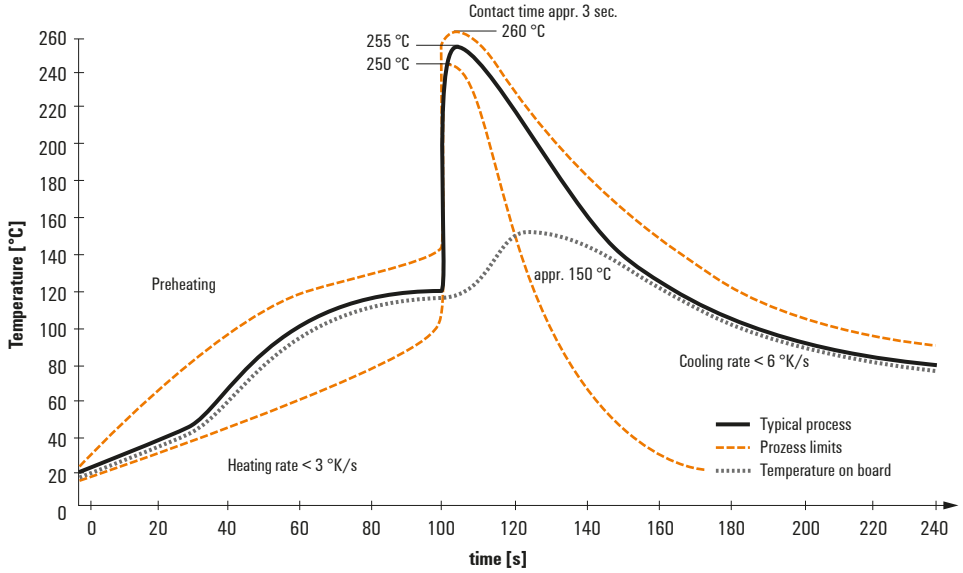
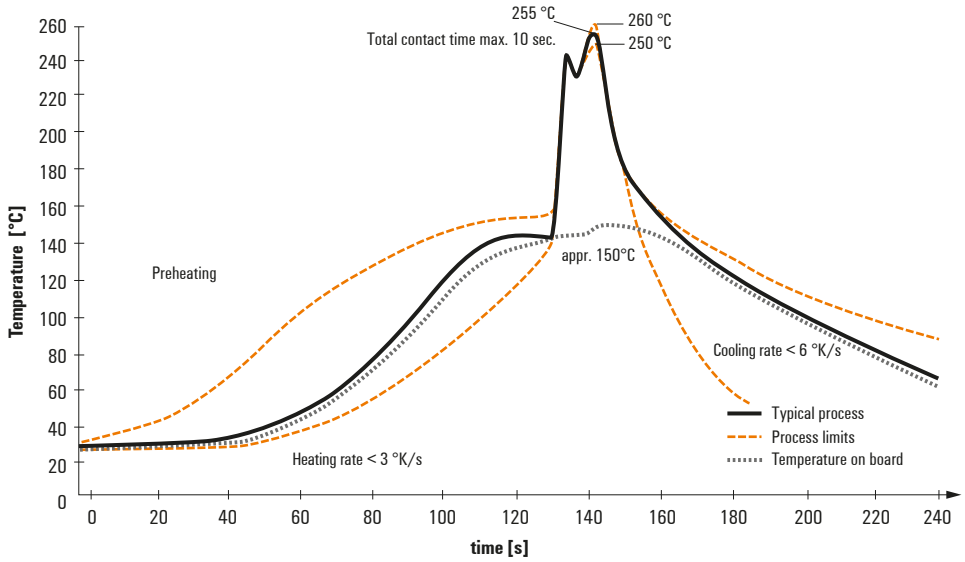
Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:
- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.

We reserve the right to make technical changes.

Addresses worldwide

Let's connect.

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You can find all Weidmüller addresses and your local contact on the internet at: www.weidmueller.com/countries

Let's connect.

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