



Article Properties:

| Pins | $\mathbf{P}_{\mathbf{I}}$ | $\mathbf{L}$ | $\mathbf{L}_{\mathbf{1}}$ | Order Code |
| :--- | :--- | :--- | :--- | :--- |
| 6 | 2.5 mm | 8.2 mm | 3.1 mm | 687106183722 |
| 8 | 3.5 mm | 9.2 mm | 4.1 mm | 687108183722 |
| 10 | 4.5 mm | 10.2 mm | 5.1 mm | 687110183722 |
| 12 | 5.5 mm | 11.2 mm | 6.1 mm | 687112183722 |
| 14 | 6.5 mm | 12.2 mm | 7.1 mm | 687114183722 |
| 16 | 7.5 mm | 13.2 mm | 8.1 mm | 687116183722 |
| 18 | 8.5 mm | 14.2 mm | 9.1 mm | 687118183722 |
| 20 | 9.5 mm | 15.2 mm | 10.1 mm | 687120183722 |
| 22 | 10.5 mm | 16.2 mm | 11.1 mm | 687122183722 |
| 24 | 11.5 mm | 17.2 mm | 12.1 mm | 687124183722 |
| 26 | 12.5 mm | 18.2 mm | 13.1 mm | 687126183722 |
| 28 | 13.5 mm | 19.2 mm | 14.1 mm | 687128183722 |
| 30 | 14.5 mm | 20.2 mm | 15.1 mm | 687130183722 |
| 32 | 15.5 mm | 21.2 mm | 16.1 mm | 687132183722 |
| 33 | 16.0 mm | 21.7 mm | 16.6 mm | 687133183722 |
| 34 | 16.5 mm | 22.2 mm | 17.1 mm | 687134183722 |
| 40 | 19.5 mm | 25.2 mm | 20.1 mm | 687140183722 |

## Kind Properties:

| Properties | Value | Unit |
| :--- | :---: | :---: |
| Standard Polarities | $06 ; 08 ; 10 ; 12 ; 14 ; 16 ; 18 ; 20 ; 22 ; 24 ; 26 ; 28 ; 30 ; 32 ; 33 ; 34 ; 40 ;$ |  |
| Pitch | 0.5 | mm |
| Quality Class | 20 Mating cycles |  |

Material Properties:

| Insulator Material | LCP |
| :--- | :---: |
| Insulator Color | Ivory |
| Insulator Flammability Rating | UL94-V0 |
| Contact Material | Phosphor Bronze |
| Contact Plating | $120(\mu)$ Tin over 30 $(\mu)$ Nickel |
| Contact Type | Stamped |
| Actuator Material | PA 6T |
| Actuator Color | Black |
| Actuator Flammability Rating | UL94-V0 |

## General Information:

| Operating Temperature | $-25^{\circ} \mathrm{C}$ up to $+85^{\circ} \mathrm{C}$ |
| :--- | :---: |
| Compliance | RoHS |

## Electrical Properties:

| Properties | Test conditions |  | Value |
| :--- | :--- | :---: | :---: |
| Rated Current |  | $\mathrm{I}_{\mathrm{R}}$ | 0.4 |
| Working Voltage |  |  | 50 |
| Withstanding Voltage | 1 min |  | 250 |
| Contact Resistance |  | R | 30 |
| Insulation Resistance |  | $\mathrm{R}_{\mathrm{ISO}}$ | 100 |

## Packaging Properties:

| Packaging | Tape and Reel |
| :--- | :--- |




Classification Reflow Profile for SMT components:


Classification Reflow Soldering Profile:

| Profile Feature |  | Value |
| :---: | :---: | :---: |
| Preheat Temperature Min ${ }^{1)}$ | $\mathrm{T}_{\text {s min }}$ | $150^{\circ} \mathrm{C}$ |
| Preheat Temperature Max | $\mathrm{T}_{\text {s max }}$ | $200^{\circ} \mathrm{C}$ |
| Preheat Time $\mathrm{t}_{\mathrm{s}}$ from $\mathrm{T}_{\mathrm{s} \text { min }}$ to $\mathrm{T}_{\text {s max }}$ | $\mathrm{t}_{\text {s }}$ | 60-120 seconds |
| Ramp-up Rate ( $\mathrm{T}_{\mathrm{L}}$ to $\mathrm{T}_{\mathrm{P}}$ ) |  | $3^{\circ} \mathrm{C} /$ second max. |
| Liquidous Temperature | TL | $217^{\circ} \mathrm{C}$ |
| Time $t_{L}$ maintained above $\mathrm{T}_{\mathrm{L}}$ | t | 60-150 seconds |
| Peak package body temperature | $\mathrm{T}_{\mathrm{p}}$ | see table |
| Time within $5^{\circ} \mathrm{C}$ of actual peak temperaure | $t_{p}$ | 20-30 seconds |
| Ramp-down Rate ( $\mathrm{T}_{\mathrm{L}}$ to $\mathrm{T}_{\mathrm{P}}$ ) |  | $6^{\circ} \mathrm{C} /$ second max. |
| Time $25^{\circ} \mathrm{C}$ to peak temperature |  | 8 minutes max. |

) refer to IPC/JEDEC J-STD-020D
refer to IPC/ JEDEC J-STD-020E

## Package Classification Reflow Temperature:

| Properties | $\begin{aligned} & \text { Volume } \mathrm{mm}^{3} \\ & <350 \end{aligned}$ | $\begin{aligned} & \text { Volume } \mathrm{mm}^{3} \\ & 350-2000 \end{aligned}$ | $\begin{aligned} & \text { Volume } \mathrm{mm}^{3} \\ & >2000 \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| PB-Free Assembly \| Package Thickness < 1.6 mm ${ }^{1)}$ | $260^{\circ} \mathrm{C}$ | $260^{\circ} \mathrm{C}$ | $260{ }^{\circ} \mathrm{C}$ |
| PB-Free Assembly I Package Thickness 1.6 mm - $\mathbf{2 . 5 ~ m m}$ | $260{ }^{\circ} \mathrm{C}$ | $250{ }^{\circ} \mathrm{C}$ | $245{ }^{\circ} \mathrm{C}$ |
| PB-Free Assembly I Package Thickness $\mathbf{\geq} \mathbf{2 . 5 ~ m m}$ | $250^{\circ} \mathrm{C}$ | $245{ }^{\circ} \mathrm{C}$ | $245{ }^{\circ} \mathrm{C}$ |

refer to IPC/JEDEC J-STD-020D
refer to IPC/ JEDEC J-STD-020E


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