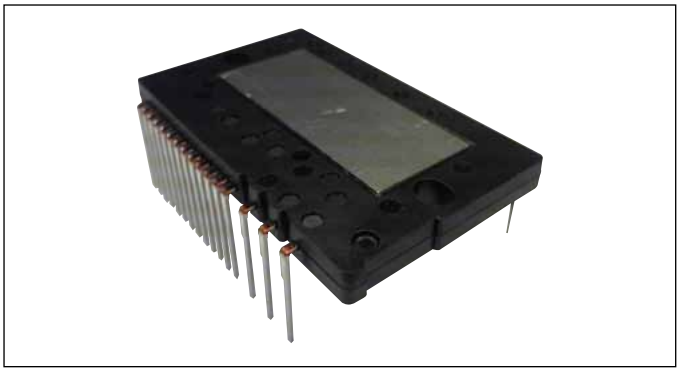
6MBP15XSD060-50

IGBT Modules

IGBT MODULE (X series)
600V / 15A / IPM

Features

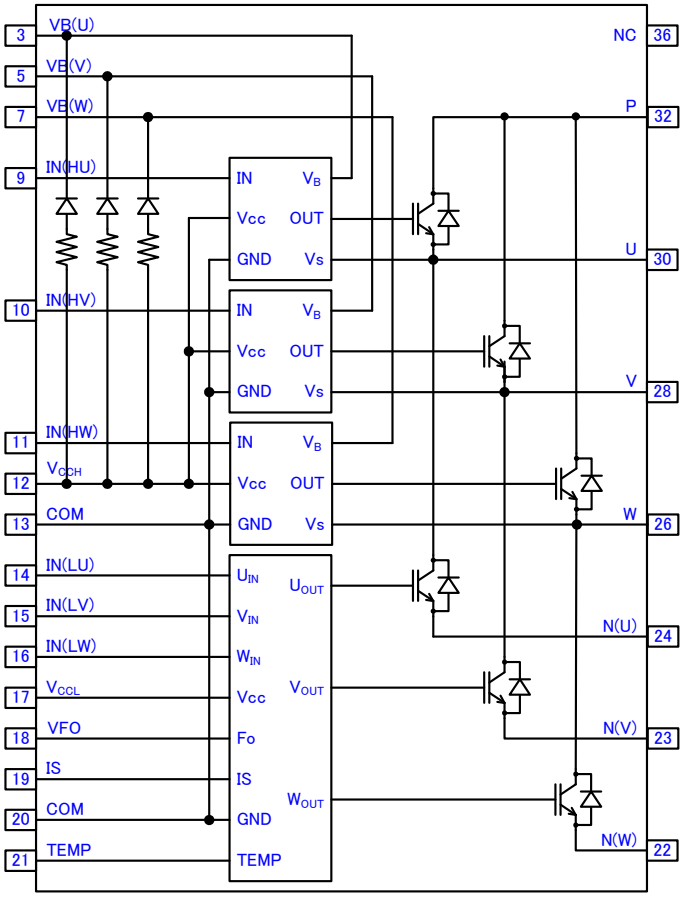
Low-side IGBTs are separate emitter type
Short circuit protection
Temperature sensor output function
Under voltage protection
Fault signal output function
Input interface : TTL (3.3V/5V) Active high logic



Applications

AC 100 ~ 240V three phase inverter drive for small power AC motor drives (such as compressor motor drive for air conditioner, compressor motor drive for heat pump applications, fan motor drive, ventilator motor drive)

Terminal assign and Internal circuit



Pin No.	Pin Name	Pin Description
3	VB(U)	High-side bias voltage for U-phase IGBT driving
5	VB(V)	High-side bias voltage for V-phase IGBT driving
7	VB(W)	High-side bias voltage for W-phase IGBT driving
9	IN(HU)	Signal input for high side U-phase
10	IN(HV)	Signal input for high side V-phase
11	IN(HW)	Signal input for high side W-phase
12	V_{CCH}	High-side control supply
13	COM	Common supply ground
14	IN(LU)	Signal input for low side U-phase
15	IN(LV)	Signal input for low side V-phase
16	IN(LW)	Signal input for low side W-phase
17	V_{CCL}	Low-side control supply
18	VFO	Fault output
19	IS	Over current sensing voltage input
20	COM	Common supply ground
21	TEMP	Temperature sensor output
22	N(W)	Negative bus voltage input for W-phase
23	N(V)	Negative bus voltage input for V-phase
24	N(U)	Negative bus voltage input for U-phase
26	W	Motor W-phase output
28	V	Motor V-phase output
30	U	Motor U-phase output
32	P	Positive bus voltage input
36	NC	No Connection

Absolute Maximum Ratings at T_j=25°C, V_{CC}=15V (unless otherwise specified)

Items		Symbol	Characteristics	Unit	Remarks
Inverter block	DC Bus Voltage	V_{DC}	450	V	Note *1
	Bus Voltage (Surge)	$V_{DC(Surge)}$	500	V	Note *1
	Collector-Emitter Voltage	V_{CES}	600	V	
	Collector Current	$I_{C@25}$	15	A	Note *2
	Peak Collector Current	$I_{CP@25}$	30	A	V_{CC}≧15V, V_B(*)≧15V Note *2, *3, *4
			20	A	V_{CC}≧13V, V_B(*)≧13V Note *2, *3, *4
	Diode Forward current	$I_{F@25}$	15	A	Note *2
	Peak Diode Forward current	$I_{FP@25}$	30	A	Note *2
	Collector Power Dissipation	P_{D_IGBT}	32.5	W	per single IGBT T_C=25°C
	FWD Power Dissipation	P_{D_FWD}	25.5	W	per single FWD T_C=25°C
	Junction Temperature	T_j	150	°C	
	Operating Junction Temperature	T_{jOP}	-40 ~ +150	°C	
Control circuit block	High-side Supply Voltage	V_{CCH}	-0.5 ~ 20	V	Applied between V_{CCH}-COM
	Low-side Supply Voltage	V_{CCL}	-0.5 ~ 20	V	Applied between V_{CCL}-COM
	High-side Bias Absolute Voltage	$V_{VB(U)-COM}$ $V_{VB(V)-COM}$ $V_{VB(W)-COM}$	-0.5 ~ 620	V	Applied between VB(U)-COM, VB(V)-COM, VB(W)-COM
	High-side Bias Voltage for IGBT gate driving	$V_{B(U)}$ $V_{B(V)}$ $V_{B(W)}$	-0.5 ~ 20	V	Note *4
	High-side Bias offset Voltage	V_U V_V V_W	-5 ~ 600	V	Applied between U-COM, V-COM, W-COM Note *5
	Input Signal Voltage	V_{IN}	-0.5 ~ V_{CCH}+0.5 -0.5 ~ V_{CCL}+0.5	V	Note *6
	Input Signal Current	I_{IN}	3	mA	sink current
	Fault Signal Voltage	V_{FO}	-0.5 ~ V_{CCL}+0.5	V	Applied between V_FO-COM
	Fault Signal Current	I_{FO}	1	mA	sink current
	Over Current sensing Input Voltage	V_{IS}	-0.5 ~ V_{CCL}+0.5	V	Applied between IS-COM
	Junction Temperature	T_j	150	°C	
Operating Case Temperature		T_C	-40 ~ +125	°C	See Fig.1-1
Storage Temperature		T_{stg}	-40 ~ +125	°C	
Isolation Voltage		V_{iso}	AC 1500	Vrms	Sine wave,60Hz t=1min , Note *7

Note *1 : Applied between P-N(U),P-N(V),P-N(W)
Note *2 : Pulse width and duty were limited by $T_j$max.
Note *3 : V_{CC} is applied between V_{CCH}-COM,V_{CCL}-COM.
Note *4 : V_B(*) is applied between VB(U)-U,VB(V)-V, VB(W)-W.
Note *5 : Over 13.0V applied between VB(U)-U,VB(V)-V, VB(W)-W. This IPM module might make incorrect response if the high-side bias offset voltage is less than -5V.
Note *6 : Applied between IN(HU)-COM,IN(HV)-COM,IN(HW)-COM,IN(LU)-COM,IN(LV)-COM,IN(LW)-COM.
Note *7 : Applied between shorted all terminal and IMS (Insulated Metal Substrate).

Electrical Characteristics

● Inverter block (T_j=25°C unless otherwise specified)

Description	Symbol	Conditions		min.	typ.	max.	Unit
Zero gate Voltage Collector current	I_{CES}	V_{CE} = 600V V_{IN}= 0V	T_j=25°C	-	-	1	mA
			T_j=125°C	-	-	10	mA
Collector-Emitter saturation Voltage	$V_{CE(sat)}$	V_{CC}=+15V V_B(*)=+15V V_{IN}=5V Note *4	I_C=1.5A T_j=25°C	-	0.90	1.10	V
			I_C=15A T_j=25°C	-	1.60	1.90	
			I_C=15A T_j=125°C	-	1.75	2.10	
FWD Forward voltage drop	V_F	I_F=15A V_{IN}=0V	T_j=25°C	-	1.60	1.90	V
			T_j=125°C	-	1.50	-	
Turn-on time	t_{on}	V_{DC}=300V I_C=15A V_{CC}=15V V_B(*)=15V T_j=125°C V_{IN}=0V <-> 5V See Fig.2-1 Note *4		0.55	0.90	1.30	µs
Turn-on delay	$t_{d(on)}$				0.75	-	
Turn-on rise time	t_r			-	0.15	-	
VCE-IC Cross time of turn-on	$t_{c(on)}$			-	0.35	0.60	
Turn-off time	t_{off}			-	0.90	1.30	
Turn-off delay	$t_{d(off)}$			-	0.80	-	
Turn-off fall time	t_f			-	0.10	-	
VCE-IC Cross time of turn-on	$t_{c(off)}$			-	0.15	0.30	
FWD Reverse Recovery time	t_{rr}			-	0.20	-	

● Control circuit block (T_j=25°C unless otherwise specified)

Description	Symbol	Conditions		min.	typ.	max.	Unit
Circuit current of Low-side	I_{CCL}	V_{CCL}=15V	V_{IN}=5V	-	0.6	0.9	mA
		V_{CCL}=15V	V_{IN}=0V	-	0.6	0.9	
Circuit current of High-side	I_{CCH}	V_{CCH}=15V	V_{IN}=5V	-	1.25	1.9	mA
		V_{CCH}=15V	V_{IN}=0V	-	1.25	1.9	
Circuit current of Bootstrap circuit (per one uint)	I_{CCHB}	V_B(U)=15V, V_B(V)=15V, V_B(W)=15V	V_{IN}=5V	-	-	0.20	mA
			V_{IN}=0V	-	-	0.20	
Input Signal threshold voltage	$Vth_{(on)}$	Note *8 Pw≥0.9μs		-	2.1	2.6	V
	$Vth_{(off)}$			0.8	1.3	-	V
Input Signal threshold hysteresis voltage	$Vth_{(hys)}$			0.35	0.80	-	V
Operational input pulse width of turn-on	$t_{IN(ON)}$	V_{IN}=0V to 5V rise up, Note *6, Note *8		0.5	-	-	μs
Operational input pulse width of turn-off	$t_{IN(OFF)}$	V_{IN}=5V to 0V fall down Note *6, Note *8		0.7	-	-	μs
Input current	I_{IN}	V_{IN}=5V, Note *6		0.7	1.0	1.5	mA
Input pull-down resistance	R_{IN}	Note *6		3.3	5.0	7.2	kΩ
Fault Output Voltage	$V_{FO(H)}$	V_{IS}=0V, VFO terminal pull up to 5V by 10kΩ		4.9	-	-	V
	$V_{FO(L)}$	V_{IS}=1V, I_{FO}=1mA		-	-	0.95	V
Fault Output pulse width	t_{FO}	Note *9, See Fig.2-2, 2-3		20	-	-	μs

● Control circuit block (continued)

Over Current Protection Voltage Level	$V_{IS(ref)}$	V_{CC}=15V Note *3, *10 See Fig.2-2		0.455	0.48	0.505	V
Over Current Protection Delay time	$td_{(IS)}$			0.3	0.8	1.3	μs
Output Voltage of temperature sensor	$V_{(temp)}$	Note *11	T_C=90°C	2.63	2.77	2.91	V
			T_C=25°C	0.88	1.13	1.39	V
Vcc Under Voltage Trip Level of Low-side	$V_{CCL(OFF)}$	T_j<150°C See Fig.2-3		10.3	-	12.5	V
Vcc Under Voltage Reset Level of Low-side	$V_{CCL(ON)}$			10.8	-	13.0	V
Vcc Under Voltage hysteresis	$V_{CCL(hys)}$			-	0.5	-	V
Vcc Under Voltage Trip Level of High-side	$V_{CCH(OFF)}$	T_j<150°C See Fig.2-4		8.3	-	10.3	V
Vcc Under Voltage Reset Level of High-side	$V_{CCH(ON)}$			8.8	-	10.8	V
Vcc Under Voltage hysteresis	$V_{CCH(hys)}$			-	0.5	-	V
VB Under Voltage Trip Level	$V_{B(OFF)}$	T_j<150°C See Fig.2-5		10.0	-	12.0	V
VB Under Voltage Reset Level	$V_{B(ON)}$			10.5	-	12.5	V
VB Under Voltage hysteresis	$V_{B(hys)}$			-	0.5	-	V
Forward voltage of Bootstrap diode	$V_{F(BSD)}$	T_j=25°C $I_{F(BSD)}$=10mA		0.90	1.4	1.90	V
	$V_{F(BSD)}$	T_j=25°C $I_{F(BSD)}$=100mA		2.3	4.3	6.3	

Note *8 : This IPM module might make incorrect response if the input signal pulse width is less than $t_{IN(on)}$ and $t_{IN(off)}$.
Note *9: Fault signal is asserted corresponding to an “Over-current protection”, an “Under-voltage protection” at low-side, and an “Over-heat protection”. Under the condition of “Over-current protection” or “Under-voltage protection” or “Over-heat protection“, the fault signal is asserted continuously while these conditions are continuing. However, the minimum fault output pulse width is minimum 20μsec even if very short failure condition (which is less than 20μs) is triggered.
Note *10 : Over current protection is functioning only for the low-side arms.
Note *11 : Fig.1-1 shows the measurement position of temperature sensor.

Thermal Characteristics

Description	Symbol	min.	typ.	max.	Unit
Junction to Case Thermal Resistance (per single IGBT) Note *12	$R_{th(j-c)\_IGBT}$	-	-	3.85	°C/W
Junction to Case Thermal Resistance (per single FWD) Note *12	$R_{th(j-c)\_FWD}$	-	-	4.95	°C/W

Note *12: Thermal compound with good thermal conductivity should be applied evenly with about +100μm~+200μm on the contacting surface of this device and heat-sink.

Mechanical Characteristics

Description	Symbol	Conditions	min.	typ.	max.	Unit
Tighten torque	-	Mounting screw: M3	0.59	0.69	0.98	Nm
Heat-sink side flatness	-	Note. *13	0	-	100	μm
Weight	-	-	-	9.3	-	g

Note *13: Fig.1-2 shows the measurement position of heat sink flatness

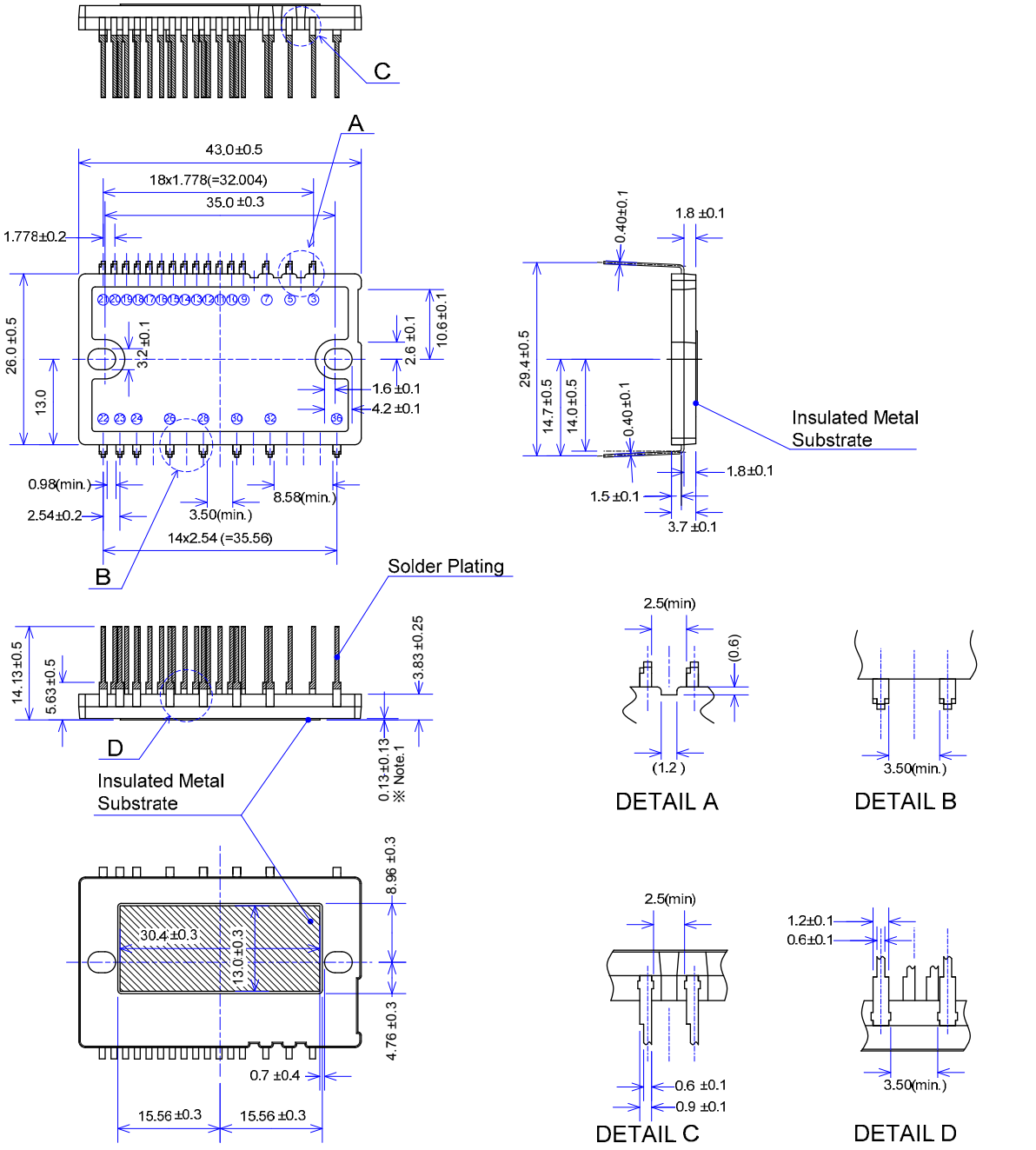
Recommended Operation Conditions

● **All voltages are absolute voltages referenced to Vcc –potential unless otherwise specified.**

Description	Conditions	min.	typ.	max.	Unit
DC Bus Voltage	V_{DC}	0	300	400	V
High-side Bias Voltage for IGBT gate driving	V_B(*)	13.0	15.0	18.5	V
High-side Supply Voltage	V_{CCH}	13.5	15.0	16.5	V
Low-side Supply Voltage	V_{CCL}	13.5	15.0	16.5	V
Control Supply variation	ΔV_B	-1	-	1	V/μs
	ΔV_{CC}	-1	-	1	
Input signal voltage	V_{IN}	0	-	5	V
Voltage for current sensing	V_{ISC}	0	-	5	V
Potential difference of between COM to N (including surge)	V_{COM_N}	-5	-	5	V
Dead time for preventing arm-short (Tc≦125°C)	t_{DEAD}	1.0	-	-	μs
Allowable output current (Note *14)	I_O	-	-	15.0	A rms
Allowable minimum input pulse width (Note *15, Note *16)	$PW_{IN(on)}$	0.5	-	-	μs
	$PW_{IN(off)}$	0.7	-	-	μs
PWM Input frequency	f_{PWM}	-	-	20	kHz
Operating Junction Temperature	$T_{j(ope)}$	-30	-	150	°C

Note *14: V_{DC}=300V, V_{CCH}=V_{CCL}=V_B(*)=15V, PF=0.8, Sinusoidal PWM, 3phase modulation, T_j≦150°C ,Tc≦100°C , f_{PWM}=5kHz, fo=200Hz, Ks=0.9
Note *15: In the pulse width of 0.5us, the loss of IGBT increases for the saturation operation.
To reduce the loss of IGBT, please enlarge the pulse width more than the switching time of IGBT.
Note *16: This IPM module might response according to input signal pulse even when the input signal pulse width is less than $PW_{IN(on)}$ and $PW_{IN(off)}$.

Package outline dimensions



Unit: mm

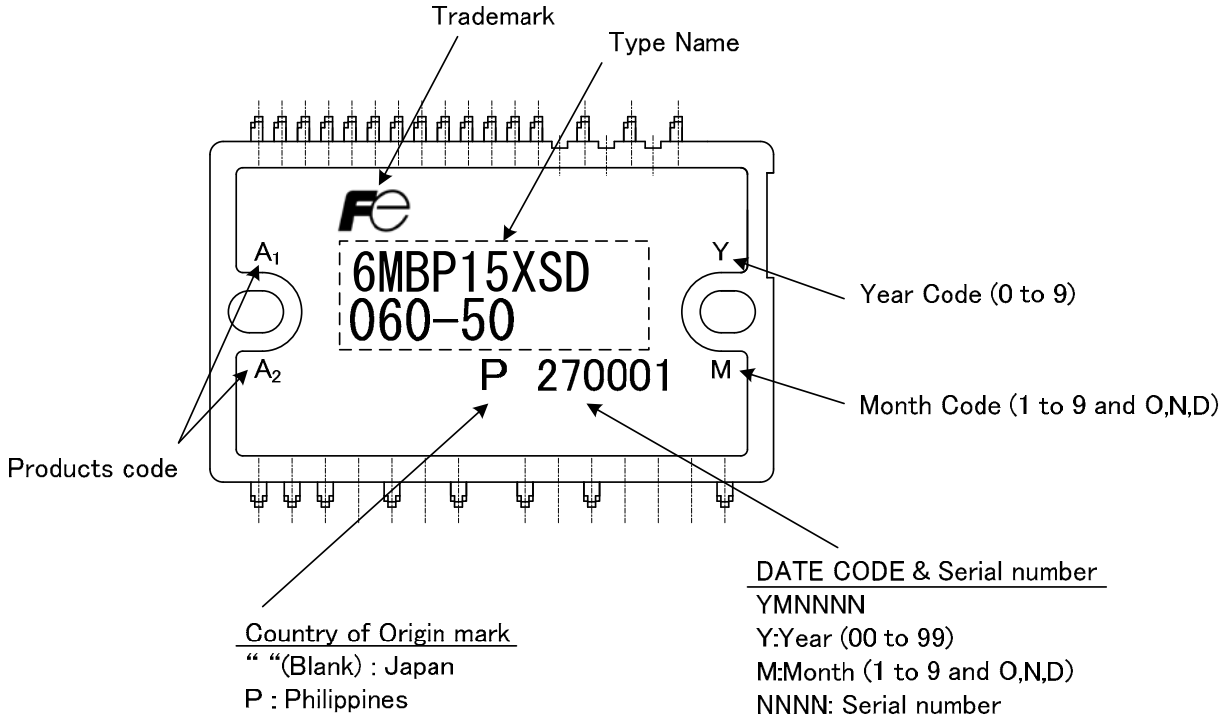
Note ※1: The IMS(Insulated Metal Substrate) deliberately protruded from back surface of case.
It is improved of thermal conductivity between IMS and heat-sink.

Pin No.	Pin Name
3	VB(U)
5	VB(V)
7	VB(W)
9	IN(HU)
10	IN(HV)
11	IN(HW)
12	V_{CCH}
13	COM

Pin No.	Pin Name
14	IN(LU)
15	IN(LV)
16	IN(LW)
17	V_{CCL}
18	VFO
19	IS
20	COM
21	TEMP

Pin No.	Pin Name
22	N(W)
23	N(V)
24	N(U)
26	W
28	V
30	U
32	P
36	NC

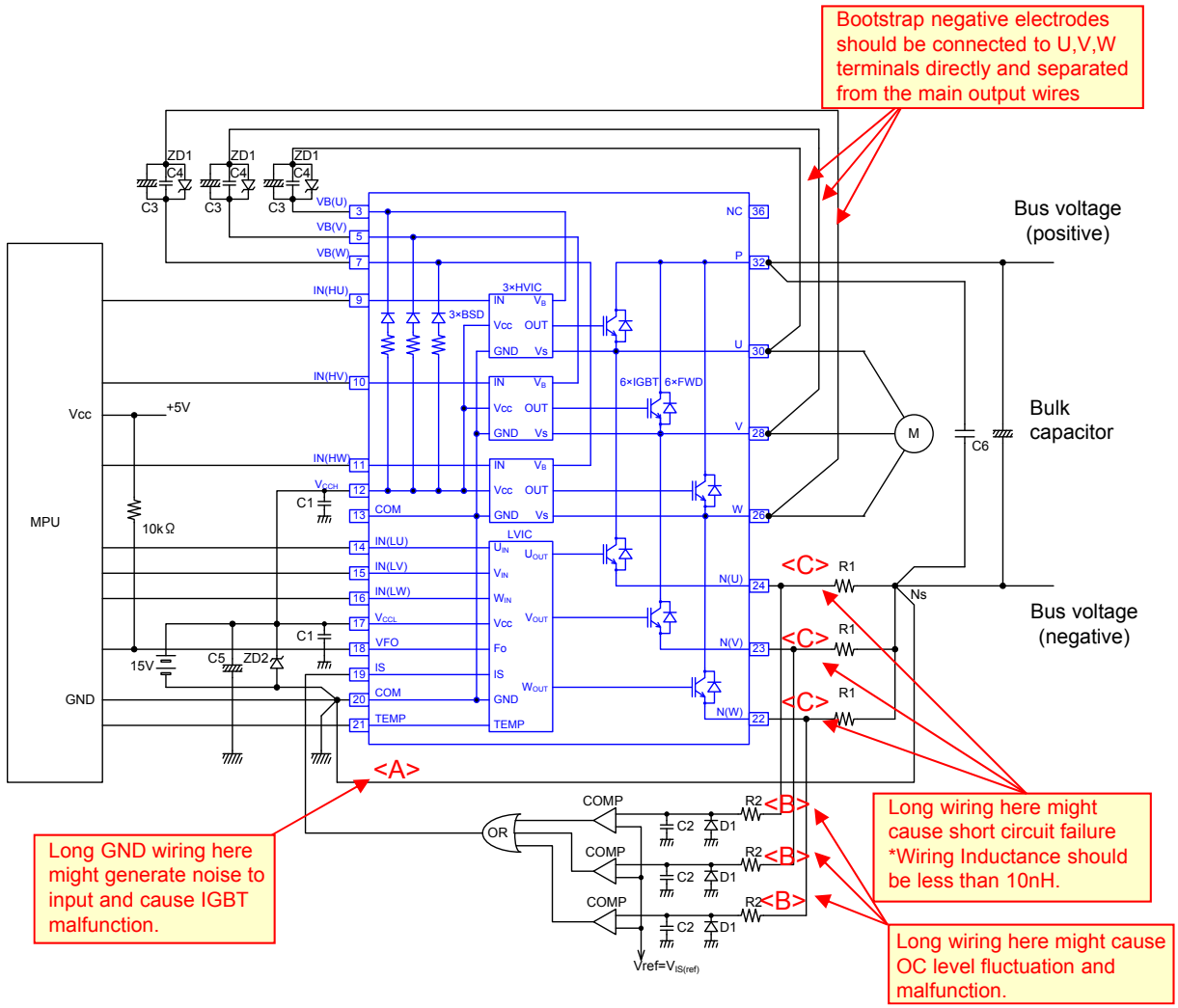
Marking



Note : Product code A_1 means current ratings , and "L" is marked.
Product code A_2 means variations , and "D" is marked.

An example of application circuit.

● Fig. shows an example of an application circuit.



Note *1: Input signal for drive is High-Active. There is a pull-down resistor built in the IC input circuit. To prevent malfunction, the wiring of each input should be as short as possible. When using R-C coupling circuit, make sure the input signal level meet the turn-on and turn-off threshold voltage.

Note *2: By the function of the HVIC, it is possible of the direct coupling to microprocessor (MPU) without any photo-coupler or pulse-transformer isolation.

Note *3: VFO output is open drain type. It should be pulled up to the positive side of a 5V power supply by a resistor of about 10kΩ.

Note *4: To prevent erroneous protection, the wiring of (A), (B), (C) should be as short as possible.

Note *5: The time constant R2-C2 of the protection circuit should be selected approximately 1.5μs.
Over current (OC) shutdown time might vary due to the wiring pattern. Tight tolerance, temp-compensated type is recommended for R2, C2.

Note *6: Please set the threshold voltage of the comparator reference input to be same as the IPM OC trip reference voltage $V_{IS(ref)}$.

Note *7: Please use high speed type comparator and logic IC to detect OC condition quickly.

Note *8: If negative voltage of R1 at the switching timing is applied, the schottky barrier diode D1 is recommended to be inserted parallel to R1.

Note *9: All capacitors should be mounted as close to the terminals of the IPM as possible. (C1, C4 : narrow temperature drift, higher frequency and DC bias characteristic ceramic type are recommended, and C3, C5: narrow temperature drift, higher frequency and electrolytic type.)

Note *10: To prevent surge destruction, the wiring between the snubber capacitor and the P terminal ,Ns node should be as short as possible. Generally a 0.1μ to 0.22μF snubber capacitor (C6) between the P terminal and Ns node is recommended.

Note *11: Two COM terminals (13 & 20 pin) are connected inside the IPM, it must be connected either one to the signal GND outside and leave another one open.

Note *12: It is recommended to insert a zener-diode (22V) between each pair of control supply terminals to prevent surge destruction.

Note *13: If signal GND is connected to power GND by broad pattern, it may cause malfunction by power GND fluctuation. It is recommended to connect signal GND and power GND at only a point.

Fig.1-1: The measurement position of temperature sensor.

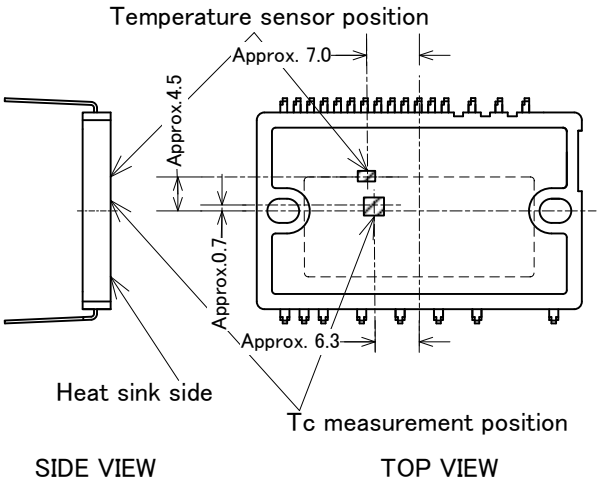


Fig.1-2: The measurement position of heat sink flatness

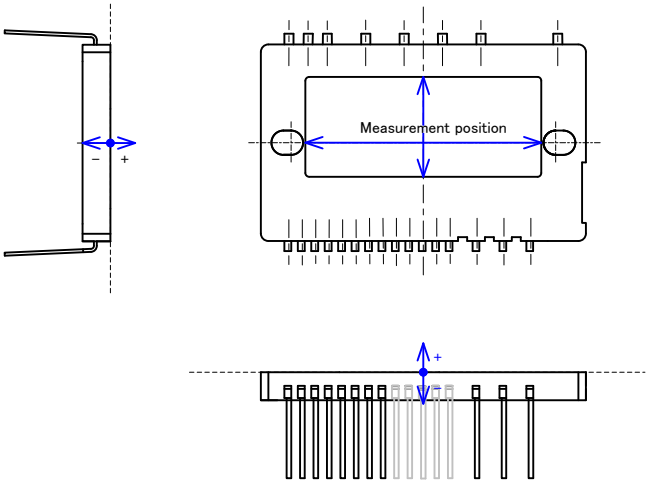


Fig.2-1: Switching waveforms

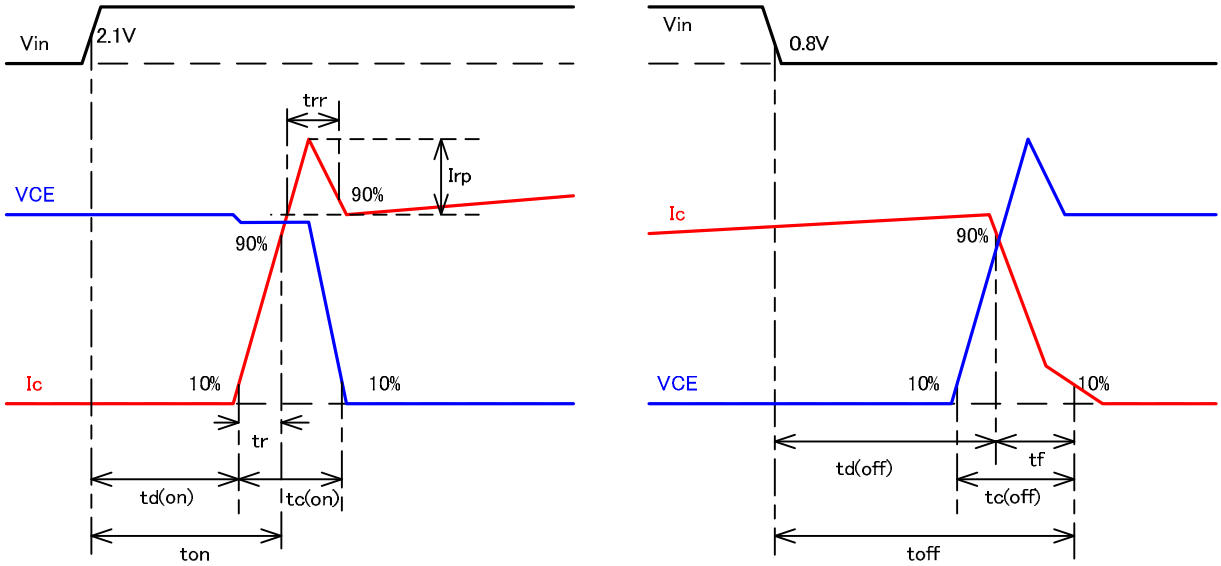
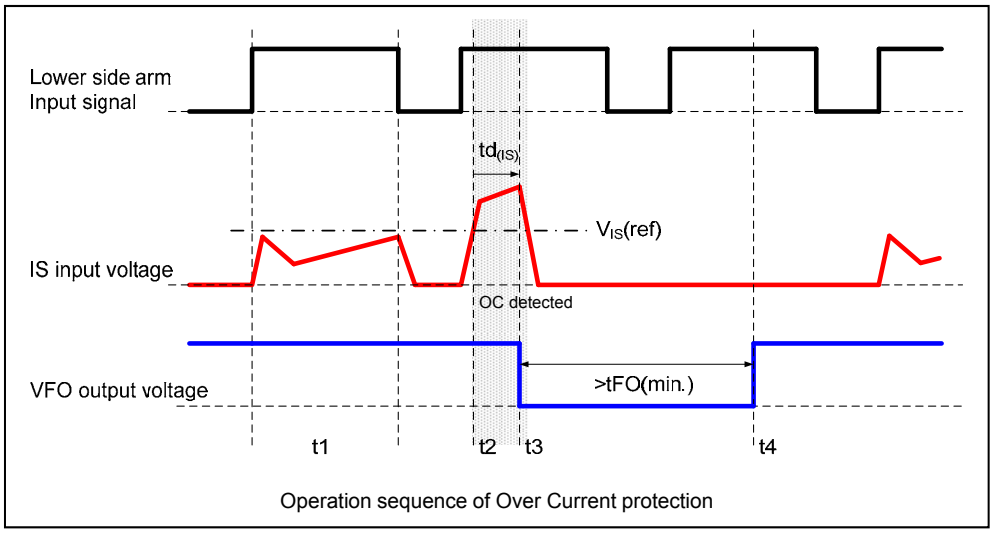
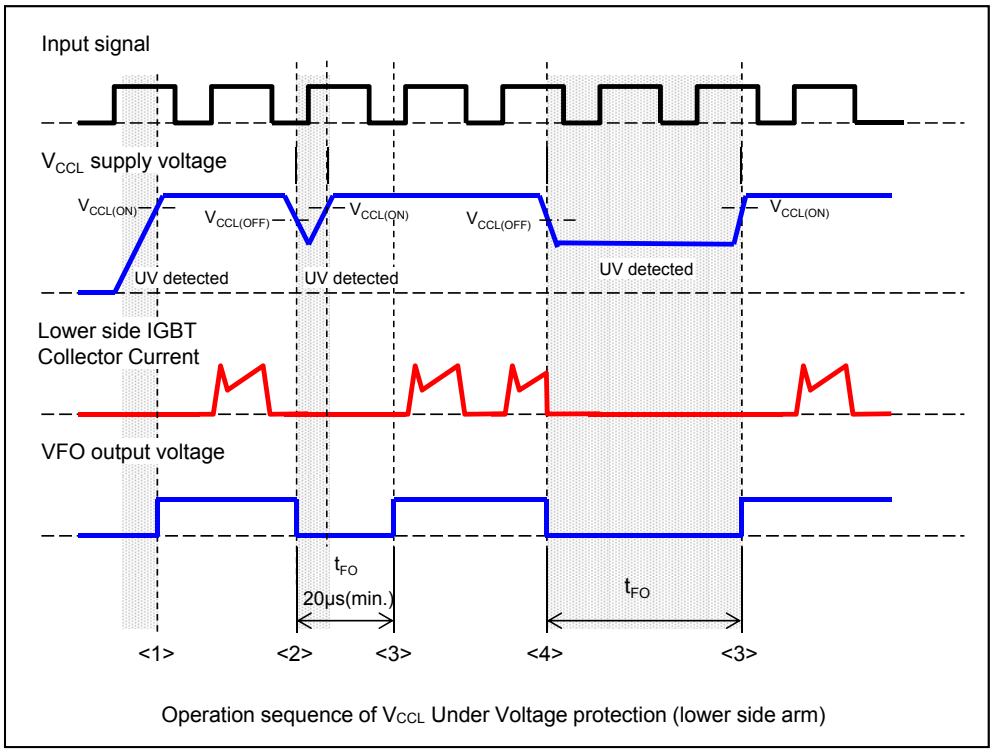


Fig.2-2: Operation sequence of Over current protection



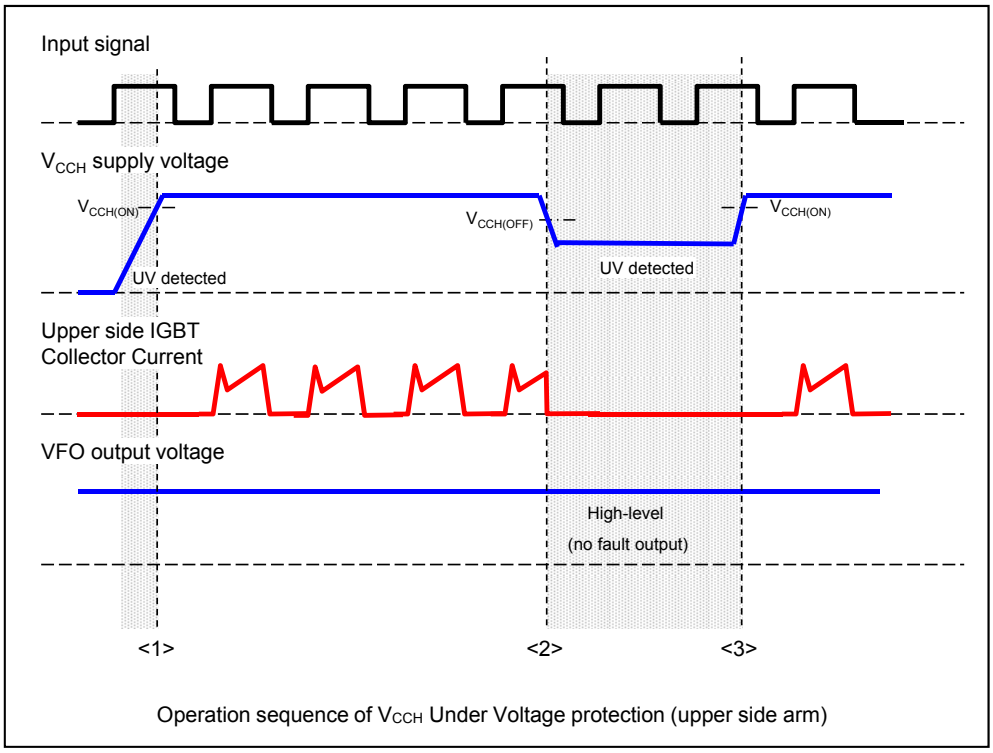
t1: IS input voltage does not exceed V_{IS}(ref), while the collector current of the lower side IGBT is under the normal operation.
t2: When IS input voltage exceeds V_{IS}(ref), the OC is detected.
t3: The fault output VFO is activated and all lower side IGBT shut down simultaneously after the over current protection delay time $td_{(IS)}$. Inherently there is dead time of LVIC in $td_{(IS)}$.
t4: After the fault output pulse width tFO, the OC is reset. Then next input signal is activated.

Fig.2-3: Operation sequence of V_{CCL} Under voltage trip (lower side arm)



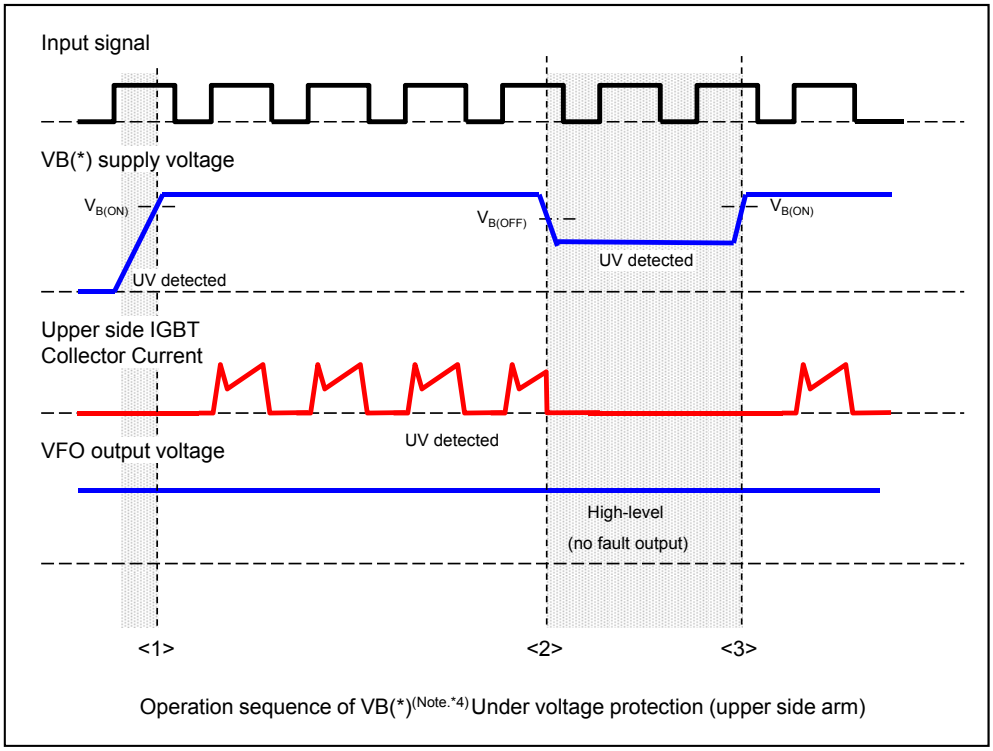
When V_{CCL} is under 4V, UV and fault output are not activated.
<1> When V_{CCL} is under $V_{CCL(ON)}$, all lower side IGBTs are OFF state.
After V_{CCL} rises $V_{CCL(ON)}$, the fault output VFO is released (high level).
And the LVIC starts to operate, then next input is activated.
<2> The fault output VFO is activated when V_{CCL} falls below $V_{CCL(OFF)}$, and all lower side IGBT remains OFF state.
When the voltage drop time is less than 20μs, the fault output pulse width is generated minimum 20μs and all lower side IGBTs are OFF state in spite of input signal condition during that time.
<3> UV is reset after t_{FO} when V_{CCL} exceeds $V_{CCL(ON)}$ and the fault output VFO is reset simultaneously.
And the LVIC starts to operate, then next input is activated.
<4> When the voltage drop time is more than t_{FO}, the fault output pulse width is generated and all lower side IGBTs are OFF state in spite of input signal condition during the same time.

Fig.2-4: Operation sequence of V_{CCH} Under voltage trip (upper side arm)



<1> When V_{CCH} is under $V_{CCH(ON)}$, the upper side IGBT is OFF state.
After V_{CCH} exceeds $V_{CCH(ON)}$, the HVIC starts to operate. Then next input is activated.
The fault output VFO is constant (high level) not to depend on V_{CCH}.
<2> After V_{CCH} falls below $V_{CCH(OFF)}$, the upper side IGBT remains OFF state.
But the fault output VFO keeps high level.
<3> The HVIC starts to operate after UV is reset, then next input is activated.

Fig.2-5: Operation sequence of VB Under voltage trip (upper side arm)



<1> When VB(*) is under $V_{B(ON)}$, the upper side IGBT is OFF state.
After VB(*) exceeds $V_{B(ON)}$, the HVIC starts to operate. Then next input is activated.
The fault output VFO is constant (high level) not to depend on VB(*). (Note*14)
<2> After VB(*) falls below $V_{B(OFF)}$, the upper side IGBT remains OFF state.
But the fault output VFO keeps high level.
<3> The HVIC starts to operate after UV is reset, then next input is activated.

Note *14: The fault output is not given HVIC bias conditions.

WARNING

1. This Catalog contains the product specifications, characteristics, data, materials, and structures as of March 2016.
   The contents are subject to change without notice for specification changes or other reasons. When using a product listed in this Catalog, be sure to obtain the latest specifications.

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4. The products introduced in this Catalog are intended for use in the following electronic and electrical equipment which has normal reliability requirements.
   - Computers
   - OA equipment
   - Communications equipment (terminal devices)
   - Measurement equipment
   - Machine tools
   - Audiovisual equipment
   - Electrical home appliances
   - Personal equipment
   - Industrial robots etc.

5. If you need to use a product in this Catalog for equipment requiring higher reliability than normal, such as for the equipment listed below, it is imperative to contact Fuji Electric Co., Ltd. to obtain prior approval. When using these products for such equipment, take adequate measures such as a backup system to prevent the equipment from malfunctioning even if a Fuji's product incorporated in the equipment becomes faulty.
   - Transportation equipment (mounted on cars and ships)
   - Trunk communications equipment
   - Traffic-signal control equipment
   - Gas leakage detectors with an auto-shut-off feature
   - Emergency equipment for responding to disasters and anti-burglary devices
   - Safety devices
   - Medical equipment

6. Do not use products in this Catalog for the equipment requiring strict reliability such as the following and equivalents to strategic equipment (without limitation).
   - Space equipment
   - Aeronautic equipment
   - Nuclear control equipment
   - Submarine repeater equipment

8. If you have any question about any portion in this Catalog, ask Fuji Electric Co., Ltd. or its sales agents before using the product.
   Neither Fuji Electric Co., Ltd. nor its agents shall be liable for any injury caused by any use of the products not in accordance with instructions set forth herein.

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Technical Information

IGBT Modules

- Please refer to URLs below for futher information about products, application manuals and technical documents.
- 关于本规格书中没有记载的产品信息，应用手册，技术资料等，请参考以下链接。
- 本データシートに記載されていない製品情報，アプリケーションマニュアル，技術資料は以下の URL をご参照下さい。

FUJI ELECTRIC Power Semiconductor WEB site

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