

Product Description

The 30.5 mm pushbutton line features a zinc die cast construction with chromeplated housing and mounting nut. The same durable construction is also available with the corrosive resistant E34 line of pushbuttons. See E34 section on Pages V7-T1-264 to V7-T1-298.

Features

- Heavy-duty zinc die cast construction
- Enclosed silver contacts with reliability nibs
- Diaphragm seals with drainage holes
- Grounding nibs on the operator casing

Benefits

- Reliability nibs improve contact reliability even under dry circuit and fine dust conditions
- Drainage holes prevent buildup of liquid inside the operator which can prevent operation in freezing environments
- Grounding nibs bit through paint and other coatings to provide secure ground

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Application Description

Contact Operation

Slow make and break. All normally closed contacts have positive opening operation, i.e., normally closed contacts are forced open in the event of contact weld or spring breakage.

Standards and Certifications

- CE EN 60947-5-1 and 60947-5-5
- UL 508-File No. 131568
- CSA C22.2 No. 14-File No. LR68551







Ingress Protection

When mounted in similarly rated enclosure-

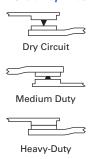
- Standard indicating lights
 - UL (NEMA) Type 1, 2, 3, 3R, 3S, 4, 4X, 12, 13
 - IEC IP65
- Most other operators
 - UL (NEMA) Type 1, 2, 3, 3R, 4, 4X, 12, 13
 - IEC IP65

Product Overview

Reliability Nibs

Eaton's contact blocks feature enclosed silver contacts with pointed "reliability nibs" for reliable performance from logic level up to 600V. To ensure reliable switching, nibs bite through oxide which can form on silver contacts, eliminating the need for expensive logic level blocks for most applications.

Reliability Nibs



Reliability nibs improve performance in dry circuit, corrosive, fine dust and other contaminated atmospheres. Under normal environmental conditions, the minimum operational voltage is 5V and the minimum operational current is 1 mA, AC/DC. For operation under a wider range of environmental conditions, logic level contact blocks with inert palladium tipped contacts are recommended.

Grounding Nibs

10250T line operators have "grounding nibs"—four metal points on the operator casting designed to bite through most paints and other coatings on metal panels to enhance the ground connection when the operator is securely tightened.

Grounding Nibs

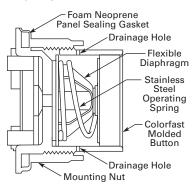


Diaphragm Seal with Drainage Holes

Liquid Drainage

Eaton's pushbutton operators offer front of panel drainage via holes in the operator bushing. Hidden from view by the mounting nut, these holes prevent buildup of liquid inside the operator, which can prevent operation in freezing environments. The holes also provide a route for escaping liquid in high pressure washdowns, effectively relieving pressure from the internal diaphragm seal, ensuring reliable sealing in applications even beyond NEMA 4.

Diaphragm Seal



Product Identification

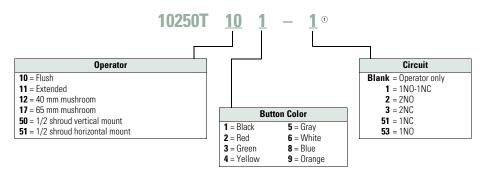
30.5 mm Heavy-Duty Watertight/Oiltight - 10250T Series



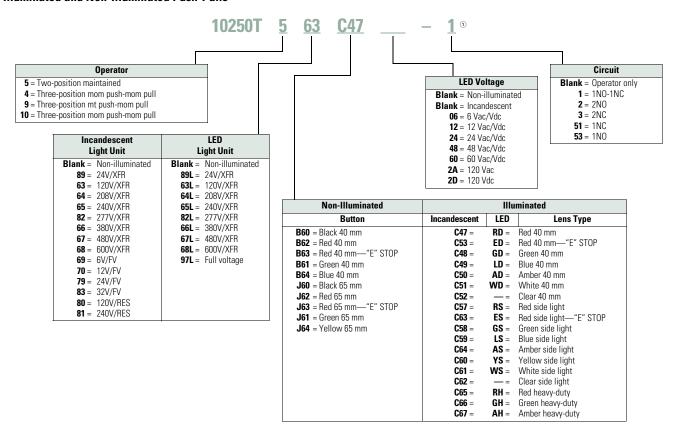
Catalog Number Selection

Catalog Number Selection is for illustrative purposes only and not to be used to create new catalog numbers.

Non-Illuminated Pushbuttons



Illuminated and Non-Illuminated Push-Pulls

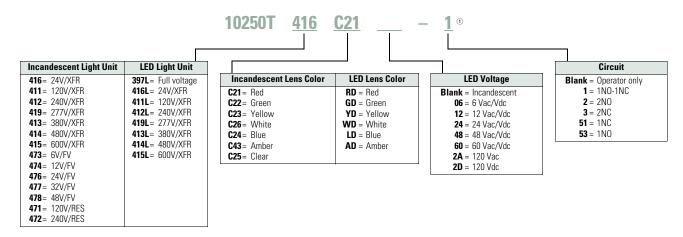


Note

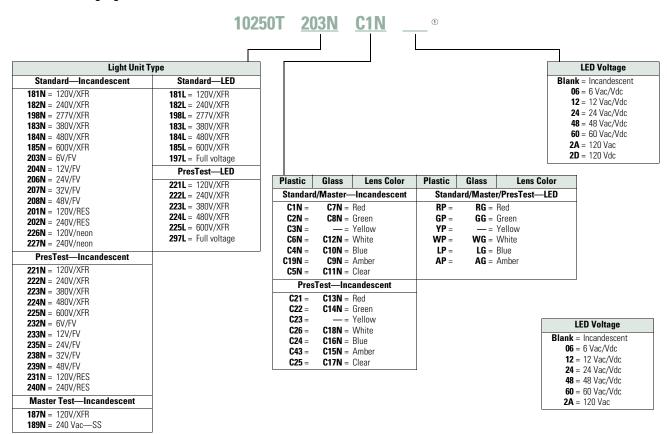
① Add X at end of catalog number to receive parts assembled from factory.

Catalog Number Selection is for illustrative purposes only and not to be used to create new catalog numbers.

Illuminated Pushbuttons



Standard Indicating Lights, PresTest and Master Test



Note

① Add **X** at end of catalog number to receive parts assembled from factory.

1

Product Selection

Point-of-Purchase Packaging

Point-of-Purchase Packaged Pilot Device Product

10250T Point-of-Purchase Packaged Pilot Devices



Product	Description	Catalog Number
Emergency Stop Ope	rators	
Red non-illuminated push-pull	1NO-1NC contact block. Also includes two square engraved legend plates: EMERG. STOP and STOP.	10250T5B62-1-P0P
Red mushroom pushbutton	1NO-1NC contact block. Also includes two square engraved legend plates: EMERG. STOP and STOP.	10250T32R-POP
Red jumbo mushroom pushbutton	Engraved EMERG. STOP with 1NO-1NC contact block.	10250T33-P0P
Momentary Pushbutt	ons	
Black flush pushbutton	1NO-1NC contact block. Also includes two square engraved legend plates: START and JOG.	10250T30B-POP
Red extended pushbutton	1NO-1NC contact block. Also includes one square engraved legend plate: STOP.	10250T31R-POP
Indicating Lights		
Red indicating light	Full voltage 24 Vac/Vdc with two extra lenses: Green and amber. Also includes two square engraved legend plates: RUN and JOG.	10250T206NC1N-POP
Red indicating light	Resistor 120 Vac/Vdc with two extra lenses: Green and Amber. Also includes one square engraved legend plate: RUN and JOG.	10250T34R-POP
Illuminated Pushbutt	ons	
Red illuminating pushbutton	Full voltage 24 Vac/Vdc with 1NO-1NC contact block and two extra lenses: Green and amber. Also includes one square engraved legend plate: POWER ON.	10250T476C21-1-POP
Red illuminating pushbutton	Resistor 120 Vac/Vdc with 1NO-1NC contact block and two extra lenses: Green and amber. Also includes one square engraved legend plate: POWER ON.	10250T411C21-1-POP
Selector Switches		
Black knob two-position selector switch	1NO-1NC contact block. Also includes three square engraved legend plates: OFF/ON, HAND/AUTO and RUN/JOG.	10250T20KB-P0P
Black knob three-position selector switch	2NO-2NC contact blocks. Also includes 1 square engraved legend plate: HAND/OFF/AUTO.	10250T22KB-P0P
Black knob three-position selector switch	1NO-1NC contact block. Also includes legend plate: HAND/OFF/AUTO	10250T21KB-P0P

Non-Illuminated Momentary Pushbutton Units

UL (NEMA) Type 3, 3R, 4, 4X, 12, 13

Flush Button

Pushbutton Units—Flush, Extended, Mushroom Head or Jumbo Mushroom Head Operators















Jumbo Mushroom



Contact Type	Button Color	Flush Button Catalog Number	Extended Button Catalog Number	Mushroom Button Catalog Number	Jumbo Mushroom ^① Catalog Number
1N0	Black	10250T23B	10250T25B	10250T26B	10250T27B
	Red	10250T23R	10250T112-53	10250T122-53	10250T172-53
	Green	10250T23G	10250T25G	10250T26G	10250T27G
	Yellow	10250T23Y	10250T25Y	10250T26Y	10250T27Y
	Red—Engraved EMERG. STOP	_	_	_	10250T17213-53
INC	Black	10250T101-51	10250T111-51	10250T121-51	10250T171-51
	Red	10250T102-51	10250T25R	10250T26R	10250T27R
	Green	10250T103-51	10250T113-51	10250T123-51	10250T173-51
	Yellow	10250T104-51	10250T120-51	10250T124-51	10250T174-51
	Red—Engraved EMERG. STOP	_	_	_	10250T29
INO-1NC	Black	10250T30B	10250T31B	10250T32B	10250T33B
	Red	10250T30R	10250T31R	10250T32R	10250T33R
	Green	10250T30G	10250T31G	10250T32G	10250T33G
	Yellow	10250T30Y	10250T31Y	10250T32Y	10250T33Y
	Red—Engraved EMERG. STOP	_	_	_	10250T33
2N0	Black	10250T101-2	10250T111-2	10250T121-2	10250T171-2
	Red	10250T102-2	10250T112-2	10250T122-2	10250T172-2
	Green	10250T103-2	10250T113-2	10250T123-2	10250T173-2
	Yellow	10250T104-2	10250T120-2	10250T124-2	10250T174-2
	Red—Engraved EMERG. STOP	_	_	_	10250T17213-2
2NC	Black	10250T101-3	10250T111-3	10250T121-3	10250T171-3
	Red	10250T102-3	10250T112-3	10250T122-3	10250T172-3
	Green	10250T103-3	10250T113-3	10250T123-3	10250T173-3
	Yellow	10250T104-3	10250T120-3	10250T124-3	10250T174-3
	Red—Engraved EMERG. STOP	_	_	_	10250T17213-3

① Anodized aluminum head is not suitable for use in ultraviolet light applications.

Pushbuttons

UL (NEMA) Type 3, 3R, 4, 4X, 12, 13

Momentary Pushbutton Operators, Non-illuminated

	Button	Color	Catalog Number	
10250T10_	Flush button ①	Black	10250T101	
10230110_	ridsii buttoii 🗢	Red	10250T101	
Merca		Green	10250T103	
		Yellow	10250T104	<u> </u>
		Gray	10250T105	<u> </u>
Julia		White	10250T106	<u> </u>
		Blue	10250T108	
		Orange	10250T109	
10250T11_	Extended button		10250T105	
10230111_	Exterided partori	Black	10250T111 10250T112	
		Red		
		Green	10250T113	_
		Yellow	10250T120	
Miles		White	10250T116	
		Blue	10250T118	
	-	Orange	10250T119	
10250T5_	Half shrouded button		Vertical	Horizontal
		Black	10250T501	10250T511
		Red	10250T502	10250T512
		Green	10250T503	10250T513
Market		Yellow	10250T504	10250T514
		Gray	10250T505	10250T515
		White	10250T506	10250T516
		Blue	10250T508	10250T518
		Orange	10250T509	10250T519
10250T12_	Mushroom button	Black	10250T121	
		Red	10250T122	
		Green	10250T123	
		Yellow	10250T124	
mer		Blue	10250T129	
10250T17_	Jumbo mushroom button ②	Black	10250T171	
		Red	10250T172	
11961		Red (EMERG. STOP)	10250T17213	
		Green	10250T173	
Mille		Yellow	10250T174	
10250ED1164_	Low operating force—	Black	10250ED1164-2	
	jumbo mushroom ©3	Red	10250ED1164-3	
1196		Green	10250ED1164-4	
		Yellow	10250ED1164-5	
Mile		Clear	10250ED1164	

Note: To order complete assembled unit using one composite catalog number, add contact block and legend plate suffix to the end of operator catalog number. Example: 10250T101-1TS33







Contact Block





Legend Plate 10250<u>TS33</u>

Notes ① To order operator with factory assembled extended retaining nut, 10250TA12, for thick panel applications, add suffix letter **E** to listed catalog number. Example: 10250T101**E**.

- ② Anodized aluminum head is not suitable for use in ultraviolet light applications.
- ③ Operating force—Standard = 2.4 lb; low force = 1.6 lb.

UL (NEMA) Type 3, 3R, 4, 4X, 12, 13

10250TA_

Mechanically Interlocked Pushbutton Operators



Description	Catalog Number
Black flush and green flush	10250TA66
Black flush and long red	10250TA67
Black flush and red mushroom head	10250TA68
Black flush and lock-down red mushroom head	10250TA69 ^①
Black flush and red jumbo mushroom head	10250TA76
Green flush and long red	10250TA72
Black long and long red	10250TA73
Green flush and red mushroom head	10250TA77
Green flush and black flush	10250TA75

Note

① NC contacts must be mounted behind lock-down mushroom head operator to ensure lockout.

Lockout Pushbutton Operators with Padlock Attachments

UL (NEMA) Type 3, 3R, 4, 4X, 12, 13

The following pushbutton and mushroom operators include an integral padlock attachment for applications requiring lockout/tagout of specific machine functions. They are available in styles which allow locking of a button in the down position

(stopped position) or locking a button in the up position (to prevent starting). Select the "Hand" latch type which functions as a momentary pushbutton until the operator presses the button and moves the padlock attachment into position for

locking, or choose the "Spring Loaded" latch type where the padlock attachment springs into place when the button is pressed. Units accept a customer supplied 1/4 in padlock.

10250TA16

Padlockable in the Down Position ®



Operator Type	Color	Latch Type	Catalog Number
Flush head	Red	Hand	10250TA16
Mushroom head	Red	Hand	10250TA42
	Red	Spring loaded	10250TA45
Jumbo head ②	Red	Hand	10250TA52
	Red	Spring loaded	10250TA55
	Red (EMERG. STOP)	Spring loaded	10250ED952

Padlockable in the Up Position ^①

ı	U2	<u>'5U</u>	IIA4	



Operator Type	Color	Latch Type	Catalog Number
Mushroom head	Black	Hand	10250TA41
	Green	Hand	10250TA43

10250TA5



Jumbo mushroom head ^②	Black	Hand	10250TA51
	Green	Hand	10250TA53
	Yellow	Hand	10250TA54

Hand attachment must be manually moved into place for locking. Spring loaded: when operator is pressed attachment springs into place. Must be moved manually to release button.

- ① Operators can be latched down without a padlock. Padlock not included.
- 2 Jumbo mushroom heads are not recommended for use in applications where exposure to ultraviolet light exists.

Key Pushbutton Operator

UL (NEMA) Type 3, 3R, 4, 4X, 12, 13

These devices incorporate an integral locking mechanism which enables locking units in various positions (**Locked Down**), locking units to

prevent operation (Locked Up) or setting unit to lock when the button is pressed (Push to Lock), requiring the key to be inserted to return to

normal operation. With the key in the center position, these operators function as a normal momentary pushbutton (**Free**).

Replacement Keys or Dissimilar Locks for Key Operators Below

Listed operators have identical locks and keys (Key Code H661) Catalog Number 10250ED824. For dissimilar lock and key combinations, see listing on

Replacement Keys Description Catalog Number Replacement keys (code H661) 10250ED824

Page V7-T1-222.

10250T43

Key Pushbutton Operator



Key Position and Pushbutton Operations

*	↑	1	Key Removal Positions	Vertical Mounting ① Catalog Number
Three-Posi	tion			
Lock up	Free	Lock down	All	10250T430
Lock up	Free	Lock down	L and R	10250T431
Lock up	Free	Lock down	C and R	10250T432
Two-Positi	on			
Lock up	Free	_	L and C	10250T433
Lock up	Free	_	L	10250T434
_	Free	Lock down	C and R	10250T435
_	Free	Lock down	R	10250T436
_	Free	Push to lock	C and R	10250T437
_	Free	Push to lock	R	10250T438

Latch-In, Twist-to-Release Operator

UL (NEMA) Type 3, 3R, 4, 4X, 12, 13

10250ED1043-4

Operator Only with Button



Description	Catalog Number
Latch-in, twist-to-release operator with red mushroom head button	10250ED1043-4

Note

1 Horizontal mounting available on request.

1

Illuminated Momentary Pushbutton Units

UL (NEMA) Type 3, 3R, 4, 4X, 12, 13

- LED or incandescent
- Full voltage, resistor or transformer type
- Plastic lenses

24V Full Voltage Illuminated Pushbutton

Illuminated Pushbutton Units



Гуре	Voltage	Color	LED/Lamp Number	Illuminated Pushbutton 1NO Catalog Number	1NO-1NC Catalog Number	1NC Catalog Number
LED Lamp	voltage	CUIUI	Number	Catalog Number	Catalog Number	Catalog Number
Full voltage	24 Vac/Vdc	Red	Bayonet	10250T397LRD24-53	10250T397LRD24-1	10250T397LRD24-51
ruii voitaye	24 Vac/ Vuc	Green	base	10250T397LRD24-53	10250T397LRD24-1	10250T397LRD24-51
		Amber		10250T397LGD24-53	10250T397LGD24-1 10250T397LAD24-1	10250T397LGD24-51
		Yellow		10250T397LAD24-53	10250T397LAD24-1	10250T397LAD24-51
		Blue		10250T397LFD24-53	10250T397LYD24-1	10250T397LYD24-51
	120 Vas A/ds	White		10250T397LWD24-53	10250T397LWD24-1	10250T397LWD24-51
	120 Vac/Vdc	Red		10250T397LRD2A-53	10250T397LRD2A-1	10250T397LRD2A-51
		Green		10250T397LGD2A-53	10250T397LGD2A-1	10250T397LGD2A-51
		Amber		10250T397LAD2A-53	10250T397LAD2A-1	10250T397LAD2A-51
		Yellow		10250T397LYD2A-53	10250T397LYD2A-2	10250T397LYD2A-51
		Blue		10250T397LLD2A-53	10250T397LLD2A-1	10250T397LLD2A-51
	White		10250T397LWD2A-53	10250T397LWD2A-1	10250T397LWD2A-51	
Transformer 12	120 Vac	Red		10250T411LRD06-53	10250T411LRD06-1	10250T411LRD06-51
		Green		10250T411LGD06-53	10250T411LGD06-1	10250T411LGD06-51
		Amber		10250T411LAD06-53	10250T411LAD06-1	10250T411LAD06-51
		Yellow		10250T411LYD06-53	10250T411LYD06-1	10250T411LYD06-51
		Blue		10250T411LLD06-53	10250T411LLD06-1	10250T411LLD06-51
		White		10250T411LWD06-53	10250T411LWD06-1	10250T411LWD06-51
ncandescen	t Lamp					
-ull voltage	24 Vac/Vdc	Red	#757	10250T476C21-53	10250T476C21-1	10250T476C21-51
		Green		10250T476C22-53	10250T476C22-1	10250T476C22-51
		Amber		10250T476C43-53	10250T476C43-1	10250T476C43-51
		Yellow		10250T476C23-53	10250T476C23-1	10250T476C23-51
		Blue		10250T476C24-53	10250T476C24-1	10250T476C24-51
		Clear		10250T476C25-53	10250T476C25-1	10250T476C25-51
		White		10250T476C26-53	10250T476C26-1	10250T476C26-51
Resistor	120 Vac/Vdc	Red	120MB	10250T471C21-53	10250T471C21-1	10250T471C21-51
		Green		10250T471C22-53	10250T471C22-1	10250T471C22-51
		Amber		10250T471C43-53	10250T471C43-1	10250T471C43-51
		Yellow		10250T471C23-53	10250T471C23-1	10250T471C23-51
		Blue		10250T471C24-53	10250T471C24-1	10250T471C24-51
		Clear		10250T471C25-53	10250T471C25-1	10250T471C25-51
		White		10250T471C26-53	10250T471C26-1	10250T471C26-51
Fransformer	120 Vac	Red	#755	10250T75R ^①	10250T76R ①	10250T77R ①
	720 100	Green		10250T75G ①	10250T76G ①	10250T77G ①
		Amber		10250T75A ①	10250T76A ①	10250T77A ①
		Yellow		10250T75Y ①	10250T76Y ①	10250T77Y ①
		Blue		10250T75B ①	10250T76B ①	10250T77B ①
		Clear		10250T75C ①	10250T76C ①	10250T77C ①
		UlEdi		102301736 🙂	102301700 🙂	102301776 🙂

Note

 $[\]textcircled{9} \ \ \, \text{For flashing module catalog number 10250TFL1, add suffix code} \, \textbf{FM} \, \text{to listed catalog number. Example: } 10250T75R\textbf{FM}. \\$

Indicating Light Units 11

UL (NEMA) Type 3, 3R, 4, 4X, 12, 13

- LED or incandescent
- Full voltage, resistor or transformer type
- Standard and PresTest types
- Plastic lenses

PresTest—This device incorporates a press-to-test feature whereby depressing the lens disconnects the light from the source being

Indicating Light

LED/Lamp

monitored and connects the lamp to a continuously energized circuit for immediate detection of faulty lamps.

PresTest

24V Full Voltage Illuminated Light

120 Vac Transformer PresTest



Indicating Light Units

Туре	Voltage	Color	Number	Indicating Light Catalog Number	Prestest Catalog Number
LED Lamp					
Full voltage	24 Vac/Vdc	Red	Bayonet	10250T197LRP24	10250T297LRP24
an ronago		Green	base	10250T197LGP24	10250T297LGP24
		Amber		10250T197LAP24	10250T297LAP24
		Yellow		10250T197LYP24	10250T297LYP24
		Blue		10250T197LLP24	10250T297LLP24
		White		10250T197LWP24	10250T297LWP24
	120 Vac	Red		10250T197LRP2A	10250T297LRP2A
		Green		10250T197LGP2A	10250T297LGP2A
		Amber		10250T197LAP2A	10250T297LAP2A
		Yellow		10250T197LYP2A	10250T297LYP2A
		Blue		10250T197LLP2A	10250T297LLP2A
		White		10250T197LWP2A	10250T297LWP2A
ansformer	120 Vac	Red		10250T181LRP06	10250T221LRP06
		Green		10250T181LGP06	10250T221LGP06
		Amber		10250T181LAP06	10250T221LAP06
		Yellow		10250T181LYP06	10250T221LYP06
		Blue		10250T181LLP06	10250T221LLP06
		White		10250T181LWP06	10250T221LWP06
ncandescent La	mp				
ıll voltage	24 Vac/Vdc	Red	#757	10250T206NC1N	10250T235NC21
		Green		10250T206NC2N	10250T235NC22
		Amber		10250T206NC19N	10250T235NC43
		Yellow		10250T206NC3N	10250T235NC23
		Blue		10250T206NC4N	10250T235NC24
		Clear		10250T206NC5N	10250T235NC25
		White		10250T206NC6N	10250T235NC26
esistor	120 Vac/Vdc	Red	120MB	10250T201NC1N	10250T231NC21
		Green		10250T201NC2N	10250T231NC22
		Amber		10250T201NC19N	10250T231NC43
		Yellow		10250T201NC3N	10250T231NC23
		Blue		10250T201NC4N	10250T231NC24
		Clear		10250T201NC5N	10250T231NC25
		White		10250T201NC6N	10250T231NC26
ansformer ②	120 Vac	Red	#755	10250T34R	10250T74NR
		Green		10250T34G	10250T74NG
		Amber		10250T34A	10250T74NA
		Yellow		10250T34Y	10250T74NY
		Blue		10250T34B	10250T74NB
		Clear		10250T34C	10250T74NC
		White		10250T34W	10250T74NW

- ① Standard indicating lights are rated UL (NEMA) 3S as well.
- ② For flashing lamp add letter F to listed catalog number. Example: 10250T34RF.

Illuminated Pushbuttons and Indicating Lights

- LED or incandescent
- Full voltage, resistor or transformer type

Illuminated Pushbutton

Operators without Lens



Indicating Light



PresTest



Master Test



Туре	Voltage	LED/Lamp Number	Illuminated Pushbutton Catalog Number	Indicating Light Catalog Number	PresTest Catalog Number	Master Test Catalog Number
Incandescent Unit						
Full voltage AC/DC	6	#755	10250T473	10250T203N	10250T232N	_
	12	#756	10250T474	10250T204N	10250T233N	_
	24	#757	10250T476	10250T206N	10250T235N	_
	32	#1828	10250T477	10250T207N	10250T238N	_
	48	#1835	10250T478	10250T208N	10250T239N	_
Resistor AC/DC ②	120	120MB	10250T471	10250T201N	10250T231N	_
	240	120MB	10250T472	10250T202N	10250T240N	_
Transformer AC only ^③	24	#755	10250T416	_	_	_
	120		10250T411	10250T181N	10250T221N	_
	240		10250T422	10250T182N	10250T222N	_
	277		10250T419	10250T198N	_	_
	380		10250T413	10250T183N	10250T223N	_
	480		10250T414	10250T184N	10250T224N	_
	600		10250T415	10250T185N	10250T225N	_
Neon AC/DC 4	120	NE51H-R22	_	10250T226N	_	_
	240	NE51H-R68	_	10250T227N	_	_
Solid-state 50/60 Hz only	120	120MB	_	_	_	10250T189N
LED (LEDs not include	d) 1					
Full voltage	_	Bayonet	10250T397L	10250T197L	10250T297L	_
Transformer AC only	24	base	10250T416L	_	_	_
	120		10250T411L	10250T181L	10250T221L	_
	240		10250T412L	10250T182L	10250T222L	_
	277		10250T419L	10250T198L	_	_
	380		10250T413L	10250T183L	10250T223L	_
	480		10250T414L	10250T184L	10250T224L	_
	600		10250T415L	10250T185L	10250T225L	_

- ① These units do not include lamps. Order LED separately to match lens color. See Page V7-T1-249 for LED Selection and Page V7-T1-195 for Catalog Numbering System.
- ② Resistor units are not available for use with LEDs, choose either transformer or full voltage LED style.
- $\ ^{\textcircled{3}}$ For flashing lamp, add letter F to listed catalog number. Example: 10250T181NF.
- Resistant to shock and vibration. For best illumination use amber, yellow or clear lens.

Plastic

Indicating and Master Test Lenses







Color	Catalog Number	Catalog Number	
Red	10250TC1N	10250TC7N	
Green	10250TC2N	10250TC8N	
Amber	10250TC19N	10250TC9N	
Yellow	10250TC3N	_	
Blue	10250TC4N	10250TC10N	
Clear	10250TC5N	10250TC11N	
White	10250TC6N	10250TC12N	

10250TC2

Illuminated Pushbutton Lenses



Color	Catalog Number
Red	10250TC21
Green	10250TC22
Yellow	10250TC23
Amber	10250TC43
Blue	10250TC24
Clear	10250TC25
White	10250TC26

Plastic

PresTest Lenses







Color	Plastic Catalog Number	Glass Catalog Number	
Red	10250TC21	10250TC13N	
Green	10250TC22	10250TC14N	
Amber	10250TC43	10250TC15N	
Yellow	10250TC23	_	
Blue	10250TC24	10250TC16N	
Clear	10250TC25	10250TC17N	
White	10250TC26	10250TC18N	

1

Push-Pull Emergency Stops (Compliant with IEC 60947-5-5)

UL (NEMA) Type 3, 3R, 4, 4X, 12, 13

- Two- and three-position
- Non-illuminated
- LONC contact block

10250T579C47-71X

Two-Position Push-Pull Units



Operator Position ①						
Pull	Push	Button Type/Color	Lamp	Туре	Voltage	Catalog Number
X	0	40 mm red—illuminated	Incandescent	Transformer	120 Vac/Vdc	10250T563C47-71X
X	0	40 mm red—illuminated EMERG. STOP	Incandescent	Transformer	120 Vac/Vdc	10250T563C53-71X
X	0	40 mm red—illuminated EMERG. STOP	LED	Transformer	120 Vac/Vdc	10250T563LED06-71X
X	0	40 mm red—illuminated	Incandescent	Full voltage	24 Vdc	10250T579C47-71X
X	0	40 mm red—illuminated EMERG. STOP	Incandescent	Full voltage	24 Vdc	10250T579C53-71X
X	0	40 mm red—illuminated	Incandescent	Resistor	120 Vac/Vdc	10250T580C47-71X
X	0	40 mm red—illuminated EMERG. STOP	Incandescent	Resistor	120 Vac/Vdc	10250T580C53-71X
X	0	40 mm red—illuminated	Incandescent	Transformer	24 Vac	10250T589C47-71X
X	0	40 mm red—illuminated EMERG. STOP	Incandescent	Transformer	24 Vac	10250T589C53-71X
X	0	40 mm red—illuminated EMERG. STOP	LED	Transformer	24 Vac	10250T589LED06-71X
X	0	40 mm red—illuminated	LED	Transformer	24 Vac	10250T589LRD06-71X
X	0	40 mm red—illuminated EMERG. STOP	LED	Full voltage	24 Vdc	10250T597LED24-71X
X	0	40 mm red—illuminated EMERG. STOP	LED	Full voltage	120 Vac/Vdc	10250T597LED2A-71X
X	0	40 mm red—illuminated	LED	Full voltage	24 Vdc	10250T597LRD24-71X
X	0	40 mm red—illuminated	LED	Full voltage	120 Vac/Vdc	10250T597LRD2A-71X
X	0	40 mm red	_	_	_	10250T5B62-71X
X	0	40 mm red—EMERG. STOP	_	_	_	10250T5B63-71X
X	0	65 mm red	_	_	_	10250T5J62-71X
X	0	65 mm red—EMERG. STOP	_	_	_	10250T5J63-71X

Note

① X = closed circuit, 0 = open circuit.

Catalog Number

UL (NEMA) Type 3, 3R, 4, 4X, 12, 13

Two-Position Push-Pull Units

Operator Position ①

	Pull	Push		Contact	Mounting Loca	tion	
			Button Type/Color ^②	Туре	Α	В	Catalog Number ^②
	Two-Position N	/laintained Push,	Maintained Pull				
10250T5B62-1X	0 X	X 0	40 mm/red	1N0	- -		10250T5 <u>B62</u> -1X
				1NC		مله	
10250T5B63-1X	0 X	X 0	40 mm engraved EMERG. STOP/red	1NO	- -		10250T5 <u>B63</u> -1X
				1NC		مله	
10250T5J63-1X	0 X	X 0	65 mm aluminum engraved EMERG. STOP/red	1N0			10250T5 <u>J63</u> -1X
401°	·	Ü	2.112.101.01.01.71.02	1NC		<u>مام</u>	
10250ED1080-2	0 X	X 0	65 mm aluminum engraved EMERG. STOP/red	1N0	0 0		10250ED1080-2
BARS STOP			Special security jumbo mushroom head	1NC		<u>م ا ه</u>	

Button and Color Selection

Standard







Color

Standard – 40 mm





Red	B62	10250TB62
Red (EMERG. STOP)	B63	10250TB63
Green	B61	10250TB61
Black	B60	10250TB60
Blue	B64	10250TB64
Jumbo Mushroom Head (Anodized) Aluminum – 6		10250TJ62
Red (EMERG. STOP)	J63	10250TJ63
Green	J61	10250TJ61
Black	J60	10250TJ60
Yellow	J64	10250TJ64

Suffix Code

- ① X = closed circuit, 0 = open circuit.
- ② To order different type or color buttons, substitute the underlined characters with appropriate suffix code from the table. Example: 10250T5B64-1X.
- Anodized aluminum head is not suitable for use in ultraviolet light applications.

UL (NEMA) Type 3, 3R, 4, 4X, 12, 13

10250T_

Three-Position Push-Pull Units

Operator Position ①



Pull	Intermediate	Push		Contact	Mounting Location		
			Button Type/Color ②	Туре	A	В	Catalog Number ②
Maintained P	ush, Momentary	Pull					
X	0	0	40 mm/black	1NC	ملہ		10250T9 <u>B60</u> -3X
Χ	X	0	40 mm/red	1NC		<u>-0 0-</u>	10250T9 <u>B62</u> -3X
			40 mm engraved EMERG. STOP/red	_			10250T9 <u>B63</u> -3X
Momentary F	Push, Momentary	Pull					
X	0	0	40 mm/black	1NC	م ا ه		10250T4 <u>B60</u> -3X
X	X	0	40 mm/red	1NC		ملہ	10250T4 <u>B62</u> -3X
0	0	X	40 mm/black	1N0			10250T10 <u>B60</u> -1X
X	0	0	40 mm/red	1NC	• •	مله	10250T10 <u>B62</u> -1X

Catalog Number

Button and Color Selection

Standard





Jumbo Mushroom Head



Red	B62	10250TB62
Red (EMERG. STOP)	B63	10250TB63
Green	B61	10250TB61
Black	B60	10250TB60
Blue	B64	10250TB64
Jumbo Mushroom Head (Anodized) Aluminum – 6		10250TJ62
Red (EMERG. STOP)	J63	10250TJ63
	J63 J61	10250TJ63 10250TJ61
Red (EMERG. STOP) Green Black		

Suffix Code

Notes

Color

Standard – 40 mm

- $^{\scriptsize \textcircled{1}}$ X = closed circuit, 0 = open circuit.
- $^{\circ}$ To order different type or color buttons, substitute the underlined characters with appropriate suffix code from the table. Example: 10250T5**B64**-1X.
- 3 Anodized aluminum head is not suitable for use in ultraviolet light applications.

Illuminated Push-Pull Units

UL (NEMA) Type 3, 3R, 4, 4X, 12, 13

- LED or incandescent
- Full voltage, resistor or transformer type
- Two-position maintained

Two-Position Push-Pull Operator

Two-Position Illuminated Maintained Push, Maintained Pull

Operator Position ①



Maintained— Pull	Maintained— Push	Lamp	Туре	Voltage	Contact Type	Mounting A	Location B	LED/Lamp Number	Red Standard Push-Pull Catalog Number ^②
0	X	LED	Full Voltage	24 Vac/Vdc	1N0	بلب		Bayonet	10250T597L <u>RD</u> 24-1X
X	0			120 Vac/Vdc	1NC	0 0	<u>. </u>	base	10250T597L <u>RD</u> 2A-1X
			Transformer	24 Vac	=				10250T589L <u>RD</u> 06-1X
				120 Vac	=				10250T563L <u>RD</u> 06-1X
0	X	Incandescent	Full voltage	24 Vac/Vdc	1N0			#757	10250T579 <u>C47</u> -1X
X	0		Resistor	120 Vac/Vdc	1NC	• •	ملہ	120MB	10250T580 <u>C47</u> -1X
			Transformer	24 Vac	_			#755	10250T589 <u>C47</u> -1X
				120 Vac					10250T563 <u>C47</u> -1X

10250ED137

Jumbo Lens Illuminated E-Stops



Lamp	Button Type/Color	Туре	Voltage	Contact Type	Catalog Number
LED	Two-position illuminated maintained push/pull— 50 mm jumbo lens/red	Full voltage	24 Vac/Vdc	1NO 1NC	10250ED1375
LED	Three-position illuminated momentary push/pull— 50 mm jumbo lens/red	Full voltage	24 Vac/Vdc	1NC 1NC	10250ED1376
LED	Three-position illuminated momentary push/pull— 50 mm jumbo lens/red	Full voltage	24 Vac/Vdc	1NO 1NC	10250ED1377
LED	Three-position illuminated maintained push/momentary pull— 50 mm lens/red	Full voltage		1NO 1NC	10250ED1378

- ① X = closed circuit, 0 = open circuit.
- ② To order different type or color lens, substitute the underlined characters with appropriate suffix code from table on next page. Example: 10250T579 <u>C63</u>-1X. For LEDs with different voltages see ordering example on **Page V7-T1-215**.

UL (NEMA) Type 3, 3R, 4, 4X, 12, 13

Lens and Color Selection

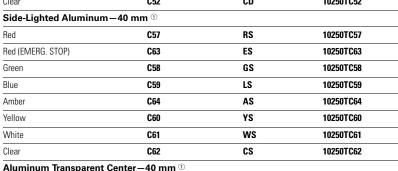
Standard	
0	4



Color	Incandescent Suffix Code	LED Suffix Code	Catalog Number
Standard-40 mm			
Red	C47	RD	10250TC47
Red (EMERG. STOP)	C53	ED	10250TC53
Green	C48	GD	10250TC48
Blue	C49	LD	10250TC49
Amber	C50	AD	10250TC50
White	C51	WD	10250TC51
Clear	C52	CD	10250TC52
Side-Lighted Aluminum	n−40 mm ^①		
Red	C57	RS	10250TC57
Red (EMERG. STOP)	C63	ES	10250TC63
Green	C58	GS	10250TC58

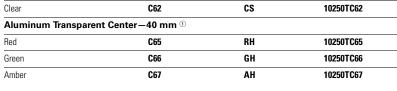
Side-Lighted Aluminum





Aluminum Transparent Center





Jumbo Lens



Jumbo Lens-50 mm			
Red	_	_	10250TC77

Note

Clear anodized aluminum and colored lens.

UL (NEMA) Type 3, 3R, 4, 4X, 12, 13

Three-Position Push-Pull Operator

Three-Position Illuminated Momentary Push, Momentary Pull

Operator Position ①



Momentary— Pull	Maintained— Intermediate	Momentary— Push	Lamp	Туре	Voltage	Contact Type	Mounting A	J Location B	LED/ Lamp Number	Red Standard Push-Pull Catalog Number ^③
0	0	X	LED	Full voltage	24 Vac/Vdc	1N0	يلي		Bayonet	10250T1097L <u>RD</u> 24-1X
X	0	0			120 Vac	1NC	~ ~	ملہ	base	10250T1097L <u>RD</u> 2A-1X
				Transformer	24 Vac					10250T1089L <u>RD</u> 06-1X
					120 Vac					10250T1063L <u>RD</u> 06-1X
X	0	0		Full voltage	24 Vac/Vdc	1NC	ملہ		Bayonet	10250T497L <u>RD</u> 24-3X
X	Χ	0			120 Vac	1NC		<u>a l a</u>	base	10250T497L <u>RD</u> 2A-3X
				Transformer	24 Vac	_				10250T489L <u>RD</u> 06-3X
					120 Vac	_				10250T463L <u>RD</u> 06-3X
0	0	X	Incan-	Full voltage	24 Vac/Vdc	1N0			#757	10250T1079 <u>C47</u> -1X
X	0	0	descent	Resistor	120 Vac	1NC	0 0	<u> </u>	120MB	10250T1080 <u>C47</u> -1X
				Transformer	24 Vac	_			#755	10250T1089 <u>C47</u> -1X
					120 Vac	_				10250T1063 <u>C47</u> -1X
X	0	0	_	Full voltage	24 Vac/Vdc	1NC	ملہ		#757	10250T479 <u>C47</u> -3X
X	Χ	0		Resistor	120 Vac	1NC		م ا ه	120MB	10250T480 <u>C47</u> -3X
				Transformer	24 Vac	_			#755	10250T489 <u>C47</u> -3X
					120 Vac	=				10250T463 <u>C47</u> -3X

Three-Position Push-Pull Operator

Three-Position Illuminated Maintained Push, Momentary Pull

Operator Position ①



Momentary— Pull	Maintained— Intermediate	Momentary— Push	Lamp	Туре	Voltage	Contact Type	Mounting A	g Location B	LED/ Lamp Number	Red Standard Push-Pull Catalog Number ^②
X	0	0	LED	Full voltage	24 Vac/Vdc	1NC	م ا ه		Bayonet	10250T997L <u>RD</u> 24-3X
X	X	0	0	100 \/ 100	base		10250T997L <u>RD</u> 2A-3X			
				Transformer	24 Vac					10250T989L <u>RD</u> 06-3X
					120 Vac	_				10250T963L <u>RD</u> 06-3X
X	0	0	Incan-	Full voltage	24 Vac/Vdc	1NC	ملہ		#757	10250T979 <u>C47</u> -3X
X	Χ	0	descent	Resistor	120 Vac	1NC		<u>a l o</u>	120MB	10250T980 <u>C47</u> -3X
				Transformer	24 Vac	=			#755	10250T989 <u>C47</u> -3X
					120 Vac	=				10250T963 <u>C47</u> -3X

- ① X = closed circuit, 0 = open circuit.
- ② To order different type or color lens, substitute the underlined characters with appropriate suffix code from table on Page V7-T1-210. Example: 10250T1079<u>C53</u>-1X. For LEDs with different voltages see ordering example on Page V7-T1-215.
- To order different type or color lens, substitute the underlined characters with appropriate suffix code from table on Page V7-T1-210. Example: 10250T979C53X. For LEDs with different voltages see ordering example on Page V7-T1-215.

Potentiometers

UL (NEMA) Type 3, 3R, 4, 4X, 12, 13



Vertical or Horizontal © One-Hole Mounting Potentiometer with Knob and Standard Dial Plate—Linear Type ±10% Potentiometer



Ohms	Catalog Number				
2 Watt (60V Max.) Single Potentiometer with Standard Aluminum Dial Plate ②③					
1000	10250T331				
2500	10250T332				
5000	10250T338				
10000	10250T333				
25000	10250T334				
50000	10250T335				
Operator only ®	10250T330				
Alternative—black plastic large legend with standard markings	E34LP99				

- ① Shown with standard aluminum dial plate.
- ② Large dial plate with space for legend is available at no charge. To order, add suffix 36 to catalog number. Example: 10250T33136. To order separately, see footnote ③ below.
- 3 Large dial plate has space at top for 15 letters. 3/32 in high. For custom stamped legend plates, order legend plate as separate item 10250TR30 and specify stamping.
- $\textcircled{$\bullet$ For use with commercially purchased potentiometers having shaft dimensions per dimension drawing }$ on Page V7-T1-259.

Push-Pull Operators

An illuminated push-pull pushbutton unit, arranged for one-hole mounting, can replace two pushbuttons and a pilot light or the non-illuminated form can replace two pushbuttons. These units are available in three basic types:

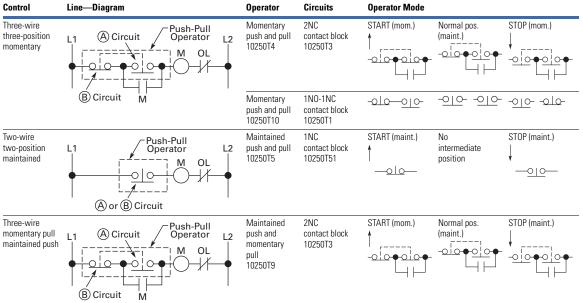
- Maintained—(Twoposition). Maintains in the pulled or pushed position until manually actuated to the opposite mode.
- Momentary—(Threeposition). Spring returns to an intermediate position when pulled or pushed and released.
- Momentary Pull,
 Maintained Push—(Threeposition). Spring returns to
 intermediate position
 when pulled. Maintains in
 pushed position until
 manually returned to
 intermediate (ready to
 reset) position. Maintained
 stop holds circuit open and
 will prevent other series
 connected operators from
 starting the system.

The operators, buttons, contact blocks, etc., are offered as building block components that can be intermixed to satisfy many requirements. This minimizes the need for a varied and costly inventory.

Two-Position Maintained Push-Pull ^①

Typical Applications





Notes

A and B circuits shown in the application illustrations are defined in the "Application Guide" on the following page.

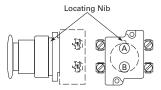
① Shown without button on lens.

Application Guide

To assist in the selection of contact blocks, the sketch to the right shows pictorially by symbols **A** and **B** locations of contact circuits after assembly of contact blocks

and adapter to the operator. The table below shows the effect of the push and pull operations on either NO or NC contacts. (X = contact closed, O = contact open).

Contact Circuit Locations



10250T579C47-71X

Push-Pull Operator Components



Operator Position and Circuit Arrangement								
Out—Pull	Intermediate	In—Push						

	Contact Block Mounting Location								
Type of Operator	Α	В	Α	В	Α		В	Contact Block ①	Catalog Number
Two-Position Operator withou	t Lens								
Maintained push-pull	0 X	or 0 X	No interme position	ediate	X 0	or	X 0	1NO 1NC	10250T5
	0 X	0 X			X 0		X 0	2NO 2NC	
Maintained push-pull with anti-theft jumbo mushroom	0 X	or 0 X	No interme position	ediate	X 0	or	X 0	1NO 1NC	10250ED1080
	0 X	0 X			X 0		X 0	2NO 2NC	
Three-Position Operator without	ut Lens								
Momentary push-pull	0 X	or 0 X	0 0 or	0 X	X 0	or	0	1NO 1NC	10250T4 ^①
	0 X	0 X	0 0	0 X	X 0		0	2NO 2NC	
Maintained push-momentary pull	0 X	or 0 X	0 0 or	0 X	X 0	or	0	1NO 1NC	10250T9 ^①
	0 X	0 X	0	0 X	X 0		0	2NO 2NC	
Momentary push-pull	0 X	or 0 X	0 0 or	0	X 0	or	X 0	1NO 1NC	10250T10 ^①
	0 X	0 X	0	0	X 0		X 0	2NO 2ND	

Note

Maximum of two blocks, four circuits. Special function contact blocks shown on Page V7-T1-245 CANNOT be used with three-position push-pull operators 10250T4, 10250T9 or 10250T10.

Push-Pull Light Units, Lenses and Buttons **Ordering Example with One Composite Number**

Non-illuminated:

10250T5 + 10250TB62 + 10250T1 = 10250T5B62-1X

Incandescent:

10250T5 + 10250T79 + 10250TC47 + 10250T1 = 10250T579C47-1X

<u>10250T5</u> + 10250T<u>97L</u> + 10250TC47 + <u>Voltage code</u> + 10250T1 = **10250T597LRD24-1X**

06—6 Vac/Vdc 60-60 Vac/Vdc 12—12 Vac/Vdc 2A—120 Vac 24—24 Vac/Vdc 48—48 Vac/Vdc 2D—120 Vdc

Light Units for Illuminated Push-Pull Devices

Light Unit Type	Туре	Voltage	LED/Lamp Number	Catalog Number
LED	Full voltage	_	Bayonet	10250T <u>97L</u>
(LEDs not included) ^①	Transformer 24 AC only 120 50/60 Hz 208 240 277 380 480 600		— base	10250T89 <u>L</u> 10250T63 <u>L</u> 10250T64 <u>L</u> 10250T <u>65L</u> 10250T82 <u>L</u> 10250T6 <u>6L</u> 10250T <u>67L</u> 10250T <u>68L</u>
Incandescent	Full voltage AC or DC	6 12 24/28 32		10250T <u>69</u> 10250T <u>70</u> 10250T <u>79</u> 10250T <u>83</u>
	Resistor AC or DC	120 240	120MB	10250T <u>80</u> 10250T <u>81</u>
	Transformer AC only 50/60 Hz	24 120 208 240 277 380 480 600	#755	10250T89 10250T63 10250T64 10250T65 10250T82 10250T66 10250T67 10250T68

Note

① These units do not include lamps. Order LED separately to match lens color, see Page V7-T1-249.

Incandescent

C59

C64

Alternate Lenses for Illuminated Push-Pull Devices

Standard







Blue

Red

Color

Amber

Jumbo Lens-50 mm

















Yellow	C60	YS	10250TC60
White	C61	ws	10250TC61
Clear	C62	CS	10250TC62
Heavy-Duty Alumin	num with Transparent Cen	ter	
Red	C65	RH	10250TC65
Green	C66	GH	10250TC66
Amber	C67	АН	10250TC67
White	C68	_	10250TC68

LS

AS

10250TC59

10250TC64

10250TC77

Catalog Number

10250TJ64

Buttons for Non-Illuminated Push-Pull Devices

Standard









Standard		
Red	B62	10250TB62
Red (EMERG. STOP)	B63	10250TB63
Green	B61	10250TB61
Black	B60	10250TB60
Blue	B64	10250TB64
Jumbo Mushroom Head ② (Anodized) Aluminum		
Red	J62	10250TJ62
Red (EMERG. STOP)	J63	10250TJ63
Green	J61	10250TJ61
Rlack	IEO	10250T ISO

Suffix Code

Yellow Notes

- ① Suffix codes should only be used for assembling composite catalog numbers. To order lens above, order by catalog number.
- 2 Anodized aluminum head is not suitable for use in ultraviolet light applications.

J64

Legend Plates

For a complete listing of available legend plates see Pages V7-T1-240 to V7-T1-242.



Illuminated—120V Transformer

Red Lever

Catalog Number ³

10250ED1117-2LR

10250ED1117-3LR

Red Knob

Catalog Number ³

10250ED1117-2K<u>R</u>

10250ED1117-3KR

Code

Letter

G

Color

Blue Orange

Color

Green

30.5 mm Heavy-Duty Watertight/Oiltight—10250T

Selector Switch Units

UL (NEMA) Type 3, 3R, 4, 4X, 12, 13

- · Two-, three- and four-position maintained
- · Non-illuminated and illuminated

Two-Position Maintained Switch

Two-Position Selector Switch



Operator F	Position ①				Non-Illuminated		Illuminated—120V	Transformer
		Operator Action ^②	Contact Type	Mounting Locatio A B	DIACK KIIUD	Black Lever Catalog Number ³	Red Knob Catalog Number ③	Red Lever Catalog Number ^③
X	0	$M \bigvee M$	1NC	<u>ماه</u>	10250T20K <u>B</u>	10250T20L <u>B</u>	10250ED1117-K <u>R</u>	10250ED1117-L <u>R</u>
0	Χ		1N0	0	5			

Non-Illuminated

Catalog Number ³

Black Lever

10250T21L<u>B</u>

10250T22LB

Catalog Number $^{\scriptsize 3}$

Black Knob

10250T21KB

10250T22KB

Mounting Location

Three-Position

Three-Position Selector Switch

Operator

Action ②

Operator Position ①





Three-Position
Maintained Switch

0 1N0 0 0 Χ 1N0 Ω 0 1N0 2NC (Series) -Q_Q Χ 0 0 Χ 1N0

Contact

Type



Four-Position Selector Switch



(Operator Position ①								Non-Illuminated		Illuminated—120V	Transformer
(Operator Action ^②	Contact Type	Mounting A	Location B	Black Knob Catalog Number ^③	Black Lever Catalog Number ^③	Red Knob Catalog Number ^③	Red Lever Catalog Number ³
)	(0	0	0	M M	1NC	مله		10250T46K <u>B</u>	10250T46L <u>B</u>	10250ED1117-4K <u>R</u>	10250ED1117-4L <u>R</u>
()	Χ	0	0	M	1N0		00				
()	0	Χ	0		1N0	مله					
()	0	0	X		1NC		0 0				

Color Selection

Illuminated	l	Non-Illur	Non-Illuminated				
Color	Code Letter	Color	Code Letter	Color	Code Letter	Color	Code Letter
Red Green	R G	White Blue	W B	Amber Clear	A C	Black Red	B R

Notes

- ① X = closed circuit, 0 = open circuit.
- ② M = Maintained.
- To order different type or color selector switch, substitute the underlined character with appropriate suffix code from the Color Selection table. Example: 10250T20KG.

Code

Letter

Selector Switch Selection



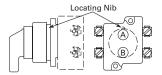
Cam and Contact Block Selection

Selector switches in their varied forms (two-position, three-position and four-position) are a big factor contributing to the great flexibility of control that a well rounded line of "pushbuttons" can achieve. Because of their flexibility, they tend to cause difficulty with product selection and application. The following systematic approach should simplify that task.

Cam and contact block selection is better understood if you:

- Work with each incoming and outgoing wire/circuit separately.
- Recognize the terms NO and NC only identify the type of contact by its mode before mounting to the operator. The "X-O" table (Page V7-T1-220) shows how that contact will act after assembly to the operator with the selected cam shape. X = closed circuit, O = open circuit.
- Up to six NO or NC contacts may be mounted behind each plunger location for a total of twelve contacts. Single circuit contact blocks have only one plunger with the other side of the block "open." Therefore, single circuit contact blocks transmit motion to blocks behind them only for the position containing the circuit.
- Each cam has two separate lobes, each of which operates one of the two contact block plungers independently of each other. Those are identified as position A (locating nib side) and position B (opposite of locating nib). The position designations give direction in selecting and mounting of the contact blocks.

Contact Circuit Locations

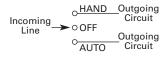


Systematic Approach

Application: **HAND-OFF- AUTO** selector switch. In this circuit, one incoming line is distributed to two other outgoing circuits by the switch. The two circuits can be looked at individually.

Step 1: Elementary Diagram.

Construct on paper, or in your mind, a simple elementary diagram of the switching scheme as follows:



Step 2: "X-O" Pattern.

From the elementary diagram, you can construct an "X-O" diagram which describes when the contacts are to be closed (X) or open (O) in the various positions of the switch. The "X-O" for the **HAND** circuit looks like this:



In this circuit, you want a contact closed on the left (HAND) but open in the center and right.

For the **AUTO** circuit, the "X-O" diagram would look like this:



Putting them together, the complete "X-O" diagram is:

X 0 0

Once the "X-O" diagram has been generated the next step is to select the cam and contact block, or blocks, needed to perform the desired "X-O" functions. The selection tables on the following pages list the various types (shapes) of cams by number to choose from and the type of contact and position to achieve the function outlined in your "X-O" diagram.

Step 3: Cam Selection.

The cam you select determines the operation of all contact blocks mounted to the operator. It is selected on the basis that it provides the simplest circuitry for the desired "X-O" diagram. The selection tables show all the "X-O" combinations. For the purpose of this example, the applicable portion of those tables is shown on this page.

Now to make the cam selection, make a simple worksheet such as:

	<u>Cam 2</u>	Cam 3
X O O	(A)NO-(B)NC (B)NO	(A)NO (B)NO
OOA	(6)140	(0)140

It becomes immediately obvious that cam 3 is the better choice for two reasons. (1) the series combination can be avoided making it simpler to wire, (2) only two contacts are required, which is less expensive than the three contacts required by cam 2.

Step 4: Contact Block Selection.

Having selected the cam, contact block selection is simply a matter of gathering the A position and B position circuits into pairs which make up the most convenient contact block arrangement. If there is an imbalance in the number of circuits under A or B, then single circuit blocks must be selected for these leftover circuits.

Back to the worksheet, having selected cam 3 do this:

Step 5: Selector Switch Operator.

Lastly, you have to choose from the many types of operators—knob and lever in various colors or keyed. Also what combinations of maintained and spring return functions are required. Selection of these operators can be found on Page V7-T1-222. For the example in step 4 you may want a three-position maintained black knob, cam 3—Catalog Number 10250T1323.

The Complete Switch:

10250T1323 with one 10250T2 or, for one composite catalog number, 10250T21KB found on Page V7-T1-217.

Diagrams

Circuits shown illustrate connections to obtain a selector switch circuit combination and are shown with their appropriate line diagrams. Field wiring of jumper connections required as shown.

X = Closed circuit O = Open circuit

Wiring of Jumper Connections





Parallel Connection

Four-position selector switches are limited to four contact blocks.

Contact Blocks

For selection and number of available contact blocks per operator, see Pages V7-T1-245 to V7-T1-248.

Example Selection Table

				Cam C	ode #2	Cam Cod	le #3	
No.	"X-0	" Patteri	1	Top A	Bottom B	Top A	Bottom B	
1	Х	0	0	-0-0	D 010-	-0 -0-	_	
				NO	NC	NO		
4	0	0	Х	_	-0-0-	_	-0-0-	
					NO		NO	

Two-Position Selector Switch Contact Block Selection

Desired Circuit and Operator Position

No.			Contact Blocks Req Accomplish Circuit Top Plunger A		
1	Х	0	NC (or	NC
2	0	Х		or	

Note

1 Wired in series.

Three-Position Switch—Cam and Contact Block Selection

				Contact Blocks Required to Accomplish Circuit Function (Jumpers must be installed where indicated)					
	Desired Circuit and Operator Position			Operator w Mounting L	rith Cam Code #2 .ocation	Operator w Mounting l	vith Cam Code #3 Location		
No.				Top Plunger A	Bottom Plunger B	Top Plunger A	Bottom Plunger B		
1	X	0	0	 	NC	- -			
2	X	Х	0		NC		− <u>O L O</u> − NC		
3	X	0	Х	 NO		TO 0-	NO NO		
4	0	0	X		 NO		- -		
5	0	Х	X	TO LO	NO NO	-Q_LQ- NC			
6	0	Х	0	—Q⊥Q— NC		NC	NC		

Four-Position Switch—Contact Block Selection

No.		d Circuit tor Positi			Contact B Required of Accomplic Function Mounting Top Plunger A	to sh Circuit	No.		ed Circui tor Posit			Contact Bi Required t Accomplis Function Mounting Top Plunger A	o sh Circuit
1	Χ	0	0	0	— <mark>⊙⊥⊙</mark> —		10	Χ	0	Х	0		
2	0	X	0	0		-0 O-N0						NC NO	
3	0	0	Х	0	-0 O- N0		11	Х	Х	Х	0	-0-0-	- O - O
4	0	0	0	Χ		— <u>O_L_O</u> — NC						NC NO	NO
5	X	0	0	X	TO LO	NC NC	12	0	Х	Х	X	TO 0	010
6	0	Х	Х	0		NO NO	_					NO NO	NC NO
7	0	0	Х	Х	TO O-	NC NC	13	Х	0	Х	X		010
8	X	Х	0	0	TO LO	NO NO	_					NO NC	NC
9	0	X	0	X		TO O NO NC	14	Х	X	0	X	NC NC	NO NC

Selector Switch Operators

Key Operators

UL (NEMA) Type 3, 3R, 4, 4X, 12, 13

Two-Position Maintained ①

Key Operators with Cam



Operator Action ②	Cam Code ^③	Optional Key Removal Positions 4	Vertical Mounting Catalog Number	Horizontal Mounting Catalog Number
M M	1	1, 2, 3	10250T1511_	10250T1611_
M\s s	1	2	10250T1571_	10250T1581_
M	2	1–7	10250T1522_	10250T1622_
$M \longrightarrow M$	3		10250T1523_	10250T1623_
<u> </u>	2	1, 4, 5	10250T1532_	10250T1632_
s M	3		10250T1533_	10250T1633_
✓ M	2	4	10250T1542_	10250T1642_
s s	3		10250T1543_	10250T1643_
M >	2	2, 4, 6	10250T1652_	10250T1662_
M S	3		10250T1653_	10250T1663_
M M	7	7	10250T1677_	10250T1687_
	M M M M S M S M S M S M S M M S M M M M	$ \begin{array}{c cccc} M & M & 1 \\ \hline M & S & 1 \\ \hline M & S & 1 \\ \hline M & M & 2 \\ \hline M & M & 2 \\ \hline S & M & 2 \\ \hline S & M & 2 \\ \hline S & S & 3 \\ \hline M & S & 2 \\ \hline M & S & 2 \\ \hline M & S & 2 \\ \hline M & M & 7 \\ \hline $	Operator Action [®] Cam Code [®] Removal Positions [®] M 1 1, 2, 3 I 2 1-7 M 2/3 1, 4, 5 M S 2/3 M S 2/3 M S 2/3 M S 2/3 M N N M N N M N N M N N N N N N N N N N N N N N N N N N N N N N N N N N N N N N N N N N N N N N N N N N N N	M 1 1,2,3 10250T1511_ M S 1 2 10250T1571_ M S 1 2 10250T1571_ M M 2 1-7 10250T1522_ 10250T1523_ 10250T1523_ 10250T1532_ 10250T1533_ 10250T1533_ 10250T1542_ 10250T1543_ 10250T1652_ 10250T1653_ M M S 2 2 2,4,6 10250T1652_ 10250T1653_ M M 7 7 7 10250T1677_

- ① Horizontal mount, key removal #1 keyed selector switch, cam 1 shown.
- ② M = Maintained. S = Spring return in direction of arrow (R).
- ® For selection of the proper cam and contact block to obtain the proper circuit sequence, see selection instructions and tables on Pages V7-T1-218, V7-T1-219 and V7-T1-220.
- © Choose key removal position required for application from table on Page V7-T1-222. Add key removal code no. to listed catalog number. Example: 10250T15112.

Key Removal Positions



\sim	
Code Suffix	Key Removal Position
1	Right only
2	Left only
3	Right and left
4	Center only
5	Right and center
6	Left and center
7	All positions

Note: Key removal in "spring return from" positions not recommended.

Replacement Keys or Dissimilar Locks for Key Operators

Operators listed on **Page V7-T1-222** have identical locks and keys (Key Code H661) Catalog Number 10250ED824. For dissimilar lock and key combinations, see listing on this page.

Replacement Key

Description	Catalog Number
Replacement keys (code H661)	10250ED824

Selector Switch Operators with Dissimilar Locks and Keys (UL [NEMA] 4, 4X and 13)

The locks in all key operators listed on Pages V7-T1-201, V7-T1-222 and V7-T1-359 are identical and use key code number H661. Two keys are supplied with every lock. For additional code number H661 keys, order Catalog Number **10250ED824**. For others, order 10250ED1130 and designate lock number. When dissimilar locks for each operator or each group of operators are required, select from the lock and key combination listed below.

When Ordering Operator Only or a complete control unit with a substitute lock, order from table below and add "except Lock and Key Code No. . . . "

"H" Series Locks without Master Key—with Key Slot Cover

Lock and Key Code Numbers

H501	H635	H663
H620	H639	H675
H621	H643	H683
H634	H654	H688

"M" Series Locks with Master Key—with Key Slot Cover

Lock and Kev Code Numbers

LUCK and Key Code Numbers								
MD1	MD14	ME8	MJ6					
MD2	MD15	ME11	MJ10					
MD3	MD16	ME16	MJ11					
MD4	MD19	ME17	MJ13					
MD5	MD20	ME18	MJ15					
MD7	ME2	ME19	MJ16					
MD9	ME3	MJ1	MD17					
MD10	ME5	MJ3						
MD11	ME6	MJ4						
MD13	ME7	MJ5						

Master Keys for Above Locks

Application	Catalog Number
For code:	
MD1-MD20	10250ED825-3
ME2-ME18	10250ED825-4
MJ1-MJ16	10250ED825-5

Selector Switch Operators with Caps

UL (NEMA) Type 3, 3R, 4, 4X, 12, 13

Selector Switch Operators with Caps

			Black Knob Selector Switch— Vertical Mounting ^③			
	Positions	Operator Action $^{ ilde{2}}$	Cam Code ④	Catalog Number	Cam Code ④	Catalog Number
Two-Position Maintained ①	Two-position—60° throw	M	1	10250T1311	1	10250T3011
		M\s	1	10250T1371	1	10250T3071
Three-Position	Three-position—60° throw	M	2	10250T1322	2	10250T3022
Maintained ^⑤		$M \longrightarrow M$	3	10250T1323	3	10250T3023
5		₹ M	2	10250T1332	2	10250T3032
11		S M	3	10250T1333	3	10250T3033
		- M -	2	10250T1342	2	10250T3042
		s s	3	10250T1343	3	10250T3043
1000		M 🔪	2	10250T1352	2	10250T3052
		M	3	10250T1353	3	10250T3053
	Four-position—40° throw	м м	7	10250T1367	7	10250T3067
		MM				

- ① Black knob selector switch, cam 1 shown.
- ② M = Maintained. S = Spring return in direction of arrow (R).
- Field convertible to horizontal mounting or order operator only and separate operator cap.
- For selection of the proper cam and contact block to obtain the proper circuit sequence, see selection instructions and tables on Pages V7-T1-218, V7-T1-219 and V7-T1-220.
- ^⑤ Black lever selector switch, cam 3 shown.

Selector Switch Operators without Caps

Operators can be ordered with caps assembled to them by adding the code number from the table on this page to the end of catalog number below. Example: 10250T4011**KB**

Two-Position Selector Switch Maintained



Two-Position Selector Switch Operators without Caps

10250T4011 10250T4081 10250T4022
10250T4022
10250T4023
10250T4032
10250T4033
10250T4042
10250T4043
10250T4052
10250T4053
10250T4067

Knob



Lever



Lever for Use with Maintained Operators



Coin Slo



Operating Caps

Color	Knob Catalog and Code Number	Lever Catalog and Code Number	Color	Lever ^③ Catalog and Code Number	Coin Slot Catalog and Code Number	
Black	10250TKB	10250TLB	Black	10250TSB	10250TCB	
Red	10250TKR	10250TLR	Red	10250TSR	10250TCR	
Green	10250TKG	10250TLG	Green	10250TSG	10250TCG	
Yellow	10250TKY	10250TLY	Yellow	10250TSY	10250TCY	
White	10250TKW	10250TLW	White	10250TSW	10250TCW	
Gray	10250TKA	10250TLA	Gray	10250TSA	10250TCA	
Blue	10250TKL	10250TLL	Blue	10250TSL	10250TCL	
Orange	10250TKD	10250TLO	Orange	10250TSO	10250TCO	

- ① M = Maintained. S = Spring return in direction of arrow (R).
- ② For selection of the proper cam and contact block to obtain the proper circuit sequence, see selection instructions and tables on Pages V7-T1-218, V7-T1-219 and V7-T1-220.
- ③ Designed for added ingress protection. For use in maintained operators only.

Illuminated Selector Switch Operators

Illuminated Selector Switches without Caps

Two-Position Selector Switch Maintained Operator without Knob or Lever



		Transformer Type—50/60 Hz 6 Volt #755 Lamp			Full Voltage Type—AC or DC		
Positions	Operator Action ^①	Cam Code ②	Voltage	Code Number and Catalog Number ^③	Cam Code ②	Voltage	Code Number and Catalog Number ^③
Two-position—60° throw	\ /	1	24	10250T5961	1	6	10250T6201
	$M \bigvee M$		120	10250T5971	_	12	10250T6211
			208	10250T6511	_	24	10250T6221
			240	10250T5981	_	48	10250T6231
			380	10250T5991	_	120	10250T6361
			480	10250T6001	_	240 ⓑ	10250T6371
			600	10250T6011	_		
Three-position—60° throw	M	+ 2 or 3	24	10250T602_	+ 2 or 3	6	10250T624_
	$M \longrightarrow M$		120	10250T603_	_	12	10250T625_
			208	10250T652_	_	24	10250T626_
			240	10250T604_	_	48	10250T627_
			380	10250T605_	_	120	10250T638_
			480	10250T606_	_	240 ⓑ	10250T639_
			600	10250T607_	_		
	M 🔪	+ 2 or 3	24	10250T654_	+ 2 or 3	6	10250T612_
	MS		120	10250T620_	_	12	10250T632_
			208	10250T655_	_	24	10250T642_
			240	10250T656_	_	48	10250T672_
			380	10250T657_	_	120	10250T622_
			480	10250T658_	_	240	10250T682_
			600	10250T659_	_		
	→ M	+ 2 or 3	24	10250T660_	+ 2 or 3	6	10250T613_
	$\stackrel{\text{\tiny M}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}{\stackrel{\text{\tiny M}}{\stackrel{\text{\tiny M}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}{\stackrel{\tiny M}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}}{\stackrel{\text{\tiny M}}}{\stackrel{\text{\tiny M}}}}}}}}}}$		120	10250T621_	_	12	10250T633_
			208	10250T661_	_	24	10250T643_
			240	10250T662_	_	48	10250T673_
			380	10250T663_	_	120	10250T623_
			480	10250T664_	_	240	10250T683_
			600	10250T665_	_		
	√ M √	+ 2 or 3	24	10250T614_	+ 2 or 3	6	10250T628_
	S M S		120	10250T615_	_	12	10250T629_
			208	10250T653_	_	24	10250T630_
			240	10250T616_	_	48	10250T631_
			380	10250T617_	_	120	10250T640_
			480	10250T618_	_	240 ⓑ	10250T641_
			600	10250T619_	_		
our-position—40° throw	M M	7	24	10250T6087	7	6	10250T6327
			120	10250T6097	_	12	10250T6337
	$M \longrightarrow M$		208	10250T6547	_	24	10250T6347
			240	10250T6107	_	48	10250T6357
			380	10250T6117		120	10250T6427
			480	10250T6127	_	240 ⓑ	10250T6437
			600	10250T6137	_		

- $^{\circlearrowleft}$ M = Maintained. S = Spring return in direction of arrow (R).
- [®] For selection of the proper cam and contact block, to obtain the proper circuit sequence, see selection tables on Pages V7-T1-218, V7-T1-219 and V7-T1-220.
- ③ Operator includes lens gasket and lens attachment screws.
- Full voltage light units can be used at other than listed voltages by changing lamp. Replacement lamps are listed on Page V7-T1-249.
- © Resistor type. May generate excess heat if used in high density.

Knob

Illuminated Knobs and Levers







Color ①	Knob Code Number and Catalog Number	Lever Code Number and Catalog Number
Red	10250TER	10250TFR
Green	10250TEG	10250TFG
Yellow	10250TEA	10250TFA
Blue	10250TEL	10250TFL
Clear	10250TEC	10250TFC
White	10250TEW	10250TFW
Amber	10250TEM	10250TFM

Joystick Units

Two-Position Joystick

Joystick Units-UL (NEMA) Type 3, 3R, 4, 4X, 12, 13



Operator Position ②

Up	Center	Down	Operator Action ^③	Contact Type	Mounting Lo A	cation B	Two-Position Assembled Unit Catalog Number ®
Χ	0	0	o↓s	1NC	<u>م ل ه</u>		10250T452-3X
0	0	Χ	M ↑ ↑s	1NC		<u> </u>	

- ① Amber, clear and white lenses have a black arrow (pointer), red, green and blue lenses have a white arrow (pointer).
- ② X = closed circuit, 0 = open circuit.
- $^{\scriptsize \textcircled{3}}$ M = Maintained. S = Spring return in direction of arrow (R).
- Field convertible momentary to maintained or vice versa.

Joysticks

Two-Position Joystick Operators

The device mounts in the standard 30.5 mm mounting hole. Allow sufficient panel space for lever movement.

The maximum travel of the knob operator (full up to full down) is 2.2 in (24°) momentary, 2.5 in (30°) maintained, but ample space for lever operation must be allowed. These operators are field convertible from momentary to maintained operation or vice versa.

The use of NC contacts is preferred because they provide positive drive contact opening and a direct relationship between lever movement and affected terminal, i.e., up movement affects the top terminals.

Application Caution

Joystick operators are not recommended on certain DC applications above 24 Vdc which may involve lightly engaging the contacts (teasing) to achieve speed control, positioning, jogging, etc. Excessive arcing and deterioration of the contacts will occur.

Two-Position Joystick Operator

Two-Position Joystick Operators—UL (NEMA) Type 3, 3R, 4, 4X, 12, 13

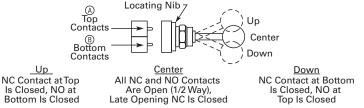


	Two-Position Operator Only—AC Applications Only				
Contact Block Limitations	Description ①	Catalog Number			
Momentary Mode 4NC contact blocks max. 3NO contact blocks max.	Momentary up and down	10250T452			
	Maintained up—momentary down	10250T4521			
	Maintained down—momentary up	10250T4522			
Maintained Mode 2 contact blocks max	Maintained up and down	10250T4525			

Contact Block Operation and Selection

Handle Po	osition ②					
Up	Center	Down	Contact Block	Mounting L	ocation ² 3	
		7	Type ④	Top A	Bottom B	Catalog Number
Χ	0	0	1NC	<u>-010</u> -		10250T51
0	0	Χ	1NC		<u>-010</u> -	10250T51
0	Χ	0	2LONC (Series)	-01110-	<u>01 10</u> -	10250T45
X	0	0	1NC	<u>-010</u> -		10250T3
0	0	Χ	1NC		<u>-010</u> -	
X	Χ	0	1LONC	<u>-010</u> -		10250T45
0	Х	Х	1LONC		<u>-010</u> -	
X	0	0	1NC	<u>-010</u> -		10250T44 ^⑤
0	0	Х	1N0	- -		
0	0	Χ	1NC		<u>-010</u> -	
X	0	0	1N0		-0 -0-	

A and B Mounting Location



- ^① Field convertible momentary to maintained or vice versa. To expedite shipment of maintained types, order momentary operator 10250T452 which is a stocked device.
- ② Bolded circuit corresponds to "X-O" circuit selection. X = closed circuit, O = open circuit.
- ^③ See above for "A" and "B" mounting location.
- NO = normally open, NC = normally closed, LONC = late opening normally closed.
- ⑤ Four circuits in single block depth—rated 300V max.

Four-Position Joystick Operators

The joystick operated control unit is intended for AC application only. For other use, see **Application Caution** on preceding page.

The panel area required for the four-position operator is equivalent to two standard pushbutton operators.

The latch holds the lever in the center position. The trigger latch must be released before lever can moved into any position.

Four-Position Joystick

Four-Position Joystick Operators—UL (NEMA) Type 3, 3R, 4, 4X, 12, 13

Contact Block Limitations	Description ①	Catalog Number
Operator Only—AC Application Only		
Four contact blocks max.—two in each position	Four-position—without latch	10250T451_
	Four-position—with latch	10250T461_
Hole Plug		
Four contact blocks max.—two in each position	To plug unused hole	10250TA7





Field Conversion - Gate

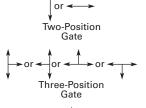
The factory assembled fourposition operator is assembled with a gate arranged for four handle positions.

Handle Positions



Three additional gates, supplied with every operator, allow on the job conversion to three- or eight-position operation as illustrated.

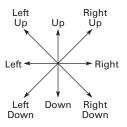
Two-, Three- or Eight-Position Operation





The eight-position gate controls the four functions shown as "Up," "Down," "Left" and "Right." The remaining four diagonal positions each actuate two adjacent functions; for example, "Left Down" actuates both "Left" and "Down." The operator may be arranged for spring return of handle to center position, or maintained in up to eight positions (see description of maintained position operator).

Adjacent Functions



Maintained Position

For maintained position (nonspring return), locate required maintained position or positions of operating lever and add appropriate suffix number to the catalog number selected from the table above.

Maintained Positions

Mai	ntained F	Suffix		
Up	Down	Left	Right	Number
Χ	_	_	_	1
_	_	_	_	2
_	Χ	_	_	3
_	_	Χ	_	4
_	_	_	_	5
X	_	Χ	_	6
X	_	_	Χ	7
_	Χ	Χ	_	8
_	Χ	_	Χ	9
_	_	Χ	Χ	10
X	Χ	Χ	_	11
X	Χ	_	Χ	12
Χ	_	Χ	Χ	13
_	Χ	Χ	Χ	14
X	Χ	Χ	Χ	15

On an eight-position gate, when an adjacent vertical and horizontal position are both maintained, the included diagonal position is also maintained.

Note

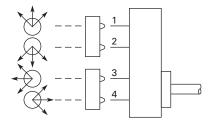
Momentary operators—spring return to center. For maintained operators add suffix code from table on this page.
 Example: 10250T45110. Operator without latch, maintained in left and right positions.

Contact Block Operation

Contact blocks mount directly to the back of the operator. For reliable operation, the maximum number of contact blocks that should be installed behind each operator lever is two (four total).

The figure below identifies the circuits activated by each of the eight possible lever positions. Contact block plungers 1, 2, 3, 4 are depressed (change state) when handle is in the position indicated by arrows below.

Circuit Activation



Note: Joystick in its resting state, center position, does not activate contact block plungers.

Ordering Example:

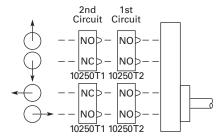
Suppose you are looking for a four-position momentary joystick without a latch and the following circuit arrangements. X = Closed Circuit, O = Open Circuit.

Example Circuit Arrangements

Circuit	Up	Down	Left	Right
1st	Х	X	Х	Х
2nd	Х	0	0	X

The contact blocks and their mounting locations would be as follows:

Example Contact Blocks and Locations



A complete bill of material for this example would include:

Example Order

Qty.	Catalog Number
1	10250T451
2	10250T2
2	10250T1

Blank Legend Plates for Joystick Operators

When ordering engraved legend plates, order by catalog number and insert the following into order notes:

- · Legend required
- Size of characters: 3/16, 1/8, 3/32 in (4.8, 3.2, 2.4 mm)
- Location by letter (A–N)

Locations K and M can accommodate up to two lines horizontally; L and N up to two lines vertically.

Maximum number of characters:

- Horizontal 3/16 in—13, 1/8 in—14, 3/32 in—19
- Vertical 3/16 in—10, 1/8 in—13, 3/32 in—14

Ordering Example:

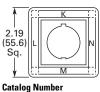
Two-position legend plate to be marked "UP" "DOWN."

Catalog No. 10250TJ2S4STAMP

Letter Size: 3/16 in (4.8 mm)

Pos. K-UP Pos. M—DOWN

Two-Position

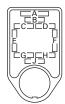


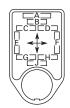


Catalog Number

	-
Blank Plate	
10250TJS3	10250TJS4
Engraved Plate	
10250TJS3STAMP	10250TJS4STAMP

Four-Position





Cat

Catalog Number	Catalog Number
Blank Plate	
10250TJS1	10250TJS2
Engraved Plate	
10250TJS1STAMP	10250TJS2STAMP

Roto-Push Units

Two-Position Momentary

Complete assembled two-position Roto-Push® Units are listed below. These operators have black flush buttons and are arranged for vertical mounting. Order legend plates separately.

Mounting Location



Roto-Push—Black Flush Button

Roto-Push Units-UL (NEMA) Type 3, 3R, 4, 4X, 12, 13

Operator Position ①



	Collar Lef	t	Collar Rig	ht				
Typical Applications (Most Common Examples)	Normal	Depressed	Normal	Depressed	Contact Type	Mounting A	Location B	Catalog Number ②
Two-Position		200.0000	110111101	200.0000	.,,,,			- Catalog Hambol
FORWARD/REVERSE; HIGH/LOW; OPEN/CLOSE;	0	0 X	0	X 0	1N0	- O		10250T2411-2
UP/DOWN; etc.					1N0		0 0	
JOG/RUN; MAN./AUTO; etc.	0 0	X 0	0 X	X X	1N0	0 •		10250T24111-2
					1N0		0 0	
RUN/JOG; START/JOG; etc.	0 X	X X	0 0	X 0	1N0	0 0		10250T24111-1
					1NC		-010-	
SAFE/RUN; etc.	0	0	0 X	X X	1N0	0 0		10250T2415-2
					1N0		0 0	

Two-Position Latched

The two-position Roto-Push Latch Unit is fully assembled and only requires a legend plate for a great variety of applications. When the selector collar is in the extreme left position, the button is in the free or normal position and can be operated as a standard pushbutton. Rotating the collar to the

extreme right position automatically depresses and latches the button in the depressed position. The white filled groove in the button indicates the selector collar position. The selector collar has spring return to the left position except when in the extreme right latched position.

Red Long

Rotates to a Latch-Out Mode



Color and Type of Button	Contact Block	Vertical Mounting Catalog Number
Red long	1NC	10250T72
	2NC	10250T73

- ① X = closed circuit, 0 = open circuit.
- ② Roto-Push assembled with contact blocks.

Roto-Push Operators

Roto-Push Components

A Roto-Push control unit combines the function of a pushbutton and a selector switch. The contacts are operated by the combined action of rotating the outer collar and pushing a button contained in the collar.

In selecting the cam and contact blocks for the listed function, the analysis involves considering the function with the collar rotated to the given position with the button free (designated as "N") and then in that same position with the button depressed (designated "D"). This is done for each rotational position of the collar.

When Ordering Specify

- Catalog number of operator with cam code suffix from tables below and on following pages, Example: 10250T2411.
- Catalog number(s) for contact blocks and legend plates if required.
- To select the cam and contact blocks needed for two-position and threeposition switches, use the tables on following pages.

Operator and Cam

Operator and Cam

Color and Type of Button	Cam Code No. Select from Tables	Vertical Mounting Catalog and Code Number	Horizontal Mounting Catalog and Code Number
Black flush	+ 1 to 18	10250T241_	10250T251_
Red flush ^①		10250T242_	10250T252_
Green flush		10250T243_	10250T253_
Black long		10250T261_	10250T271_
Red long ①		10250T262_	10250T272_
Green long		10250T263_	10250T273_

Two-Position Roto-Push Operator—Rotates to a Latch-Out Mode Special Rotor Latch

This differs from the other Roto-Push operators in that as the collar is rotated to the right it depresses the button and releases the button when rotated left. But the button in the released position can be momentarily pushed independent of the collar or its position. As the button is depressed by rotating the collar, the button also rotates and indicates its mode by a white line on the button face. This button can be used as an emergency stop or latched stop.

Special Roto Latch— Red Long Button



Special Rotor Latch— UL (NEMA) Type 3, 3R, 4, 4X, 12, 13

Color and Type of Button	Vertical Mounting Catalog Number
Red long	10250T3213
Black long	10250T3214

Note

Not to be used for emergency stop application.

Cam and Contact Block Selection for Two-Position Roto-Push

Collar Position



Combination	Circui	it Sequenc	ce 🔍							
Number	N	D	N	D	Cam Code 1	Cam Code 2	Cam Code 3	Cam Code 4	Cam Code 5	Cam Code 6
1	0	0	0	Χ	A O NO	A O NO	_	_	A O NO	_
2	0	0	Х	0	_	_	_	A O O NC	A POLO NC B O NO	_
3	0	0	Х	X	_	_	_	_	B O O NO	A • • NO
4	0	Х	0	0	B O O NO	A POLO NC B O NO	_	-	_	A PLO NC NO
5	0	Х	0	Х	A NO NO	B O NO	_	A O O NO	_	_
6	0	Χ	Х	0	_	_	_	_	_	_
7	0	Х	Х	X	_	_	A or B NO	B • • NO	_	B O NO
8	Х	0	0	0	_	_	A or B NC	B <u>o L o</u> NC	_	B o Lo NC
9	Χ	0	0	Χ	_	_	_	_	_	_
10	X	0	Х	0	A Colo NC	B olo NC	_	A olo NC	_	_
11	Х	0	X	Х	B <u>o L o</u> NC	A NO NO NC	_	_	_	A NO NO NC
12	X	Х	0	0	_	_	_	_	B olo NC	A olo NC
13	Х	Х	0	0	_	_	_	A NO NC	A NO NC	_
14	Х	Х	Х	0	A olo NC	A olo NC	_	_	A olo NC	_

Series and Parallel Connections

Series Connection

Parallel Connection

The connections are not made at the factory. They are illustrated in the selection table as requirements, but must be made on the job.

Circuit Location



Letters "A" and "B" represent the locations which the two circuits of a contact block will occupy in relation to the locating nib of the operator.

① N = Button in free or normal position. D = Button depressed.

Cam and Contact Block Selection for Two-Position Roto-Push, continued

Collar Position

)					
Combination	Circu	it Sequen							
Number	N	D	N	D	Cam Code 10	Cam Code 11	Cam Code 12	Cam Code 13	Cam Code 14
15	0	0	0	Х	_	A O NO	_	_	_
16	0	0	Х	0	_	A POLO NC B NO NO	A <u>olo</u> NC	A or B NC	A <u>olo</u> NC
17	0	0	Х	Х	B O O NO	B • • NO	_	_	_
18	0	Х	0	0	A O O NO	A COND NO	_	_	B • • NO
19	0	Х	0	Х	_	A O O NO	B O O NO	_	_
20	0	Х	Х	0	_	_	_	_	A O O NC
21	0	Х	Х	Х	A NO NO	A NO NO	A NC NO	_	_
22	Х	0	0	0	A COLO NC	A COLO NC B OLO NC	A CON NO NC	_	_
23	Х	0	0	Х	_	_	_	_	A CON NO
24	Х	0	Х	0	_	A <u>olo</u> NC	B <u>o l o</u> NC	_	_
25	Х	0	Х	Х	A <u>olo</u> NC	A NO NO	_	_	B olo NC
26	X	Х	0	0	B <u>o l o</u> NC	B <u>o l o</u> NC	_	_	_
27	X	Х	0	0	_	A NO NC	A O O NO	A or B NO	A • • NO
28	Х	Х	Х	0	_	A NC NC	_	-	_

Series and Parallel Connections



Series Connection



Parallel Connection

The connections are not made at the factory. They are illustrated in the selection table as requirements, but must be made on the job.

Circuit Location



Letters "A" and "B" represent the locations which the two circuits of a contact block will occupy in relation to the locating nib of the operator.

Note

 $^{\bigcirc}$ N = Button in free or normal position. D = Button depressed.

Cam and Contact Block Selection for Three-Position Roto-Push

Collar P	osition

Circuit	Sequence	1

Combination	Circ	cuit S	egue	nce (D								
Number	N	D	N	D	N	D	Cam Code 7	Cam Code 8	Cam Code 9	Cam Code 15 ②	Cam Code 16	Cam Code 17	Cam Code 18
1	0	0	0	0	0	Х	A O NO	A O O NC	_	B • • NO	B O NO	_	A COLO NC
2	0	0	0	0	Χ	Χ	_	_	B O NO	_	_	A O NO	_
3	0	0	0	Х	0	0	_	_	A COLONO NO NC	_	_	_	A CON NO NO
4	0	0	0	Χ	0	Х	_	_	_	_	_	_	B • • NO
5	0	0	0	Χ	Х	Х	_	_	A • • NO	_	_	_	_
6	0	0	Х	Х	0	0	_	A O NO NO	_	_	_	_	_
7	0	0	Χ	Χ	0	Χ	_	B O NO	_	_	_	_	_
8	0	0	Х	Х	Х	0	A POLO NC B O NO	_	_	_	_	_	_
9	0	0	Χ	Χ	Χ	Х	B O O NO	_	_	_	_	_	_
10	0	Х	0	0	0	0	A CONO NO NC	A COLONO NO	_	A • • NO	A • • NO	B • • NO	A COLONO NO
11	0	Х	0	0	0	Х	A O NO	_	_	A NO NO	A NO NO	_	_
12	0	Х	0	0	X	Х	_	_	_	_	_	A NO NO	_
13	0	Χ	0	Χ	0	0	_	_	_	_	_	_	A O NO
14	0	X	0	Χ	0	Х	_	_	_	_	_	_	A NO NO
15	0	Х	Х	X	0	0	_	A • • NO	_	_	_	_	_
16	0	Х	Х	Х	0	Х	_	A NO NO	_	_	_	_	_
17	0	X	Х	Х	Х	X	A NO NO	_	_	_	_	_	_

Series and Parallel Connections



The connections are not made at the factory. They are illustrated in the selection table as requirements, but must be made on the job.



Circuit Location

Letters "A" and "B" represent the locations which the two circuits of a contact block will occupy in relation to the locating nib of the operator.

Parallel Connection

- $^{\circ}$ N = Button in free or normal position. D = Button depressed.
- ② Limited to 4 contact blocks. See Note on Page V7-T1-246.

Cam and Contact Block Selection for Three-Position Roto-Push, continued

Collar Position





Combination	Cir	cuit S	Seque	nce (1								
Number	N	D	N	D	N	D	Cam Code 7	Cam Code 8 ^②	Cam Code 9	Cam Code 15	Cam Code 16	Cam Code 17	Cam Code 18
18	Х	0	0	0	0	0	A COLO NC	_	_	_	_	_	_
19	Х	0	0	0	Χ	Χ	_	A olo NC	_	_	_	_	_
20	Х	0	0	0	Х	0	_	A COLO NC	_	_	_	_	_
21	Х	0	Х	Х	0	0	_	_	_	_	_	A COLO NC	_
22	Х	0	Х	Х	Х	X	A NC NO	A O O NC	_	_	A olo NC	B olo NC	A NC NC
23	Х	0	Х	Х	Х	0	A <u>olo</u> NC	_	_	_	A COLO NC	_	_
24	Х	0	Х	0	Х	0	_	_	_	A Colo NC	_	_	A Colo NC
25	Х	0	Χ	0	Х	Х				A olo NC			A olo NC
26	Х	Χ	0	0	0	0	B olo NC	_	A olo NC	_	_	_	_
27	Х	X	0	0	0	Х	A NO NC	_	_	_	_	_	_
28	Х	Χ	0	0	Χ	0	_	B olo NC	_	_	_	_	_
29	Х	Х	0	0	Х	X	_	A O O NC	A O O NC	_	_	_	_
30	Х	Χ	Χ	Χ	0	0	_	_	B olo NC	_	_	A olo NC	_
31	Х	X	Х	Х	Х	0	A O O NC	A NO NC	_	_	B olo NC	_	A NO NC
32	Х	Χ	Х	0	Х	0	_	_	_	B <u>o l o</u> NC	_	_	B <u>o l o</u> NC
33	Х	Х	Х	0	Х	Х	_	_	_	A NO NC	_	_	A O O NC

Series and Parallel Connections

A CON NO NC

Series Connection



Parallel Connection

Notes

① N = Button in free or normal position. D = Button depressed.

The connections are not made at the factory.

They are illustrated in the selection table as

requirements, but must be made on the job.

② Limited to 4 contact blocks. See Note on Page V7-T1-246.

Circuit Location



Letters "A" and "B" represent the locations which the two circuits of a contact block will occupy in relation to the locating nib of the operator.

Accessories

Padlocks not included with padlocking attachments. For operators with built-in padlock attachment, see **Page V7-T1-200**.

Accessories

	Description	Catalog Number
	Padlock Attachments	
10250TA2	Padlocking Attachment for Flush Pushbutton Operators Permits locking NC contacts in open position with 1/4 in padlock. Will not lock NO contact.	10250TA2
10250TA26	Padlocking Attachment for Use with Extended Pushbutton Permits locking NC contacts in open position with 1/4 in padlock.	10250TA26
10250TA36	Padlocking Cover Guard Cover locked over flush button makes it unaccessible or on extended button locks NC contacts open. Takes 1/4 in shank size padlock.	10250TA36
10250TA38	Padlock Hasp or Flip-Up Guard When used with a 1/4 in padlock, makes flush and long button and knob selector switch unaccessible, but not locked down. Without the padlock, it is a flip-up guard. Padlock hasp can be removed before assembly.	10250TA38
0250TA63	Padlocking Attachment for Use with Flexible Weather Resistant Boot Used on long button operators. Stainless steel. Use only for locking NC contacts open.	10250TA63
10250TA64	Padlock Attachment For use with illuminated pushbuttons and maintained push-pull operators having standard button or lens only. Use 1/4 in padlock. Locks in down position only.	10250TA64
10250TA11	Padlocking Attachment for Non-Illuminated Knob Selector Switches Provision for up to 5, 1/4 in padlocks.	10250TA11

Accessories, continued

	Description	Catalog Number
	Shrouds and Guards	
10250TA6	Shroud for Mushroom Head Operator	10250TA6
	Prevents accidental operation. (Not for push-pull operators.)	
10250TA12	Extended Retaining Nut Replaces standard nut and provides guard for flush head pushbutton operators.	10250TA12
	nepiaces standard nut and provides guard for nusri nead pushbutton operators.	
10250TA15	Guard for Illuminated Pushbutton	10250TA15
03		
10250TA56_	Shroud For jumbo mushroom head operator.	
	Gray	10250TA56
	Yellow	10250TA56Y
10250ED1241	Half Shroud—Yellow For jumbo mushroom head operator.	10250ED1241
03		
10250TA101	Fingerproof Shroud—10 per package Fits new style contact blocks and light units.	10250TA101
	Boots	
10250TA_	Flexible Weather Resistant Boot	
Charles and the same of the sa	For use with button operators (extended buttons preferred). Temperature to $-25^{\circ}F$ ($-32^{\circ}C$).	
	(See Page V7-T1-239 for 10250TA96 Tightening Tool.)	
	Black	10250TA3
	Red	10250TA4 ^①
	Green	10250TA10
10250TA25	Transparent Boot	10250TA25
	For regular illuminated pushbutton operators and PresTest—Temperature to -38° F (-39° C). $@$	
10250TA4_	Boot for Flush Pushbutton	
000	Clear	10250TA46
	Black	10250TA47
	Red	10250TA48
	Green	10250TA49

- ① Should not be used on flush button for STOP function.
- $\ensuremath{@}$ Not suitable for single contact block depth cast enclosure. Cover is too thick.

30.5 mm Heavy-Duty Watertight/Oiltight—10250T

Accessories, continued

	Description	Catalog Numbe
	Hardware and Kits	
0250TK3	Thrust Washers—	10250TK3
	To meet Ford Motor Co. mounting specifications.	
0250TK5	Contact Block Tape Seal— Seals plunger openings on last contact block. Order in multiples of 10 pieces.	10250TK5
	Seals plunger openings on last contact block. Order in multiples or 10 pieces.	
\		
6-9337	Selector Switch Operator Gasket—	56-9337
	Seals out dust from getting in-between the cam and contact block plungers. Supplied as standard with all selector switches.	
0250TA3_	Special Retaining Nut— To accommodate thick panel:	
	Indicating lights	10250TA30
=	PresTest, pushbuttons and selector switches	10250TA31
0250TA62	Terminal Block—	10250TA62
10-10L	Two terminals, each will accommodate two wire terminations.	
010		
(A) (A)		
0250TA8	Cnoose Bing	10250TA8
IUZ3UIA0	Spacer Ring— Used when legend plate is not required.	10250 IA8
0250TA79	Stacking Screw—	10250TA79
02301A73	Replaces transformer mounting screws on indicating light so terminal block	102301A73
Silling Street, Town	10250TA62 can be mounted to light to support and connect a series resistor. This screw also fits all contact blocks. Order in multiples of 10.	
0250TA2_	Base Mounting Spacers ①—	
康	Equivalent to contact block in depth	10250TA22
	(one block deep).	
100	Complete with screws, washers, etc.	10250TA23
	(two block deep).	
0250TKG_	Grounding Kits — Kits consist of a ring connector and a #6 screw for mounting connector to rear	
Co "	of contact block mounting screw.	
SO	All components except standard indicating lights and PresTest indicating lights.	10250TKG1
	Standard indicating lights	10250TKG2 2
	PresTest indicating lights	10250TKG3 ^②
0250TA7_	Contact Block Terminal Jumpers— Available in multiples of 100 only.	
7	Terminal to terminal—within block (short)	
	100 per pkg.	10250TA70
_	1000 per pkg.	10250TA70-2
	Terminal to terminal—block to block (long)	
	100 per pkg.	10250TA71
	1000 per pkg.	10250TA71-2

- ① Component only. Not to be used for custom built (factory assembled) stations.
- $\ensuremath{@}$ Not suitable for single contact block depth cast enclosure. Cover is too thick.

Accessories, continued

Description	Catalog Number		
Special Operators and Attachments			
Wobble Stick Complete with retaining nut—fits standard button.	10250TA5		
Lever Operator For use with two vertically mounted flush pushbuttons.	10250TA14		



10250TA14

10250TA5

10250TA

Maintained Contact Attachment Release Button Assembly ^①

Mechanically interlocks with another pushbutton and contact block (not included). Provides mode indication. Minimum hole centers 1.62 in (41.1 mm), maximum 2.313 in (58.8 mm).

Maintained Contact Attachment ①	10250TA1
Same with Long Button—Black	10250TA39
Yellow	10250TA20
Green	10250TA19
Red	10250TA18
Black	10250TA17

10250TA1

Maintained Contact Attachment ①

Mechanically interlocks two buttons and provides position indication for one. Use with two pushbutton operators and one or more contact blocks.



10250TA13

Roto-Push Lever Operator-

Used to provide lever operation for Roto-Push operators.





10250TA79

Special Light Modules

Master Test (Dual Input) Module-

Internal Form C relay suitable for either AC or DC applications. Total electrical isolation between monitored and test circuit. Fits all illuminated 10250T, E22, E30 and E34 devices.

10250TMT8

10250ED986-4



Flasher Module-

Changes any AC illuminated device to a controlled flashing light.

Fits 10250T, E30 and E34 devices.

24V 10250TFL2 120V 10250TFL1



Flashing Incandescent Lamp—

PresTest and most E29 devices.

For use with 120V transformer type or 6V full voltage type indicating lights including

Note

① Not suitable for single contact block depth cast enclosure. Cover is too thick.

30.5 mm Heavy-Duty Watertight/Oiltight—10250T

Accessories, continued

	Description	Catalog Number
	Hole Plugs	
10250TA7	Plug— For unused holes—steel, painted gray (stainless steel, use E30KT5 , see Page V7-T1-185)	10250TA7
	Tools	
10250TA95	Octagonal 10250T (notched to fit over selector switch lever), E29 and E30	10250TA95
E22CW	E22, E30, E34 and octagonal 10250T (will not fit over selector switch levers)	E22CW
10250TA96	Tool for Tightening Boots— Used to install boot Catalog Numbers 10250TA3, A4, A10 and A25.	10250TA96
10250TA102	10250T, E34 Allen Wrench— Used for removal of jumbo mushroom head.	10250TA102
10250TA74	Lamp Removal Tools— For transformer type illuminated pushbuttons, push-pull and selector switches.	10250TA74
To the same	Fits #12 lamp.	
E30KV1	For full voltage and resistor type illuminated pushbuttons, push-pull and selector switches and E30.	E30KV1
E29KLT	Standard indicating lights. Fits #44, #755, #6S6 and #10S6.	E29KLT

Options

Legend Plates

Legend Plates with Standard Markings

The legend plates listed below are sized for all standard commercial enclosures and Eaton's cast enclosures. For vertical spacing less than 1.75 in, replace the **S** in the catalog number with **MS**, or the **M** with **P** (except push-pull). No change in price. The smaller

size legend plates, "MS" or "P" size, have limited space for legend.

Square Legend Plate

For Pushbutton Operators and Indicating Lights—Standard







Legend	Color of Field	Square ^① Catalog Number	1/2 Round Catalog Number	Legend	Color of Field	Square ① Catalog Number	1/2 Round Catalog Number
Blank—see ta	able on Page	V7-T1-242.					
Letters on Le	gend Plates	Below are 3/16 in I	ligh	_			
CLAMP	Black	10250TS90	10250TM90	OFF	Red	10250TS24	10250TM24
CLOSE		10250TS73	10250TM11	ON	Black	10250TS25	10250TM25
DOWN		10250TS74	10250TM12	OPEN		10250TS26	10250TM26
EMERG. STOP	Red	10250TS13	10250TM13	OUT		10250TS27	10250TM27
FAST	Black	10250TS75	10250TM14	POWER ON		10250TS80	10250TM80
FASTER		10250TS87	10250TM87	RAISE		10250TS28	10250TM28
FEEDER ON		10250TS94	10250TM94	READY		10250TS86	10250TM86
FEEDER OFF		10250TS95	10250TM95	RESET		10250TS29	10250TM29
FORWARD		10250TS15	10250TM15	REVERSE		10250TS30	10250TM30
HIGH		10250TS16	10250TM16	RUN		10250TS31	10250TM31
IN		10250TS17	10250TM17	SAFE		10250TS85	10250TM85
INCH		10250TS18	10250TM18	SLOW		10250TS32	10250TM32
JOG		10250TS19	10250TM19	SLOWER		10250TS88	10250TM88
JOG FOR.		10250TS20	10250TM20	START	<u>.</u>	10250TS33	10250TM33
JOG REV.		10250TS21	10250TM21	STOP	Red	10250TS34	10250TM34
LOW		10250TS22	10250TM22	TEST	Black	10250TS83	10250TM83
LOWER		10250TS23	10250TM23	TRANSFER		10250TS93	10250TM93
LUBE-FAIL		10250TS92	10250TM92	TRIP		10250TS84	10250TM84
MOTOR RUN		10250TS81	10250TM81	UNCLAMP		10250TS91	10250TM91
MOTOR STOP		10250TS82	10250TM82	UP		10250TS35	10250TM35

Blank Plastic Legend Plates—Square

Color		Standard	Jumbo ②	Extra Large
Lettering	Field	Catalog Number	Catalog Number	Catalog Number
Black	White or silver ^③	10250TSP76	10250TLP76	10250TEP76
White	Red or black ^③	10250TSP77	10250TLP77	10250TEP77

- $^{\scriptsize \textcircled{1}}$ Square legend plates have a satin aluminum field. Color is on lower portion.
- ② Cannot be used on cast enclosures except for top row. Suitable for most sheet metal enclosures.
- If legend plate is to be engraved, specify field color required.

30.5 mm Heavy-Duty Watertight/Oiltight—10250T

Square Legend Plate

For Selector Switch and Roto-Push Operators—Standard Size







Legend	Field	Square U Catalog Number	1/2 Round Catalog Number	Legend	Color of Field	Square U Catalog Number	1/2 Kound Catalog Number
Blank—see ta	able on Page \	/7-T1-242.					
2-Position — 5	/32 in High Le	ettering		3-Position — 1/8	in High Let	tering	
FOR. REV.	Black	10250TS38	10250TM38	AUTO OFF HAND	Black	10250TS49	10250TM49
HAND AUTO		10250TS39	10250TM39	FOR. OFF REV.		10250TS50	10250TM50
HIGH LOW		10250TS40	10250TM40	FOR. SAFE REV.		10250TS69	10250TM69
JOG RUN		10250TS41	10250TM41	HAND OFF AUTO		10250TS51	10250TM51
MAN. AUTO		10250TS67	10250TM67	MAN. OFF AUTO		10250TS68	10250TM68
OFF ON		10250TS42	10250TM42	OPEN OFF CLOSE		10250TS53	10250TM53
OPEN CLOSE		10250TS43	10250TM43	RUN SAFE JOG		10250TS70	10250TM70
RUN JOG		10250TS44	10250TM44	UP OFF DOWN		10250TS54	10250TM54
SAFE RUN		10250TS45	10250TM45	ON STOP SAFE	Red	10250TS71	10250TM71
START JOG		10250TS46	10250TM46				
START STOP		10250TS47	10250TM47	_			
UP DOWN		10250TS48	10250TM48	_			

70 mm Round—Plastic Legend Plate

45 mm and 70 mm Plastic-Round



Lettering	Field	Catalog Number	
45 mm			
Blank	Yellow or red ②	10250TRP78	
70 mm			
Blank	Yellow or red ②	10250TRP76	
Red EMERG. STOP	Yellow	10250TRP79	

For Push-Pull Units ®

Color of Field	Square ① Catalog Number	1/2 Round Catalog Number
egend Plates B	elow are 3/32 in High	
Green/red	10250TPP2	10250TR2
Black	10250TPP5	10250TR5
Black	10250TPP8	10250TR8
Black	10250TPP11	10250TR11
end Plates Belo	ow are 1/8 in High	
Green/red	10250TPP3	10250TR3
Black	10250TPP6	10250TR6
Black	10250TPP9	10250TR9
Black	10250TPP12	10250TR12
	Field egend Plates B Green/red Black Black Black end Plates Beld Green/red Black Black Black	Field Catalog Number egend Plates Below are 3/32 in High Green/red 10250TPP2 Black 10250TPP5 Black 10250TPP8 Black 10250TPP11 lend Plates Below are 1/8 in High Green/red 10250TPP3 Black 10250TPP6 Black 10250TPP9

- $^{\scriptsize \textcircled{\tiny 1}}$ Square legend plates have a satin aluminum field. Color is on lower portion.
- ② If legend plate is to be engraved, specify field color required.
- $\ \,$ All push-pull legend plates include the symbols $\ \neq \emptyset$ in the center of the plate.

1

Legend Plates with Non-Standard Markings

When Ordering Specify

- Catalog number of blank plate phase plus Suffix "STAMP."
- Insert the following into Order Notes: legend, letter size and locations (letters A–W)—combine letters for definitive locations as shown.

Ordering Example:

Catalog No.:

10250TS36STAMP

Letter Size: 3/32 in (2.4 mm) Pos. A—POWER HOUSE Pos. B—START PUMP 1

Legend Characters Available

ABCDEFGHIJKLMNO PQRSTUVWXYZ/-.,1 234567890

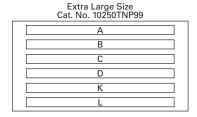
Legend characters on black and red plates are white on satin aluminum plates, characters are black.

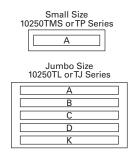
Blackening Kit

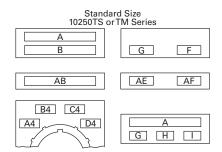
Solution blackens aluminum exposed by engraving process. Must be applied immediately after engraving. 0.3 oz. bottle—sufficient for approximately 1100 legend plates.

Catalog Number: 10250TBK

Legend Positions







Blank and Custom Engraved Legend Plates

						Four-Position Sel	ector Switch	Push-Pull with Sy	mbols ①
		Small	Standard	Jumbo ②	Extra Large ³	Custom 4	Standard	Standard	Jumbo ②
Style	Color	Catalog Number	Catalog Number	Catalog Number	Catalog Number	Catalog Number	Catalog Number	Catalog Number	Catalog Number
Square ®	Black	10250TMS36	10250TS36	10250TL36	_	10250TS76	10250TS72	10250TPP17	10250TPP18
	Red	10250TMS37	10250TS37	10250TL37	_	_	_	_	_
	Green/red	_	_	_	_	_	_	10250TPP20	10250TPP21
	Satin alum.	_	_	_	10250TNP99	_	_	_	_
1/2 Round	Black	10250TP36	10250TM36	10250TJ36	_	_	10250TM72	10250TR17	10250TR18
	Red	10250TP37	10250TM37	10250TJ37	_	_	_	_	_
	Green/red	_	_	_	_	_	_	10250TR20	10250TR21
	Satin alum.	_	10250TM89	10250TJ89	_	_	_	_	_

Maximum Characters per Legend Plate and Approximate Dimensions

				Character	Size				
Top (Aluminum and Plastic)	Approximate in Inches (mm Width		Style	3/32 in High Number of Lines	h Number of Characters	1/8 in High Number of Lines	Number of Characters	3/16 in High Number of Lines	Number of Characters
Small ®	1.59 (40.4)	1.59 (40.4)	Square	1	17	_	_	_	_
			1/2 Round	1	15	1	12	1	9
Standard and	1.75 (44.5)	1.75 (44.5)	Square	2	18	2	13	1	9
custom			1/2 Round	2	15	2	12	1	9
Jumbo ①	2.19 (55.6)	2.19 (55.6)	Square	5	23	3	18	2	12
			1/2 Round	5	19	4	15	2	11
Extra large [®]	2.44 (62.0)	2.44 (62.0)	Square	6	25	3	18	3	12

- ① All push-pull legend plates include the symbols ≠ Ø in the center of the plate.
- ② Cannot be used on cast enclosures except for top row. Suitable for most sheet metal enclosures.
- When used to meet Ford Motor Co. specifications, specify engraved legend. Cannot be used on standard cast or sheet metal enclosures.
- $\textcircled{\$} \ \, \mathsf{Slightly} \ \, \mathsf{larger} \ \, \mathsf{than} \ \, \mathsf{standard} \ \, \mathsf{size} \ \, \mathsf{for} \ \, \mathsf{legends} \ \, \mathsf{requiring} \ \, \mathsf{more} \ \, \mathsf{space-fits} \ \, \mathsf{cast} \ \, \mathsf{enclosures}.$
- © Square legend plates have a satin aluminum field. Color is on lower portion.
- ® Recommended only when mounting on minimum centers (less than 1-3/4 in [44.5 mm] vertical centers).
- Can be used on top row only of any enclosure.

Enclosures

Die Cast, Polyester and Stainless Steel Enclosures

Enclosures (Case and Cover)—Surface Mounting ®

	Eliciosules (Case and Cover)—Surface Mounting					
	Number of Elements	One Contact Block Depth Catalog Number	Two Contact Block Depth Catalog Number			
Die Cast Enclosure	Die Cast Enclos	sure—In-Line ²³⁴ NEMA 4, 4X, 12,	13			
4	1	10250TN1	10250TN11			
	2	10250TN2	10250TN12			
*	3	10250TN3	10250TN13			
	4	_	10250TN14			
Polyester Enclosure	Polyester 4—In	-Line NEMA 3, 4X, 12				
	1		E34N51			
	2	_	E34N52			
	3	_	E34N53			
	4	_	E34N54			
Stainless Steel Enclosure	Stainless Steel	® ■ In-Line NEMA 4, 4X, 12				
Eliciosure	1	_	10250TN33			
	2	_	10250TN34			
	3		10250TN35			
	4	_	10250TN36			
200	Dimensions, see P	'age V7-T1-256.				

Mounting Instructions

Two-position joystick must be used with two contact block deep enclosures (maximum number of contact blocks = 1). Four-position joysticks cannot be used within these enclosures.

One and Two Contact Block Depth Enclosures





Two Contact Block Depth Enclosure

Enclosure Layouts

Top - For Vertical Mounting









Notes

- $^{\scriptsize \textcircled{1}}$ For spacing increments, see Page V7-T1-244.
- ② All die cast enclosures can be converted to base mounting of contact blocks, with spacers 10250TA22 or 10250TA23. See listing on Page V7-T1-237.

Enclosure

- ③ When used with E30 pushbuttons, only the one element enclosure can be used.
- When used with resistor light units, only the 2 contact block depth enclosure can be used.
- ^⑤ 14 gauge, type 304.

Die Cast and Stainless Steel—Flush Mount, Covers Only

Flush Mounting Covers

Covers Only—Flush Mounting



Number of Elements	Catalog Number	Catalog Number
Flush Die Ca	st Covers	
	In-Line Deep Cover	In-Line Flat Cover
1	10250TF11	10250TF1
2	10250TF12	10250TF2
3	10250TF13	10250TF3
4	10250TF14	10250TF4
In-Line Stair	nless Steel Flush Plat	es ①
	With Pullbox	Without Pullbox
1	10250T\$10	10250TS1
2	10250TS11	10250TS2
3	10250TS12	10250TS3
4	10250TS14	10250TS4
Dimensions	, see Page V7-T1-257 .	

Spacing Increments

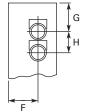
Approximate Dimensions in Inches (mm)

Туре	F	G	Н
Die cast	2.44 (62.0)	2.5 (63.5)	1.88 (47.8)
Polyester	1.88 (47.8)	Min. 2.13 (54.1)	2.25 (57.2)
Stainless steel	1.69 (42.9)	Min. 1.73 (43.9)	2.25 (57.2)

Spacing Increments for Enclosures

Enclosure Layouts

Top - For Vertical Mounting









pp – For Horizonta Mounting

Note

 $^{\scriptsize \textcircled{\scriptsize 1}}$ Not oiltight. NEMA 1 applications only.

Contact Blocks

Standard Contact Blocks

- UL A600/P600 rated
- Color-coded plungers—red/ green for NC/NO circuits
- Silver contact tips with "reliability nibs"
- Gray (opaque) or amber (translucent) housings
- Pressure plate or spade terminals
- Fingerproof shrouds (for pressure terminals only)

Logic Level Contact Blocks

- UL A600/P600 rated
- Color-coded plungers
- Inert palladium knife-blade contacts
- Gray (opaque) housings
- Pressure plate or spade terminals

Special Function Contact Blocks

- UL A600/P600 rated
- Color-coded plungers
- Silver contact tips with "reliability nibs"
- Gray (opaque) housings
- Pressure plate terminals only

Special Purpose Contact Block

- Maximum 300V rated
- · Black plungers
- Silver contact tips with "reliability nibs"
- Black (opaque) housings
- Pressure plate terminals only
- Fingerproof shrouds not available

Reliability Nibs

Reliability nibs are the hallmark of Eaton's contact blocks. A pointed silver nib on the contact tip ensures reliable switching from logic level (5V) up to 600V applications. Therefore standard contact blocks can be used for most logic level applications where the contacts are not exposed to any harsh environmental conditions.

Palladium Contacts

Palladium, which is more inert than gold, is well suited for voltages and currents approaching zero and is recommended for applications where environmental conditions are a factor.

Maximum Contact Block Mounting per Operator Type

Operator	Max. Stack
Pushbuttons	6
Push-pull operators	2
Roto-push operators	4
Two- or three-position selector switches	6
Four-position selector switches	4
Joysticks	4

10250T1

Contact Blocks



Symbol	Circuit	Description ①	Standard Pressure Terminal Catalog Number	Spade Terminal ② Catalog Number	Logic Level Pressure Terminal Catalog Number	Spade Terminal ② Catalog Number
Ω L Ω Blank No Plunger	1NC	Stack up to six blocks (six circuits) unless otherwise noted.	10250T51	10250T59	10250T51E	10250T59E
O O Blank No Plunger	1N0	Stack up to six blocks six circuits) unless otherwise noted.	10250T53	10250T60	10250T53E	10250T60E
0 0 0 1 0	NO-NC	Stack up to six blocks (12 circuits) unless otherwise noted.	10250T1	10250T40	10250T1E	10250T40E
010010	2NC	Stack up to six blocks (12 circuits) unless otherwise noted.	10250T3	10250T42	10250T3E	10250T42E
0 0 0 0	2N0	Stack up to six blocks (12 circuits) unless otherwise noted.	10250T2	10250T41	10250T2E	10250T41E
Special Funct	tion Block	(S ^③				
Blank No Plunger	LONC	Late opening NC. Stack up to six blocks (six circuits) unless otherwise noted.	10250T71 ^③	-	10250T71E 3	_
	ECNO- NC	Early closing NO and standard NC. Stack up to six blocks unless otherwise noted.	10250T47 ³ *	_	10250T47E ^③	_
	ECNO- NO	Early closing NO and standard NO. Stack up to four blocks unless otherwise noted.	10250T57 3·4	-	10250T57E ③	_
<u>a.p</u> a.p	2LONC	Two late opening NC contacts. Stack up to six blocks unless otherwise noted.	10250T45 ^③	_	10250T45E ③	_
0 6	LONC- ECNO	Overlapping contacts. Stack up to four blocks unless otherwise noted.	10250T55 34	_	10250T55E ³	_
Special Purpo	ose Block	S ⁽⁵⁾				
0 0 0 0	2NO- 2NC	Four circuits in single block depth. Rated 300V max. Stack up to four blocks unless otherwise noted.	10250T44 ®	_		

- ① All 10250T contact blocks shown are suitable for use on standard 10250T and E34 operators. These contact blocks are not suitable for Class I Division 2 type 10250T or E34 devices.
- ② Contact blocks with spade terminals are limited to a maximum of one contact block per operator and minimum spacing between devices is 2.5 in (63.5 mm). Not suitable for use in 10250T or E34 enclosures. Also available in amber housing. Not available with fingerproof shrouds.
- Special function contact blocks are not suitable for use with roto-push operators, three-position push-pull operators, or four-position selector switches.
- ECNO contact blocks are not suitable for use with two-position joysticks or when operators are used with padlock attachments.
- ® Special purpose 10250T44 contact blocks are not suitable on selector switches or roto-push operators. Okay to use with three-position push-pull operators only on low voltage (30V or less) circuits. Fingerproof shrouds not available.

30.5 mm Heavy-Duty Watertight/Oiltight—10250T

10250T1CP

Contact Blocks with Fingerproof Shrouds



Symbol	Circuit	Description ①	Standard Pressure Terminal ^② Catalog Number	Logic Level Pressure Terminal ② Catalog Number
OLO Blank No Plunger	1NC	Stack up to six blocks (six circuits) unless otherwise noted.	10250T51P	10250T51EP
O O Plunger	1N0	Stack up to six blocks (six circuits) unless otherwise noted.	10250T53P	10250T53EP
0 0	NO-NC	Stack up to six blocks (12 circuits) unless otherwise noted.	10250T1P	10250T1EP
010010	2NC	Stack up to six blocks (12 circuits) unless otherwise noted.	10250T3P	10250T3EP
0 0 0 0	2N0	Stack up to six blocks (12 circuits) unless otherwise noted.	10250T2P	10250T2EP
Special Function	on Blocks ³			
O D Blank No Plunger	LONC	Late opening NC. Stack up to six blocks (six circuits) unless otherwise noted.	10250T71P ⁽⁴⁾	10250T71EP [®]
	ECNO-NC	Early closing NO and standard NC. Stack up to six blocks unless otherwise noted.	10250T47P 34	10250T47EP ⁽⁴⁾
7-0-0	ECNO-NO	Early closing NO and standard NO. Stack up to four blocks unless otherwise noted.	10250T57P 34	10250T57EP ⁽⁴⁾
<u>a.p</u> a.p	2LONC	Two late opening NC contacts. Stack up to six blocks unless otherwise noted.	10250T45P ⁽⁴⁾	10250T45EP ⁽⁴⁾
0 0	LONC-ECNO	Overlapping contacts. Stack up to four blocks unless otherwise noted.	10250T55P 34	10250T55EP ⁽⁴⁾

- ① All 10250T contact blocks shown are suitable for use on standard 10250T and E34 operators. These contact blocks are not suitable for Class I Division 2 type 10250T or E34 devices.
- ² To order contact blocks with translucent amber housing, change suffix P to **CP** in catalog number e.g. 10250T51**CP**.
- 3 ECNO contact blocks are not suitable for use with two-position joysticks or when operators are used with padlock attachments.
- Special function contact blocks are not suitable for use with roto-push operators, three-position push-pull operators, or four-position selector switches.

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10250T1C

Amber Contact Blocks



			Standard		Logic Level	
Symbol	Circuit	Description ①	Pressure Terminal ^② Catalog Number	Spade Terminal ^③ Catalog Number	Pressure Terminal ② Catalog Number	Spade Terminal ^③ Catalog Number
OLO Blank No Plunger	1NC	Stack up to six blocks (six circuits) unless otherwise noted.	10250T51C	10250T59C	10250T51EC	10250T59EC
O O Blank No Plunger	1N0	Stack up to six blocks (six circuits) unless otherwise noted.	10250T53C	10250T60C	10250T53EC	10250T60EC
0 0 0 1 0	NO-NC	Stack up to six blocks (12 circuits) unless otherwise noted.	10250T1C	10250T40C	10250T1EC	10250T40EC
010010	2NC	Stack up to six blocks (12 circuits) unless otherwise noted.	10250T3C	10250T42C	10250T3EC	10250T42EC
0 0 0 0	2N0	Stack up to six blocks (12 circuits) unless otherwise noted.	10250T2C	10250T41C	10250T2EC	10250T41EC
Special Func	tion Block	(S ^③				
Blank No Plunger	LONC	Late opening NC. Stack up to six blocks (six circuits) unless otherwise noted.	10250T71C ®	_	10250T71EC ⁽⁴⁾	_
	ECNO- NC	Early closing NO and standard NC. Stack up to six blocks unless otherwise noted.	10250T47C ^{@(S)}	_	10250T47EC ⁴	_
7-0-0	ECNO- NO	Early closing NO and standard NO. Stack up to four blocks unless otherwise noted.	10250T57C ^{@(S)}	_	10250T57EC ⁴	_
<u>a.p</u> a.p	2LONC	Two late opening NC contacts. Stack up to six blocks unless otherwise noted.	10250T45C [@]	_	10250T45EC ⁴	_
0 0	LONC- ECNO	Overlapping contacts. Stack up to four blocks unless otherwise noted.	10250T55C @®	_	10250T55EC ⁴	_

- ① All 10250T contact blocks shown are suitable for use on standard 10250T and E34 operators. These contact blocks are not suitable for Class I Division 2 type 10250T or E34 devices.
- ② To order amber contact blocks with fingerproof shrouds, change suffix to **CP** in the catalog number e.g. 10250T51**CP**. Not available with spade terminals.
- © Contact blocks with spade terminals are limited to a maximum of one contact block per operator and minimum spacing between devices is 2.5 in (63.5 mm). Not suitable for use in 10250T or E34 enclosures. Also available in amber housing. Not available with fingerproof shrouds.
- Special function contact blocks are not suitable for use with roto-push operators, three-position push-pull operators, or four-position selector switches.
- © ECNO contact blocks are not suitable for use with two-position joysticks or when operators are used with padlock attachments.

Replacement Parts

Replacement Lamps—For 10250T Illuminated Operators

Mfg. Lamp Type	Voltage	Base Style	Application	Part Number
120MB	120V	T 3-1/4 bayonet	10250T resistor indicating light	28-3044
#267	6.3V	T 3-1/4 bayonet	10250T flasher	10250ED986-4
#755	6.3V	T 3-1/4 bayonet	10250T transformer, PresTest and full voltage	28-2202
#756	12V	T 3-1/4 bayonet	10250T full voltage	28-5184
#757	24V	T 3-1/4 bayonet	10250T full voltage	28-5185
#1828	32V	T 3-1/4 bayonet	10250T full voltage	28-5186
#1835	55V	T 3-1/4 bayonet	10250T resistor	28-5187
NE48	120V	T 4-1/2 bayonet	10250T neon	28-494
NE51H-R22	120V	T 3-1/4 bayonet	10250T neon	28-3754
NE51H-R68	240V	T 3-1/4 bayonet	10250T neon	28-3755

Standard LED Lamp

Replacement LED Lamps—For 10250T, E34 and E22 Units

Continuous

Flashing



			•	
Voltage	Color	AC/DC Catalog Number	AC Catalog Number	DC Catalog Number
6-12V	Red	E22LED612RN	E22LED006RAF	E22LED006RDF
	Orange	E22LED612ON	E22LED0060AF	E22LED0060DF
	Yellow	E22LED612YN	E22LED006YAF	E22LED006YDF
	Green	E22LED612GN	E22LED006GAF	E22LED006GDF
	Blue	E22LED612BN	E22LED006BAF	E22LED006BDF
	White	E22LED612WN	E22LED006WAF	E22LED006WDF
24V	Red	E22LED024RN	E22LED024RAF	E22LED024RDF
	Orange	E22LED0240N	E22LED0240AF	E22LED0240DF
	Yellow	E22LED024YN	E22LED024YAF	E22LED024YDF
	Green	E22LED024GN	E22LED024GAF	E22LED024GDF
	Blue	E22LED024BN	E22LED024BAF	E22LED024BDF
	White	E22LED024WN	E22LED024WAF	E22LED024WDF
48V	Red	E22LED048RN	E22LED048RAF	E22LED048RDF
	Orange	E22LED0480N	E22LED0480AF	E22LED0480DF
	Yellow	E22LED048YN	E22LED048YAF	E22LED048YDF
	Green	E22LED048GN	E22LED048GAF	E22LED048GDF
	Blue	E22LED048BN	E22LED048BAF	E22LED048BDF
	White	E22LED048WN	E22LED048WAF	E22LED048WDF
60V	Red	E22LED060RN	E22LED060RAF	E22LED060RDF
	Orange	E22LED0600N	E22LED0600AF	E22LED0600DF
	Yellow	E22LED060YN	E22LED060YAF	E22LED060YDF
	Green	E22LED060GN	E22LED060GAF	E22LED060GDF
	Blue	E22LED060BN	E22LED060BAF	E22LED060BDF
	White	E22LED060WN	E22LED060WAF	E22LED060WDF
120V	Red	E22LED120RN	E22LED120RAF	E22LED120RDF
	Orange	E22LED1200N	E22LED1200AF	E22LED1200DF
	Yellow	E22LED120YN	E22LED120YAF	E22LED120YDF
	Green	E22LED120GN	E22LED120GAF	E22LED120GDF
	Blue	E22LED120BN	E22LED120BAF	E22LED120BDF
	White	E22LED120WN	E22LED120WAF	E22LED120WDF



Two-Position Joystick Operator



Flush Head Pushbutton Operator

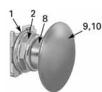


Mushroom Head Pushbutton Operator



Mushroom Head Operator with Padlock Attachment

Item



Jumbo Mushroom Head Operator



Knob-Operated Selector Switch Operator



Four-Position Joystick Operator (without Latch)



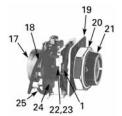
Illuminated Pushbutton Operator



Full Voltage, Resistor and Transformer Type Illuminated Selector Switch



Transformer Type Indicating Light



Potentiometers

No.

10250T Style Operator Replacement Parts

Item No.	Description	No. Req.	Part Number
1	Gasket	1	16-1548
2	Mounting nut	1	15-1530
3	Handle	1	24-5045
4	Knob	1	53-3157
	Knob (not shown) for joystick operator with latch	1	53-3159
5	Common gate (supplied with operator)	2	16-3400
6	Set screw (#6-32 x 0.250 in long hollow hex)	2	11-2014
7	Mushroom head button (includes [2] Item 6)	1	As Req. Below
	Black	_	53-1317
	Red	_	53-1317-2
	Yellow	_	53-1317-3
	Green	_	53-1317-4
	Blue	_	53-1317-22
8	Set screw (#10-32 x 0.250 in long hollow hex)	2	11-544
9	Jumbo mushroom head button (aluminum—includes [2] Item 8)	1	As Req. Below
	Red	_	53-1317-9
	Black	_	53-1317-10
	Yellow	_	53-1317-11
	Green	_	53-1317-12
10	Jumbo mushroom head button (aluminum—red EMERG. STOP) does not include Item 8	1	53-1349-18
11	Position gate:		
	Two-position	1	54-7278
	Three-position	1	54-7173
	Four-position	1	54-12278
	Eight-position	1	54-12279
12	Mounting screw (#6-32 x 0.710 in long)	2	10250TA79
	Washer	2	16-2038
13	Terminal screw and lug (captive)	Req.	80-5502KIT

No.	Description	Req.	Part Number
14	Gasket (supplied with basic unit)	1	32-803
15	Round head screw (#4-40 x 0.344 in long) (supplied with basic unit)	2	11-4553
16	Mounting screw	2	11-1632
17	Simple potentiometer (does not include items 18, 28 or 29)	1	As Req. Below
	1,000 ohms	_	41-782-2
	2,500 ohms	_	41-782-3
	5,000 ohms	_	41-782-10
	10,000 ohms	_	41-782-4
	25,000 ohms	_	41-782-5
	50,000 ohms	_	41-782-6
18	Connector (includes screw and lug)	2	25-1851
19	Indicating plate	1	As Req. Above
	Standard size (without legend)	_	30-4460
	Large size (specify legend)	_	10250TR30
20	Retaining nut	1	15-1547
21	Knob	1	53-1314
	Socket set screw (#6-32 x 0.250 in long)	2	11-2014
22	Coupling	1	29-3749-2
23	Set screw (#6-32 x 0.188 in long)	1	11-1199
24	Spacer	2	56-1066-18
25	Connector (includes screw and lug)	1	25-1851-2
26	Mounting nut	1	15-1938
27	Four-position joystick operating mechanism (complete)	1	24-6565
28	Four-position joystick operating mechanism (not shown) (with latch) complete	1	24-6565-2
29	Spring loaded latch	1	52-1214-2
30	Hand operated latch	1	52-913-3

Technical Data and Specifications

Mechanical Ratings

Description	Specification
Frequency of Operation	
All pushbuttons	6000 operations/hr.
Key and lever selection switches	3000 operations/hr.
Auto-latch devices	1200 operations/hr.
Life	
Pushbuttons	10 x 10 ⁶ operations
Contact blocks	10 x 10 ⁶ operations
PresTest units	10 x 10 ⁶ operations
Lever and key selector switches	0.25 x 10 ⁶ operations
Twist to release pushbuttons	0.3 x 10 ⁶ operations
Shock Resistance	
Duration	20 ms ≥5g

General Specifications

Description	Specification				
Climate Conditions					
Operating temperature	1° to 150°F (-17° to 66°C)				
Storage temperature	-40° to 176°F (−40° to 80°C)				
Altitude	6,562 ft (2,000m)				
Humidity	Max. 95% RH at 60°C				
Terminals					
Marking	NC-NO on the contact block to meet the NEMA requirements. Dual marking system 1–2 for normally closed, 3–4 for normally open to meet BS5472 (Cenelec EN50 005).				
Clamps	Terminals are saddle clamp type for 1 x 22 AWG (0.34 mm²) to 2 x 14 AWG (2.5 mm²) conductors				
Torque	7 lb-in (0.8 Nm)				
Degree of protection against direct electrical contact	IP2X with fingerproof shroud				
Light Units					
Transformers	Will withstand short-circuit for 1 hour per IEC 60997-5-1				
Bulbs—average life:					
Transformer type	20,000 hrs.				
Resistor/direct voltage type	2500 hrs. minimum at rated voltage				
LED	60,000 to 100,000 hrs.				

Electrical Ratings

Description	Specification				
Insulation	U _i = 660 Vac or Vdc				
Thermal	$I_{th} = 10A$				
Short Circuit Coordination to IEC/EN 6	0947-5-1				
Rated conditional short circuit current	1 kA				
Fuse type	GE power controls TIA 10, red spot type gG, 10A, 660 Vac, 460 Vdc, BS88-2, IEC 60269-2-1				
UL rating	A600, P600				
AC load life duty cycle 1200 operations/hour					
10A	110V pf 0.4 —1 x 10^6 operations				
5A	250V pf 0.4—1 x 10 ⁶ operations				
2A	600V pf 0.4—1 x 10 ⁶ operations				
Switching capacity					
AC 15 rated make/break (11 x I _e at 1.1 x U _e)					
6A	120V pf 0.3				
4A	240V pf 0.3				
2A	660V pf 0.3				
DC13 rated make/break (1.1 x I _e at 1.1 x U _e)					
1.0A	125V L/R ≥0.95 at 300 ms				
0.55A	250V L/R ≥0.95 at 300 ms				
0.1A	660V L/R ≥0.95 at 300 ms				
10A	110V pure resistive				
Maximum ratings for logic level and hostile atmosphere application					
Maximum amperes	0.5A				
Maximum volts	120 Vac/Vdc				

Electrical Ratings—Contact Block

	50 Vac	or 60 Hz			Vdc		
Description	120	240	480	600	24/28	125	250
Meet or Exceed NEMA Rating Designations A600, A300 and B300 for AC and P600 for DC							
Make and emerg. interrupting capacity (amp)	60	30	15	12	5.7	1.1	0.55
Normal load break (amp)	6	3	1.5	1.2	5.7	1.1	0.55
Thermal current (amp)	10	10	10	10	5.0	5.0	5.0
Voltamperes:							
Make and emerg. interrupting capacity	7200	7200	7200	7200	138	138	138
Normal load break	720	720	720	720	138	138	138

Mounting Options

Panel Thickness

• Minimum: 0.06 in (1.6 mm)

• Maximum: 0.25 in (8 mm) including legend plate

• Maximum can be increased to 0.375 in (15.9 mm) using optional retaining nut

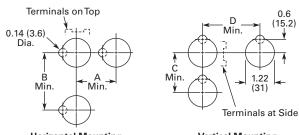
• Indicating light: 10250TA30

Pushbutton/selector switch: 10250TA31

Mounting Matrix

Legend	Dimensions in Inches (mm)						
Plate	A	В	C	D			
Small	1.63 (41.3)	2.25 (57.2)	2.25 (57.2)	1.63 (41.3)			
Medium	1.75 (44.5)	2.25 (57.2)	2.25 (57.2)	1.75 (44.5)			
Large	2.25 (57.2)	2.25 (57.2)	2.25 (57.2)	2.25 (57.2)			

Mounting Options in Inches (mm)



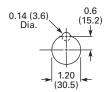
Horizontal Mounting

Vertical Mounting

Horizontal mounting means terminals are located top and bottom of contact block. Vertical mounting means terminals are left and right of contact block. This allows close spacing of adjacent operators with easy access to terminals.

Locating nib hole or notch is 0.14 in (3.6 mm) #29 drill.

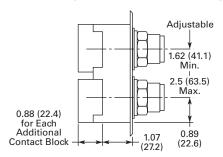
Drilling Dimensions in Inches (mm)



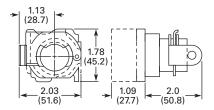
Dimensions

Approximate Dimensions in Inches (mm)

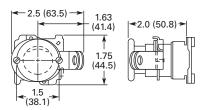
Mechanically Interlocked Pushbutton Operators



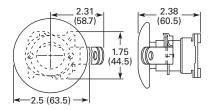
Lockout Pushbutton Operator Padlockable in the Down Position



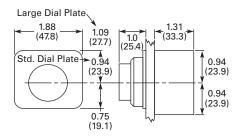
Lockout Pushbutton Operator Padlockable in the Up Position—Mushroom Head



Lockout Pushbutton Operator Padlockable in the Up Position—Jumbo Mushroom Head

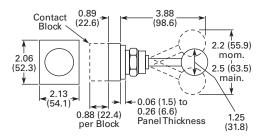


Potentiometer

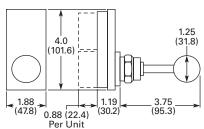


Potentiometer	Α	В	С	
2 watt single	1.31 (33.3)	0.94 (23.9)	0.94 (23.9)	
25 watt—up to 25 mohms	2.38 (60.5)	1.19 (30.2)	0.81 (20.6)	
50 mohms	2.56 (65.0)	1.69 (42.9)	1.25 (31.8)	_

Two-Position Joystick Operator



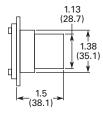
Four-Position Joystick Operator



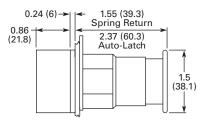
30.5 mm Heavy-Duty Watertight/Oiltight—10250T

Approximate Dimensions in Inches (mm)

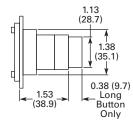
Key Operated Pushbutton Operator



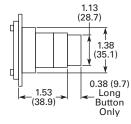
Latch-In, Twist-to-Release Operator Only with Button



Operator and Cam



Special Rotor Latch

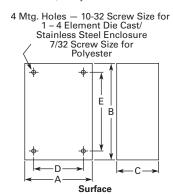


1

Approximate Dimensions in Inches (mm)

Surface Mounting

Die Cast, Polyester and Stainless Steel Enclosures



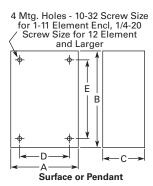
Number of Elements	Element Arrangement	Wide A	High B	Deep C	Mounting D	E	Conduit Entrance
Die Cast							
1	In-line	3.88 (98.6)	4.00 (101.6)	3.00 (76.3) ①	2.69 (68.3)	3.25 (82.6)	3/4
2		3.88 (98.6)	5.88 (149.4)	3.00 (76.3) ①	2.69 (68.3)	5.13 (130.3)	
3		3.88 (98.6)	7.75 (196.9)	3.00 (76.3) ①	2.69 (68.3)	7.00 (177.8)	1
4		3.88 (98.6)	9.63 (244.6)	3.00 (76.3) ①	2.69 (68.3)	8.88 (225.6)	_
Polyester							
1	In-line	3.81 (96.8)	6.63 (168.4)	3.38 (85.9)	2.94 (74.7)	4.88 (124.0)	2
2		3.81 (96.8)	6.63 (168.4)	3.38 (85.9)	2.94 (74.7)	4.88 (124.0)	
3		3.81 (96.8)	8.88 (225.6)	3.38 (85.9)	2.94 (74.7)	7.13 (181.1)	
4		3.81 (96.8)	11.13 (282.7)	3.38 (85.9)	2.94 (74.7)	9.38 (238.3)	
Stainless S	teel						
1	In-line	3.00 (76.2)	3.50 (88.9)	3.00 (76.2)	1.50 (38.1)	4.25 (108.0)	2
2		3.50 (88.9)	6.75 (171.5)	3.00 (76.2)	1.50 (38.1)	7.50 (190.5)	
3		3.50 (88.9)	9.00 (228.6)	3.00 (76.2)	1.50 (38.1)	9.00 (228.6)	_
4		3.50 (88.9)	11.25 (285.8)	3.00 (76.2)	1.50 (38.1)	12.00 (304.8)	_

① Depth given is for two contact block deep stations. One contact block deep stations subtract 3/4 in (19.1 mm).

② No conduit entrance holes provided. Drill as required.

Flush Mounting

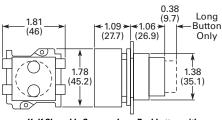
Die Cast and Stainless Steel Covers Only



Number of Elements	Wide A	High B	Deep C	Mounting D	E
Die Cast					
1	3.88 (98.6)	4.00 (101.6)	0.25 (6.4) ①	3.50 (88.9)	3.63 (92.2)
2	3.88 (98.6)	5.88 (149.4)	0.25 (6.4) ①	3.50 (88.9)	5.50 (139.7)
3	3.88 (98.6)	7.75 (196.9)	0.25 (6.4) ①	3.50 (88.9)	6.00 (152.4)
4	3.88 (98.6)	9.63 (244.6)	0.25 (6.4) ①	3.50 (88.9)	9.25 (235.0)
Stainless Steel					
1	5.00 (127.0)	5.00 (127.0)	2.50 (63.5) ②	3.25 (82.6)	1.88 (47.8)
2	5.00 (127.0)	6.88 (174.8)	2.50 (63.5) ②	3.25 (82.6)	3.63 (92.2)
3	5.00 (127.0)	8.63 (219.2)	2.50 (63.5) ②	3.25 (82.6)	5.50 (139.7)
4	5.00 (127.0)	10.50 (266.7)	2.50 (63.5) ②	3.25 (82.6)	7.25 (184.2)

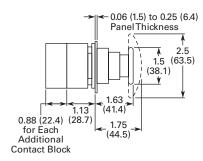
- $^{\scriptsize \textcircled{1}}$ Depth given is for flat cover. Deep cover is 3/4 in (19.1 mm) deeper.
- ② Depth given includes pull box.

Flush and Long Pushbutton Half Shroud

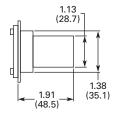


Half Shroud Is Same as Long Pushbutton with Lower Half of Guard Ring Cut Back

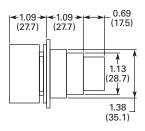
Mushroom and Jumbo Head Pushbutton



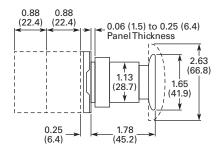
Pushbutton with Cylinder Lock



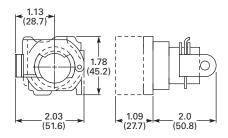
Illuminated Pushbutton



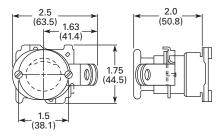
Push-Pull Switch



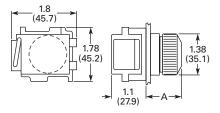
Flush Pushbutton Operator with Padlock Attachment



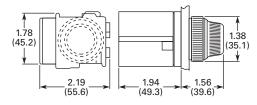
Mushroom Head Pushbutton Operator with Padlock Attachment



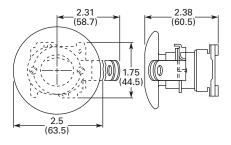
Indicating Light—Transformer Type



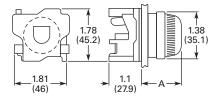
PresTest Indicating Light—Transformer Type



Jumbo Mushroom Head Pushbutton Operator with Padlock Attachment

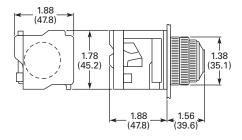


Indicating Light-Resistor and Neon Type

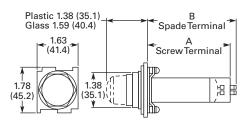


Lens	А
Plastic	1.38 (35.1)
Glass	1.56 (39.6)

PresTest Indicating Light—Resistor Type

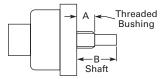


Master Test Indicating Light



Description	В	С
Relay type	4.38 (111.2)	4.28 (108.7)
Solid-state type	2.94 (74.7)	2.88 (73.2)

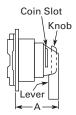
Potentiometer Shaft



Shaft Dimensions of Potentiometer That C-H Operator Will Accept

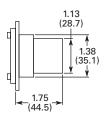
Operator Catalog Number	A	В
10250T330	0.38 (9.7) dia. x 0.38 (9.7) long	0.25 (6.4) dia. x 0.63 (16) long

Coin Operated Selector Switch

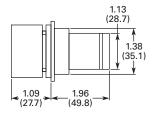


Operator	Dim. A
Knob	1.38 (35.1)
Lever	1.50 (38.1)
Coin slot	1.38 (35.1)

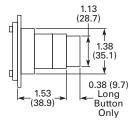
Key Operated Selector Switch



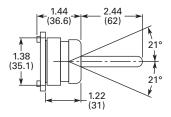
Illuminated Selector Switch



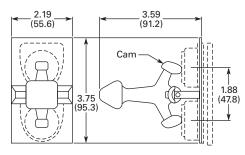
Roto-Push



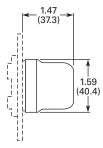
Wobble Stick Catalog No. 10250TA5



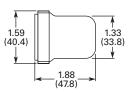
Lever Operator—For Use with Two Vertically Mounted Flush Pushbuttons Catalog No. 10250TA14



Flexible Boot—For Protecting Flush or Long Pushbutton Catalog No. 10250TA3 Typical



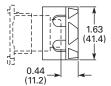
Transparent Flexible Boot— For Illuminated Pushbutton Catalog No. 10250TA25



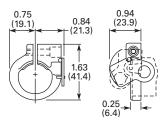
30.5 mm Heavy-Duty Watertight/Oiltight—10250T

Approximate Dimensions in Inches (mm)

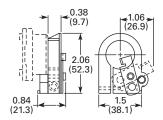
Padlock Attachment—For Knob Selector Switch Catalog No. 10250TA11



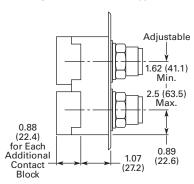
Padlock Attachment – For Flush Pushbutton Catalog No. 10250TA2



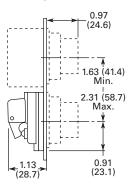
Padlock Attachment—For Extended Pushbutton Catalog No. 10250TA26



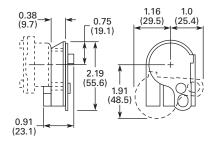
Maintained Pushbutton Catalog No. 10250TA66 Typical



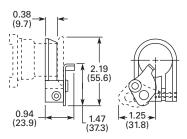
Maintained Contact Attachment Catalog No. 10250TA17 Typical



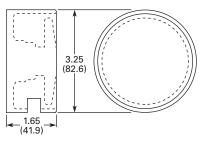
Padlock Cover Guard for Flush Pushbutton Catalog No. 10250TA36



Padlock Attachment for Maintained Push-Pull Operator Catalog No. 10250TA64



Protecting Shroud for Jumbo Mushroom Head Button Catalog No. 10250TA56



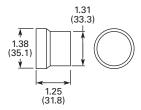
1

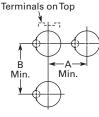
Approximate Dimensions in Inches (mm)

Protecting Shroud for Mushroom Head Button Catalog No. 10250TA6

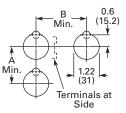


Extended Retaining Nut Catalog No. 10250TA12





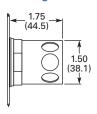
Panel Drilling and Minimum Spacing



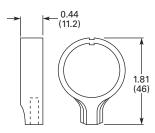
Horizontal Rows

Vertical Rows

Protecting Shroud for Illuminated Pushbutton Catalog No. 10250TA15



Lever for	r		
Roto-Pu	sh O	perato	or
Catalog	No.	10250 ⁻	TA 13



Legend Plate Min. Min. 1 or 2 Circuit Contact Blocks Small or none 1.63 (41.4) 2.25 (57.2) 1.75 (44.5) Standard 2.25 (57.2) 2.25 (57.2) Jumbo 1 2.25 (57.2) Extra large 2.50 (63.5) 2.60 (66.0) 4 Circuit Contact Block 10250T44

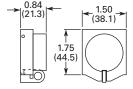
4 Circuit Contact Block 10250T44 Small or none 1.88 (47.8) 2.25 (57.2) Standard 1.88 (47.8) 2.25 (57.2) Jumbo [™] 2.25 (57.2) 2.25 (57.2) Extra large 2.50 (63.5) 2.60 (66.0)

Notes

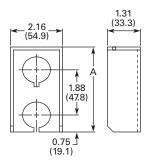
Locating nib hole or notch is 1.36–1.4 in (34.5–35.6 mm) #29 drill.

 $^{\odot}\,$ If jumbo plates are to be placed one above the other vertically, add 0.13 (3.3) to minimum dimensions listed.

Padlock Hasp or Flip-Up Guard Catalog No. 10250TA38

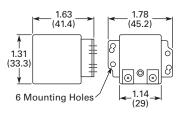


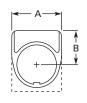
Multiple Button Guard



Number of Elements	A
2	4.0 (101.6)
3	5.88 (149.4)
4	7.88 (200.2)
7	13.38 (339.9)

Master Test Module, Flasher Module and Legend Plate





Master Test Module, Flasher Module

Legend Plate

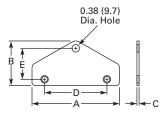
Legend Plate	A	В
1/2 Round Legend Plates		
Small	1.56 (39.6)	0.91 (23.1)
Standard	1.59 (40.4)	1.07 (27.2)
Jumbo	2.06 (52.3)	1.53 (38.9)
Square Legend Plates		
Small	1.59 (40.4) sq.	0.90 (22.9)
Standard	1.75 (44.5) sq.	1.06 (26.9) ①
Jumbo	2.19 (55.6) sq.	1.50 (38.1)
Extra large	2.44 (62.0) sq.	1.63 (41.4)

Notes

Locating nib hole or notch is 1.36-1.4 in (34.5-35.6 mm) #29 drill.

 $^{\scriptsize\textcircled{1}}$ For plastic legend plate, Dimension B is 1.12 (28.4).

Chain Hook Bracket



Enclosure Size	Wide	High	Deep	Mounting	
(No. of Elements)	A	В	C .	D	E
2, 3 and 4	3.75	1.94	0.13	2.69	1.38
	(95.3)	(49.3)	(3.3)	(68.3)	(35.1)
6 and 7	4.0	2.19	0.13	2.88	1.63
	(101.6)	(55.6)	(3.3)	(73.2)	(41.4)

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