- Heavy duty switch for virtually any

Heavy duty switch for virtually any
industrial application involving air, water steam or oil

Bellows Actuated Pressure Switches Type ACW .................. 3 Ba 2
Piston Actuated Pressure Switches Type ADW.........................33
Differential Pressure Switches Type AEW .......................... 324
ressure Switch selection guide. .................................... 3a5


Modification Kits . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 3 . 3
Technical Data . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . ....... 3a7- 3a8
Dimensions.............................................................. 3a9-3a10
types

- Settings extemally adjustable by
screwdriver or accessory plastic knob
- Gasketed die cast enclosure - oil,
- Mechanism incorporates hardened part
- Mechanism incorporates hardened part
and short travel characteristics for long and short travel characteristics for long

Double break snap switch with silve
contacts, single or double pole

- Fully user serviceable


INDUSTRIAL PRESSURE SWITCHES Type A

Bellows Actuated Pressure Switches
For use on Air, Oil, Water, other liquids and Gases. Ingress Protection IP65 $\square$ (IEC 144)
Type ACW Bellows actuated pressure switches


Connection data
Pressur $\mathrm{G}_{1 / 4^{\prime \prime}}$ to BS 2779
Conduit (Electrical) entry: Form M11 (standard), 20 mm Iso metric

$$
\text { DIN } 40430
$$

Note: NPT Threads available to special orde

On Form H3 devices, the minimum adjustable differential is $1 \frac{1}{2}$ times
that quoted, except on types ACW $6,7 \& 10$ where minimum differential is
twice the quoted figure.

Spare Parts.
Accessories
Accessories...
Technical Data
Technical Data
Dimensions ..

- When fitted w
conduit entry
\# Tested to BS 61341981
- Registered with the Loss Prevention Council as suitable for us
in sprinkler systems.

Ordering Instructions
State... Class, Type and Form No.
(where applicable, see page 3a6)
Eg: Class 9012 Type ACW-3 Form P2

High Pressure Hydraulic Switches
For use on Oil or Hydraulic Fluids only. Ingress Protection IP65 $\square$ (IEC 144)
Type ADW High Pressure Piston Actuated Pressure Switches


## Connection data

Pressure connection: G3/8" to BS2779
Conduit (Electrical) entry: Form M11 (standard) 20 mm Iso Metric
Note: NPT Threads available to special order

Ordering Instructions
State... Class Type and Form No. Where applicable, see page 3ab

Prevents oil leakage - refer to Technical Data
\# Tested to BS 61341981
When fitted with suitable Cable Gland or adequately sealed conduitentry

Differential Pressure Switches
Ingress Protection IP65 $\square$ (IEC 144)

Type AEW Bellows actuated differential pressure switches

|  | Single pole - double throw contacts (1NO +1NC) |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Working Pressure Range ('Y' must always be greater than ' $X$ ') Bars <br> PSI |  | Maximum Allowable Pressure Bars | PSI | * Sensitivity Between Opening and Closing of Contacts Bars PS |  | Adjustable Pressure Differential • <br> Bars <br> PSI |  | Order <br> Class 9012 <br> Type... |
|  | For use on Air, Water or Oil (Bellows Actuated) |  |  |  |  |  |  |  |  |
|  | $\begin{aligned} & \hline 0-6.89 \\ & 0-13.78 \end{aligned}$ | $\begin{aligned} & 0-100 \\ & 0-200 \end{aligned}$ | $\begin{array}{r} 6.89 \\ 17.57 \end{array}$ | $\begin{aligned} & 100 \\ & 255 \end{aligned}$ | $\begin{aligned} & \hline 0.28-0.96 \\ & 0.55-1.38 \end{aligned}$ | $\begin{aligned} & \hline 4-14 \\ & 8-20 \end{aligned}$ | $\begin{array}{r} 0.03-1.38 \\ 0.2-2.76 \end{array}$ | $\begin{array}{r} 0.5-20 \\ 3-40 \end{array}$ | AEW-5 -AEW-1 |
|  |  |  | 2.07 | 30 | $\underset{\text { or }}{25-406 \mathrm{~mm} \mathrm{Hg}}$ |  | $0-406 \mathrm{~mm} \mathrm{Hg}$ |  | AEW-3 |
| \% | Replacement snap switch assembly - Class 9007 Type |  |  |  |  |  |  |  |  |

## Application

Differential pressure switches are used to control, or respond to a change in, the difference between two pressures. On these devices the top bellows, identified as the " $X$ " or lower pressure side, works in opposition to the bottom bellows, identified as the " $Y$ " or higher pressure side. These devices can control lower pressure $X$ to maintain a constant difference from variable
pressure $Y$ or can control higher pressure $Y$ to maintain a constant difference from variable pressure $X$ or can initiate an alarm pressure Y or can control higher pressure Y to maintain a constant difference from variable pressure $X$ or can initiate an alarm
circuit to indicate that a predetermined pressure difference has widened beyond or narrowed below the desired value or can be made to operate when a predetermined pressure difference has been reached as a result of either a widening or a narrowing difference between pressures.

Application Example for Differential Pressure Switch using AEW-1


NOTE - THE LOWEST SUPPLY PRESSURE AT WHICH THE SWITCH WILL CYCLE IS EQUAL TO THE SUM OF THE PRESSURE DIFFERENCE AND THE SENSITIVITY
FOR WHICH THE DEVICE IS ADJUSTED.IN THIS
EXAMPLE,THIS EQUALS 25 PSI. BELOW THIS VALUE,
CONTACT "A" REMAINS OPEN, "B" REMAINS CLOSED.
Connection data
Pressure connection: $\mathrm{G}^{11 / 4 "}$ BS2779. $\times 2$.
Conduit (Electrical) entry: Form M11 standard 20 mm Iso Metric.
Technical Data ......... Pages 3a7 and 3a8
Dimensions ............. Page 3a10

- Registered with the Loss Prevention Counci
as suitable for use in sprinkler systems.


PRESSURE/CONTACT STATE RELATIONSHIP

Pressure Switch Selection Criteria

## PRESSURE SWITCH SELECTION GUIDE

The selection of a Pressure Switch for a particular application is straightforward with Square D products. Selection criteria are typically as follows:

ENVIRONMENT - This will affect the degree of ingress protection needed, and possibly the temperature characteristics. All Square D Type A devices meet IP65 and may be used in ambient temperatures from $-56^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$, with a maximum media temperature of $125^{\circ} \mathrm{C}$

THE PRESSURE MEDIA - This may be crucial as certain media used over a long term may damage parts of the mechanism with which they come into contact. Square D Pressure Switches are suitable for use on a wide variety of media. Contact Telemecanique for further information.

DIMENSIONS - Square D Type A devices are compact two point switching types.

MAXIMUM NORMAL SYSTEM PRESSURE - This will determine the range of the device selected. Square D switches are available for system pressures up to 9000 psi.

MAXIMUM SURGE PRESSURE EXPECTED - This will affect selection as a device must be capable of accepting the maximum surge expected. Square D Pressure switches are highly tolerant of system surges.

SWITCHING POINTS REQUIRED - On both rising and falling pressure.

DIFFERENTIAL REQUIRED - The difference between the rising and falling pressure switching points

CONNECTION - All Square D devices have standard G Pressure connections to BS2779 and 20mm Iso Metric conduit entries. (PG and NPT entries available to order)

MECHANICAL LIFE - Crucial in fast cycling applications. Square D Type A devices are built for long mechanical life and all parts subject to wear are serviceable.

ELECTRICAL CHARACTERISTICS - Rating and number of contacts - Square D Type A devices are available with single or double pole changeover contacts.

Accessories, Replacement Parts and Modifications

|  |  |  |  |
| :--- | :---: | :---: | :---: | :---: |
| For use with | Description | Class $\quad$ Order | Type... |

Replacement Parts Kits for Types AC W \& ADW Pressure Switches

| ACW Series B | Bellows kit for Types ACW1, 21, 8 and 28 | 9998 | PCM-25 |
| :---: | :---: | :---: | :---: |
| ACW Series B | Bellows kit for Types ACW2 and 22 | 9998 | PCM-26 |
| ACW Series B | Bellows kit for Types ACW3, 23, 4 and 24 | 9998 | PCM-27 |
| ACW Series B | Bellows kit for Types ACW5 and 25 | 9998 | PCM-28 |
| ACW Series B | Bellows kit for Types ACW9 and 29 | 9998 | PCM-29 |
| ACW Series A | Bellows kit for Types ACW6, 7, 10, 26, 27 and 20 | 9998 | PCM-50 |
| ACW and ADW all | Gasket kit | 9998 | E1538-S959-G1 |
| ACW and ADW all | Snap switch single pole double throw | 9007 | AO-1 |
| ACW and ADW all | Snap switch double pole double throw | 9007 | CO-3 |
| ADW | Piston and cylinder kit for Types ADW3 and 23 | 9998 | E1538-S968-G1 |
| ADW | Piston and cylinder kit for Types ADW4, 24, 7 and 27 | 9998 | E1538-S969-G1 |
| ADW | Piston and cylinder kit for Types ADW5 and 25 | 9998 | E1538-S970-G1 |
| ADW | Piston and cylinder kit for Types ADW6 and 26 | 9998 | E1538-S971-G1 |
| ADW | Diaphragm assembly kit | 9998 | E1538-S965-G1 |
| ACW and ADW | Replacement lamp unit 24V/125V/250V (specify voltage) | 9998 | PC 185 |

Accessories

| ACW and ADW | Range adjustment knob | 9049 | A-11 |
| :--- | :--- | :--- | :--- |
| ACW and ADW | Sealing cap (to prevent tampering with range adjustment) | 9049 | A-17 |
| ACW and ADW | Piltolight kit 24V | 9998 | PC276 |
| ACW and ADW | Pilot light kit $125 V$ | 9998 | PC278 |
| ACW and ADW | Pilot light kit $250 V$ | 9998 | PC279 |

## Factory Modifications

| ACW | Range adjustment locking nut <br> (prevents tampering with range adjustment) <br> Substitution of AO-2 snap-switch, with higher DC rating, replacing A0-1 <br> (see note below) | \#Form Z4 <br> ACW |
| :--- | :--- | ---: |
| ACW single pole <br> Changeover devices | Hirschmann plug and socket electrical connector | \#Form H3 |

\# Factory modification only specify form no. after
Class and Type.

- Note that differential range of devices fitted with this
modification will be as shown for double pole devices.


## Technical Data

## Type ACW and AEW

Steam - Switches should not be applied directly on steam exceeding 15 p.s.i. However, with the installation of a steam capillary tubing kit, between the pressure system and the pressure switch, steam pressure up to 250 psi may be applied, providing this does not exceed the maximum allowable pressure rating of the switch, or the maximum temperature at the bellows.

Adjustments - The range setting is made by tuming the stem on top of the device with a screwdriver. Removal of the front cover reveals the screwdriver differential adjustment in the upper right-hand comer of the device.
Surge and Pulsation Dampening - ACW switches are furmished with .060 pulsation plugs to prevent false operation of the switch on minor pressure surges. For surges of greater magnitude a surge reducer can be used.
Actuators - The materials in contact with the pressure medium on standard switches are as follows:
osphor Bronze

$$
\begin{aligned}
& \text { Pulse Plug - Brass } \\
& \text { J oints - Soft Solder }
\end{aligned}
$$

Life Expectancy - Normally, the life of the ACW switching mechanism, excluding the bellows, is about 10 million operations. Bellows life can vary from a few thousand to milions on

Service Temperature Limitations

| Ambient | Pressure Media |
| :--- | :--- |
| Minimum: $-56^{\circ} \mathrm{C}\left(-70^{\circ} \mathrm{F}\right)$ | Minimum: $-73^{\circ} \mathrm{C}\left(-100^{\circ} \mathrm{F}\right)$ |
| Maximum $+85^{\circ} \mathrm{C}\left(+185^{\circ} \mathrm{F}\right)$ | Maximum $+125^{\circ} \mathrm{C}\left(+257^{\circ} \mathrm{F}\right)$ |

Mounting - Types ACW and AEW are mounted from the front. The two mounting holes are exposed by removal of the cover plate.

## Type ADW

Use with High Flash Point Synthetic Hydraulic Fluids - When phosphate or phosphate ester base or other synthetic fluids which might damage the standard Buna N diaphragm are to be used, a Viton* diaphragm and piston seal is necessary. Select appropriate type GCWM pressure switch (Page 5 b2) which has these fitted as standard. *Viton is a registered trademark of Du Pont

Oil Leakage - Slight oil leakage past the piston is normal on the devices that have no piston seal. A G $1 / 8^{\prime \prime}$ BS2779 tapped drain hole in the cylinder wall on the low pressure side of the piston permits piping of the leakage oil back to the reservoir. This hole should never be plugged nor should oil retum lines be connected to a high volume discharge system because back pressure on the drain side can damage the diaphragm. Devices with piston seals have no leakage, and although an oil retum line is not needed the drain hole still should never be plugged.

Surge and Pulsation Dampening - These devices have as standard a .020 orifice pulsation plug which prevents false operation on minor pressure surges. For heavier duty surge snubbing a surge reducer can be used
Actuators - The materials in contact with the pressure medium on standard switches are as follows:
Piston - Steel
Pulse Plug - Brass
Diaphragm - Nitrile Rubber (Buna N)
$\left.\begin{array}{l}\text { Seal - Nitrile Rubber (Buna N) } \\ \text { Back up Ring - P.T.F.E. }\end{array}\right\}$ Piston Seal Types Only
Service Temperature Limitations

| Ambient | Pressure Media |
| :--- | :--- |
| Minimum: $-30^{\circ} \mathrm{C}\left(-22^{\circ} \mathrm{F}\right)$ <br> Maximum $+85^{\circ} \mathrm{C}\left(+185^{\circ} \mathrm{F}\right)$ | Minimum: $-30^{\circ} \mathrm{C}\left(-22^{\circ} \mathrm{F}\right)$ <br> Maximum $+125^{\circ} \mathrm{C}\left(+257^{\circ} \mathrm{F}\right)$ |
| Mounting - Type ADW devices are mounted from the front. The two mounting holes are exposed by removal of the cover plate. |  |

Class
9012 INDUSTRIAL PRESSURE SWITCHES... Type A
Technical Data

## Enclosure

Gasketed, die cast, drip tight and oil resistant housing to IP65 and, NEMA Type 13

## Electrical

The snap switches used in Type A devices are:-
Single Pole, Double throw - Class 9007 Type AO-1 Snap Switch

Contact Ratings

| Type | AC Ratings |  |  |  |  | DC Ratings |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 120 V | 240 V | 415 V | 600 V |  | 120 V | 240 V |
| Single pole, double throw. One NO circuit and one NC circuit. These circuits cannot be used on opposite polarities | Maximum making current Inductive 35\% Cos 0 | 40 | 20 | 10 | 8 | Maximum making and breaking current. Pilot duty resistive and inductive | 0.25 | 0.1 |
|  | Maximum breaking current Inductive $35 \% \operatorname{Cos} \theta$ | 15 | 10 | 6 | 5 |  |  |  |
|  | Maximum continous current | 15 | 15 | 15 | 15 | Maximum continuous current | 15 | 15 |
| $a f_{1}^{18} 7_{22}^{1}$ | Maximum making, breaking and continuous current resistive $75 \% \operatorname{Cos} \theta$ | 15 | 15 | 15 | 15 |  |  |  |
| Double pole, double throw. Each pole electrically seperate from the other and may be used on opposite polarities. The contacts on each pole are single pole double throw and cannot be used on opposite polarities | Maximum making current Inductive $35 \% \operatorname{Cos} \theta$ | 30 | 15 | 7.5 | 6 | Maximum making and breaking current. Pilot duty resistive and inductive A | $\begin{gathered} 115 \mathrm{~V} \\ 0.2 \end{gathered}$ | $\begin{gathered} 230 \mathrm{~V} \\ 0.1 \end{gathered}$ |
|  | Maximum breaking current Inductive $35 \% \operatorname{Cos} \theta$ | 3 | 1.5 | 0.75 | 0.6 |  |  |  |
|  | Maximum continous current | 10 | 10 | 10 | 10 | Maximum continuous current | 10 | 10 |
|  | Maximum making, breaking and continuous current resistive $75 \% \operatorname{Cos} \theta$ | 10 | 10 | 10 | 10 |  |  |  |

## Adjustment

## Type AC W

RANGE - Adjustment of the operating point is made externally using the screw driver adjustment located at the top of the switch. DIFFERENTIAL - The differential adjusting screw is accessible by removal of the cover assembly. Tum the screw in a clockwise direction to increase the differential. This will affect only the operating point on rising pressure.

## Type ADW

RANGE - This adjustment determines the operating point on
rising pressure and is made externally with a screwdriver. First,
the range locking nut must be loosened. Atter the adjustment is
DIFFERENTIAL - The differential adjusting screw is accessible by removal of the cover. Turn the screw in a clockwise direction to increase the differential. This will affect the resetting point on falling pressure only.

Type AEW


## Dimensions <br> Type ACW and ADW



Types ACW-1, 5, 8, 9, 21, 25, 28 \& 29
With Range Adjustment Sealing Cap and Range Adjusting Knob


Types ACW-1, 5, 8, 9, 21 25, 28 \& 29
With Range Adjustment Sealing Cap (Specify Class 9049 ,
Type A17) and Range Adjusting Knob (Specify Class 9049,
Type A11)
Net Weight -1.55 kg
Types ADW-3, 4, 5, 6, 7, 23, 24, 25, 26 \& 27


Types ACW- $3,4,23 \& 24$
Net Weight -1.75 kg
Types ACW-2, 6, 7, 10, 22, 26, 27 \& 20


Types ADW-3, 4, 5, 6, 7, 23, 24, 25, 26 \& 27
Piston Types. Net Weight -2.0 kg
All Dimensions in mm
*NOTE: Conduit boss now fitted to types ACW-3, ACW-4, ACW23 and ACW24 only. All other types have casings tapped 20 mm ISO
\# ACW-1, 5, 8, 9, 21, 25, 28 and 29 mounting hole diameter will be reduced to 6.8 mm .

## Dimensions

Type AEW



INDUSTRIAL PRESSURE SWITCHES Type G

Piston Actuated Pressure Switches
with Adjustable Differential. ......................................... 3b2
Diaphragm Actuated Pressure Switches
Non-adjustable Differential ........................................ 3b3
Piston Actuated Pressure Switches

Accessories.................................................... 365
Replacement Parts............................................. . 3 . . . . . . .
Modification Parts................................................. . . 365
Technical Data ................................................... 3b6-3b7

## Industrial Pressure Switches

Ingress Protection IP66 $\quad$ (IEC 144)

Type G AWM/G BWM Diaphragm Actuated Adjustable Differential Switches
Single Pole - Double Throw Contacts (1NO +1NC)

|  | Range of Adjustment on Decreasing Pressure |  | Adjustable Differential Adds to set point on decreasing pressure |  | Maximum allowable pressure - |  | Order <br> Class 9012 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| \% | Bars | PSI |  | PSI | Bars | PSI | Type ... |
| $\div$ | $0.014-0.689$ | 0.2-10 | $0.021-0.137$ | ${ }^{0.3}$ | 7 | 100 | GAWM-1\# |
|  | $0.07-2.76$ | 1. 40 | 0.137-0.551 | 2. 8 | 7 | 100 | GAWM-2 |
|  | 0.10 - 5 | 1.5-75 | 0.2-1.0 | 3-15 | 16.5 | 240 | GAWM-4 |
| $\because 8$ - 71 | 0.20-10 | 3-150 | 0.4 | 6-35 | 33 | 475 | GAWM-5 |
|  | $0.35-17$ 1 1 | 5 5-250 $13-425$ | $\begin{array}{lll}\text { 0.6 } & -3.3 \\ 1.1 & -6\end{array}$ | 9 9- 169 | $\begin{aligned} & 52 \\ & 59 \end{aligned}$ | $\begin{aligned} & 750 \\ & 850 \\ & 850 \end{aligned}$ | GAWM-6 GBWM-1 |
|  | $1.4-47$ | 20-675 | 1.6 1.6 | 24-130 | 138 | 2000 | GBWM-2 |
|  | Double Pole - Double Throw Contacts ( $2 \mathrm{NO}+2 \mathrm{NC}$ ) |  |  |  |  |  |  |
| - | 0.014-0.689 | 0.2-10 | 0.04-0.14 |  | 7 | 100 | GAWM-21 |
|  | $0.07-2.76$ $0.10-5$ | 1. <br> 1.5- 75 | $0.2-0.55$ $0.27-1.1$ | 3- -8 $4-16$ | 16.5 | 240 | GAWM-22 GAWM-24 |
|  | 0.20-10 | 3-150 | 0.55-2.6 | 8-37 | 33 | 475 | GAWM-25 |
| GAWM-1 | 0.35-17 | 5-250 | $0.8-1.75$ | 12-49 | 52 | 750 | GAWM-26 |
|  | $1-29$ | $13-425$ | 1.5-6.6 | 22-95 | 59 | 850 | GBWM-21 |
|  | 1.4 -47 | 20-675 | 2.3-10 | 33-140 | 138 | 2000 | GBWM-22 |

Type GCWM Piston Actuated Adjustable Differential $S$ witches


Single Pole - Double Throw Contacts (1NO +1NC)

| Range of Adjustment on Decreasing Pressure |  | Adjustable Differentia Adds to set point on decreasing pressure* |  | Maximum allowable pressure • |  | Order Class 9012 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Bars | PSI | Bars | PSI | Bars | PSI | Type ... |
| 1.4-69 | 20-1000 | 3-14 | 42-200 | 690 | 10,000 | GCWM-1 |
| 6.2-200 | 90-2900 | 8.6-38 | 125-550 | 1030 | 15,000 | GCWM-2 |
| 12-386 | 170-5600 | 21.3-83 | 310-1200 | 1379 | 20,000 | GCWM-3 |
| 18.6-620 | 270-9000 | 29.3-131 | 425-1900 | 1725 | 25,000 | GCWM-4 |

Double Pole - Double Throw Contacts (2NO +2NC)

| $1.4-69$ | $20-1000$ | $4-15$ | $56-215$ | 690 | 10,000 | GCWM-21 |
| ---: | ---: | :---: | ---: | ---: | :--- | :--- |
| $6.2-200$ | $90-2900$ | $11.4-40.7$ | $165-590$ | 1030 | 15,000 | GCWM-22 |
| $12-386$ | $17-5600$ | $28.6-90$ | $415-1300$ | 139 | 20,00 | GCWM-23 |
| $18.6-620$ | $270-9000$ | $39-141$ | $565-2040$ | 1725 | 25,000 | GCWM-24 |

Spares Kits ..
Accessories and
Modification Data
Technical Data.
Technical Data
\# Tested to BS 61341981
When fitted with suitable cable gland or adequately sealed conduit
entry.
be less at lower pressures
for all form H3 devices differe

- Pressure Rating Warning If the double the figure shown above.
exposed to systerning If the pressure switch actuators are
allowable pressure listed, leakage from the actuator and/or a change in operating values may result


## Industrial Pressure Switches

Ingress Protection IP66 $\quad$ (IEC 144)

Type G DWM/G EWM Diaphragm Actuated Non-Adjustable Differential Switches


Type GFWM Piston Actuated Non-Adjustable Differential Switches


Spares Kits
Accessories and
Modification Data ........ Page 365
 Dimensions............... Page 3b8

- Pressure rating warming.

If the pressure switch actuators are exposed to system or surge
pressures greater than the maximum allowable pressure listed,
leakage from the actuator and/or a change in operating values may
$\stackrel{r}{\text { result. }}$
When fitted with suitable cable gland or adequately sealed conduit entry.

Vacuum Switches
Ingress Protection IP66 $\quad$ (IEC 144)
Type GAW Diaphragm Actuated Vacuum Switches

Accessories, Replacement Parts and Modification Data

|  |  | Order <br> Class 9998 <br> For use with |
| :--- | :--- | :--- |

## Replacement Parts Kit

| GAWM 1.21 GDWM 1.21 | Diaphragm Assembly | PC265 |
| :---: | :---: | :---: |
| GAWM 2.22 GDWM 2.22 | Diaphragm Assembly | PC266 |
| GAWM 4.24 GDWM 4.24 | Diaphragm Assembly | PC267 |
| GAWM 5.25 GDWM 5.25 | Actuator Assembly | PCM268 |
| GAWM 6.26 GDWM 6.26 | Actuator Assembly | PCM269 |
| GBWM 1.21 GEWM 1.21 | Actuator Assembly | PCM177 |
| GBWM 2.22 GEWM 2.22 | Actuator Assembly | PCM178 |
| GCWM 1.21 GFWM 1.21 | Piston Assembly | PCM270 |
| GCWM 2.22 GFWM 2.22 | Piston Assembly | PCM271 |
| GCWM 3.23 GFWM 3.23 | Piston Assembly | PCM272 |
| GCWM 4.24 GFWM 4.24 | Piston Assembly | PCM273 |
| All single pole type switches | Snap Switch Kit | PC 339 |
| All double pole type switches | Snap Switch Kit | PC 340 |
| All types | Gasket Kit | PC 184 |
| All types 1-6 and 21-26 | Lamp unit - 24 V 125 V 250 V (specify voltage) NOTE - Replacement lamp unit only. | PC 185 |

## Accessories

| All types 1-6 and 21-26 | Pilot Light Kit- 24V | PC 276 |
| :--- | :--- | :--- |
|  | Pilot Light Kit- 125V |  |
|  | Pilot Light- 250 V |  |

Modifications \#

| GAWM GDWM GAW | Omit. 060 pulsation plug | Form *P2 |
| :---: | :---: | :---: |
| GAWM GDWM GBWM GEWM | Ethylene propylene diaphragm and seal. Type 316 stainless steel connector and pulsation plate. | Form *Q3 |
| GAWM GDWM GBWM GEWM | VITON• diaphragm and seal. Type 316 stainless steel connector and pulsation plate (Minimum differential increases by $100 \%$ ) | Form *Q4 |
| GCWM GFWM | Ethylene propylene diaphragm and seal. Type 440 stainless steel piston in Type 303 or 431 stainless steel housing. Steel retainer - PTFE. Pulsation plug - brass. | Form *Q5 |
| All Types | Range Scale Window | Form V1 |
| All Types | S.P.D.T snap switch fitted, rated 1.1 amps at 125 V DC. (Note:- stated differential figures are doubled.) | Form H3 |

\# Add Form No. to Switch Type No
E.g. Class 9012 Type GCWM-6 Form
E.g. Class 9012 Type GCWM-6 Fo

* If one of these form designations appears on the pressure switch nameplate, the 9998 PC number for the replacement parts kit must be completed with that same FORM designation.
Example: $\mathbf{9 0 1 2}$ GAWM-2 takes diaphragm No. 9998 PC -266 9012 GAWM-2 Form Q3 takes diaphragm No. 9998 PC-266 Form Q3.

Ordering Instructions
State... Class and Type
Eg: Class 9998 Type PCM 270

## Technical Data

## Type G Pressure Switches

Include diaphragm and piston actuated versions, available with adjustable or non-adjustable differentials

## Piston Actuated Devices

Whilst the piston operated switches are compatible with air or water, it should be noted that a small amount of lubrication is necessary in the operating media to ensure long service life from the switch. Dry operating media can reduce the service life of the device, through lack of piston seal lubrication. The extent of reduction depends greatly on frequency of operation.

## Use on Steam Systems

Do not use directly on steam system in excess of 1 bar ( 14.5 psig ). Indirect use may be accomplished by attaching a minimum of ten feet of capillary tubing between the steam source and the actuator. This permits the use of steam up to 17 Bars ( 245 psig ) subject to the maximum allowable pressure rating and the maximum temperature rating of the switch.

## Use with Incompatible Pressure Media

For applications where the pressure medium is not compatible with, or corrosive to the standard actuator, diaphragms and seals in alternative materials are available in stainless steel housings

## Enclosure

The Type G switch is housed in a die cast enclosure and fitted with nitrile rubber gaskets to comply with the requirements of BS 5420/IEC 144 degree of protection IP 66.

The switch also meets U.L. rain-tight requirements, NEMA 4 water-tight and dust-tight indoor and outdoor specifications, NEMA 13 oil-tight and dust-tight indoor specifications and C.S.A. enclosure 4 requirements.
For hazardous locations, devices in cast iron enclosures, which meet NEMA 7 and 9 specification, are available. Please contact local Field Office for details,

## Actuators - Construction and Materials

The Type G switch utilises diaphragm and piston actuators which have maximum allowable ratings in excess of $200 \%$ of the adjustable range
The materials in contact with the pressure medium on standard switches are as follows:

1. Diaphragm Actuated Devices

Types GAWM and GDWM
Housing: Steel, copper brazed, zinc plated and passivated.
Diaphragm: nitrie rubber
Pulsation Plug: brass
Types GBWM and GEWM
Connector and Pulsation Plate: steel, zinc plated and passivated.
Diaphragm and Seal: nitrile rubber

## 2. Piston Actuated Devices

Types GCWM and GFWM
Housing:
Stainless Steel, Type 303 - on Low Pressure Types 1, 2, 21, \& 22
Stainless Steel Type 431 - on High Pressure Types $3,4,23 \& 24$
piston: Stainless Steel Type 440
Seal Retainer: P.T.F.E.
Pulsation Plug: Stainless Steel.

## Adjustments

Removal of the cover permits access to the setting adjustment and, on adjustable differential types, to the differential adjustment. Changes to both may be made with a screwdriver.

## Surge and Pulsation Dampening

All Type $G$ switches are furnished with pulsation plugs to dampen pressure surges. If further surge dampening is required, a surge reducer is recommended. Although the diaphragm will withstand wide pressure changes on each operating cycle, the pressure applied to the diaphragm during the normal operating cycle should never exceed the maximum value listed in the "Range" column in the catalogue listing. Life will be considerably reduced if regularly cycled above this pressure.
Surges which exceed the maximum range value may occasionally occur, especially on the start-up of the machine. The switch will withstand these occasional surge if they are within the maximum allowable pressure rating of the switch. However, frequently applying this higher pressure will greatly reduce the life of the switch.

## Service Temperature Limitations

| Ambient: Min | $-25^{\circ} \mathrm{C}\left(-13^{\circ} \mathrm{F}\right)$ | Max. $+85^{\circ} \mathrm{C}\left(+185^{\circ} \mathrm{F}\right)$ |
| :--- | :--- | :--- |
| Pressure Media: Min. | $-25^{\circ} \mathrm{C}\left(-13{ }^{\circ} \mathrm{F}\right)$ | Max. $+120^{\circ} \mathrm{C}\left(+250^{\circ} \mathrm{F}\right)$ |

*Registered Trade Mark of Du Pont.

Technical Data


## Dimensions

## Class 9012 GAWM-1, 21 <br> Class 9012 GDWM-1, 21 <br> Weight 1.47 kg .



Class 9012 Type GBWM-1, 2, 21, 22
Class 9012 Type GEWM-1, 2, 21, 22


Class 9012 Type GC WM, GFWM


Dimensions in mm
Not Weigh 0.82 kg
All Dimensions in mm


Class 9012 Type GAWM-5, 6, 25, 26
Class 9012 Type GDWM-5, 6, 25, 26


C lass 9012 Type GAWM-2, 4, 22, 24
Class 9012 Type GDWM-2, 4, 22, 24



Water Pump Pressure Switches


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