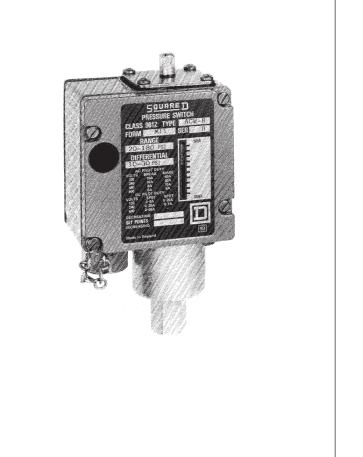
SQUARE D INDUSTRIAL CONTROL PRODUCTS



3a

CLASS

9012

INDUSTRIAL PRESSURE SWITCHES Type A

- Heavy duty switch for virtually any industrial application involving air, water, steam or oil Bellows Actuated Pressure Switches Type ACW 3a2 Piston Actuated Pressure Switches Type ADW...... 3a3 Differential Pressure Switches Type AEW 3a4 • Bellows, piston and diaphragm actuated types Pressure Switch selection guide...... 3a5 Settings externally adjustable by screwdriver or accessory plastic knob Gasketed die cast enclosure – oil, coolant and moisture tight to IP65 Mechanism incorporates hardened parts and short travel characteristics for long mechanical life under severe conditions Double break snap switch with silver contacts, single or double pole • Fully user serviceable



Class INDUSTRIAL PRESSURE SWITCHES Type ACW 9012

Bellows Actuated Pressure Switches For use on Air, Oil, Water, other liquids and Gases. Ingress Protection IP65 [] (IEC 144) Type ACW Bellows actuated pressure switches

Single pole – double throw contacts (1NO+1NC)



Single pole – double throw contacts (INO+INC)										
Range setting		Adjustable Differential								
Switch can be adjusted to operate on Falling pressure within this range		Add to range s to obtain opera point on Rising pressure	ating	Maximum allowable pressure		Order Class 9012				
Bars	PSI	Bars	PSI	Bars	PSI	Туре				
0.1- 0.7	1–10	0.04- 0.3	1/2-5	2	30	ACW-3				
0.1- 1.3	1–20	0.07- 0.4	1–6	2	30	ACW-4				
0.1- 5.1	1–75	0.3 – 1	4–15	7	100	#ACW-5				
0.1- 7.5	1–110	0.5 – 2	7–30	17	255	•ACW-1				
1.4- 12	20-180	0.7 – 2	10-30	17	255	•ACW-8				
0.7- 18	10-265	1.1 - 1.7	15-25	20	300	ACW-9				
0.7- 20	10-300	1.7 - 8.6	25-125	41	600	ACW-2				
5.2- 34	75-500	3.5 - 8	50-120	137	2000	ACW-6				
10.4- 69	150-1000	5.9 -10	85-145	137	2000	ACW-7				
24.1-131	350-1900	11 –20	150-300	172	2500	ACW-10				

Replacement Snap Switch assembly - Class 9007 Type AO-1

Double pole - double throw contacts (2NO+2NC)



Range setting Range setting Adjustable Differential Switch can be adjusted to operate on Falling Add to range setting to obtain operating Order Class 9012 Maximum allowable pressure within this point on Rising pressure range pressure Bars PSI Bars PSI Bars PSI Туре 0.1- 0.7 1–10 0.06- 0.4 3/4-7 2 30 ACW-23 0.1- 1.3 0.1- 5.1 0.1- 7.5 1–20 1–75 0.14 - 0.70.5 - 1.30.9 - 2.72–10 6–20 30 100 ACW-24 ACW-25 2 7 17 17 20 1–110 13-40 255 ACW-21 1.4– 12 0.7– 17 20–180 10–250 1.1 - 2.7 1.6 - 2.4 2.5 -10.3 15–40 23–35 255 300 ACW-28 ACW-29 0.7- 20 5.2- 34 10.4- 69 41 137 137 10-300 35-150 600 ACW-22 5.9 –11 9.3 –13 85–160 135–200 75–500 150–1000 ACW-26 ACW-27 2000 2000 24.1-131 350-1900 16.6 -24 240-350 172 2500 ACW-20

Replacement Snap Switch assembly - Class 9007 Type CO-3

Connection data Pressure connection: G¹/₄" to BS2779 Conduit (Electrical) entry: Form M11 (standard), 20mm Iso metric Form M12, PG13.5 DIN 40430 Note: NPT Threads available to special order

On Form H3 devices, the minimum adjustable differential is 1% times that quoted, except on types ACW 6, 7 & 10 where minimum differential is twice the quoted figure

Spare Parts Page 3a6 Accessories..... Page 3a6 Technical Data Pages 3a7 and 3a8 Dimensions Page 3a9

□ When fitted with suitable cable gland or adequately sealed

conduit entry # Tested to BS 6134 1981

• Registered with the Loss Prevention Council as suitable for use

in sprinkler systems.

Ordering Instructions State... Class, Type and Form No. (where applicable, see page 3a6) Eg: Class 9012 Type ACW-3 Form P2



SQUARE D

Class 9012

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	Range setting			stable rential										
	Limits of Pressure between which switch can be adjusted to operate on Rising pressure		Subtract from range setting to obtain operating point on Falling pressure Bars PSI				Maximum allowable pressure				Order Class 9012			
	Bars 9.3- 68.9	PSI 135–1000		4- 9.3	P	35-135		Bars 689		PSI 10,000)	Туре	ADW-3	
	27.6–206.7 37.9–344.5	400-3000 550–5000	6.	9–27.6 6–27.6		100–400 150–400		689 689		10,000 10,000)	/	ADW-3 ADW-4 ADW-7	
Γ	With piston	seal *									i			
	Bars	PSI						Bars		PSI		Туре		
	9.3– 68.9 27.6–206.7	135–1000 400–3000		eases with Table be		ge		689 689		10,000 10,000			ADW-5 ADW-6	
	Double pole	e – double tł	nrow c	contact	ts (2	2NO+2	2NC	2)						
	Range setting			stable rential										
	Limits of Pressur which switch car adjusted to oper	n be	setti	ract from ng to obta ating poir	ain	e		Maximum allowable pressure				Order Class 9	012	
	Rising pressure Bars	PSI	Fallir Bars	ng pressu		SI		Bars		PSI		Туре		
	9.3- 68.9 27.6-206.7 37.9-344.5	135–1000 400-3000 550–5000	8	.1–13.8 .6–34.5 .8–41.3		45–200 125–500 200–600		689 689 689		10,000 10,000 10,000)	A	DW-23 DW-24 DW-27	
	With piston		13	.0-41.3		200-000		007		10,000	,	F	000-27	
	Bars	PSI	1					Bars		PSI	ĺ	Type		
	9.3– 68.9 27.6–206.7	135–1000 400–3000		eases with Table be		ge		689 689		10,000 10,000			DW-25	
	Approximate d	lifferentials for t	ypes A	DW-5, 6,	, 25,	26								
	Bars						PS	61						
	Туре		ADW-! Min		ADW Min	'-25 Max	Тур	e	-		ADW Min	-5 Max	ADW-2 Min	25 Max
	Overall Range Lower End Middle Upper End	9.3–68.9 9.3–29.3 29.3–49.3 49.3–68.9	4.8 6.5 8.6	6.9 9.3 10.3	6.2 8.3 10.3	11.0	Lo\ Mic	erall Range ver End Idle per End	2	135–1000 135– 425 425– 715 715–1000	70 95 125	100 135 150	90 120 150	115 160 180
	Туре		ADW-0 Min		ADW Min	-26 Max	Тур	•	1		ADW Min	-6 Max	ADW-2 Min	26 Max
	Overall Range Lower End Middle Upper End	27.6–206.7 27.6– 87.2 87.2–146.8 146.8–206.7	14.5 21.4 27.6	20.7 28.2 34.5	17.2 25.5 34.5	24.1 33.8	Lo\ Mic	erall Range ver End Idle per End	1	400–3000 400–1265 265–2130 2130–3000	210 310 400	300 410 500	250 370 500	350 490 560
Electrical) entr	5%" to BS2779 ry: Form M11 (standard Form M12 PG13.5 D ailable to special order.		с	t	S (v	vhere app	ss T licat	uctions ype and Form le, see page 3 Type ADW-5						
ries I Data	Page 3a6 Page 3a6 Pages 3a7 and 3 Page 3a9	3a8			#	Tested to	BS	akage – refer 1 6134 1981 ith suitable Ca					4	

High Pressure Hydraulic Switches For use on Oil or Hydraulic Fluids only. Ingress Protection IP65

(IEC 144)



Standard controls should not be used with phosphate base synthetic hydraulic fluids. Refer to Technical Data.

SQUARE D

INDUSTRIAL PRESSURE SWITCHES... Type A



Differential Pressure Switches	
Ingress Protection IP65 (IEC 144)	

Type AEW Bellows actuated differential pressure switches Single pole – double throw contacts (1NO+1NC)

Single por					·)								
Working Pressure Range ('Y' must always be greater than 'X')		Maximum Allowable Pressure		* Sensitivity Between Op Closing of C		Adjustable P Differential ●	Order Class 9012						
Bars	PSI	Bars	PSI	Bars	PSI	Bars	PSI	Туре					
For use or	For use on Air, Water or Oil (Bellows Actuated)												
0–6.89 0–13.78	0–100 0–200	6.89 17.57	100 255	0.28–0.96 0.55–1.38	4–14 8–20	0.03–1.38 0.2–2.76	0.5–20 3–40	AEW-5 •AEW-1					
760 mm Hg Vac				25–406 mm Hg or		0–406 mm Hg or		AFW-3					

Replacement snap switch assembly - Class 9007 Type AO-1

2.07

Differential pressure switches are used to control, or respond to a change in, the difference between two pressures. On these devices the top bellows, identified as the "X" or lower pressure side, works in opposition to the bottom bellows, identified as the "Y" or higher pressure side. These devices can control lower pressure X to maintain a constant difference from variable pressure Y or can control higher pressure Y to maintain a constant difference from variable pressure X or can initiate an alarm circuit to indicate that a predetermined pressure difference has widened beyond or narrowed below the desired value or can be made to operate when a predetermined pressure difference has been reached as a result of either a widening or a narrowing difference between pressures.

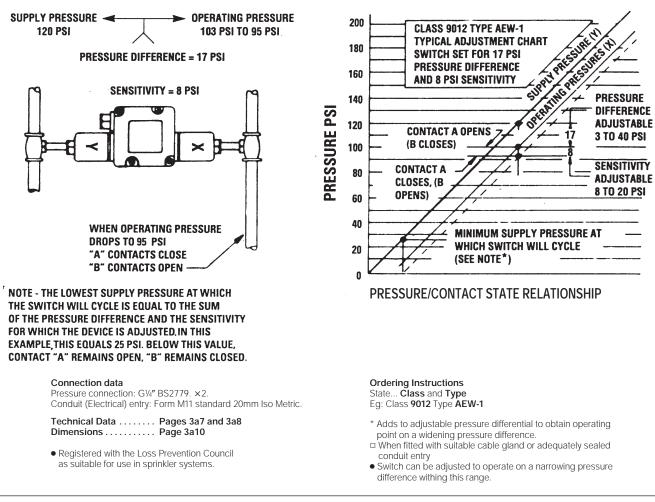
0.03-0.55

0.02-0.55

0.25- 8

Application Example for Differential Pressure Switch using AEW-1

30



3a4 ______ SQUARE D _____

Class 9012

3a5

Pressure Switch Selection Criteria

PRESSURE SWITCH SELECTION GUIDE The selection of a Pressure Switch for a particular application is straightforward with Square D products. Selection criteria are typically as follows: ENVIRONMENT - This will affect the degree of ingress protection needed, and possibly the temperature characteristics. All Square D Type A devices meet IP65 and may be used in ambient temperatures from -56° C to $+85^{\circ}$ C, with a maximum media temperature of 125° C. THE PRESSURE MEDIA – This may be crucial as certain media used over a long term may damage parts of the mechanism with which they come into contact. Square D Pressure Switches are suitable for use on a wide variety of media. Contact Telemecanique for further information. DIMENSIONS – Square D Type A devices are compact two point switching types. MAXIMUM NORMAL SYSTEM PRESSURE - This will determine the range of the device selected. Square D switches are available for system pressures up to 9000 psi. MAXIMUM SURGE PRESSURE EXPECTED – This will affect selection as a device must be capable of accepting the maximum surge expected. Square D Pressure switches are highly tolerant of system surges. SWITCHING POINTS REQUIRED – On both rising and falling pressure. DIFFERENTIAL REQUIRED – The difference between the rising and falling pressure switching points CONNECTION – All Square D devices have standard G Pressure connections to BS2779 and 20mm Iso Metric conduit entries. (PG and NPT entries available to order). MECHANICAL LIFE - Crucial in fast cycling applications. Square D Type A devices are built for long mechanical life and all parts subject to wear are serviceable. ELECTRICAL CHARACTERISTICS - Rating and number of contacts - Square D Type A devices are available with single or double pole changeover contacts.

SQUARE D

3a

Class 9998, 9049

INDUSTRIAL PRESSURE SWITCHES... Type A

Accessories, Replacement Parts and Modifications

For use with	Description	Class	Order Type		
Replacement Par	ts Kits for Types ACW & ADW Pressure Switch	nes			
ACW Series B ACW Series B ACW Series B ACW Series B ACW Series A ACW and ADW all ACW and ADW all ACW and ADW all ADW ADW ADW ADW ADW ADW ADW ADW ACW and ADW	Bellows kit for Types ACW1, 21, 8 and 28 Bellows kit for Types ACW2 and 22 Bellows kit for Types ACW5 and 25 Bellows kit for Types ACW5 and 29 Bellows kit for Types ACW6, 7, 10, 26, 27 and 20 Gasket kit Snap switch single pole double throw Snap switch double pole double throw Piston and cylinder kit for Types ADW3 and 23 Piston and cylinder kit for Types ADW3 and 25 Piston and cylinder kit for Types ADW5 and 25 Piston and cylinder kit for Types ADW5 and 25 Piston and cylinder kit for Types ADW6 and 26 Diaphragm assembly kit Replacement lamp unit 24V/125V/250V (specify voltage)	9998 9998 9998 9998 9998 9998 9998 999	PCM-25 PCM-26 PCM-27 PCM-28 PCM-29 PCM-50 E1538-S959-G1 AO-1 CO-3 E1538-S968-G1 E1538-S968-G1 E1538-S970-G1 E1538-S971-G1 E1538-S971-G1 E1538-S965-G1 PC 185		
Accessories					
ACW and ADW ACW and ADW ACW and ADW ACW and ADW ACW and ADW	Range adjustment knob Sealing cap (to prevent tampering with range adjustment) Pilot light kit 24V Pilot light kit 125V Pilot light kit 250V	9049 9049 9998 9998 9998	A-11 A-17 PC276 PC278 PC279		
Factory Modificat	tions				
ACW ACW ACW single pole changeover devices	Range adjustment locking nut (prevents tampering with range adjustment) Substitution of A0-2 snap-switch, with higher DC rating, replaci (see note below) Hirschmann plug and socket electrical connector	ng A0-1 •	#Form Z4 ● #Form H3 #Form H18		
וומוקפטעפו עפעונפצ			71 UIII		
Class and Ty • Note that diff	/pe. State	ing Instructions . Class and Type ass 9049 Type A-17			

SQUARE D

3a6

Type ACW and AEW

Steam – Switches should not be applied directly on steam exceeding 15 p.s.i. However, with the installation of a steam capillary tubing kit, between the pressure system and the pressure switch, steam pressure up to 250 psi may be applied, providing this does not exceed the maximum allowable pressure rating of the switch, or the maximum temperature at the bellows.

Adjustments – The range setting is made by turning the stem on top of the device with a screwdriver. Removal of the front cover reveals the screwdriver differential adjustment in the upper right-hand corner of the device.

Surge and Pulsation Dampening – ACW switches are furnished with .060 pulsation plugs to prevent false operation of the switch on minor pressure surges. For surges of greater magnitude a surge reducer can be used.

Actuators – The materials in contact with the pressure medium on standard switches are as follows: Housing and Connector – Cadmium or Zinc Plated Steel Bellows – Phosphor Bronze Pulse Plug – Brass Joints – Soft Solder

Life Expectancy – Normally, the life of the ACW switching mechanism, excluding the bellows, is about 10 million operations. Bellows life can vary from a few thousand to millions of operations depending on operating pressure, bellows stroke, frequency of operation, presence of corrosive elements and pressure surges. Complete data on this subject is available from the factory. High speed cycling, or rapid pressure drop to zero on each cycle can drastically reduce the life of a bellows actuated switch.

Service Temperature Limitations

Ambient	Pressure Media
- Minimum: -56°C (-70°F) Maximum +85°C (+185°F)	Minimum: –73°C (–100°F) Maximum +125°C (+257°F)

Mounting - Types ACW and AEW are mounted from the front. The two mounting holes are exposed by removal of the cover plate.

Type ADW

Use with High Flash Point Synthetic Hydraulic Fluids – When phosphate or phosphate ester base or other synthetic fluids which might damage the standard Buna N diaphragm are to be used, a Viton* diaphragm and piston seal is necessary. Select appropriate type GCWM pressure switch (Page 5b2) which has these fitted as standard. *Viton is a registered trademark of Du Pont.

Oil Leakage – Slight oil leakage past the piston is normal on the devices that have no piston seal. A G¹/₆" BS2779 tapped drain hole in the cylinder wall on the low pressure side of the piston permits piping of the leakage oil back to the reservoir. This hole should never be plugged nor should oil return lines be connected to a high volume discharge system because back pressure on the drain side can damage the diaphragm. Devices with piston seals have no leakage, and although an oil return line is not needed, the drain hole still should never be plugged.

Surge and Pulsation Dampening – These devices have as standard a .020 orifice pulsation plug which prevents false operation on minor pressure surges. For heavier duty surge snubbing a surge reducer can be used.

SQUARE D

Actuators – The materials in contact with the pressure medium on standard switches are as follows:

Piston Housing – Cast Iron Piston – Steel Pulse Plug – Brass Diaphragm – Nitrile Rubber (Buna N) Seal – Nitrile Rubber (Buna N) Back up Ring – P.T.F.E. Piston Seal Types Only

Service Temperature Limitations

Ambient	Pressure Media
- Minimum: –30°C (–22°F) Maximum +85°C (+185°F)	Minimum: –30°C (–22°F) Maximum +125°C (+257°F)

Mounting – Type ADW devices are mounted from the front. The two mounting holes are exposed by removal of the cover plate.

3a

Class



Technical Data

Enclosure

Class

9012

Gasketed, die cast, drip tight and oil resistant housing to IP65 and, NEMA Type 13

Electrical

The snap switches used in Type A devices are:– Single Pole, Double throw – Class 9007 Type AO-1 Snap Switch Double Pole, Double throw – Class 9007 Type CO-3 Snap Switch

Contact Ratings

Туре		A	C Ratings				DC Ratings				
			120V	240V	415V	600V		120V	240V		
Single pole, double throw. One NO circuit and one NC circuit.	Maximum making current Inductive 35% Cos 0	А	40	20	10	8	Maximum making and breaking current. Pilot duty	0.05			
These circuits cannot be used on opposite polarities	Maximum breaking current Inductive 35% Cos 0	A	15	10	6	5	resistive and inductive A	0.25	0.1		
	Maximum continous current	A	15	15	15	15	Maximum continuous current A	15	15		
$ \begin{array}{c} 13 & 21 \\ 1 & 1 \\ 14 & 22 \end{array} $	Maximum making, breaking and continuous current resistive 75% Cos 0	A	15	15	15	15					
Double pole, double throw. Each pole electrically seperate	Maximum making current Inductive 35% Cos θ	A	30	15	7.5	6	Maximum making and breaking current. Pilot duty	115V	230V		
from the other and may be used on opposite polarities. The contacts on each pole are	Maximum breaking current Inductive 35% Cos θ	А	3	1.5	0.75	0.6	resistive and inductive A	0.2	0.1		
single pole double throw and cannot be used on opposite	Maximum continous current	A	10	10	10	10	Maximum continuous current A	10	10		
polarities	Maximum making, breaking and continuous current resistive 75% Cos θ	A	10	10	10	10					

Adjustment

Type ACW

RANGE – Adjustment of the operating point is made externally using the screw driver adjustment located at the top of the switch. The range scale refers to the operating point on falling pressure.

DIFFERENTIAL – The differential adjusting screw is accessible by removal of the cover assembly. Turn the screw in a clockwise direction to increase the differential. This will affect only the operating point on rising pressure.

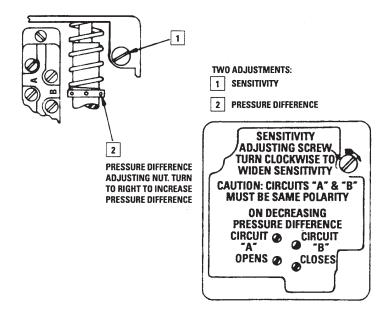
Type ADW

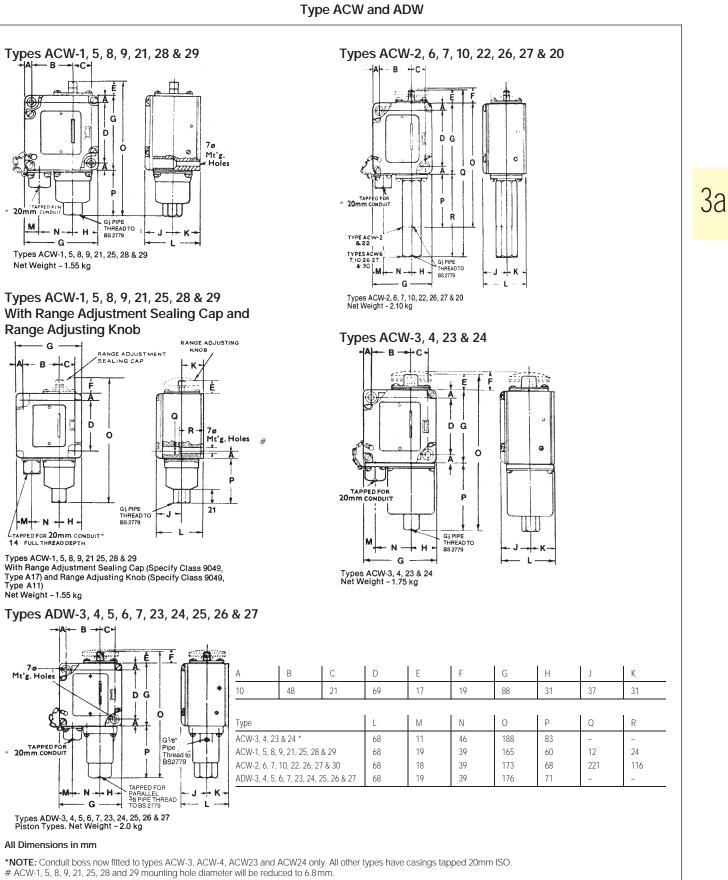
RANGE – This adjustment determines the operating point on rising pressure and is made externally with a screwdriver. First, the range locking nut must be loosened. After the adjustment is made, the range locking nut should be tightened.

DIFFERENTIAL – The differential adjusting screw is accessible by removal of the cover. Turn the screw in a clockwise direction to increase the differential. This will affect the resetting point on falling pressure only.



SQUARE D





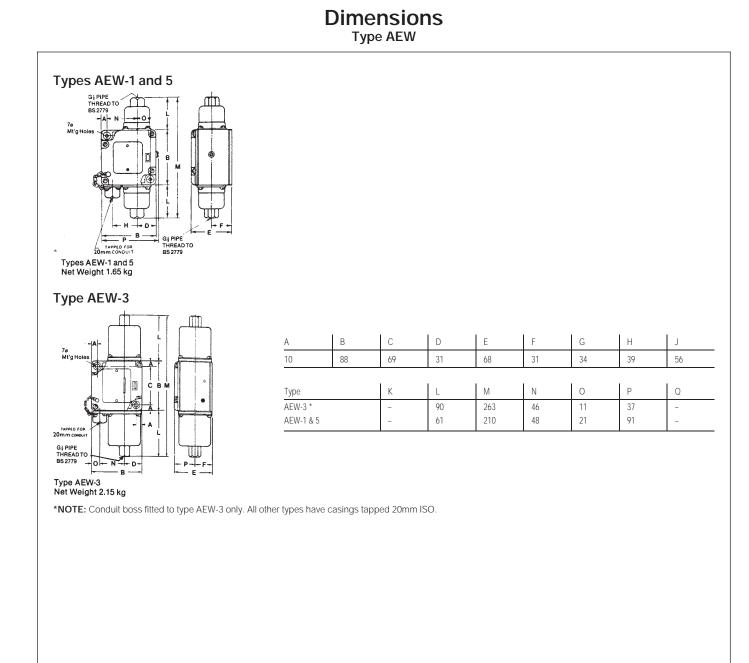
SQUARE D

Dimensions

3a9

Class

INDUSTRIAL PRESSURE SWITCHES... Type A



SQUARE D

3a10 ——

SQUARE D INDUSTRIAL CONTROL PRODUCTS



CLASS

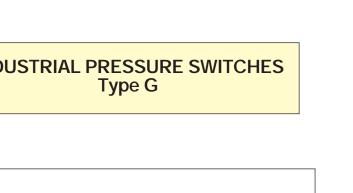
9012

3b

INDUSTRIAL PRESSURE SWITCHES Type G

- General Purpose Pressure Switch Ideal for use in machine tools and virtually any industrial application Adjustable or non-adjustable differential versions. • Diaphragm or Piston actuated types • Suitable for use on Air, Oil or Water • 11 pressure ranges up to 621 Bars (9000 PSI) • Low mass mechanism gives excellent performance under vibration and shock conditions
- Double break snap-switch contacts single or double pole.
- Enclosure to IP66

Diaphragm Actuated Pressure Switches Piston Actuated Pressure Switches with Adjustable Differential..... 3b2 Piston Actuated Pressure Switches Dimensions 3b8



PRESSURE SWITCHES... Type G

Industrial Pressure Switches Ingress Protection IP66 (IEC 144) Type GAWM/GBWM Diaphragm Actuated Adjustable Differential Switches Single Pole - Double Throw Contacts (1NO+1NC)



Single Po	Single Pole - Double Throw Contacts (INO+INC)											
Range of Adjust Decreasing Pre		Adjustable Differ Adds to set point decreasing press	on	Maximum allowable pressure ●		Order Class 9012						
Bars	PSI	Bars	PSI	Bars	PSI	Туре						
$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	0.2- 10 1 - 40 1.5- 75 3 -150 5 -250 13 -425 20 -675	$\begin{array}{cccc} 0.021 \\ 0.137 \\ 0.137 \\ 0.551 \\ 0.2 \\ -1.0 \\ 0.4 \\ -2.4 \\ 0.6 \\ -3.3 \\ 1.1 \\ -6 \\ 1.6 \\ -9 \end{array}$	0.3- 2 2 - 8 3 - 15 6 - 35 9 - 49 16 - 90 24 - 130	7 7 16.5 33 52 59 138	100 100 240 475 750 850 2000	GAWM-1 # GAWM-2 GAWM-4 GAWM-5 GAWM-6 GBWM-1 GBWM-2						

Double Pole – Double Throw Contacts (2NO+2NC)

0.014- 0.689 0.07 - 2.76 0.10 - 5 GAWM-21 GAWM-22 0.04- 0.14 0.2 - 0.55 100 100 0.2- 10 0.6-2 0.2- 10 1 - 40 1.5- 75 3 -150 5 -250 13 -425 20 (75) 3 - 8 7 4 - 16 8 - 37 12 - 49 22 - 95 240 475 750 0.27- 1.1 16.5 GAWM-24 0.20 -10 0.35 -17 0.55- 2.6 0.8 - 1.75 GAWM-25 GAWM-26 33 52 59 -29 1.5 - 6.6 850 GBWM-21 1 -29 1.4 -47 33 -140 GBWM-22 20 -675 2.3 -10 138 2000

GAWM-1

Type GCWM Piston Actuated Adjustable Differential Switches



Single Pole - Double Throw Contacts (1NO+1NC)

Range of Adjus Decreasing Pre		Adjustable Differ Adds to set point decreasing press	on	Maximum allowable pressure ●		Order Class 9012
Bars	PSI	Bars	PSI	Bars	PSI	Туре
1.4- 69 6.2-200 12 -386 18.6-620	20-1000 90-2900 170-5600 270-9000	3 - 14 8.6- 38 21.3- 83 29.3-131	42-200 125-550 310-1200 425-1900	690 1030 1379 1725	10,000 15,000 20,000 25,000	GCWM-1 GCWM-2 GCWM-3 GCWM-4

Double Pole – Double Throw Contacts (2NO+2NC)

SQUARE D

1.4- 69	20-1000	4 - 15	56-215	690	10,000	GCWM-21
6.2-200	90-2900	11.4- 40.7	165-590	1030	15,000	GCWM-22
12 -386	170-5600	28.6- 90	415-1300	1379	20,000	GCWM-23
18.6-620	270-9000	39 -141	565-2040	1725	25,000	GCWM-24

Spares Kits Page 3b5 Accessories and Modification Data Page 3b5 Technical Data Pages 3b6 and 3b7 Dimensions..... Page 3b8

Tested to BS 6134 1981 □ When fitted with suitable cable gland or adequately sealed conduit entry.

* Differentials listed are at maximum range. Minimum differentials will be less at lower pressures.

 Pressure Rating Warning If the pressure switch actuators are exposed to system or surge pressures greater than the maximum allowable pressure listed, leakage from the actuator and/or a change in another maximum greater than the maximum and the maximum allowable pressure listed, leakage from the actuator and/or a change in another maximum greater than the m in operating values may result.

Ordering Instructions State... Člass Type and Form No. (where applicable) Eg: Class **9012** Type **GAWM-1** Form **P2**

PRESSURE SWITCHES Type G

Type GDWM/GEWM Diaphragm Actuated Non-Adjustable Differential Switches Single Pole – Double Throw Contacts (1NO+1NC) Range of Adjustment on Approximate Switching Maximum allowable Order Class 9012 Differential Value at Mid Range Decreasing Pressure pressure • Bars PSI Bars PSI Bars PSI Туре 100 100 GDWM-1 GDWM-2 0.014- 0.69 0.2- 10 $0.01 \pm .01$ 0.14± .1 7 $\begin{array}{c} 0.14 \pm 0.1\\ 1.2 \pm 0.4\\ 2 \pm 0.5\\ 4 \pm 0.8\\ 7 \pm 0.5\\ 10 \pm 0.5\\$ 0.1 - 2.6 0.1 - 5.3 0.09 ± 0.03 1 - 40 1.5-75 0.14±0.04 16.5 240 GDWM-4 33 52 59 138 0.2 -10 0.34 -17 0.9 -29 3 -150 5 -250 13 -425 475 750 GDWM-5 GDWM-6 0.27± .055 048+01 0.69±0.25 850 GEWM-1 1.4 -47 20 -675 1.2 ±0.35 18 ±5 2000 GEWM-2 Double Pole – Double Throw Contacts (2NO+2NC) 0.014- 0.69 0.1 - 2.6 0.1 - 5.3 0.2 -10 0.34 -17 0.02±0.02 0.1 ±0.04 GDWM-21 GDWM-22 0.2- 10 1 - 40 0.3± .2 1.5± .5 100 100

0.21±0.1

 $0.4 \pm .11$ $0.6 \pm .14$ $0.9 \pm .35$

 1.5 ± 0.5

3 ±1

6 ±1.5 9 ±2

13 ±5

22 ±7

16.5

33 52 59

138

240

475 750

850

2000

GDWM-24

GDWM-25 GDWM-26

GEWM-21

GEWM-22

Type GFWM Piston Actuated Non-Adjustable Differential Switches

0.9 -29

1.4 -47

1.5-75

3 -150 5 -250 13 -425

20 -675



Single Pole – Double Throw Contacts	(1NO+1NC)
-------------------------------------	-----------

Range of Adjust Decreasing Pres		Approximate Swit Differential Value Mid Range		Maximum allowable pressure ●	Order Class 9012	
Bars	PSI	Bars	PSI	Bars	PSI	Туре
1.4- 69 6.2-200 11.7-386 18.6-621	20-1000 90-2900 170-5600 270-9000	1.8±0.6 6.2±1 12.4±3.8 18.9±4.8	26± 9 90±15 180±55 275±70	690 1030 1380 1725	10,000 15,000 20,000 25,000	GFWM-1 GFWM-2 GFWM-3 GFWM-4

Double Pole - Double Throw Contacts (2NO+2NC)

1.4- 69	20-1000	2.4±0.8	35±12	690	10,000	GFWM-21
6.2-200	90-2900	8.3±1.4	120±20	1030	15,000	GFWM-22
11.7-386	170-5600	16.5±5	240±72	1380	20,000	GFWM-23
18.6-621	270-9000	25 ±6.4	365±93	1725	25,000	GFWM-24

Spares Kits	Page 3b5
Accessories and	
Modification Data	Page 3b5
Technical Data	Pages 3b6 and 3b7
Dimensions	Page 3b8

Ordering Instructions State... Class Type and Form No. (where applicable) Eg: Class 9012 Type GFMW-1

• Pressure rating warning.

If the pressure switch actuators are exposed to system or surge pressures greater than the maximum allowable pressure listed, leakage from the actuator and/or a change in operating values may result. Uhen fitted with suitable cable gland or adequately sealed conduit

entry.

Industrial Pressure Switches Ingress Protection IP66 (IEC 144)

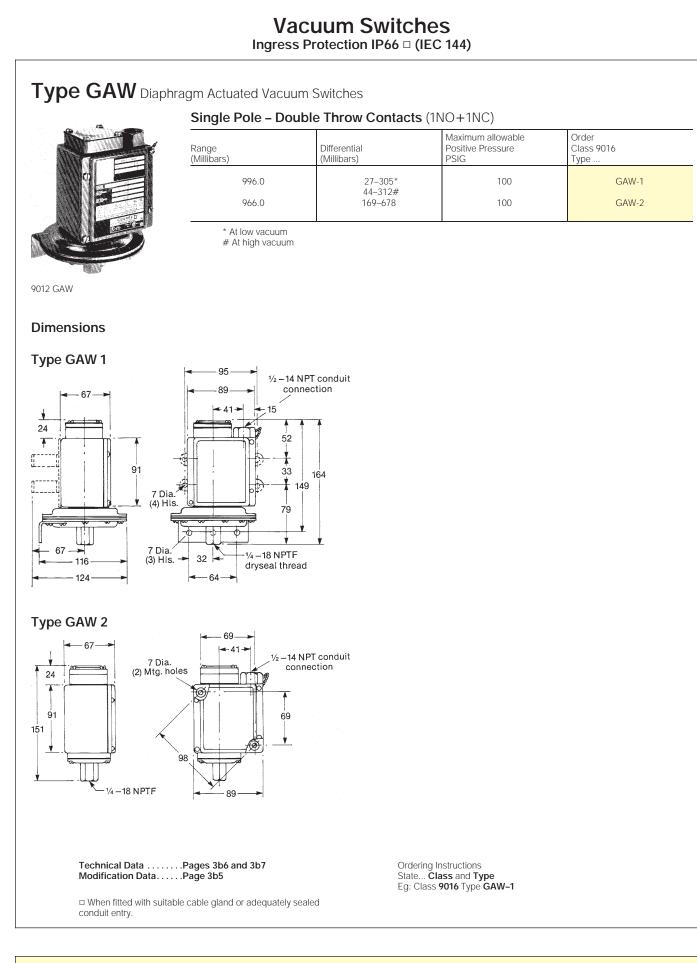
3b

Class

9012

SQUARE D

INDUSTRIAL VACUUM SWITCHES Type GAW



3b4 ______ SQUARE D _____

Class 9998

Accessories, Replacement Parts and Modification Data

For use with	Description	Order Class 9998 Type	
Replacement Parts Kit			
GAWM 1.21 GDWM 1.21 GAWM 2.22 GDWM 2.22 GAWM 4.24 GDWM 4.24 GAWM 5.25 GDWM 5.25 GAWM 6.26 GDWM 6.26	Diaphragm Assembly Diaphragm Assembly Diaphragm Assembly Actuator Assembly Actuator Assembly	PC265 PC266 PC267 PCM268 PCM269	
GBWM 1.21 GEWM 1.21 GBWM 2.22 GEWM 2.22	Actuator Assembly Actuator Assembly	PCM177 PCM178	
GCWM 1.21 GFWM 1.21 GCWM 2.22 GFWM 2.22 GCWM 3.23 GFWM 3.23 GCWM 4.24 GFWM 4.24	Piston Assembly Piston Assembly Piston Assembly Piston Assembly	PCM270 PCM271 PCM272 PCM273	
All single pole type switches All double pole type switches All types All types 1-6 and 21-26	Snap Switch Kit Snap Switch Kit Gasket Kit Lamp unit - 24V 125V 250V (specify voltage) NOTE - Replacement lamp unit only.	PC 339 PC 340 PC 184 PC 185	
		•	
Accessories			
Accessories All types 1-6 and 21-26	Pilot Light Kit - 24V Pilot Light Kit - 125V Pilot Light - 250V	PC 276 PC 278 PC 279	
All types 1-6 and 21-26	Pilot Light Kit - 125V	PC 278	
	Pilot Light Kit - 125V	PC 278	
All types 1-6 and 21-26 Modifications # GAWM GDWM	Pilot Light Kit - 125V Pilot Light - 250V	PC 278 PC 279	
All types 1-6 and 21-26 Modifications # GAWM GDWM GAWM GAWM GDWM GDWM GBWM	Pilot Light Kit - 125V Pilot Light - 250V Omit .060 pulsation plug Ethylene propylene diaphragm and seal. Type 316 stainless steel connector and	PC 278 PC 279 Form *P2	
All types 1-6 and 21-26 Modifications # GAWM GDWM GAWM GAWM GBWM GEWM GAWM GAWM GAWM GAWM GAWM GAWM	Pilot Light Kit - 125V Pilot Light - 250V Omit .060 pulsation plug Ethylene propylene diaphragm and seal. Type 316 stainless steel connector and pulsation plate. VITON• diaphragm and seal. Type 316 stainless steel connector and pulsation plate	PC 278 PC 279 Form *P2 Form *Q3	
All types 1-6 and 21-26 Modifications # GAWM GDWM GAWM GDWM GBWM GEWM GAWM GDWM GBWM GDWM GDWM GDWM GDWM GDWM GDWM GDWM GDWM GDWM GDWM GDWM	Pilot Light Kit - 125V Pilot Light - 250V Omit .060 pulsation plug Ethylene propylene diaphragm and seal. Type 316 stainless steel connector and pulsation plate. VITON• diaphragm and seal. Type 316 stainless steel connector and pulsation plate (Minimum differential increases by 100%) Ethylene propylene diaphragm and seal. Type 440 stainless steel piston in Type 303 or	PC 278 PC 279 Form *P2 Form *Q3 Form *Q4	

SQUARE D

Add Form No. to Switch Type No.
E.g. Class 9012 Type GCWM-6 Form H3
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* If one of these form designations appears on the pressure switch nameplate, the 9998 PC number for the replacement parts kit must be completed with that same FORM designation.

Example: 9012 GAWM-2 takes diaphragm No. 9998 PC-266 9012 GAWM-2 Form Q3 takes diaphragm No. 9998 PC-266 Form Q3.

Ordering Instructions State... Class and Type Eg: Class 9998 Type PCM 270

3b5

PRESSURE SWITCHES... Type G

Technical Data

Type G Pressure Switches

Include diaphragm and piston actuated versions, available with adjustable or non-adjustable differentials.

Piston Actuated Devices

Whilst the piston operated switches are compatible with air or water, it should be noted that a small amount of lubrication is necessary in the operating media to ensure long service life from the switch. Dry operating media can reduce the service life of the device, through lack of piston seal lubrication. The extent of reduction depends greatly on frequency of operation.

Use on Steam Systems

Do not use directly on steam system in excess of 1 bar (14.5 psig). Indirect use may be accomplished by attaching a minimum of ten feet of capillary tubing between the steam source and the actuator. This permits the use of steam up to 17 Bars (245 psig) subject to the maximum allowable pressure rating and the maximum temperature rating of the switch.

Use with Incompatible Pressure Media

For applications where the pressure medium is not compatible with, or corrosive to the standard actuator, diaphragms and seals in alternative materials are available in stainless steel housings.

Enclosure

The Type G switch is housed in a die cast enclosure and fitted with nitrile rubber gaskets to comply with the requirements of BS 5420/IEC 144 degree of protection IP 66.

The switch also meets U.L. rain-tight requirements, NEMA 4 water-tight and dust-tight indoor and outdoor specifications, NEMA 13 oil-tight and dust-tight indoor specifications and C.S.A. enclosure 4 requirements.

For hazardous locations, devices in cast iron enclosures, which meet NEMA 7 and 9 specification, are available. Please contact local Field Office for details.

Actuators – Construction and Materials

The Type G switch utilises diaphragm and piston actuators which have maximum allowable ratings in excess of 200% of the adjustable range.

The materials in contact with the pressure medium on standard switches are as follows:

1. Diaphragm Actuated Devices

Types GAWM and GDWM Housing: Steel, copper brazed, zinc plated and passivated. Diaphragm: nitrile rubber. Pulsation Plug: brass Types GBWM and GEWM Connector and Pulsation Plate: steel, zinc plated and passivated. Diaphragm and Seal: nitrile rubber.

2. Piston Actuated Devices

Types GCWM and GFWM Housing: Stainless Steel, Type 303 - on Low Pressure Types 1, 2, 21, & 22. Stainless Steel Type 431 - on High Pressure Types 3, 4, 23 & 24. Piston: Stainless Steel Type 440 Diaphragm and Seal: Viton* Seal Retainer: P.T.F.E. Pulsation Plug: Stainless Steel.

Adjustments

Removal of the cover permits access to the setting adjustment and, on adjustable differential types, to the differential adjustment. Changes to both may be made with a screwdriver.

Surge and Pulsation Dampening

All Type G switches are furnished with pulsation plugs to dampen pressure surges. If further surge dampening is required, a surge reducer is recommended.

Although the diaphragm will withstand wide pressure changes on each operating cycle, the pressure applied to the diaphragm during the normal operating cycle should never exceed the maximum value listed in the "Range" column in the catalogue listing. Life will be considerably reduced if regularly cycled above this pressure.

Surges which exceed the maximum range value may occasionally occur, especially on the start-up of the machine. The switch will withstand these occasional surges if they are within the maximum allowable pressure rating of the switch. However, frequently applying this higher pressure will greatly reduce the life of the switch.

Service Temperature Limitations

 Ambient: Min
 -25°C (-13°F)

 Pressure Media: Min.
 -25°C (-13°F)

 *Registered Trade Mark of Du Pont.

3b6 -

Max. +85°C (+185°F) Max. +120°C (+250°F)

 SQUARE 1	D

PRESSURE SWITCHES... Type G

Class 9012, 9016

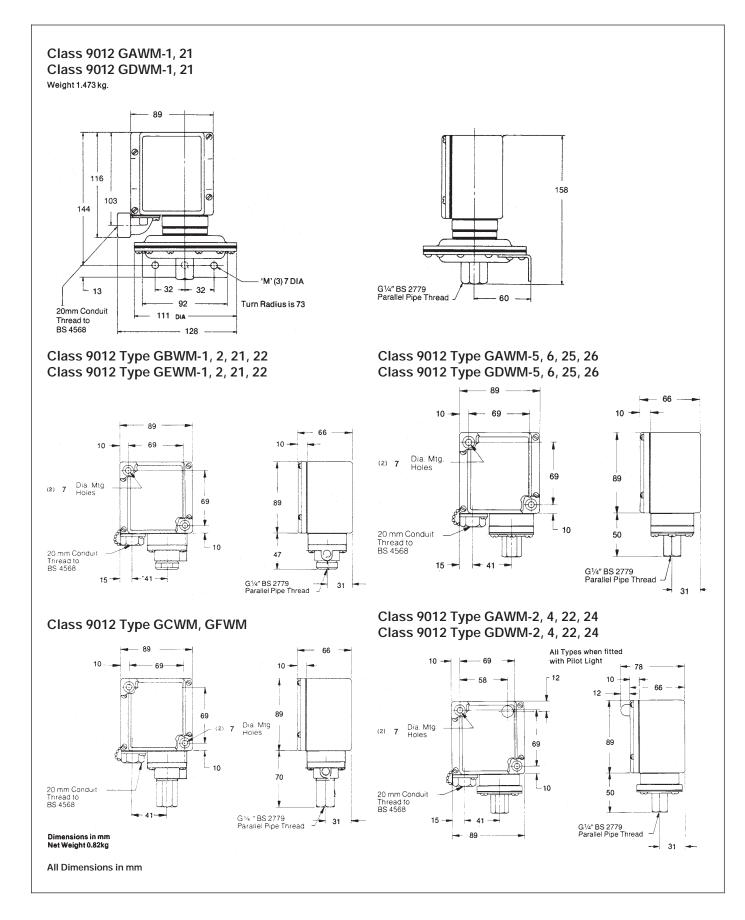
Technical Data

	Contact		AC Ratings				DC	DC Ratings		
Туре	Arrangement		120V	240V	415V	600V		125V	250V	
Single Pole, double throw. One circuit normally open and one circuit normally closed. Each circuit must be used on the same polarity.		Max Make Current A	60	30	17	12	Max Make & Break Current A	0.22	0.11	
		Max Break Current A	6	3	1.7	1.2				
	14 22	Continuous Rating A	10	10	10	10				
Double Pole, double throw. Each pole is electrically seperate from the other and may be used on opposite polarities. The contacts on each pole are single pole double throw. Each circuit must be used		Max Make Current A	60	30	17	12	Max Make & Break Current A	0.11	0.05	
	13 21 13 21 .1 L.1 L.	Max Break Current A	6	3	1.7	1.2		0.11	0.00	
on the same polarity.	0-177	Continuous Rating A	10	10	10	10				

3b



PRESSURE SWITCH... Type G



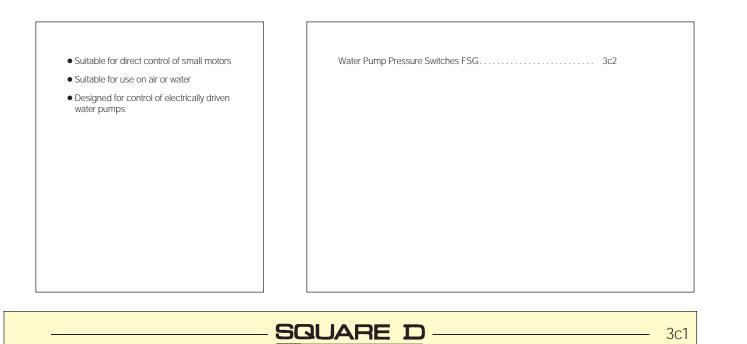
Dimensions

3b8 ______ **SQUARE D** _____

SQUARE D INDUSTRIAL CONTROL PRODUCTS



PRESSURE SWITCHES Type FSG



CLASS 9013

Class
9013WATER PUMP PRESSURE SWITCHES... Type F

Type FSG Diaphragm Actuated Water Pump Pressure Switches Cut-out Pressure Pipe Connections Cut-out Order Class 9013 Application Poles Range Differential† Pressure Range Differential† (PSIG) (PSIG) (Bars) (Bars) Туре. Domestic Water Pumps Water or Air. 1/4"-18 NPSF 2 1.5–13 5-20 0.1 -0.9 0.34-1.38 FSG-42P internal 2 20 -65 15–30 1.38-4.48 1.03-2.07 FSG-2 thread

Water Pump Pressure Switches

† Minimum differentials shown are at low end of pressure range. Differential widens as range increases.

Contacts open on increasing pressure

Application

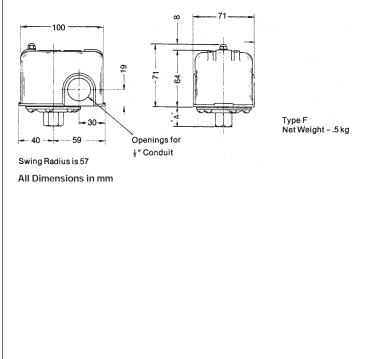
Type FSG-2

Designed for the control of electrically driven water pumps, the Class 9013 devices are suitable for the direct control of motors in typical pump applications. Enclosure – General purpose NEMA Type 1

Electrical Ratings Type FSG

	Single Phase AC				Polyph	nase AC	Direct Current					
	110V		220-240V		220–240V 32V			115V		230V		
	HP	KW	HP	KW	HP	KW	HP	KW	HP	KW	HP	KW
Type FSG	1	0.75	1.5	1.1	3	2.2	0.25	0.18	0.25	0.18	0.25	0.18

Dimensions



SQUARE D 3c2

Ordering Instructions State... Class and Type Eg: Class 9013 Type FSG-2

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