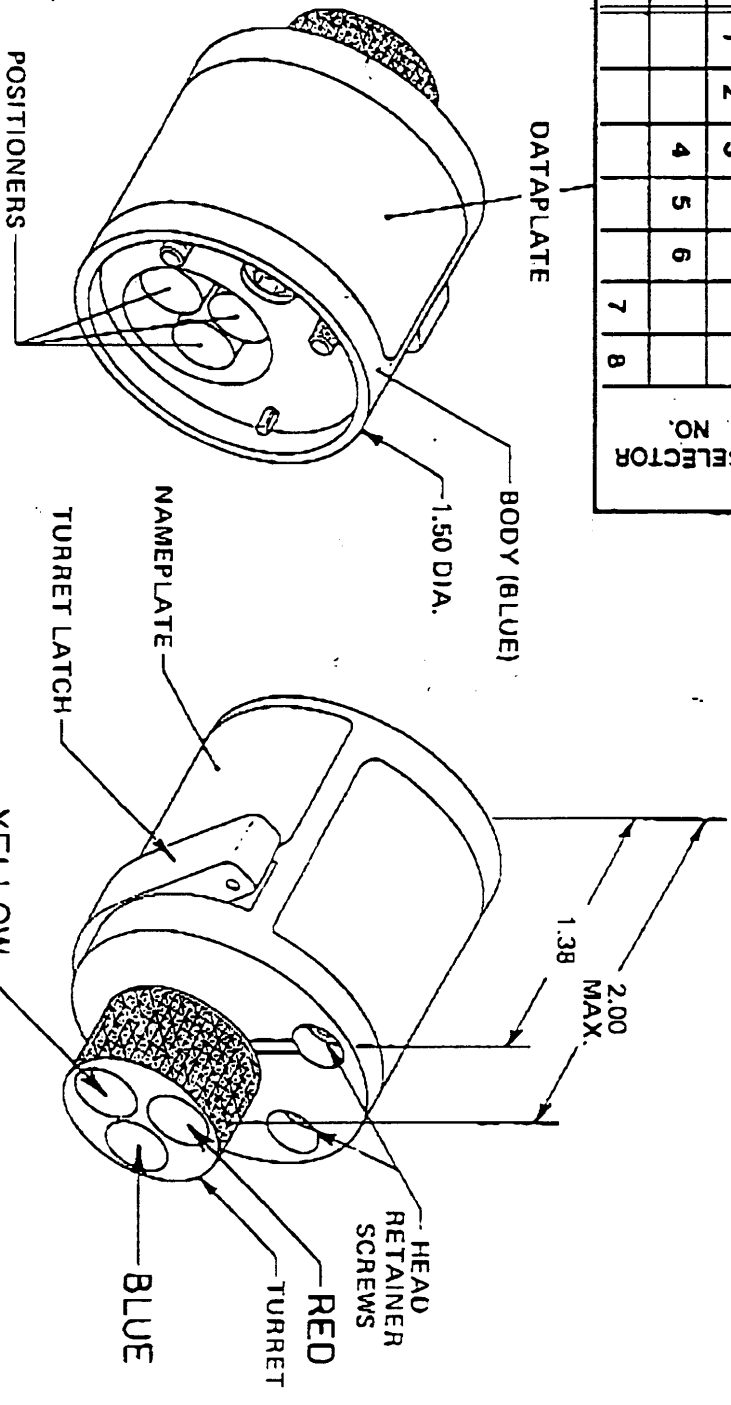


890-388

MS27655 MS27490 91,92,93,94	POSITIONER COLOR	24	22	20	18	16	14	12	WIRE SIZE
-20	RED	1	2	3					
-16	BLUE			4	5	6			
-12	YELLOW								



POSITIONER COLOR	HOLE DIA.	REMARKS
RED	$\pm .002$ .082 THRU	C'BORE $\pm .003$ .096 DEEPT. $\pm .002$
BLUE	$\pm .002$ .116 THRU	C'BORE $\pm .003$ .136 DEEPT. $\pm .003$
YELLOW	$\pm .002$ .166 THRU	C'BORE $\pm .003$ .185 DEEPT. $\pm .003$

MAT'L./BR.	HEAT TREAT	FINISH

UNLESS OTHERWISE SPECIFIED TOLERANCE FRACTIONS $\frac{1}{16}$ ANGLES $15'$ DECIMALS X.1.040 - X1.2.010 .XXX.1.005 - .XXX.2.0005 SHARP EDGES .001 - .015	DATE 1/31/86	DATE 2/2/86	DATE 2/2/86	TITLE TURRET HEAD
DRN J.W.S.	CHK'D XMS	APP'D. [Signature]	DATE 2/2/86	
ITEM	PART NO.	NEED.	DESCRIPTION/REMARKS	
			DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA FORM 17881	

REV. BY		DESCRIPTION		DATE		APPRO. DATE	
A			ORIG. REVISION	J.W.S.	1/31/86	R <sup>2</sup> /L/ha	

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