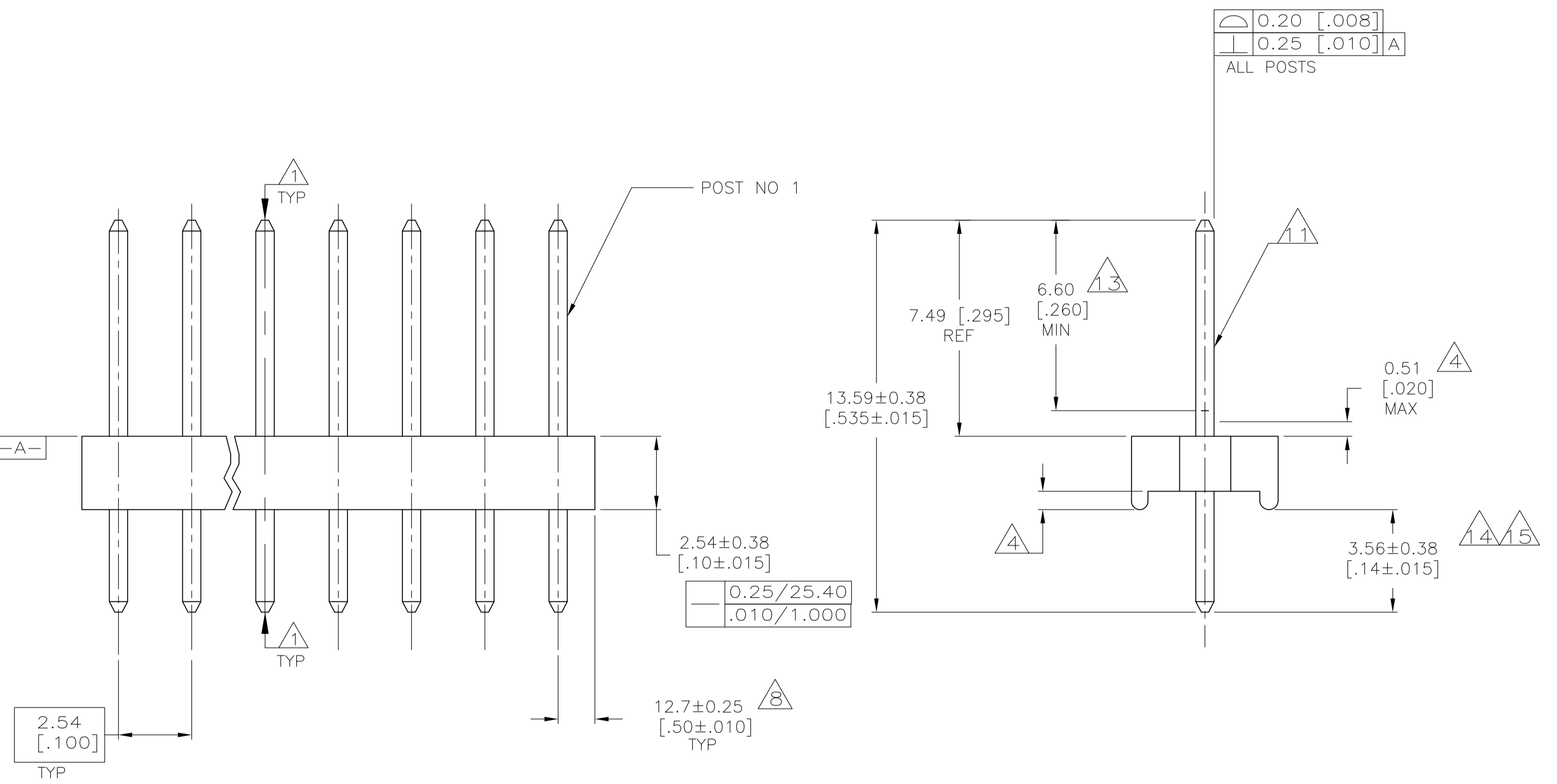
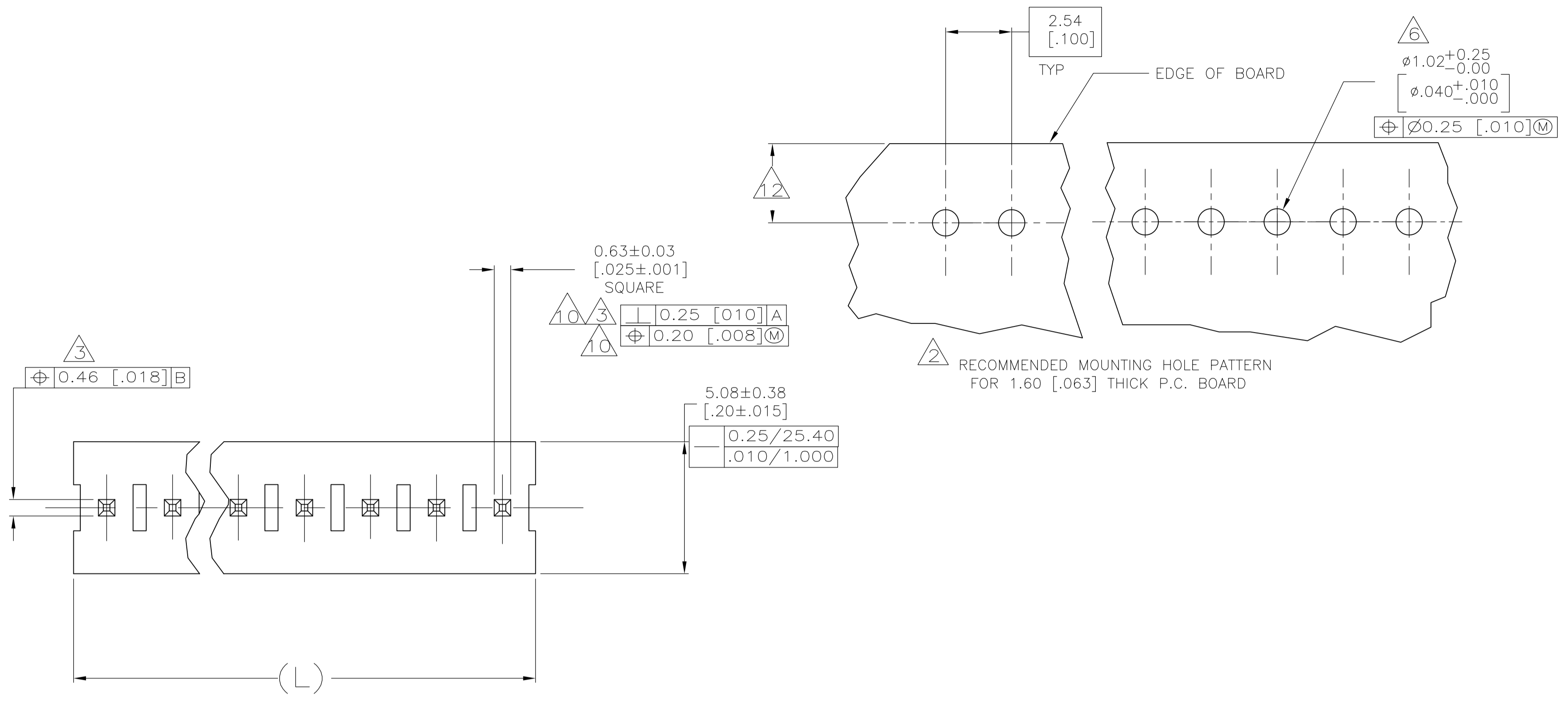


REVISIONS				
P	LTR	DESCRIPTION	DATE	APP'D
AA2	REVISED PER	ECR-15-014064	04MAR2016	NK NL



- 1 POST TO WITHSTAND 13 NEWTONS (3 LBS) MINIMUM AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2 TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3 MEASURED AT -A-
- 4 PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6 ONE HOLE MAY BE UNDERSIZED 0.81-0.89 [.032-.035] DIA. FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7 MATERIAL: HEADER-THERMOPLASTIC POLYESTER
94V-0 (NATURAL)
POST-COPPER ALLOY
FINISH-USE PLATING NOTES 13 & 14 FOR -2 THRU -28
AND NOTES 13 & 15 FOR -32 THRU -58
- 8 COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10 POSTS TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11 POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12 DIMENSION SHOULD BE 3.05 [.120] MIN WHEN MATING WITH A MTA-100 CONNECTOR ASSEMBLY OR A CST-100 CONNECTOR ASSEMBLY.
- 13 PLATING: GOLD PLATE AREA, 0.00076 [.000030] GOLD OR 0.00008 [.000003] MIN GOLD FLASH OVER 0.00068 [.000027] PALLADIUM NICKEL, PER TE CONNECTIVITY'S DISCRETION, ALL SIDES, OVER NICKEL UNDERPLATE, .00127 [.000050] MIN, ALL SIDES AND ENTIRE LENGTH OF POST.
- 14 PLATING: MATTE TIN PLATE AREA, 0.00381-0.00889 [.000150-.000350] THICK, ALL FOUR SIDES 3.56 [.140] MINIMUM.
- 15 PLATING: MATTE TIN PLATE AREA, 0.00381-0.00889 [.000150-.000350] THICK, ALL FOUR SIDES 3.56 [.140] MINIMUM.
- 16 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

LEAD FREE				CONTAINS LEAD			
DIM (L)	NO.OF POSN	ASSEMBLY		DIM (L)	NO.OF POSN	ASSEMBLY	
71.12 [2.800]	28	5-641211-8	△6 SUP BY 5-641211-8	71.12 [2.800]	28	2-641211-8	
68.58 [2.700]	27	5-641211-7	△6 SUP BY 5-641211-7	68.58 [2.700]	27	2-641211-7	
66.04 [2.600]	26	5-641211-6	△6 SUP BY 5-641211-6	66.04 [2.600]	26	2-641211-6	
63.50 [2.500]	25	5-641211-5	△6 SUP BY 5-641211-5	63.50 [2.500]	25	2-641211-5	
60.96 [2.400]	24	5-641211-4	△6 SUP BY 5-641211-4	60.96 [2.400]	24	2-641211-4	
58.42 [2.300]	23	5-641211-3	△6 SUP BY 5-641211-3	58.42 [2.300]	23	2-641211-3	
55.88 [2.200]	22	5-641211-2	△6 SUP BY 5-641211-2	55.88 [2.200]	22	2-641211-2	
53.34 [2.100]	21	5-641211-1	△6 SUP BY 5-641211-1	53.34 [2.100]	21	2-641211-1	
50.80 [2.000]	20	5-641211-0	△6 SUP BY 5-641211-0	50.80 [2.000]	20	2-641211-0	
48.26 [1.900]	19	4-641211-9	△6 SUP BY 4-641211-9	48.26 [1.900]	19	1-641211-9	
45.72 [1.800]	18	4-641211-8	△6 SUP BY 4-641211-8	45.72 [1.800]	18	1-641211-8	
43.18 [1.700]	17	4-641211-7	△6 SUP BY 4-641211-7	43.18 [1.700]	17	1-641211-7	
40.64 [1.600]	16	4-641211-6	△6 SUP BY 4-641211-6	40.64 [1.600]	16	1-641211-6	
38.10 [1.500]	15	4-641211-5	△6 SUP BY 4-641211-5	38.10 [1.500]	15	1-641211-5	
35.56 [1.400]	14	4-641211-4	△6 SUP BY 4-641211-4	35.56 [1.400]	14	1-641211-4	
33.02 [1.300]	13	4-641211-3	△6 SUP BY 4-641211-3	33.02 [1.300]	13	1-641211-3	
30.48 [1.200]	12	4-641211-2	△6 SUP BY 4-641211-2	30.48 [1.200]	12	1-641211-2	
27.94 [1.100]	11	4-641211-1	△6 SUP BY 4-641211-1	27.94 [1.100]	11	1-641211-1	
25.40 [1.000]	10	4-641211-0	△6 SUP BY 4-641211-0	25.40 [1.000]	10	1-641211-0	
22.86 [.900]	9	3-641211-9		22.86 [.900]	9	641211-9	
20.32 [.800]	8	3-641211-8	△6 SUP BY 3-641211-8	20.32 [.800]	8	641211-8	
17.78 [.700]	7	3-641211-7		17.78 [.700]	7	641211-7	
15.24 [.600]	6	3-641211-6	△6 SUP BY 3-641211-6	15.24 [.600]	6	641211-6	
12.70 [.500]	5	3-641211-5		12.70 [.500]	5	641211-5	
10.16 [.400]	4	3-641211-4		10.16 [.400]	4	641211-4	
7.62 [.300]	3	3-641211-3		7.62 [.300]	3	641211-3	
5.08 [.200]	2	3-641211-2		5.08 [.200]	2	641211-2	
DIM (L)	NO.OF POSN	ASSEMBLY		DIM (L)	NO.OF POSN	ASSEMBLY	

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN S. HOOVER 26-JAN-2005	TE Connectivity
0 PLC ±	±	CHK: D. ROSSI 26-JAN-2005	NAME: MTA-100 HDR ASSY, POLARIZED, .025 SQUARE STRAIGHT POST .000030 GOLD PLATED
1 PLC ±	±	APP'D: D. ROSSI 26-JAN-2005	PRODUCT SPEC
2 PLC ±	± 0.13 [.025]		APPLICATION SPEC
3 PLC ±	±		SIZE: A1
4 PLC ±	±		CAGE CODE: 00779
ANGLES ±	±		DRAWING NO: 641211
MATERIAL: 7	FINISH: 7	WEIGHT: -	RESTRICTED TO: -
CUSTOMER DRAWING		SCALE: 8:1	SHEET 1 OF 1 REV AA2

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