

- 1. MATERIAL:
 HOUSING HIGH TEMPERATURE THERMOPLASTIC,
 BLACK, UL94V—0.

 TERMINALS 0.36[.014] THICK PHOS BRONZE
 PLATED WITH 3.81μm[.000150] MINIMUM THICK
 BRIGHT TIN LEAD IN SOLDER AREA. 1.27μm
 [.000050] MINIMUM GOLD IN LOCALIZED PLATE
 AREA. ENTIRE TERMINAL PLATED WITH 1.27μm
 [.000050] MINIMUM THICK NICKEL.
 LIGHT EMITTING DIODE (LED) DIFFUSED EPOXY
 LENS, 0.51 x 0.51[.020 x .020] CARBON STEEL
 WIREFRAME LEADS PLATED WITH 8.89μm[.000350]
 TIN/COPPER OVER 2.03μm[.000080] SILVER
 OVER 1.02μm[.000040] NICKEL UNDERPLATE
 OVER 2.03μm[.000080] COPPER UNDERPLATE.
- 2. JACK CAVITY CONFORMS TO FCC RULES AND REGULATIONS PART 68, SUBPART F.
- SUGGESTED PANEL OPENING DIMENSIONS.
- SUGGESTED CLEARANCE BETWEEN BOTTOM OF CONNECTOR AND BOTTOM PANEL OPENING.
- SEE TABLE FOR COLOR OF LEDS AND NUMBER REQUIRED.
- 6. THIS MODULAR JACK WITH INTEGRATED LED IS NOT IR REFLOW SOLDERING PROCESS COMPATIBLE.
- OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

OBSOLETE	ORANGE/GREEN	ORANGE/GREEN	406508-7
	YELLOW YELLOW 4		406508-6
	GREEN	GREEN	406508-5
/1\SUPERSEDED	GREEN	YELLOW	406508-4
$\overline{}$	YELLOW	_	406508-3
	_	GREEN	406508-2
OBSOLETE	YELLOW	GREEN	406508-1
	POSITION 2	POSITION 1	PART NUMBER
	INDICATOR COLOR		PARI NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		T. SPRINKLE	Tyco Electronics Corporation	
DIMENSIONS.	TOLEDANICES LINEESS	CHK 17SEP97 T. SPRINKLE	Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD 17SEP97 M. DERSTINE	NAME INVERTED MODULAR JACK ASSEMBLY,	
, internal	0 PLC ± -	PRODUCT SPEC	1X1, LED,	
	1 PLC ± - 2 PLC ± 0.25[.01] 3 PLC ± 0.13[.005]	108-1163-4 APPLICATION SPEC	ZERO INSERTION FORCE	
T .	4 PLC \pm – ANGLES \pm –	114-2154		ESTRICTED TO
MATERIAL SEE NOTE 1	FINISH SEE NOTE 1	WEIGHT	A 1 00779 C- 406508	_
		CUSTOMER DRAWING	SCALE 4:1 SHEET 1 OF 1	REV C 1

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