

330495

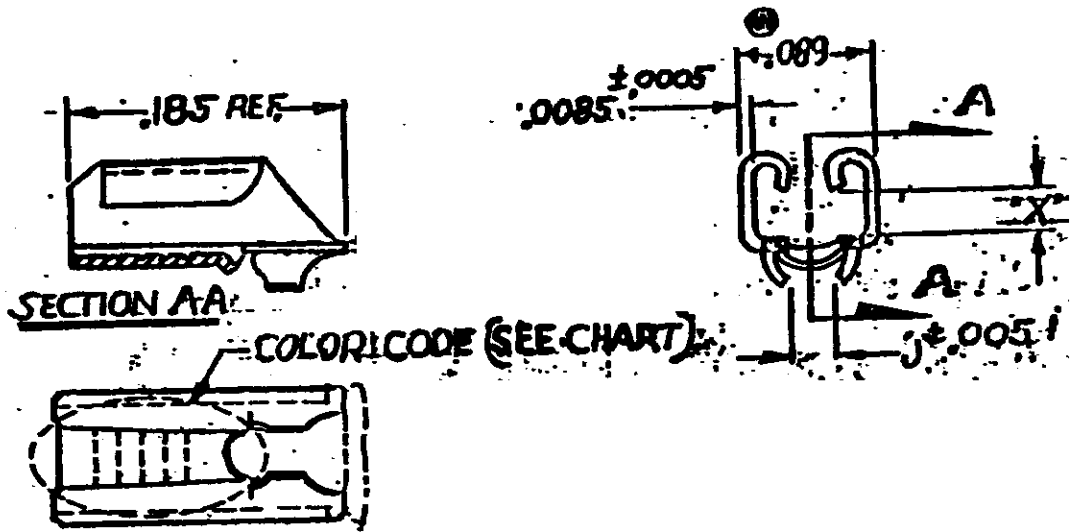
REV	DATE	DESCRIPTION	DATE	APPROVED
AZ1		REVISED PER ECO-11-005030	26MAR11	HMR

### TERMI-POINT CLIP SELECTION CHART

WIRE SIZE	CLIP	COLOR CODE	PLATING	AUTOMATIC TERMINAL MACHINE	PNEUMATIC TOOL	REEL FED SERVICE TOOL	MANUAL SERVICE TOOL	J
22	ORANGE	A	TIN	<del>4-330495-2</del>	4-330495-2	6-330495-1	4-330495-4	.031
			TIN-NICKEL	<del>6-330495-8</del>	6-330495-8	6-330495-7	6-330495-9	
			GOLD	<del>4-330495-9</del>	4-330495-9	6-330495-2	5-330495-1	
24	RED	A	TIN	<del>2-330495-6</del>	2-330495-1	5-330495-3	2-330495-4	.031
			TIN-NICKEL	<del>6-330495-6</del>	6-330495-4	6-330495-3	330495-4	
			GOLD	<del>1-330495-7</del>	2-330495-2	1-330495-9	4-330495-8	
26	BROWN	A	TIN	<del>1-330495-7</del>	1-330495-3	5-330495-5	1-330495-5	.019
			TIN-NICKEL	<del>8-330495-7</del>	8-330495-4	8-330495-6	8-330495-5	
			GOLD	<del>3-330495-2</del>	1-330495-8	9-330495-8	9-330495-9	
28	BLACK	A	TIN	<del>3-330495-9</del>	3-330495-5	5-330495-9	3-330495-7	.015
			TIN-NICKEL	<del>9-330495-1</del>	8-330495-8	9-330495-0	8-330495-9	
			GOLD	<del>9-330495-2</del>	9-330495-6	<del>3-330495-9</del>	330495-1	

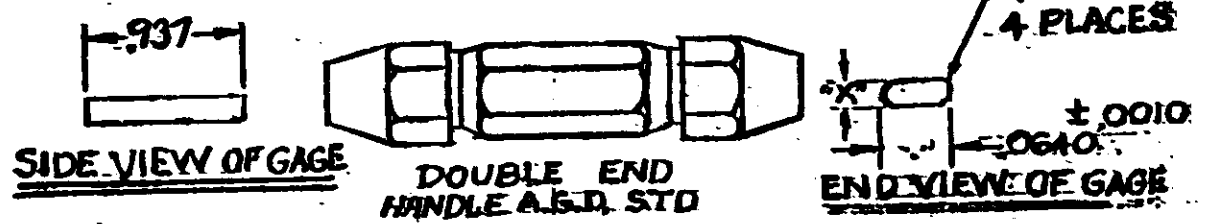
**NOTES:**

- GOLD PL- (MIL-G-45204) .00003 MIN THK OVER NICKEL PLATE (QQ-N-290) .00003 MIN THK
  - TIN PLATE (MIL-T-10727) TYPE I .000030 MIN THK
  - TIN-NICKEL PLATE .000030-.000050 THK.
  - INDIVIDUAL CLIP WEIGHS APPROX .43 MILLIGRAMS
- \* ENGINEERING CONTROLLED



**A** ALL TIN-NICKEL CLIPS ARE SUPSED, BY THE CORRESPONDING TIN PLATED CLIPS WHICH IS THE NUMBER DIRECTLY ABOVE IT IN THE COLUMN I.E. -68 IS SUPSED BY 42.

**SUGGESTED GAGE DESIGN**



DIM	GO	NO GO
"X"	.0199	.0251

SCALE 1:1  
NOTE: GAGE TO VERIFY X DIM. ONLY

UNLESS OTHERWISE SPECIFIED DIM. ARE IN INCHES. TOLERANCES ON DECIMALS .005 ANGLES 2 P	CONF. LIST NO. <i>G. Weisman</i> 2-28-67	<p>TE Connectivity</p>
MATERIAL: PHOS. BRONZE (QQ-B-750)	DATE: <i>3/28/67</i>	
SEE CHART	NAME: <i>Swabell</i> 3-7-67	TERMI-POINT CLIP .031 X .062 SYSTEM
	DATE: <i>3-3-67</i>	CODE TO CLIP NO. <b>B100779</b> 330495
		REV. 1 OF 1

CUST. DWG

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