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Inline controller, without connecting plug and labeling field. The controller is installed instead of a standard Inline bus coupler. It connects the station to the higher-level INTERBUS network in the same way as a bus coupler.

#### **Product Description**

With the Inline Control CPU, the Inline station is transformed into a modular compact controller. The Inline controller is installed instead of the standard Inline bus terminal module. Thwe Inline Control connects the station to the higher-level network, just like a bus terminal module. The integrated control functions can be programmed according to IEC 61131-3. These functions permit distributed and independent control of the Inline installation system. Fast inputs and outputs ensure short response times.

Use of the Inline controller or other Remote Field Controllers permits to set up pre-tested mechanical and electrical units that can be combined as desired to form a complete solution. By combining tested mechanical, electrical, I/O device and control program functional units, planning, installation and startup times are considerably reduced. Systems can also be expanded in a flexible manner by following this principle. Programming with PC WORX

The Inline controller is programmed with PC WORX automation software. The programs are created using the international IEC 61131-3 standard. They are downloaded either over the INTERBUS interface or over the local RS-232 interface. Programs and configuration data are stored in the integrated flash memory in a non-volatile way. 8 Kbytes of non-volatile (NV)RAM is available for the remanent storage of variables and flags.

#### Your advantages

Fast inputs for interrupt processing, event counting, and period measurement



#### **Key Commercial Data**

Packing unit	1 pc
GTIN	4 017918 185992
GTIN	4017918185992

#### Technical data

#### Note

Utilization restriction	EMC: class A product, see manufacturer's declaration in the download area
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#### **Dimensions**

Width	109.8 mm
Height	119.8 mm



## Technical data

### Dimensions

Depth	71.5 mm

#### Ambient conditions

Degree of protection	IP20
Ambient temperature (operation)	-25 °C 55 °C
Ambient temperature (storage/transport)	-25 °C 75 °C
Permissible humidity (operation)	5 % 85 % (non-condensing)
Permissible humidity (storage/transport)	5 % 85 % (non-condensing)
Air pressure (operation)	70 kPa 108 kPa (up to 3000 m above sea level)
Air pressure (storage/transport)	66 kPa 108 kPa (up to 3500 m above sea level)
Shock	25g, Criterion 1, according to IEC 60068-2-27
Vibration (operation)	2g, criterion 1 according to IEC 60068-2-6

## Control system

Engineering tool	PC WORX
Diagnostics tool	DIAG+ from version 1.14

## Mechanical design

Weight	320 g
Diagnostics display	No
Controller redundancy	No

#### Data interfaces

Interface	INTERBUS local bus (master)
Number	1
Connection method	Inline data jumper
Transmission speed	500 kBaud / 2 MBaud (can be switched)
Interface	Higher-level INTERBUS remote bus (slave)
Connection method	Inline shield connector
Transmission speed	500 kBaud
Interface	Parameterization/operation/diagnostics
Number	1
Connection method	6-pos. MINI DIN socket (PS/2)
Transmission speed	19200 Baud

## Power supply

Power supply connection	8-pos. Inline connector
Typical current consumption	153 mA (no local bus device connected during idling, bus inactive)
Supply voltage	24 V DC
Supply voltage range	19.2 V DC 30 V DC
Residual ripple	± 5 %
Power dissipation	max. 3.25 W
Max. total permissible current consumption of all I/O terminal blocks	Communications power (7,5 V DC) ≤ 2 A DC



### Technical data

#### Power supply

Fieldbus function	
Amount of process data	max. 4096 Bit (INTERBUS-Master)
	160 Bit (INTERBUS-Slave)
Number of parameter data	max. 8 Byte (configurable)
Number of supported devices	max. 512
Number of local bus devices that can be connected	max. 63 (observe current consumption)
Number of devices with parameter channel	max. 62
Number of supported branch terminals with remote bus branch	max. 15

Analog supply (24 V DC)  $\leq$  0.5 A

#### Direct I/Os

Input name	Digital inputs
Number of inputs	4
Connection method	Inline potential distributor
Connection technology	2, 3, 4-wire
Description of the input	Interrupt input, fast counter, pulse generator
Output name	Digital outputs
Number of outputs	2
Connection method	Spring-cage connection
Connection technology	2, 3, 4-wire
Maximum output current per channel	500 mA
Number of pulse direction outputs	2
Limit frequency	20 kHz
Number of inputs	4
Input frequency	40 kHz

#### IEC 61131 runtime system

Engineering tool	PC WORX
Program memory	typ. 384 kByte (32 K instructions (IL))
Mass storage	330 kByte
Retentive mass storage	8 kByte (NVRAM)
Number of control tasks	8

## Standards and Regulations

Vibration (storage/transport)	2g, criterion 1 according to IEC 60068-2-6
Shock	25g, Criterion 1, according to IEC 60068-2-27
Vibration (operation)	2g, criterion 1 according to IEC 60068-2-6

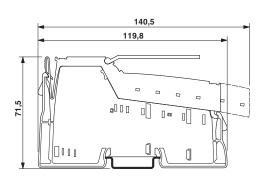
### **Environmental Product Compliance**

China RoHS	Environmentally Friendly Use Period = 50
	For details about hazardous substances go to tab "Downloads", Category "Manufacturer's declaration"



## Drawings

#### Dimensional drawing



## **Approvals**

Approvals

UL Listed / cUL Listed / EAC / EAC / cULus Listed

Ex Approvals

#### Approval details

UL Listed http://database.ul.com/cgi-bin/XYV/template/LISEXT/1FRAME/index.htm FILE E 140324

cUL Listed http://database.ul.com/cgi-bin/XYV/template/LISEXT/1FRAME/index.htm FILE E 140324

EAC EAC-Zulassung

EAC RU \*-DE.A\*30.B.00238



## **Approvals**

cULus Listed



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