Apr 10, 2000 mp95242.dwg

Thermofit Molded Parts

Specification Control Drawing

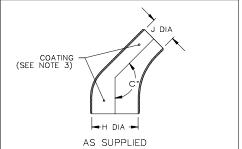
1. All dimensions are in $\frac{\text{inches}}{[\text{millimeters}]}$ $\frac{\text{inches}}{[\text{gms}]}$

2. Dimensions appearing in table are as follows:

- a As Supplied
- b After Unrestricted Recovery
- Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.
- Molding ports are optional. When -00 modification number is specified molding ports will be located as shown.

On sizes 222A011 and 222A021 the .18 diameter molding port at T will be eliminated. The .12 diameter molding port at U will be enlarged to .18.

5. Weight shown in table of dimensions is based on polyolefin part.



12 DIA VENT PORT (SEE NOTE 4) 18 DIA INJECTION PORT (SEE NOTE 4) → H DIA AFTER UNRESTRICTED RECOVERY

Boot, 90°

222A011 thru 096

| TABLE OF DIMENSIONS | | | | | | | | | | | | | | | | |
|---------------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|------|-----|---------|----------------|-------------|
| PART NUMBER | Н | | J | | P | R | R S T | | U | JO | w | c. | | Weight | This Boot Fits | |
| | Min | Max | Min | Max | ±10% | ±10% | ±10% | ±20% | ±20% | ±10% | ±20% | ±10* | ±5* | Nom | MIL-C-5015 | MIL-C-26482 |
| | a | ь | a | ь | ь | ь | ь | ь | ь | b | b | a | ь | ь | Shell Size | Shell Size |
| 222A011 | .42 | .31 | .33 | .15 | .68 | .79 | .60 | N/A | .35 | .17 | .04 | 135* | 90. | .002 | | 6 |
| | [10,7] | [7,9] | [8,4] | [3,8] | [17,3] | [20,1] | [15,2] | | [8,9] | [4,3] | [1,02] | | | [0,9] | | |
| 222A021 | .54 | .41 | .46 | .22 | .84 | .89 | .65 | N/A | .58 | .23 | .05 | 135* | 90* | .003 | 85,105 | 8 |
| | [13,7] | [10,4] | [11,7] | [5,6] | [21,3] | [22,6] | [16,5] | , | [14,7] | [5,8] | [1,27] | | | [1,4] | | |
| 222A032 | .76 | .56 | .56 | .26 | 1.06 | .95 | .73 | .75 | .65 | .28 | .06 | 135* | 90* | .006 | 10SL,12S | 10 |
| | [19,3] | [14,2] | [14,2] | [6,6] | [26,9] | [24,1] | [18,5] | [19,1] | [16,5] | [7,1] | [1,52] | | | [2,7] | | |
| 222A042 | .94 | .70 | .61 | .28 | 1.44 | 1.20 | .81 | .75 | .98 | .40 | .07 | 135* | 90* | .014 | 145.165 | 12,14 |
| | [23,9] | [17,8] | [15,5] | [7,1] | [36,6] | [30,5] | [20,6] | [19,1] | [24,9] | [10,2] | [1,78] | | | [6,4] | ,103 | .=, |
| 222A052 | 1.18 | .88 | .71 | .33 | 1.72 | 1.38 | .90 | .75 | 1.18 | .50 | .07 | 135* | 90- | .019 | 18 | 16 |
| | [30,0] | [22,4] | [18,0] | [8,4] | [43,7] | [35,1] | [22,9] | [19,1] | [30,0] | [12,7] | [1,78] | | | [8,6] | | |
| 222A063 | 1.49 | 1.11 | .84 | .39 | 2.11 | 1.73 | 1.14 | .75 | 1.30 | .68 | .08 | 135* | 90- | .029 | 20,22 | 18,20 |
| | [37,8] | [28,2] | [21,3] | [9,9] | [53,6] | [43,9] | [29,0] | [19,1] | [33,0] | [17,3] | [2,03] | | | [13,2] | | |
| 222A074 | 1.85 | 1.38 | 1.40 | .62 | 3.07 | 2.08 | 1.32 | 1.00 | 2.10 | 1.26 | .13 | 135* | 90. | .077 | 24,28 | 22,24 |
| | [47,0] | [35,1] | [35,6] | [15,7] | [78,0] | [52,8] | [33,5] | [25,4] | [53,3] | [32,0] | [3,30] | | | [34,9] | | |
| 222A085 | 2.34 | 1.75 | 1.72 | .80 | 3.84 | 2.60 | 1.64 | 1.00 | 2.80 | 1.60 | .15 | 135* | 90° | .143 | 32.36 | |
| | [59,4] | [44,5] | [43,7] | [20,3] | [97,5] | [66,0] | [41,7] | [25,4] | [71,1] | [40,6] | [3,81] | | | [64,9] | 12,00 | |
| 222A096 | 3.20 | 2.25 | 2.19 | 1.05 | 5.04 | 3.12 | 1.90 | 1.00 | 3.45 | 2.22 | .18 | 135* | 90, | .310 | 40 | |
| | [81,3] | [57,2] | [55,6] | [26,7] | 128,0] | [79,2] | [48,3] | [25,4] | [87,6] | [56,4] | [4,57] | | | [140,6] | | |

Raychem

RAYCHEM CORPORATION 300 CONSTITUTION DRIVE MENLO PARK, CALIFORNIA 94025 (415) 361-6055

Revision: K

Date : 5/4/95

Part Number :

Description :

Part Number: 222A011 thru 096

Description: Boot, 90°

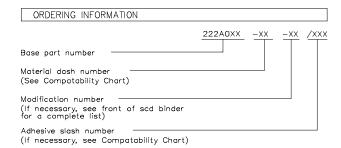
Thermofit Molded Parts Specification Control Drawing

Part Number : 222A011 thru 096

Description: Boot, 90°

| COMPATABILITY CHART | | | | | | | | | |
|---------------------|----------------------------|---------|-------------------|------------------------|---------------------|--|--|--|--|
| MATERIAL DASH NO. | MATERIAL DESCRIPTION | RT SPEC | COATING SLASH NO. | COATING S NO. | COATING DESCRIPTION | | | | |
| -3 | Polyolefin, Semi-rigid | RT-301 | /42; /86; /87 | S-1017; S-1048; S-1052 | Adhesive | | | | |
| -4 | Polyolefin, Flexible | RT-1304 | /42; /86; /87 | S-1017; S-1048; S-1052 | Adhesive | | | | |
| -5 | Elastomer, Flexible | RT-501 | | | | | | | |
| -6 | Silicone | RT-602 | | | | | | | |
| -8 | Polyolefin, Space | RT-1308 | | | | | | | |
| -12 | *VITON, Flexible | RT-1312 | | | | | | | |
| -25 | Elastomer, Fluid Resistant | RT-1325 | /42 | S-1017 | Adhesive | | | | |

*VITON is a Registered Trademark of Dupont



THIS DRAWING IS SUBJECT TO CHANGE WITHOUT NOTICE; CONSULT YOUR NEAREST FIELD REPRESENTATIVE FOR CURRENT REVISION

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RAYCHEM CORPORATION 300 CONSTITUTION DRIVE MENLO PARK, CALIFORNIA 94025 (415) 361-6055

Revision: K Date: 5/4/95 Part Number :

222A011 thru 096

Description: Boot, 90°

CAD FILE MP95242

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