#### R Thermofit Molded Parts Specification Control Drawing

Part Number :	242A312 & 322
Description :	Boot, 45°, With Lip

#### NOTES

- 1. All dimensions are in  $\frac{\text{incres}}{[\text{millimeters}]}$
- Dimensions appearing in table are as follows:
  - a As Supplied
  - b After Unrestricted Recovery
- Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.
- Molding ports are optional. When -00 modification number is specified molding ports will be located as shown.
- 5. For corresponding adapter see drawing number 202C221 thru 302.

		- J DIA	COA <sup>1</sup> (SEE	ING Note 3)		[š	12 pia vent (see ni R R	s • • •				1 OA INJECTION PORT
TABLE (	TABLE OF DIMENSIONS											
	н	J	Р	R		s	т	U	l v	JO	w	This Boot Fits

PART	Н		J		P	R	S	Т	U	V	JO	W	This Boot Fits
NUMBER	Min	Max	Min	Max	±10%	±10%	±10%	±10%	Ref	Ref	±10%	±20%	Convolex Tubing
	a	b	a	ь	b	b	b	b	b	b	ь	b	
242A312	1.00 [25,4]	.70 [17,8]	1.00 [25,4]	. <u>37</u> [9,4]	1.62 [41,1]	1.00 [25,4]	.12 [3,05]	.05 [1,27]	. <u>47</u> [11,9]	1.03 [26,2]	.42 [10,7]	.06 [1,52]	3/8" thru 1/2"
242A322	1.50 [38,1]	<u>.95</u> [24,1]	1.50 [38,1]	. <u>49</u> [12,4]	<u>1.75</u> [44,5]	1.00 [25,4]	<u>.12</u> [3,05]	.05 [1,27]	. <u>47</u> [11,9]	1.03 [26,2]	. <u>42</u> [10,7]	.06 [1,52]	1/2 thru 1"

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RAYCHEM CORPORATION 300 CONSTITUTION DRIVE MENLO PARK, CALIFORNIA 94025

Revision : D Date : 9/22/99 Part Number : 242A312 & 322 Description : Boot, 45°, With Lip

### R Thermofit Molded Parts Specification Control Drawing

Part Number : 242A312 & 322 Description : Boot, 45°, With Lip

COMPATABILITY CHART									
MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION				
-3	Polyolefin, Semi-rigid	RT-301	/42; /86	S-1017;S-1048	Adhesive				
-4	Polyolefin, Flexible	RT-1304	/42; /86	S-1017;S-1048	Adhesive				
-12	*VITON, Flexible	RT-1312	N/A						
-25	Elastomer, Fluid Resistant	RT-1325	/86	S-1048	Adhesive				

\*VITON is a Registered Trademark of Dupont

ORDERING INFORMATION			
Base part number	 <u>-xx</u>	<u>-xx</u>	<u>/xxx</u>
Material dash number (See Compatability Chart)			
Modification number (If necessary, see front of scd binder for a complete list)	 		
Adhesive slash number (If necessary, see Compatability Chart)			

THIS DRAWING IS SUBJECT TO CHANGE WITHOUT NOTICE; CONSULT YOUR NEAREST FIELD REPRESENTATIVE FOR CURRENT REVISION

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