

SPECIFICATION CONTROL DRAWING

55PC1256

TITLE

FIVE CONDUCTOR CABLE, SHIELDED, JACKETED, 600 VOLT

Date

6-02-00

Revision

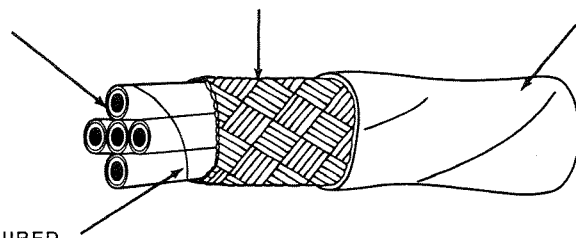
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This specification sheet forms a part of the latest issue of Raychem Specification 55PC.

COMPONENT WIRES - 55PC0216

SHIELD - NICKEL-COATED COPPER

JACKET - RADIATION-CROSSLINKED,
MODIFIED ETFE



FILAMENT BINDER AS REQUIRED

CONSTRUCTION DETAILS

PART NUMBER	CONDUCTOR SIZE (AWG)	SHIELD SIZE (AWG)	JACKET THICKNESS (in.)		DIAMETER (in.)			WEIGHT (lbs/1000 ft.)	
			LOWERSPEC LIMIT	TARGET WALL	LOWERSPEC LIMIT	TARGET VALUE	UPPERSPEC LIMIT	TARGET VALUE	UPPERSPEC LIMIT
55PC1256-24-*	24	38	.0060	.0080	.130	.144	.157	19.03	19.74
55PC1256-22-*	22	38	.0065	.0085	.146	.161	.176	25.14	26.01
55PC1256-20-*	20	38	.0065	.0085	.169	.186	.202	34.44	35.47
55PC1256-18-*	18	38	.0070	.0090	.194	.213	.232	47.84	49.15
55PC1256-16-*	16	38	.0070	.0090	.214	.234	.254	58.51	60.03

CABLE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 200°C

Maximum continuous conductor temperature

VOLTAGE RATING: 600 volts (rms)

CROSSLINK VERIFICATION: 300 ± 3°C for 1 hour

DIELECTRIC WITHSTAND: 1500 volts (rms), 60 Hz

JACKET COLOR: White preferred

JACKET ELONGATION AND TENSILE STRENGTH:

Elongation, 50% (minimum)

Tensile Strength, 5000 lbf/in² (minimum)

JACKET FLAWS:

Spark Test, 1000 volts (rms), 100% test

Impulse Dielectric Test, 6.0 kV (peak), 100 % test

SHIELD COVERAGE: 85% (minimum)

VOLTAGE WITHSTAND TEST (POST ENVIRONMENTAL):

1000 volts (rms), 60 Hz, 1 minute

PART NUMBER:

The "*" in the part numbers above shall be replaced by a color code designator with a slash separating the component wire colors and a dash separating the component wire colors from the jacket color.

Example: AWG 22, red, blue, yellow, green and black component wires; white jacket:

55PC1256-22-2/6/4/5/0-9

COLOR AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681.

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