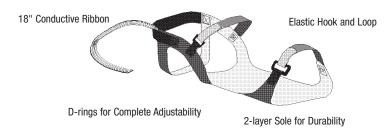
Product Data Sheet

3M™ Sole Grounder SG1M **Full Coverage**

The Sole Grounder SG1M provides maximum floor contact by covering both the ball of the foot and the heel. Three elastic straps create a comfortable secure fit. This quality grounder is tested for electrical performance and is lot numbered for QC traceability.

Elastic Hook and Loop Strap







All 3M Shoe Grounding Straps and Assemblies should not be used in areas where the individual may come in contact with electrical circuitry exceeding 250 volts.



Electronics Materials Solutions Division Static Control Products

926 JR Industrial Drive Sanford, NC 27332-9733 Toll-Free: 866-722-3736 International: 919-718-0000 Email: 3mstaticinfo@mmm.com www.3Mstatic.com

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Specifications	Typical Value
Hook and Loop	3/4" Black
D-Ring	2
Elastic Strap	3/4" Black
Sole Exterior	<10 ⁵ ohms
Total Grounder*	1.1 x 10 ⁶ ohms

*Meets the requirements of ANSI/ESD S20.20-2014, EIA 625

Part Numbers

SG1M-S	Small Sole Grounder, 1 meg resistor
SG1M-M	Medium Sole Grounder, 1 meg resistor
SG1M-L	Large Sole Grounder, 1meg resistor
SG1M-XL	Extra Large Sole Grounder, 1 meg resistor

How Sole Grounders Work

Sole grounders eliminate a charge on a person by electrically connecting the person to a grounded surface. A conductive ribbon placed inside the wearer's shoe or sock makes electrical contact with the skin through perspiration. The assembly contains a currentlimiting resistor which protects the operator from accidental exposure to electricity. Sole grounders must be worn on both feet to maintain ground contact while walking.

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