## $3 \mathrm{M}^{\mathrm{TM}}$ Textool $^{\mathrm{TM}}$ BGA Test \& Burn-In Sockets

### 1.00 mm , Types 0, I, II and III Open Top



- Double-beam normally-closed contact delivers balanced, opposing forces to solder ball with minimal shear stress
- Contact tips touch ball above its center plane producing only slight indentations and minimal ball deformation
- Allows excellent air flow around device
- Includes a retractable locating guide for easy board mounting even with hundreds of leads
- Compatible with most robotic handlers while it provides easy manual operation
- Accepts package body sizes up to 29 mm square with a maximum matrix of $27 \times 27$
- RoHS* compliant


## Physical

Body Material: Polyethersulfone (PES)<br>Flammability: UL 94V-0<br>Color: Black<br>Alignment Plate Material: Liquid Crystal Polymer (LCP)<br>Flammability: UL 94V-0<br>Color: Black<br>Contact Material: Beryllium Copper<br>Plating: $30 \mu^{\prime \prime}(0.76 \mu \mathrm{~m})$ Gold over $50 \mu^{\prime \prime}(1.3 \mu \mathrm{~m})$ Nickel<br>Other Metal Parts: Stainless Steel

## Electrical

$$
\begin{aligned}
\text { Insulation Resistance: } & >1000 \mathrm{M} \Omega \text { at } 500 \mathrm{Vdc} \\
\text { Withstanding Voltage: } & 500 \mathrm{Vrms} \text { at sea level } \\
\text { Initial Contact Resistance: } & <50 \mathrm{~m} \Omega \text { measured at } 1.0 \mathrm{~mA} \text { applied current } \\
\text { Current Rating: } & 1.0 \mathrm{~A} \text { max @ } 25^{\circ} \mathrm{C}
\end{aligned}
$$

## Environmental

Operating Temperature Rating: $-55^{\circ} \mathrm{C}$ to $+150^{\circ} \mathrm{C}$

## Mechanical

Durability: 20,000 actuations ( 10,000 devices load/unload) at room temperature<br>Initial Contact Force: $17 \mathrm{gf}(0.17 \mathrm{~N})$ Nom for 0.6 mm diameter solder ball<br>$14 \mathrm{gf}(0.14 \mathrm{~N})$ Nom for 0.5 mm diameter solder ball<br>Initial Actuation Force: Type II-5Kgf @ full pin count<br>Contact Wiper Gap - Fully Open: 0.85 mm Nom

* RoHS = Directive 2002/95/EC, Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment "RoHS compliant" means that the product or part does not contain any of the following substances in excess of the following maximum concentration values in any homogeneous material, unless the substance is in an application that is exempt under RoHS: (a) $0.1 \%$ (by weight) for lead, mercury, hexavalent chromium, polybrominated biphenyls or prolybromianted diphenyl ethers; or (b) $0.01 \%$ (by weight) for cadmium. Unless otherwise stated by 3 M in writing, this information represents 3M's knowledge and belief based upon information provided by third party suppliers to 3M.


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## Interconnect Solutions

http://www.3M.com/interconnects/

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PCB HOLE PATTERN


## Package Specifications

Max Package Size: $29 \mathrm{~mm} \pm 0.1 \mathrm{~mm}$ SQ Max
Max Matrix: $27 \times 27$ Max
Ball Diameter: $0.40 \mathrm{~mm}-0.70 \mathrm{~mm}$
Ball Height: 0.40 mm Min
P.C.B. Recommendations

Board Thickness: 1.6 mm
Through Hole Diameter 0.35 mm Min

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## Interconnect Solutions

http://www.3M.com/interconnects/


## Package Specifications

Max Package Size: $47.5 \mathrm{~mm} \pm 0.1 \mathrm{~mm}$ SQ Max
Max Matrix: $45 \times 45$
Ball Diameter: $0.50 \mathrm{~mm}-0.70 \mathrm{~mm}$
Ball Height: 0.40 mm Min

## P.C.B. Recommendations

Board Thickness: 1.6 mm
Through Hole Diameter 0.35 mm Min

## Important Notice

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