## 69 Electrical Tape - OEM Glass Cloth With Silicone Pressure Sensitive Adhesive

## Data Sheet

## 1. Product Description

$3 \mathrm{M}^{\mathrm{TM}} 69$ Glass Cloth Electrical Tape is a white glass cloth tape with a high-temperature thermosetting silicone adhesive. The thermosetting adhesive provides an increased bond once applied in areas of high ambient temperatures. 69 Tape is UL recognized for continuous use up to $200^{\circ} \mathrm{C}$. It conforms to Military Specification No. MIL-I-19166C.

## 2. Applications

- Insulating electric and induction type furnace power supply leads
- Securing high temperature, non-PSA insulations (such as asbestos and glass) in high temperature areas
- Securing Scotch 77 Fire Retardant Electric Arc Proofing Tape
- Replacing 3M 27 Glass Cloth Electrical Tape in locations where a higher-temperature tape is needed
- Reinsulating and repairing coils on mining machines
- Reinforcing insulation in electrical installations where heavy loads cause high heat and breakdown of original insulation (e.g. motor control exciter feeds)
- Splicing silicone-covered glass wire where splices require more abrasion resistance and mechanical strength than can be provided by silicone tapes
- Insulating Class "H" dry-type transformer leads


## Typical Properties

| Property | Value* |
| :---: | :---: |
| Thickness ${ }^{1}$ | 7.0 mils (. 177 mm ) |
| Tensile Strength ${ }^{1}$ | 180 lbs //in ( $314 \mathrm{~N} / 10 \mathrm{~mm}$ ) |
| Elongation at Break ${ }^{1}$ | 5\% |
| Adhesion ${ }^{1}$ | $40 \mathrm{oz} / \mathrm{in}(4.4 \mathrm{~N} / 10 \mathrm{~mm})$ |
| Electrical Strength ${ }^{1}$ | 3000 V |
| Insulation Resistance ${ }^{1}$ | $4.8 \times 10^{4}$ megohms |
| Electrolytic Corrosion Factor ${ }^{2}$ | 0.9 |
| Functional for Life of Component | $200^{\circ} \mathrm{C}$ |
| * Not recommended for specification purposes. Product specifications will be provided upon request. |  |
| Test Methods: 'ASTM-D-1000 ${ }^{2} 3 \mathrm{M}$ Test Method |  |

$3 M$ is a trademark of $3 M$.

## IMPORTANT NOTICE

Before using this product, you must evaluate it and determine if it is suitable for your intended application. You assume all risks and liability associated with such use.

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