



## Technical Data Sheet

## 3M™ Scotch® Filament Tape 8915

#### **Product Description**

Scotch® Filament Tape 8915 is a high-performance transparent tape reinforced with continuous high strength glass filaments which is designed to hold appliance parts together during manufacture and shipping. The heavy 3M™ Scotchpro™ film backing provides proper stiffness and excellent abrasion, moisture, and scuff resistance. The pressure sensitive adhesive is specifically formulated to provide high adhesion, clean removal, and stain resistance on most finishes.

# pressure sensitive adhesive is specifically formulated to provide high adhesion, clean removal, and stain resistance on most finishes. **Technical Information Note** The following technical information and data should be considered representative or typical only and should not be used for specification purposes. Typical Physical Properties Additional Information Property Values Backing Biaxial Oriented Polypropylene(BOPP) Adhesive Type Pressure-sensitive synthetic rubber resin **Backing Color** Clear Total Tape Thickness (mil) View ^ 6 mil Test Method: ASTM D3652 View ^ Total Tape Thickness (mm) 0.15 mm Test Method: ASTM D3652 Fiber Reinforcement Glass Yarn

## Typical Performance Characteristics

| Property         | Values   | Additional Information |
|------------------|----------|------------------------|
| Tensile Strength | 298 N/cm | View ^                 |



Test Method: ASTM D3759

| Tensile Strength (N/100mm)    | 2980 N/100mm | View ^ |  |
|-------------------------------|--------------|--------|--|
| Test Method: ASTM D3759       |              |        |  |
|                               |              |        |  |
| 180° Peel Adhesion            | 7.1 N/cm     | View ^ |  |
| Test Method: ASTM D3330       |              |        |  |
| Notes: 12 in/min (300 mm/min) |              |        |  |
| 180° Peel Adhesion            | 65 oz/in     | View ^ |  |
| Test Method: ASTM D3330       |              |        |  |
| Notes: 12 in/min (300 mm/min) |              |        |  |
| 180° Peel Adhesion            | 71 N/100mm   | View ^ |  |
| Test Method: ASTM D3330       |              |        |  |
| Substrate: Stainless Steel    |              |        |  |
| Tensile Strength (lb/in)      | 170 lb/in    | View ^ |  |
| Test Method: ASTM D3759       |              |        |  |
|                               |              |        |  |
| Elongation at Break (%)       | 3 %          | View ^ |  |
| Liongation at break (76)      | <i>S 7</i> 6 |        |  |

## Storage and Shelf Life

Store behind present stock. Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40-50% relative humidity are recommended. Rotate your stock. To obtain best performance, use this product within 18 months from date of manufacture.

#### **Bottom Matter**

3M Industrial Adhesives and Tapes Division 3M Center, Building 225-3S-06 St. Paul, MN 55144-1000 800-362-3550

## Trademarks

Scotch is a registered trademark of 3M. 3M and Scotchpro are trademarks of 3M.

### **Industry Specifications**

This product might be suitable for use in indirect food contact applications. Please see the applicable Regulatory Data Sheet for more information relating to FDA compliance.



#### References

| Property              | Values  |
|-----------------------|---|
| 3m.com Product Page   | https://www.3m.com/3M/en_US/p/d/b40067696/  |
| Safety Data Sheet SDS | https://www.3m.com/3M/en_US/company-us/SDS-search/results/?gsaAction=msdsSRA&msdsLocale=en_US&co=ptn&q=8915 |

#### ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

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