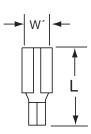
3M Specialty Terminals

71F-187-20, 72F-187-20 Female Disconnect, Non-Insulated, Butted Seam



Data Sheet

Product Number	Wire Range (AWG)	Mates with <u>Male Tab</u> Width (W´) x Thickness	L	Barrel Length	Barrel I.D.
71F-187-20	22-18	0.187 x 0.020	0.58	0.25	0.085
72F-187-20	16-14	0.187 x 0.020	0.58	0.25	0.085



UNDERWRITERS LABORATORIES STANDARD NO. UL 486A 3M FILE NO. E70512

Specifications

Wire Size: Barrel Seam: Maximum Current: Terminal Material: Plating: SP

CANADIAN STANDARDS ASSOCIATION STANDARD NO. C22.2 NO. 0.65 3M FILE NO. LR22190

See Table Above

Same as Wire

Butted

Brass

Tin

Installation Information

WARNING

Turn power off before installing or removing terminal. All electrical work should be done according to appropriate electrical codes.

UL Listed and CSA Certified or use on stranded copper (AWG) wire only.

Strip away the end 3/8 inch of wire insulation.

Make the crimp in the proper station of a recommended 3M crimp tool: TH-440, TH-450 (scissor style), or TR-490 (ratchet style) hand tools.



Barrel Crimp (Required)

Suitable for factory installation on steel or brass tabs, UL and CSA.

Suitable for field application on brass tabs, strain relief is required, UL only.

Engineering Specification

Crimp-Type Female Disconnect Terminals shall, electrically and mechanically connect permanently to the prestripped end of a stranded copper wire, and have a tongue portion with fingers which grip a Male Disconnect in a separable, reusable manner, forming a Quick Connect Wiring Termination.

The connector line shall offer a tongue variations (sized to grip male tabs: 0.187'' or 0.250'') and barrel variations in construction, non-insulated, nylon insulated with insulation grip, etc. The tongue portion shall be marked with the wire range and manufacturer's symbol (\uparrow).

The Non-Insulated Female Disconnect shall be tin plated 0.016" thick brass, with a tongue for gripping a 0.187" male tab of 0.20" thickness, and a butted seam barrel sized for specified (AWG) wire range (22-18, 16-14).

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