

- 25 mm basic system unit
- 50 mm module
- Designed according to IEC 61076-4-101 and IEC 60352-5 Standards
- 2 mm grid spacing allows for high signal density at low cost
- "Eye of the Needle" compliant pin press-fit design helps reduce manufacturing time and cost
- Additional grounding row available for improved ground bounce and EMI immunity
- Mates with 5 row $3 \mathrm{M}^{\mathrm{mw}} \mathrm{HM}$, and CP2 Headers
- End-to-end stackable with 5 row $3 \mathrm{M}^{\mathrm{TN}}$ HSHM, UHM, HM, and CP2 Sockets
- See the Regulatory Information Appendix (RIA) in the "RoHS compliance" section of www.3Mconnectors.com for compliance information (RIAE1 \& C1 apply)


## Physical

## Insulation:

Material: High Temperature Thermoplastic (LCP)
Flammability: UL94V-0

## Contact:

Material: Copper Alloy
Plating: See Ordering Information

## Mechanical

| Mating Force: | $\leq 0.75 \mathrm{~N} /$ PIN |
| ---: | :--- |
| Withdrawl Force: | $\geq 0.15 \mathrm{~N} /$ PIN |
| Mating and Un-mating Operations: | 200 for KR plating |
| Application: | This module is not suitable for stand-alone use. (Refer to IEC-61076-4-101) |

Electrical
Current Rating: 1.0 Amperes at $70^{\circ} \mathrm{C}$ with all contacts powered
Contact Resistance: $\leq 20 \mathrm{~m} \Omega$
Insulation Resistance: $\geq 10,000 \mathrm{M} \Omega$
Test Voltage: $750 \mathrm{VAC}_{\mathrm{RMS}}$

## Environmental

Temperature Rating: $-55^{\circ} \mathrm{C}$ to $+125^{\circ} \mathrm{C}$

## PCB Data

Recommended PCB Plated Through Hole: $\Theta 0.6 \pm 0.05 \mathrm{~mm}$
Drill hole diameter: $\Theta 0.7 \pm 0.02 \mathrm{~mm}$
Hole platings $\mathrm{Cu} 25 \sim 50 \mu \mathrm{~m}, \mathrm{Sn}<10 \mu \mathrm{~m}$
PCB thickness: 1.4-4.2 mm
Press-In Force: $\leq 204$ N/pin on nominal hole diameter
Retention Force: $\geq 13.5 \mathrm{~N} /$ pin on nominal hole diameter

## 3M ${ }^{\text {Tw }}$ CP2 Press-Fit Socket

2 mm Type B, 95, 110, and 125 Signal Contacts, Right Angle


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