

# HF41F

# SUBMINIATURE POWER RELAY



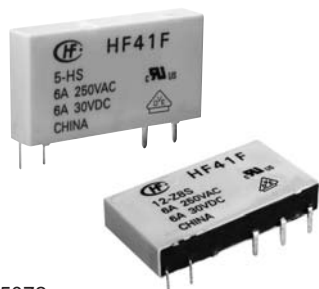
File No.: E133481



File No.: 40020043



File No.: CQC09002035072



## Features

- Slim size (width 5mm)
- High breakdown voltage 4kV (between coil and contacts)
- Surge voltage up to 6kV (between coil and contacts)
- Meeting VDE 0700, 0631 reinforce insulation
- High sensitive: Approx.170mW
- Sockets available
- 1 Form A and 1 Form C configurations
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (28.0 x 5.0 x 15.0) mm

## CONTACT DATA

|                            |  |
|----------------------------|--|
| Contact arrangement        | 1A, 1C   |
| Contact resistance         | No gold plated:100mΩ max. (at 1A 6VDC)<br>Gold plated: 30mΩ max. (at 1A 6VDC)  |
| Contact material           | AgSnO <sub>2</sub> , AgNi  |
| Contact rating (Res. load) | 6A 250VAC / 30VDC  |
| Max. switching voltage     | 400VAC / 125VDC  |
| Max. switching current     | 6A   |
| Max. switching power       | 1500VA / 180W  |
| Mechanical endurance       | 1 x 10 <sup>7</sup> ops  |
| Electrical endurance       | H type: 6 x 10 <sup>4</sup> ops (6A 250VAC/30VDC, Resistive load, AgNi, at 85°C, 1s on 9s off)<br>Z type: 3 x 10 <sup>4</sup> ops (NO, 6A 250VAC/30VDC, Resistive load, AgNi, at 85°C, 1s on 9s off)<br>1 x 10 <sup>4</sup> ops (NC, 6A 250VAC/30VDC, Resistive load, AgNi, at 85°C, 1s on 9s off) |

## COIL

|            |                              |
|------------|------------------------------|
| Coil power | 5VDC to 24VDC: Approx. 170mW |
|            | 48VDC, 60VDC: Approx. 210mW  |

## COIL DATA

at 23°C

| Nominal Voltage VDC | Pick-up Voltage VDC max. | Drop-out Voltage VDC min. | Max. Voltage VDC <sup>2)</sup> | Coil Resistance Ω |
|---------------------|--------------------------|---------------------------|--------------------------------|-------------------|
| 5                   | 3.75                     | 0.25                      | 7.5                            | 147 x (1±10%)     |
| 6                   | 4.50                     | 0.30                      | 9.0                            | 212 x (1±10%)     |
| 9                   | 6.75                     | 0.45                      | 13.5                           | 476 x (1±10%)     |
| 12                  | 9.00                     | 0.60                      | 18                             | 848 x (1±10%)     |
| 18                  | 13.5                     | 0.90                      | 27                             | 1906 x (1±15%)    |
| 24                  | 18.0                     | 1.20                      | 36                             | 3390 x (1±15%)    |
| 48 <sup>3)</sup>    | 36.0                     | 2.40                      | 72                             | 10600 x (1±15%)   |
| 60 <sup>3)</sup>    | 45.0                     | 3.00                      | 90                             | 16600 x (1±15%)   |

Notes: 1) When require pick-up voltage ≤ 70% nominal voltage, special order allowed .

2) Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

3) For products with rated voltage ≥ 48V, measures should be taken to prevent coil overvoltage in order to protect coil in test and application (eg. Connect diodes in parallel).

## CHARACTERISTICS

|                                    |                              |                     |
|------------------------------------|------------------------------|---------------------|
| Insulation resistance              | 1000MΩ (at 500VDC)           |                     |
| Dielectric strength                | Between coil & contacts      | 4000VAC 1 min       |
|                                    | Between open contacts        | 1000VAC 1 min       |
| Operate time (at nomi.volt.)       | 8ms max.                     |                     |
| Release time (at nomi.volt.)       | 4ms max.                     |                     |
| Shock resistance <sup>1)</sup>     | Functional                   | 49m/s <sup>2</sup>  |
|                                    | Destructive                  | 980m/s <sup>2</sup> |
| Vibration resistance <sup>1)</sup> | 10Hz to 55Hz 1mm DA          |                     |
| Humidity                           | 5% to 85% RH                 |                     |
| Ambient temperature                | -40°C to 85°C                |                     |
| Termination                        | PCB                          |                     |
| Unit weight                        | Approx. 5g                   |                     |
| Construction                       | Plastic sealed, Flux proofed |                     |

Notes: 1) Index is that of relay without socket.

2) The data shown above are initial values.

3) Please find coil temperature curve in the characteristic curves below.

4) Please do not install a SPDT(1 Form C) type relay on either of the smallest sides or facing downward.

5) UL insulation system: Class A.

## SAFETY APPROVAL RATINGS

|        |                                       |
|--------|---------------------------------------|
| UL/CUL | 6A 30VDC at 85°C                      |
|        | 6A 277VAC at 85°C                     |
|        | R300<br>B300                          |
| VDE    | 6A 30VDC at 85°C<br>6A 250VAC at 85°C |

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



HONGFA RELAY

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

2015 Rev. 1.11

## ORDERING INFORMATION

|                               |                                   |  |                       |  |  |  |
|-------------------------------|-----------------------------------|--|-----------------------|--|--|--|
| Type                          | HF41F / 12 -H 8 S T G (XXX)       |  |                       |  |  |  |
| Coil voltage                  | 5, 6, 9, 12, 18, 24, 48, 60VDC    |  |                       |  |  |  |
| Contact arrangement           | H: 1 Form A                       |  | Z: 1 Form C           |  |  |  |
| Version <sup>1)</sup>         | 8: Flat pack version              |  | Nil: Vertical version |  |  |  |
| Construction <sup>2)3)</sup>  | S: Plastic sealed                 |  | Nil: Flux proofed     |  |  |  |
| Contact material              | T: AgSnO <sub>2</sub>             |  | Nil: AgNi             |  |  |  |
| Contact plating <sup>4)</sup> | G: Gold plated                    |  | Nil: No gold plated   |  |  |  |
| Special code <sup>5)</sup>    | XXX: Customer special requirement |  | Nil: Standard         |  |  |  |

**Notes:** 1) We recommend flux proofed types for the flat pack version.

2) We recommend flux proofed types for a clean environment (free from contaminations like H<sub>2</sub>S, SO<sub>2</sub>, NO<sub>2</sub>, dust, etc.).

We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H<sub>2</sub>S, SO<sub>2</sub>, NO<sub>2</sub>, dust, etc.).

3) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.

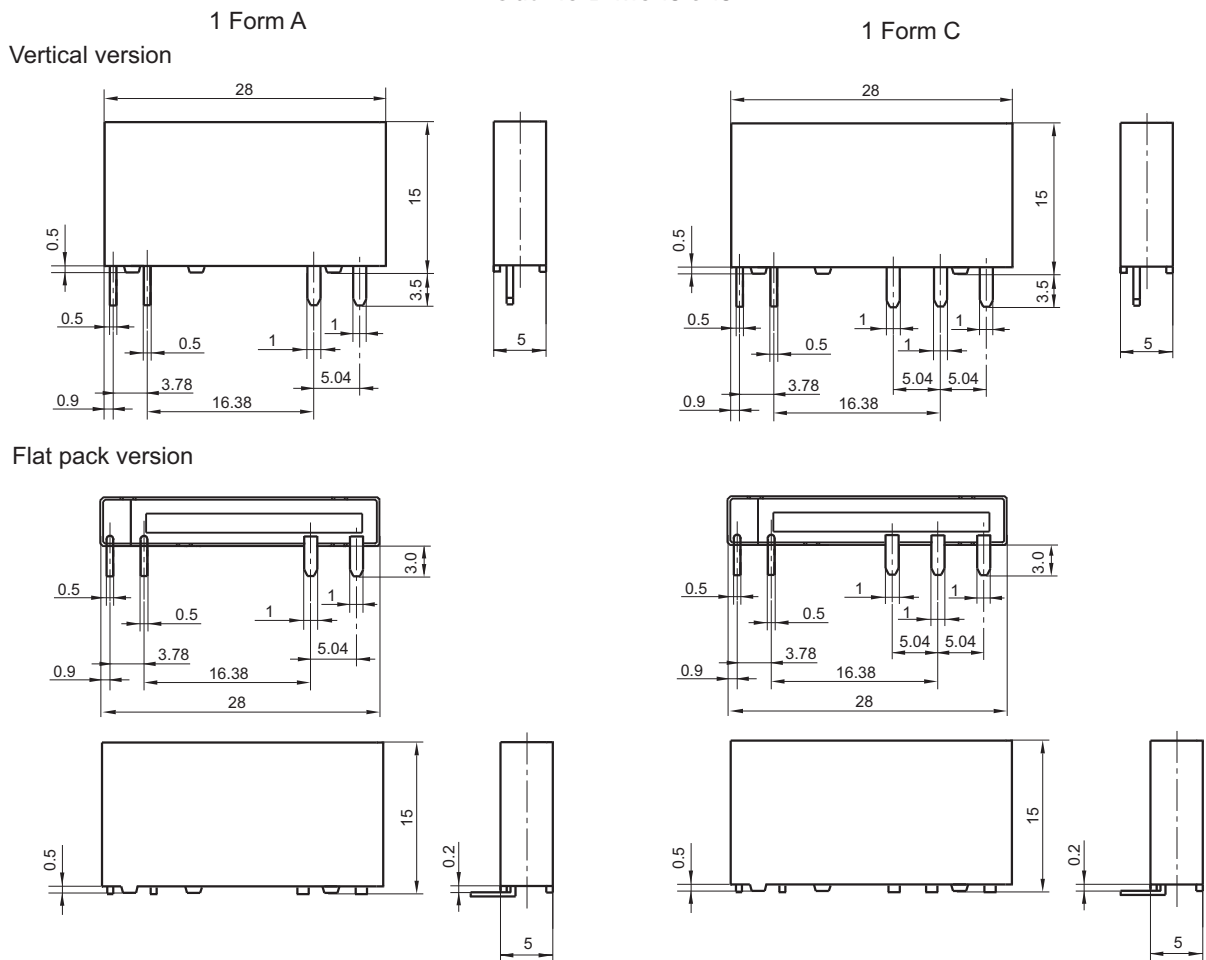
4) For gold plated type, the min. switching current and min. switching voltage is 10mA 5VDC.

5) The customer special requirement express as special code after evaluating by Hongfa. e.g. (210) stands for pick-up voltage less than 70% of nominal voltage. e.g. (414) stands for wide coil pin type.

## OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

### Outline Dimensions

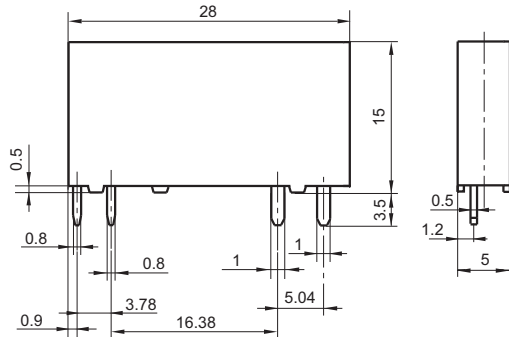


# OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

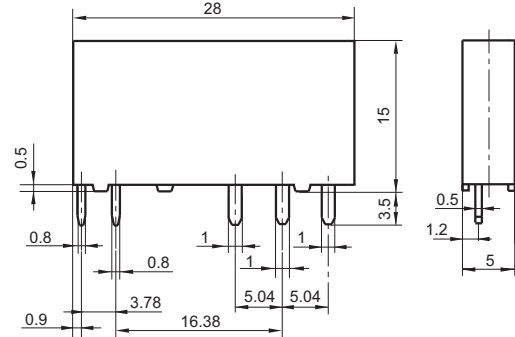
Unit: mm

## Outline Dimensions

1 Form A  
Special code: (414)



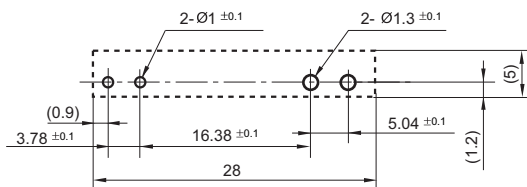
1 Form C



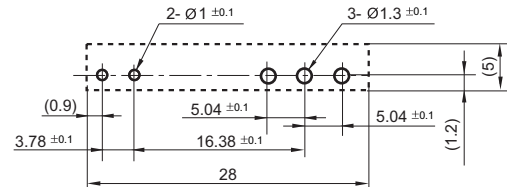
## PCB Layout (Bottom view)

1 Form A

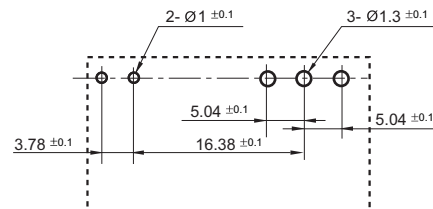
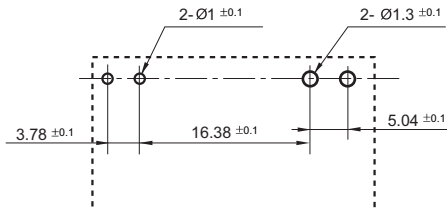
Vertical version



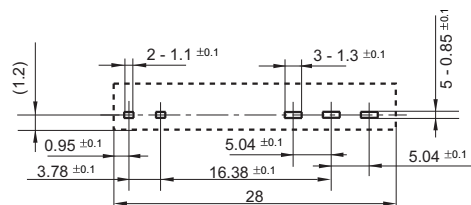
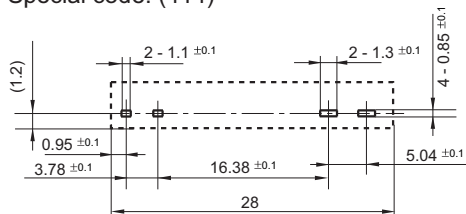
1 Form C



Flat pack version

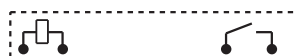


Special code: (414)



## Wiring Diagram (Bottom view)

1 Form A



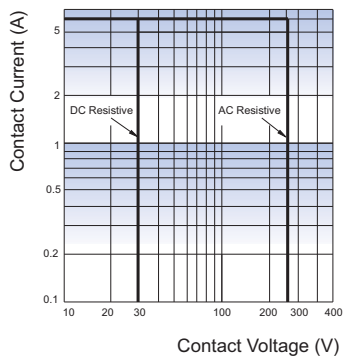
1 Form C



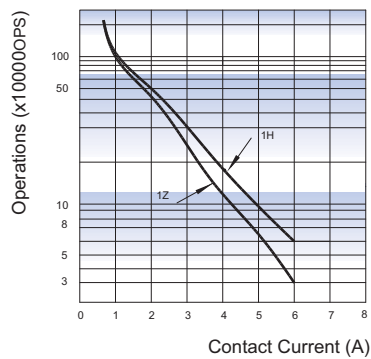
- Remark: 1) In case of no tolerance shown in outline dimension: outline dimension  $\leq 1\text{mm}$ , tolerance should be  $\pm 0.2\text{mm}$ ; outline dimension  $> 1\text{mm}$  and  $\leq 5\text{mm}$ , tolerance should be  $\pm 0.3\text{mm}$ ; outline dimension  $> 5\text{mm}$ , tolerance should be  $\pm 0.4\text{mm}$ .  
2) The tolerance without indicating for PCB layouts is always  $\pm 0.1\text{mm}$ .

## CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER

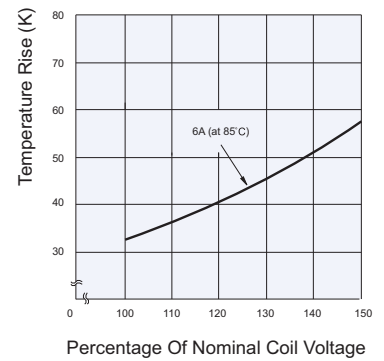


ENDURANCE CURVE



**Test conditions:**  
NO, AgNi, Resistive load, 250VAC,  
Flux proofed, Room temp., 1s on 9s off.

COIL TEMPERATURE RISE



**Test conditions:**  
6A 85°C  
(Typical curve of 24VDC standard type)

### Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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