

NOTES:
 1. ALL THE OPERATING PERFORMANCE SPEC. IN BELLOW TABLE SHOULD BE MET. THE MEASURE METHOD IS SHOWN AS FIG.1.
 OPERATE THE DOME 10 TIMES BEFORE MEASURING.

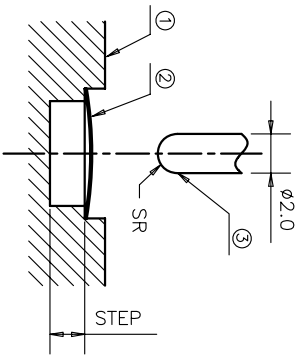


Fig1. MEASURING METHOD

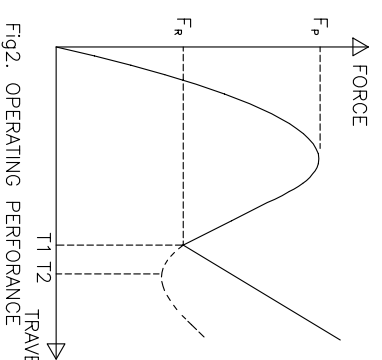


Fig2. OPERATING PERFORMANCE

REV	ECON NO.	APPD
A	HC060009	ZO
B	HC060033	ZO
C	HC100168	ZO
D	HC110001	ZO
E	HC140005	ZO
F	HC160002	ZO

F_p : PEAK FORCE
 F_r : RETURN FORCE
 T_1 : CONTACT POINT
 T_2 : BUTTON POINT
 $C/R = (F_p - F_r) / F_p * 100\%$
 REMARK:
 1. T2 TESTED WHEN THE SETP IS DEEP ENOUGH TO NOT CONTACT WITH DOME DURING MEASURING.
 $2. T1 < T2$

- 1) TEST SPEED : 120 SPM
- 2) TEST FORCE : F_p
- 3) MATERIAL : ALUMINIUM.
2. OBVIOUS BURR, SCRATCHES, CRACKES IS FORBIDDEN.
3. DIMENSIONS MARKED ∇ SHOULD BE CHECKED BY Q.C. AND P.E.
4. DIMENSIONING SHALL BE INTERPRETED PER ANSI Y14.5M-1982.
5. HARMFUL MATERIAL CONTROL PLEASE FOLLOW DOC."HY-QW-02"
6. PART PERFORMANCE TABLE ∇

PART NAME	D	H	P.F.(gf)	C/R(%)
600-5***-****	$\phi 5^{+0.05}$	0.25 \pm 0.05	CP \pm 15	C/R \pm 10
600-C***-****	$\phi 4.5^{+0.05}$	0.22 \pm 0.05	CP \pm 15	C/R \pm 10
600-4***-****	$\phi 4^{+0.05}$	0.2 \pm 0.05	CP \pm 15	C/R \pm 10
600-B***-****	$\phi 3.5^{+0.05}$	0.18 \pm 0.05	CP \pm 15	C/R \pm 10
600-3***-****	$\phi 3^{+0.05}$	0.16 \pm 0.05	CP \pm 15	C/R \pm 10
600-L***-****	$\phi 2.92^{+0.02}$	0.15 \pm 0.05	CP \pm 15	C/R \pm 10
600-J***-****	$\phi 2.9^{+0.05}$	0.15 \pm 0.05	CP \pm 15	C/R \pm 10
600-K***-****	$\phi 2.85^{+0.02}$	0.15 \pm 0.05	CP \pm 15	C/R \pm 10
600-A***-****	$\phi 2.5^{+0.05}$	0.15 \pm 0.05	CP \pm 15	C/R \pm 10
600-D***-****	$\phi 2.2^{+0.05}$	0.15 \pm 0.05	CP \pm 15	C/R \pm 10
600-2***-****	$\phi 2.0^{+0.05}$	0.15 \pm 0.05	CP \pm 15	C/R \pm 10

①
②
③
④
⑤
⑥

TYPE: 601 : 601 :
 DIMPLE: 01345 : 01345 :
 D: 2= $\phi 2.0$ mm, 3= $\phi 3.0$ mm, 4= $\phi 4.0$ mm, 5= $\phi 5.0$ mm, 6= $\phi 6.0$ mm, A= $\phi 2.5$ mm, B= $\phi 3.5$ mm, C= $\phi 4.5$ mm, D= $\phi 2.2$ mm, E= $\phi 2.3$ mm, F= $\phi 2.4$ mm, G= $\phi 2.7$ mm, H= $\phi 2.8$ mm, J= $\phi 2.9$ mm, K= $\phi 2.85$ mm, L= $\phi 2.92$ mm
 C/R: 0=60%, 1=65%, 2=55%, 3=45%, 4=35%, 5=25%, 6=15%
 STEP: 0=0.00mm, 1=0.01mm, 2=0.02mm, 3=0.03mm, 4=0.04mm, 5=0.05mm, 6=0.06mm, 7=0.07mm, 8=0.08mm, 9=0.09mm, A=0.10mm
 MATERIAL: 0=Ni-SUS, 1=PB, 2=BECU
 CP: 060=060gf, 080=080gf, 100=100gf, 130=130gf, 160=160gf, 180=180gf, 200=200gf, 250=250gf

X ± 0.2	X' ± 3'	UNITS	MM	NAME(INTENDED USE)	HON YUAN
.X ± 0.1	X' ± 2'	MAT'L		METAL DOME FOR TACT SWITCH	HON YUAN PRECISION IND. CO.,LTD. SHENZHEN, CHINA, R.O.C.
.XX ± 0.05	.XX' ± 1'	FINISH		600-****-****	TITLE: DOME CUSTMER DRAWING
.XXX ± 0.03	.XXX' ± 0.5'	QTY		APPD: ZO 3/18/2014	DWG NO.: 600-0000-000
				CHKD: M.H.L: 3/18/2014	
				DR: W.P.Lu 3/18/2014	

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