

Data Sheet

Customer :

Product : Thin Film Chip Resistor - ARG Series

Size: 0402/0603/0805/1206

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Thin Film Chip Resistor (ARG Series)



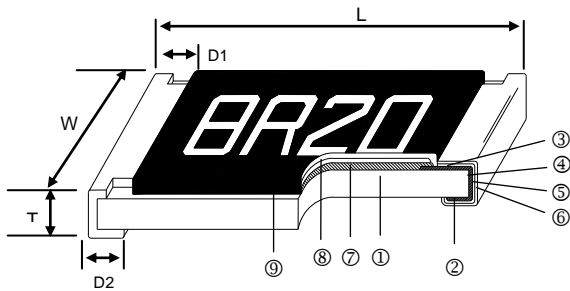
■ Features

- Advanced thin film technology
- SMD Type designed for automatic insertion
- Wide resistance range 1ohm ~ 2.49Mega ohm

■ Applications

- Medical Equipment
- Testing / Measurement Equipment
- Printer Equipment
- Automatic Equipment Controller
- Converters
- Communication Device, Cell Phone, GPS, PDA

■ Construction



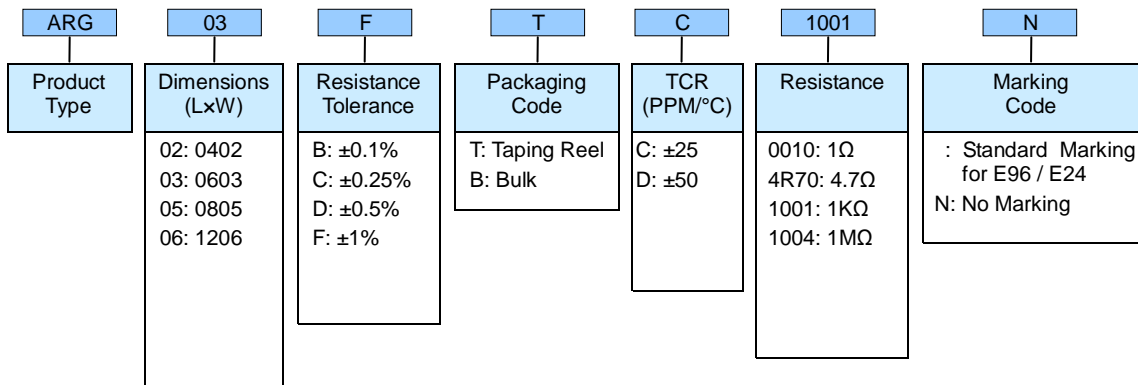
① Alumina Substrate	④ Edge Electrode	⑦ Resistor Layer
② Bottom Electrode	⑤ Barrier Layer	⑧ Overcoat
③ Top Electrode	⑥ External Electrode	⑨ Marking

■ Dimensions

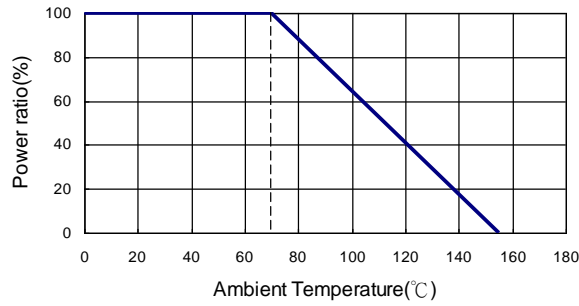
Unit: mm

Type	Size (Inch)	L	W	T	D1	D2	Weight (g) (1000pcs)
ARG02	0402	1.00±0.05	0.50±0.05	0.30±0.10	0.20±0.10	0.20±0.10	0.54
ARG03	0603	1.60±0.10	0.80±0.10	0.45±0.10	0.30±0.20	0.30±0.20	1.83
ARG05	0805	2.00±0.15	1.25±0.15	0.50±0.10	0.30±0.20	0.40±0.20	4.71
ARG06	1206	3.10±0.15	1.55±0.15	0.55±0.10	0.42±0.20	0.35±0.25	9.02

■ Part Numbering



Derating Curve



Standard Electrical Specifications

Type	Item	Power Rating at 70°C	Operating Temp. Range	Max. Operating Voltage	Max. Overload Voltage	Resistance Range				TCR (PPM/°C)
						±0.1%	±0.25%	±0.5%	±1%	
ARG02 (0402)		1/16W	-55 ~ +155°C	50V	100V	4.7Ω – 255KΩ				±25 ±50
ARG03 (0603)		1/10W	-55 ~ +155°C	75V	150V	1Ω - 1MΩ				±25 ±50
ARG05 (0805)		1/8W	-55 ~ +155°C	150V	300V	1Ω - 2MΩ				±25 ±50
ARG06 (1206)		1/4W	-55 ~ +155°C	200V	400V	1Ω - 2.49MΩ				±25 ±50

Operating Voltage= $\sqrt{P \cdot R}$ or Max. operating voltage listed above, whichever is lower.
 Overload Voltage= $2.5 \cdot \sqrt{P \cdot R}$ or Max. overload voltage listed above, whichever is lower.

■Viking is capable of manufacturing the optional spec based on customer's requirement.
(Lower Resistance:1~10Ω ; High Power Rating)

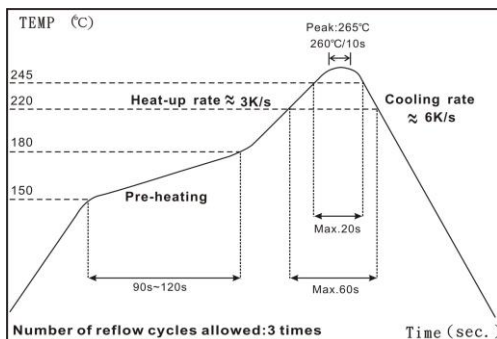
■ Environmental Characteristics

Item	Requirement	Test Method
Temperature Coefficient of Resistance (T.C.R.)	As Spec.	MIL-STD-202 Method 304 +25/-55/+25/+125/+25°C
Short Time Overload	$\Delta R \pm 0.2\%$	JIS-C-5201-1 4.13 RCWV*2.5 or Max. overload voltage whichever is lower for 5 seconds
Insulation Resistance	>9999 MΩ	MIL-STD-202 Method 302 Apply 100V _{DC} for 1 minute
Endurance	$\Delta R \pm 0.5\%$	MIL-STD-202 Method 108A 70±2°C, RCWV for 1000 hrs with 1.5 hrs "ON" and 0.5 hrs "OFF"
Damp Heat with Load	$\Delta R \pm 0.5\%$	MIL-STD-202 Method 103B 40±2°C, 90~95% R.H. RCWV for 1000 hrs with 1.5 hrs "ON" and 0.5 hrs "OFF"
Bending Strength	$\Delta R \pm 0.1\%$	JIS-C-5201-1 4.33 Bending amplitude 3 mm for 10 seconds
Solderability	95% min. coverage	MIL-STD-202 Method 208H 245±5°C for 3 seconds
Resistance to Soldering Heat	$\Delta R \pm 0.1\%$	MIL-STD-202 Method 210E 260±5°C for 10 seconds
Dielectric Withstand Voltage	By Type	MIL-STD-202 Method 301 Max. overload voltage for 1 minute
Thermal Shock	$\Delta R \pm 0.2\%$	MIL-STD-202 Method 107G -55°C ~150°C, 100 cycles
Low Temperature Operation	$\Delta R \pm 0.5\%$	JIS-C-5201-1 4.36 1 hour, -65°C, followed by 45 minutes of RCWV

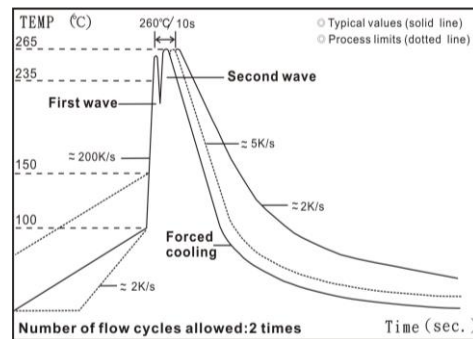
RCWV(Rated continuous working voltage)= $\sqrt{P \cdot R}$ or Max. Operating voltage whichever is lower

■ Storage Temperature: 15~28°C; Humidity < 80%RH

■ Soldering Condition



IR Reflow Soldering



Wave Soldering (Flow Soldering)

- (1) Time of IR reflow soldering at maximum temperature point 260°C : 10s
- (2) Time of wave soldering at maximum temperature point 260°C : 10s
- (3) Time of soldering iron at maximum temperature point 410°C : 5s

■ Marking

0603 3digit marking



3digit marking for Example: 14C=13K7Ω 13C=13K3Ω
68B=4K99Ω 68X=49.9Ω

Marking Table

Code	E96		Code	E96		Code	E96		Code	E96	
01	100		25	178		49	316		73	562	
02	102		26	182		50	324		74	576	
03	105		27	187		51	332		75	590	
04	107		28	191		52	340		76	604	
05	110		29	196		53	348		77	619	
06	113		30	200		54	357		78	634	
07	115		31	205		55	365		79	649	
08	118		32	210		56	374		80	665	
09	121		33	215		57	383		81	681	
10	124		34	221		58	392		82	698	
11	127		35	226		59	402		83	715	
12	130		36	232		60	412		84	732	
13	133		37	237		61	422		85	750	
14	137		38	243		62	432		86	768	
15	140		39	249		63	442		87	787	
16	143		40	255		64	453		88	806	
17	147		41	261		65	464		89	825	
18	150		42	267		66	475		90	845	
19	154		43	274		67	487		91	866	
20	158		44	280		68	499		92	887	
21	162		45	287		69	511		93	909	
22	165		46	294		70	523		94	931	
23	169		47	301		71	536		95	953	
24	174		48	309		72	549		96	976	
Code	A	B	C	D	E	F	G	H	X	Y	Z
Multiplier	10 ⁰	10 ¹	10 ²	10 ³	10 ⁴	10 ⁵	10 ⁶	10 ⁷	10 ⁻¹	10 ⁻²	10 ⁻³

0603 3digit marking for E24

Example: 101=100Ω 102=1KΩ

E24	10	11	12	13	15	16	18	20	22	24	27	30	33	36	39	43	47	51	56	62	68	75	82	91
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0805-2512 4digit marking

Example

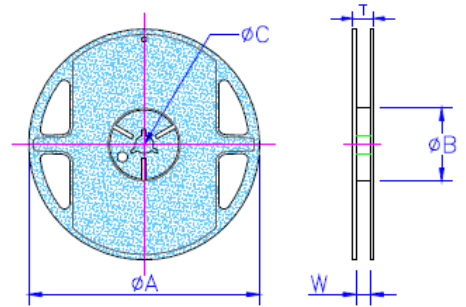
Resistance	100Ω	2.2KΩ	10KΩ	49.9KΩ	100KΩ
marking	1000	2201	1002	4992	1003

■ Packaging

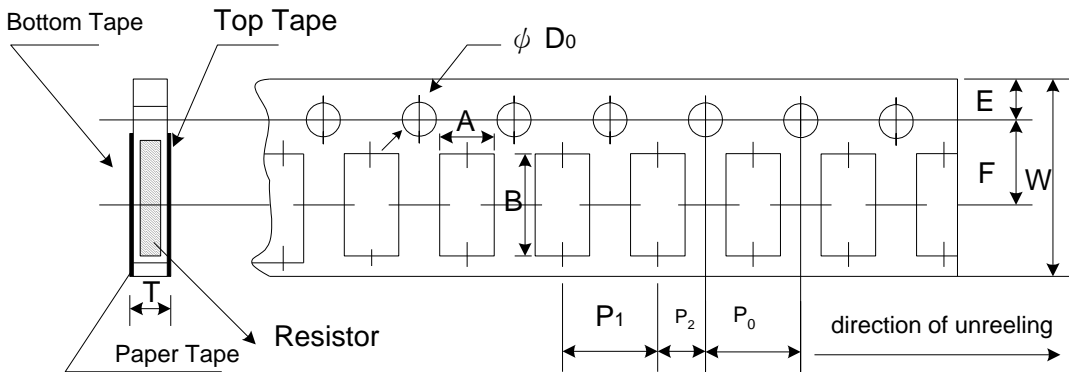
Packing Quantity & Reel Specifications

Unit :mm

Type	∅A	∅B	∅C	W	T	Paper Tape (EA)	Emboss Plastic Tape (EA)
ARG02	178.0±1.0	60.0+1.0	13.5±0.7	9.5±1.0	11.5±1.0	10,000	-
ARG03	178.0±1.0	60.0+1.0	13.5±0.7	9.5±1.0	11.5±1.0	5,000	-
ARG05	178.0±1.0	60.0+1.0	13.5±0.7	9.5±1.0	11.5±1.0	5,000	-
ARG06	178.0±1.0	60.0+1.0	13.5±0.7	9.5±1.0	11.5±1.0	5,000	-



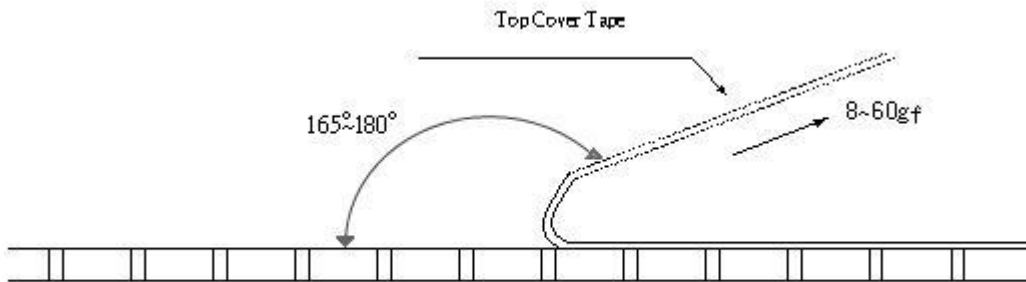
Paper Tape Specifications



Unit: mm

Type	A	B	W	E	F	P ₀	P ₁	P ₂	∅D ₀	T
ARG02	0.70±0.05	1.16±0.05	8.00±0.10	1.75±0.05	3.5±0.05	4.00±0.10	2.00±0.05	2.00±0.05	1.55±0.05	0.40±0.03
ARG03	1.10±0.05	1.90±0.05	8.00±0.10	1.75±0.05	3.5±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.55±0.05	0.60±0.03
ARG05	1.60±0.05	2.37±0.05	8.00±0.10	1.75±0.05	3.5±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.55±0.05	0.75±0.05
ARG06	2.00±0.05	3.55±0.05	8.00±0.10	1.75±0.05	3.5±0.05	4.00±0.10	4.00±0.10	2.00±0.05	1.55±0.05	0.75±0.05

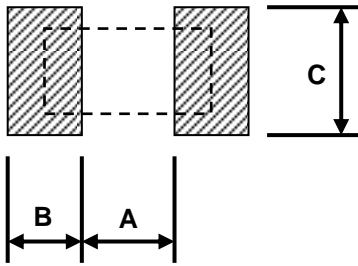
- Peel force of top cover tape
- The peel speed shall be about 300mm/min±5%
- The peel force of top cover tape shall be between 8gf to 60gf



Unit: mm

■ Recommend Land Pattern

Unit: mm



Type	A	B	C
ARG02	0.50	0.50	0.60±0.2
ARG03	0.80	1.00	0.90±0.2
ARG05	1.00	1.00	1.35±0.2
ARG06	2.00	1.15	1.70±0.2

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version A1	May 08, 2015	-	- Correct the element of Top Electrode.
Version A2	May 02, 2016	-	- Modify Storage Temperature. - Remove Material Description.
Version A3	July 19, 2016	-	- Add Resistance Range ($\pm 0.1\%$ and 0.25%) - Update requirements of Environmental Characteristics.
Version A4	Nov 10, 2016	-	- Correct the reference standard in Environmental Characteristics.

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