

Specification for Approval

Date: 2014/4/21

**Certificate
Green Partner**
Customer : 東莞台慶
TAI-TECH P/N: CPI201210UF-Series
CUSTOMER P/N: _____

DESCRIPTION: _____

QUANTITY: _____ pcs

REMARK:		
Customer Approval Feedback		

**西北臺慶科技股份有限公司
TAI-TECH Advanced Electronics Co., Ltd**

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High Current Ferrite Chip Inductor (Lead Free)

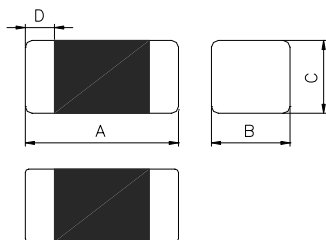
CPI201210UF-Series

1.Features

1. 2.0x1.25 mm and 1.0 mm in height (very compact size): CAE and fine printing technology made this compact size possible
2. Stable minimum DC resistance in the class.
3. High speed mounting: Using SMT mounter makes less than a second mounting possible.
4. Excellent mounting strength by SMD chip making.
5. Reduced noise over 2/3 of coil inductor by optimal design of CAD
Completely lead-free product and support lead-free solder.

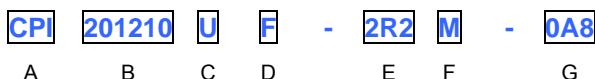


2. Dimensions

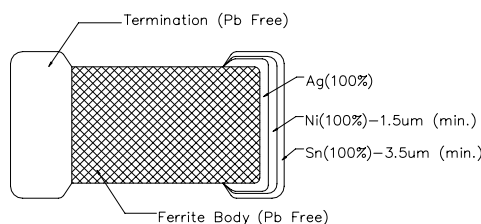


Chip Size				
Series	A(mm)	B(mm)	C(mm)	D(mm)
201210	2.0±0.2	1.25±0.2	1.0 max.	0.5±0.3

3. Part Numbering



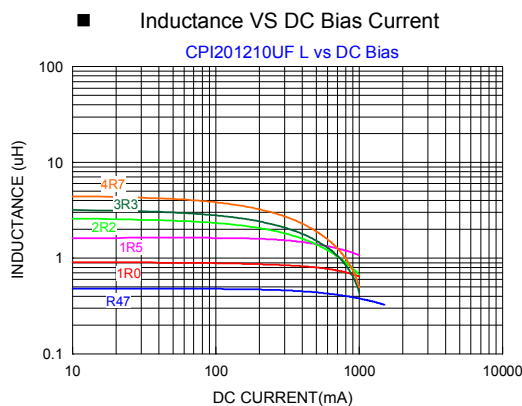
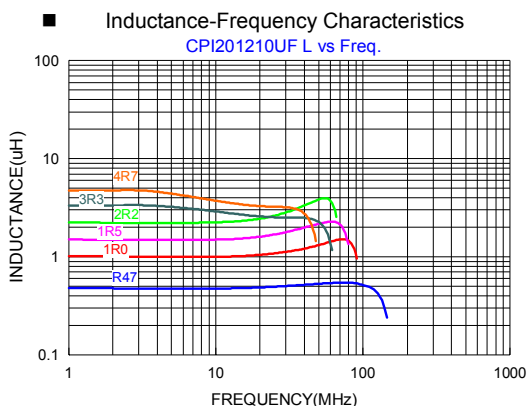
- A: Series
 - B: Dimension
 - C: Category Code
 - D: Material
 - E: Inductance
 - F: Inductance Tolerance
 - G: Rated Current
- L x W
- Lead Free Material
- 2R2=2.2uH
- M=±20%
- 0A8=800mA



4.Specification

Tai-Tech Part Number	Inductance(uH)	Test Frequency (MHz)	Rated Current (mA) max.	DCR ()	
				max.	typ.
CPI201210UF-R47M-1A2	0.47±20%	1	1200	0.08	0.06
CPI201210UF-1R0M-1A0	1.0±20%	1	1000	0.14	0.11
CPI201210UF-1R5M-0A8	1.5±20%	1	800	0.20	0.15
CPI201210UF-2R2M-0A8	2.2±20%	1	800	0.20	0.15
CPI201210UF-3R3M-0A7	3.3±20%	1	700	0.24	0.20
CPI201210UF-4R7M-0A7	4.7±20%	1	700	0.28	0.23

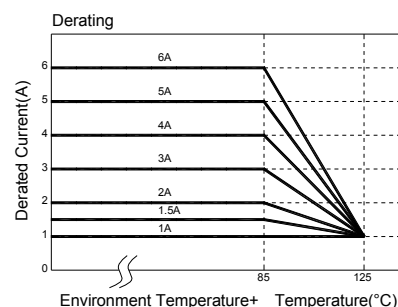
Rated Current : based on temperature rise test



Item	Performance	Test Condition
Life test	Appearance: no damage.	Preconditioning: Run through IR reflow for 2 times.(IPC/JEDEC J-STD-020D Classification Reflow Profiles) Temperature: 125±2 (bead), 85±2 (inductor) Applied current: rated current. Duration: 1000±12hrs. Measured at room temperature after placing for 24±2 hrs.
Load Humidity	Impedance: within±15%of initial value. Inductance: within±10%of initial value. Q : Shall not exceed the specification value. RDC : within ±15% of initial value and shall not exceed the specification value	Preconditioning: Run through IR reflow for 2 times.(IPC/JEDEC J-STD-020D Classification Reflow Profiles) Humidity: 85±2%R.H. Temperature: 85±2 . Duration: 1000hrs Min. with 100% rated current. Measured at room temperature after placing for 24±2 hrs.
Thermal shock	Appearance: no damage. Impedance: within±15%of initial value. Inductance: within±10%of initial value. Q : Shall not exceed the specification value. RDC : within ±15% of initial value and shall not exceed the specification value	Preconditioning: Run through IR reflow for 2 times.(IPC/JEDEC J-STD-020D Classification Reflow Profiles) Condition for 1 cycle Step1: -40±2 30±5 min. Step2: 25±2 0.5min Step3: +105±2 30±5min. Number of cycles: 500 Measured at room temperature after placing for 24±2 hrs.
Insulation Resistance	IR>1GΩ	Chip Inductor Only Test Voltage:100±10%V for 30Sec.

****Derating Curve**

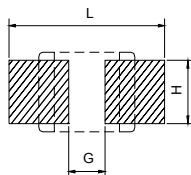
For the ferrite chip bead which withstanding current over 1.5A, as the operating temperature over 85 , the derating current information is necessary to consider with. For the detail derating of current, please refer to the Derated Current vs. Operating Temperature curve.



6.Soldering and Mounting

6-1. Recommended PC Board Pattern

Chip Size						Land Patterns For Reflow Soldering		
Serie	Type	A(mm)	B(mm)	C(mm)	D(mm)	L(mm)	G(mm)	H(mm)
CPI	201210	2.0±0.20	1.25±0.20	1.0 max.	0.5±0.30	3.00	1.00	1.00



PC board should be designed so that products can prevent damage from mechanical stress when warping the board.

6-2. Soldering

Mildly activated rosin fluxes are preferred. The terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.
Note.

If wave soldering is used ,there will be some risk.

Re-flow soldering temperatures below 240 degrees, there will be non-wetting risk

6-2.1 Lead Free Solder re-flow:

Recommended temperature profiles for lead free re-flow soldering in Figure 1. (Referred to J-STD-020C)

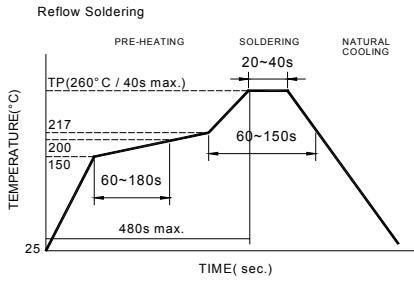
6-2.2 Soldering Iron:

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. If a soldering iron must be employed the following precautions are recommended. for Iron Soldering in Figure 2.

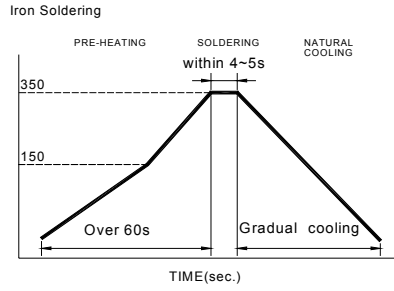
Preheat circuit and products to 150
350 tip temperature (max)

Never contact the ceramic with the iron tip
1.0mm tip diameter (max)

Use a 20 watt soldering iron with tip diameter of 1.0mm
Limit soldering time to 4-5sec.



Reflow times: 3 times max
Fig.1

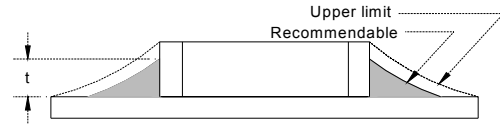


Iron Soldering times : 1 times max
Fig.2

6-2.3 Solder Volume:

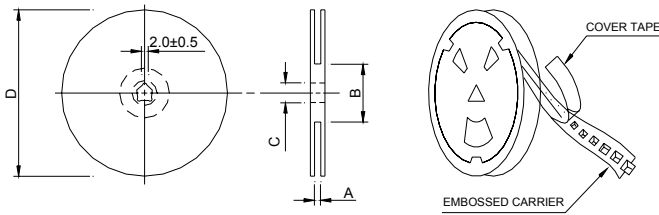
Accordingly increasing the solder volume, the mechanical stress to product is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance. Solder shall be used not to be exceed as shown in right side:

Minimum fillet height = soldering thickness + 25% product height



7. Packaging Information

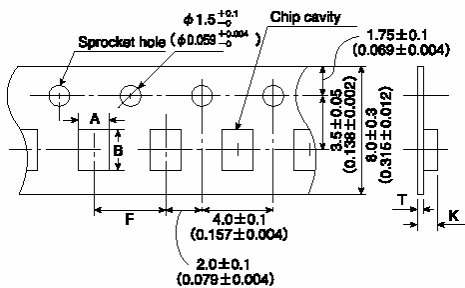
7-1. Reel Dimension



Type	A(mm)	B(mm)	C(mm)	D(mm)
7"x8mm	10±1.5	50 or more	13±0.2	178±2.0

7-2 Tape Dimension / 8mm

Material of taping is plastic

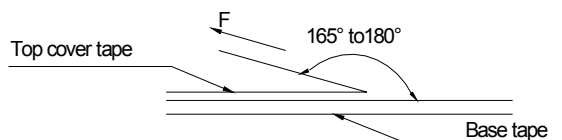


Size	A(mm)	B(mm)	K(mm)	F(mm)	T(mm)
201210	1.55±0.1	2.30±0.1	1.30 max.	4.0±0.1	0.30±0.05

7-3. Packaging Quantity

Chip size	201210
Reel	3000

7-4. Tearing Off Force



The force for tearing off cover tape is 15 to 60 grams in the arrow direction under the following conditions.

Room Temp. ()	Room Humidity (%)	Room atm (hPa)	Tearing Speed mm/min
5~35	45~85	860~1060	300

Application Notice

Storage Conditions

To maintain the solder ability of terminal electrodes:

1. TAI-TECH products meet IPC/JEDEC J-STD-020D standard-MSL, level 1.
2. Temperature and humidity conditions: Less than 40 and 60% RH.
3. Recommended products should be used within 12 months from the time of delivery.
4. The packaging material should be kept where no chlorine or sulfur exists in the air.

Transportation

1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
3. Bulk handling should ensure that abrasion and mechanical shock are minimized.

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