

# APPROVAL SHEET

 Customer Name
 :

 Customer P/N
 :

 Frequency
 : 8.000000
 MHz

 AKER Approved P/N
 : 49S-008000-FDRD10

 AKER MPN
 : 49S-008000-FDRD10

 REVISION
 : A0

 ISSUED DATE
 : 2019/1/25

APPROVED	CHECKED	PREPARED
Evrnest		Kiku
APPROVED BY CU	JSTOMER	

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**RoHS** compliant



Customer P/N				
AKER Approved P/N	49S-008000-FDRD10			
APPROVED	Earnest	SHEET	1 OF 5	
PREPARED	Kiku	REV.	A0	

Revison	Date	Reviser	Revised contents
A0	2019/1/25	Kiku	Initial Released



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APPROVED	Earnest	SHEET	2 OF 5
PREPARED	Kiku	REV.	A0

#### **HC-49US CRYSTAL SPECIFICATION**

#### 1. ELECTRICAL CHARACTERISTICS

(1) Standard atmospheric conditions

Unless otherwise specified , the standard range of atmospheric conditions for making measurement and tests are as follow :

Ambient temperature: 25±5°C

Relative humidity : 40%~70%

If there is any doubt about the results, measurement shall be made within the following limits:

Ambient temperature: 25±3°C

Relative humidity : 40%~70%

(2) Measurement Equipment : SAUNDERS 350A (Measured FL)

(3) Cutting Model: AT CUT

(4) Oscillation Model: Fundamental

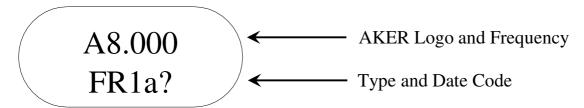
Parameters	Symbol	Ele	ctrical S	pecifica	tion	Notes
Farameters	Symbol	Min.	Тур.	Max.	Unit	Notes
Nominal Frequency	FL		8.000000		MHz	
Load Capacitance	CL		12.5		рF	
Frequency Tolerance		-20	~	20	ppm	At $25^{\circ}\text{C} \pm 3^{\circ}\text{C}$
Frequency Stability		-20	~	20	ppm	Related to 25 °C
Drive Level	DL			100	uW	
Operating Temperature Range		-40	~	85	°C	
Storage Temperature Range		-55	~	125	°C	
Effective Series Resistance	RR			50	Ω	
Shunt Capacitance	C0			7	pF	
Motional Capacitance	C1		N/A		fF	
Ratio Of Capacitance	r		N/A			C0/C1
Aging Rate		-3	~	3	ppm	Year
Insulation Resistance		500			MOhms	At DC 100V

<sup>\*</sup>Please kindly be noted that AKER DO NOT guarantee parts quality which involves human security application.\*

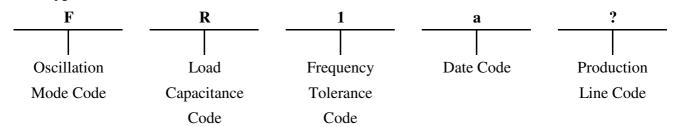


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#### 2. MARKING



## **Type and Date Code**



#### **Oscillation Mode Code**

Code	Oscillation Mode
F	AT Cut / Fundamental
T	AT Cut / 3rd Overtone
В	BT Cut / Fundamental

#### **Load Capacitance Code**

Code	CL	Code	CL
S	Series	P	4
A	16	Q	39
В	20	R	12.5
С	30	T	8
D	18	U	33
Е	32	V	7
F	12	W	6
G	22	X	17
Н	27	Y	8.5
I	10	Z	19.5
J	14	a	21.5
K	15	b	24
L	25	c	35
M	9	d	37
N	13		

#### **Frquency Tolerance Code**

Code	Tolerance	Code	Tolerance
1	±20 ppm	6	±50 ppm
2	±25 ppm	9	±10 ppm
3	±30 ppm	0	±100 ppm
5	±15 ppm		

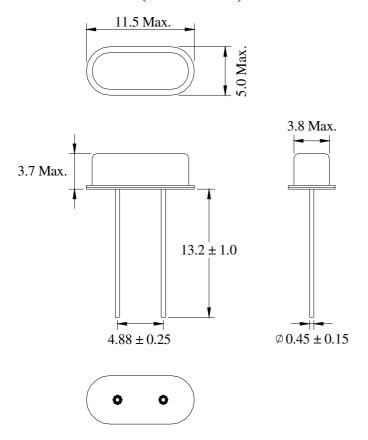
#### **Date Code**

Year	2009	2010	2011	2012
	2013	2014	2015	2016
	2017	2018	2019	2020
Month	2021	2022	2023	2024
JAN	A	N	a	n
FEB	В	P	b	p
MAR	C	Q	c	q
APR	D	R	d	r
MAY	Е	S	e	S
JUN	F	T	f	t
JUL	G	U	g	u
AUG	Н	V	h	V
SEP	J	W	j	W
OCT	K	X	k	X
NOV	L	Y	1	y
DEC	M	Z	m	Z

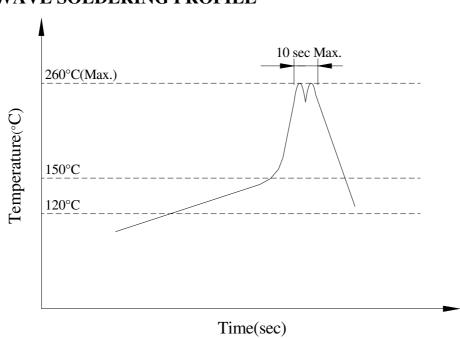


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# 3. DIMENSIONS: (Unit:mm)



## 4. WAVE SOLDERING PROFILE



\*Please kindly be noted that **AKER DO NOT** guarantee parts quality which involves human security application.\*



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# **5. RELIABILITY SPECIFICATION**

No	Test Item	Test Methods	Performance
1	Drop Test	Free drop from 50 cm height onto a hard wooden board	
		for 3 times	
2	Mechanical Shock	1000 G, 0.5 msec, 3 times for each direction (X, Y, Z)	To satisfy the electrical characteristics
3	Vibration	Frequency range: 20 ~ 2000 Hz	
		Amplitude: 1.52 mm / 20G	
		Sweep time: 20 minutes	
		Test time for each direction: 2 Hours (Total 6 Hours)	
4	Gross Leak	Alcohol, Test Pressure : > -40cm-Hg	No bubbles stream
5	Fine Leak	5 kgf /cm <sup>2</sup> Helium bombing for 2 Hours	≤10 <sup>-8</sup> atm.cc./sec
6	Solderability	Temperature : 260°C ± 5°C	90% min. coverage
		Immersion time : $5 \pm 1$ seconds	of new solder
7	Resistance To	Solder pot test	
	Soldering Heat	Test temperature : $260^{\circ}\text{C} \pm 5^{\circ}\text{C}$	
		Test time: $10 \pm 1$ seconds	
8	High Temperature	+ 125 °C ± 3 °C for 500 ± 12 Hours	
	Storage		
9	Low Temperature	- 55 °C $\pm$ 3 °C for 500 $\pm$ 12 Hours	
	Storage		
10	Temperature Cycle	Total 100 cycles of the following temperature cycle	To satisfy the
		1 cycle	electrical
		125° C ± 3° C	characteristics
		-55° C ± 3° C 15 min. 15 min.	
11	High Temperature	$85^{\circ}$ C ± 5°C, RH 85% ± 5%, 500 ± 12 Hours	
	And Humidity		

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