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MESSRS: \_\_\_\_\_

APPROVAL NO

697-032

DATE

2015.01.29

ALUMINUM ELECTROLYTIC

# CAPACITOR

## APPROVAL SHEET

CATALOG TYPE	KRE SERIES
USER PART NO.	
适用机种	
特记事项	Halogen-Free

QINGDAO SAMYOUNG ELECTRONICS CO.,LTD

MANAGER OF DEVELOPMENT DEPARTMENT

**GONG JANG SUG**



USER APPROVAL:

APPROVAL NO.: \_\_\_\_\_

SamYoung(Korea) : 47,Sagimakgol-ro,Jungwon-gu,Seongnam-si,Gyeonggi-do,KOREA

SamYoung(China) : No.5 CHANGJIANG ROAD,PINGDU-CITY,SHANDONG-PROVINCE,CHINA

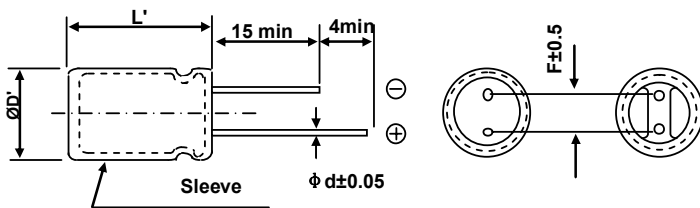


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### Specifications of KRE Series

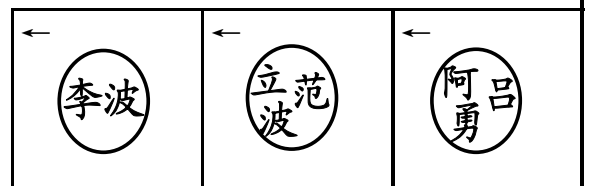
Item	Characteristics																								
Rated Voltage Range	4 ~ 50 V <sub>DC</sub>																								
Operating Temperature Range	- 55 ~ + 105 °C																								
Capacitance Tolerance	± 20% (M) (AT 120Hz,20°C)																								
Leakage Current (at 20 °C)	After 2 minutes: I= 0.01CV ( μA ) or 3 μA, whichever is greater Where, I:Max, Leakage Current( μA ) C:Nominal capacitance (μF ) V:Rated Voltage (V <sub>DC</sub> )																								
Dissipation Factor ( TANδ ) (at 20°C, 120Hz )	<table border="1"> <tr> <td>Rated voltage(V<sub>DC</sub>)</td> <td>4</td> <td>6.3</td> <td>10</td> <td>16</td> <td>25</td> <td>35</td> <td>50</td> </tr> <tr> <td>TANδ(Max.)</td> <td>0.30</td> <td>* 0.27</td> <td>* 0.23</td> <td>* 0.19</td> <td>* 0.15</td> <td>* 0.13</td> <td>* 0.11</td> </tr> </table> <p>* For Φ3*5L KRE,0.02 shall be added to the above value</p>	Rated voltage(V <sub>DC</sub> )	4	6.3	10	16	25	35	50	TANδ(Max.)	0.30	* 0.27	* 0.23	* 0.19	* 0.15	* 0.13	* 0.11								
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Temperature Characteristic (Impedance ratio at 120Hz)	<table border="1"> <tr> <td>Rated voltage(V<sub>DC</sub>)</td> <td>4</td> <td>6.3</td> <td>10</td> <td>16</td> <td>25</td> <td>35</td> <td>50</td> </tr> <tr> <td>Z(-25°C)/Z(+20°C)</td> <td>6</td> <td>3</td> <td>3</td> <td>2</td> <td>2</td> <td>2</td> <td>2</td> </tr> <tr> <td>Z(-40°C)/Z(+20°C)</td> <td>12</td> <td>9</td> <td>7</td> <td>5</td> <td>3</td> <td>3</td> <td>3</td> </tr> </table>	Rated voltage(V <sub>DC</sub> )	4	6.3	10	16	25	35	50	Z(-25°C)/Z(+20°C)	6	3	3	2	2	2	2	Z(-40°C)/Z(+20°C)	12	9	7	5	3	3	3
Rated voltage(V <sub>DC</sub> )	4	6.3	10	16	25	35	50																		
Z(-25°C)/Z(+20°C)	6	3	3	2	2	2	2																		
Z(-40°C)/Z(+20°C)	12	9	7	5	3	3	3																		
Load Life	The following specifications shall be satisfied when the capacitors are restored to 20°C after the rated voltage is applied for 1,000 hours at 105°C. Capacitance change : ≤± 25% of the initial Value TANδ : ≤200% of the initial specified value Leakage current : ≤The initial specified value																								
Shelf Life	The following specifications shall be satisfied when the capacitors are restored to 20°C after exposing them for 500 hours at 105°C without voltage applied. The rated voltage shall be applied to the capacitors for a minimum of 30 minutes, at least 24 hours and not more than 48 hours before the measurements. Capacitance change : ≤± 25% of the initial Value TANδ : ≤200% of the initial specified value Leakage current : The initial specified value																								
Others	Satisfies characteristic <b>KS C IEC 60384-4</b>																								

#### A. DIMENSIONS OF KRE Series



ØD	3	3.5	4	5	6.3
Ød	0.4	0.4	0.45	0.45	0.45
F	1.0	1.0	1.5	2.0	2.5
ØD'	Ø D + 0.5 Max				
L'	L + 1.0 Max				

#### B. MARKING: BROWN SLEEVE, WHITE INK



# ALUMINUM ELECTROLYTIC CAPACITORS

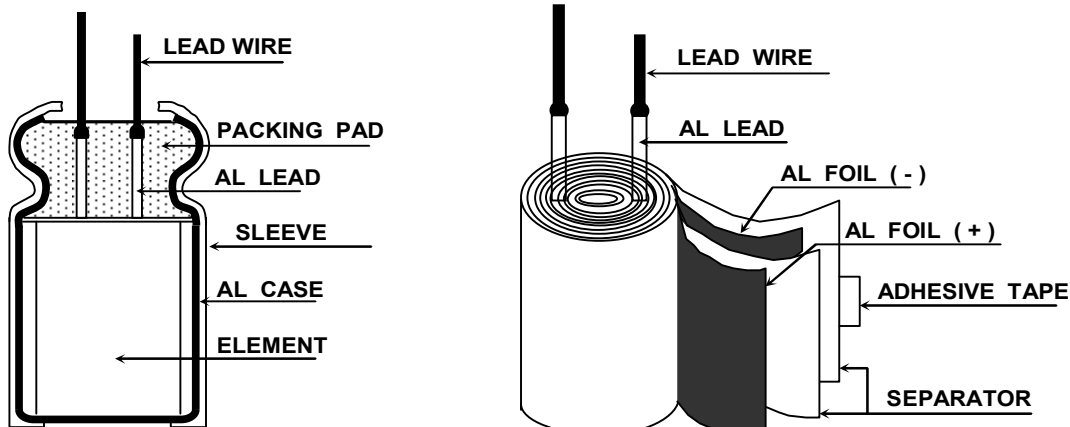
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## RATINGS OF KRE Series

DXL(mm)

WV CAP	4	6.3	10	16	25	35	50
0.1							3X5 1.3
0.15							3X5 2.0
0.22							3X5 2.6
0.33							3X5 3.2
0.47							4X5 5.2
0.68							3X5 4.6
1							3X5 5.6
1.5							3X5 6.9
2.2						3X5 7.7	3.5X5 10
3.3					3X5 8.8	3.5X5 11	4X5 14
4.7				3X5 9.4	3.5X5 12	4X5 15	5X5 19
6.8			3X5 11	3.5X5 13	4X5 16	5X5 20	6.3X5 24
10		3X5 12	3.5X5 14	3.5X5 16	5X5 23	5X5 25	6.3X5 29
15	3.5X5 15	3.5X5 16	4X5 20	5X5 25	6.3X5 30	6.3X5 33	
22	4X5 21	4X5 21	5X5 27	5X5 30	6.3X5 37	6.3X5 40	
33	4X5 29	5X5 30	5X5 34	6.3X5 40	6.3X5 45		
47	4X5 36	5X5 36	6.3X5 43	6.3X5 48			
68	5X5 45	6.3X5 46	6.3X5 52				
100				6.3X5 55			
100	5X5 55	6.3X5 56	6.3X5 52	← Case Size ØD X L (mm) ← Rated Ripple Current (mArms) at 105°C, 120Hz			



**ALUMINUM ELECTROLYTIC CAPACITORS****APPROVAL NO.  
697-032****STRUCTURE AND MATERIALS**

CE04 TYPE

MINIATURE SIZED TYPE CAPACITORS COMPONENT

PART NAME	MATERIALS	VENDER
LEAD WIRE	TINNED COPPER - PLY WIRE(Pb-FREE)	KISTRON (KOREA/CHINA) KOHOKU (JAPAN/CHINA) NANTONG HONG YANG (CHINA)
AL LEAD	ALUMINUM 99.92 % OVER	KANG WON AUTO FITTING NAN TONG HUI FENG (CHINA) NANTONG HONG YANG KOHOKU (JAPAN/CHINA) KISTRON (KOREA/CHINA)
PACKING PAD	SYNTHETIC RUBBER	SUNG NAM (KOREA/CHINA) CCW/ZHE JIANG TIAN TAI ZHE JIANG TIAN HUA (CHINA)
SLEEVE	P.E.T(Poly Ethylene Terephthalate Resin)	MOO DEUNG (KOREA/CHINA) SUZHOU QILIAN YUN LIN PLASTIC (CHINA)
AL CASE	ALUMINUM 99.0 % OVER	ZHANG JIA GANG LIAN YI LIN AN AO XING (CHINA) NANTONG CHUANGJIA DONG NAM D.N TECH/HA NAM (KOREA/CHINA)
AL FOIL ⊕	FORMED ALUMINUM 99.9 % OVER	K.D.K/JCC/MATSUSHITA (JAPAN) SAM YOUNG (KOREA) BECROMAL (ITALY) SATMA (FRANCE) HEC XINJIANG JOINWORLD (CHINA) HUAFENG / HISTAR /RAOIO LUXON/LITON (TAIWAN)
AL FOIL ⊖	ETCHED ALUMINUM 98.0 % OVER	K-JCC (KOREA) K.D.K (JAPAN) AFT/INCULCU/SHENGHONG ELECON/WU JIANG FEILO (CHINA)
SEPARATOR	INSULATION PAPER	KAN/LUNAN (CHINA) SPO (GERMANY) N.K.K (JAPAN)
ADHESIVE TAPE	POLY PROPYLENE OR POLY IMIDE FILM	NITTO/NICHIBAN (JAPAN) DAEIL/SWECO (KOREA)

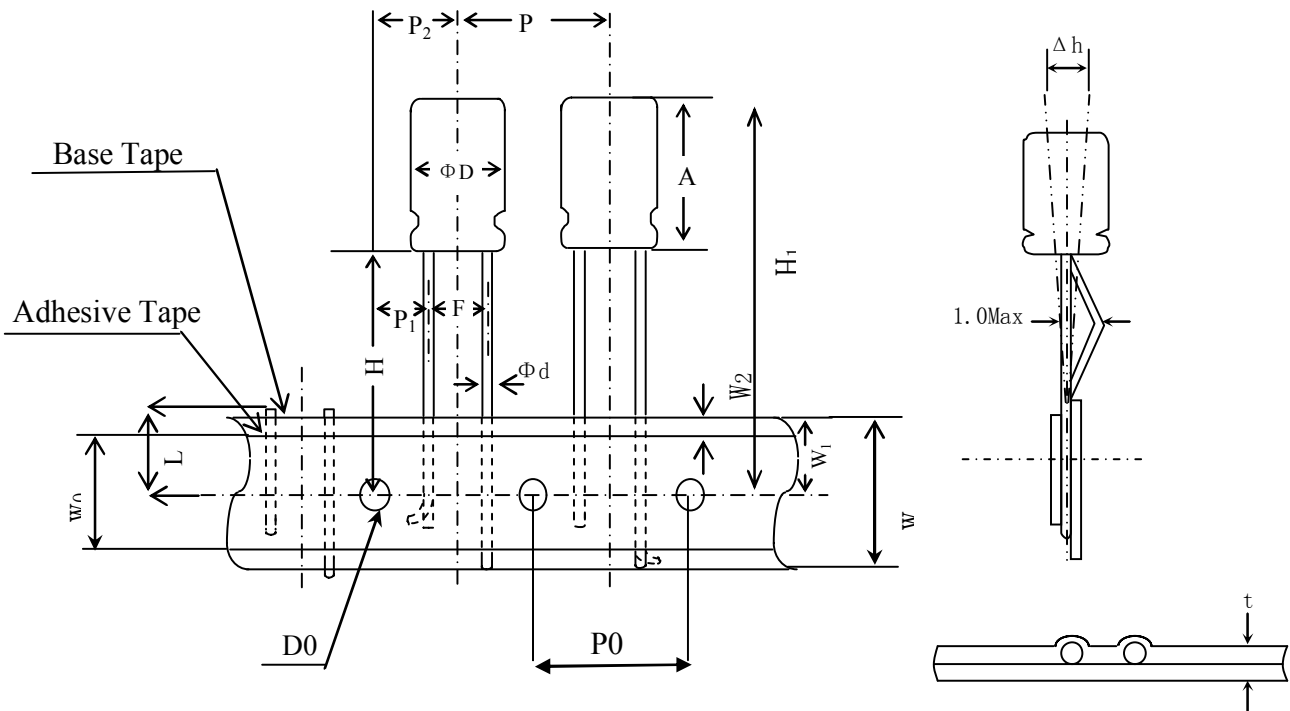


# ALUMINUM ELECTROLYTIC CAPACITOR

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Taping Dimensions: 2.5mm T/P (6.3Φ\*5L)

【UNIT: mm】



Items	Dimensions	Tolerance	Remarks
$\Phi D$	6.3	$\pm 0.5$	
A	5	+1.0	
$\Phi d$	0.45	$\pm 0.05$	
P	12.7	$\pm 1$	
$P_0$	12.7	$\pm 0.2$	Cumulative pitch error : 1mm/20pitch
$P_1$	5.1	$\pm 0.7$	
$P_2$	6.35	$\pm 1$	
F	2.5	+0.8 -0.2	
$\Delta h$	0	$\pm 2.0$	
W	18	$\pm 0.5$	
$W_0$	10Min	-	
$W_1$	9	$\pm 0.5$	
$W_2$	1.5 Max	-	Not to protrude over base tape
H	18.2	$\pm 0.75$	
$H_1$	H+A	-	check insertion machine specs
$D_0$	4	$\pm 0.2$	
t	0.7	$\pm 0.2$	
L	11.0MAX	-	



**When using aluminum electrolytic capacitors, pay strict attention to the following:**

**1. Electrolytic capacitors for DC application require polarization.**

Confirm the polarity. If used in reversed polarity, the circuit life may be shortened or the capacitor may be damaged. For use on circuits whose polarity is occasionally reversed, or whose polarity is unknown, use bi-polarized capacitors (BP-series). Also, note that the electrolytic capacitor cannot be used for AC application.

**2. Do not apply a voltage exceeding the capacitor's voltage rating.**

If a voltage exceeding the capacitor's voltage rating is applied, the capacitor may be damaged as leakage current increases. When using the capacitor with AC voltage superimposed on DC voltage, care must be exercised that the peak value of AC voltage does not exceed the rated voltage.

**3. Do not allow excessive ripple current to pass.**

Use the electrolytic capacitor at current values within the permissible ripple range. If the ripple current exceeds the specified value, request capacitors for high ripple current applications.

**4. Ascertain the operating temperature range.**

Use the electrolytic capacitors according to the specified operating temperature range. Usage at room temperature will ensure longer life.

**5. The electrolytic capacitor is not suitable for circuits in which charge and discharge are frequently repeated.**

If used in circuits in which charge and discharge are frequently repeated, the capacitance value may drop, or the capacitor may be damaged. Please consult our engineering department for assistance in these applications.

**6. Apply voltage treatment to the electrolytic capacitor which has been allowed to stand for a long time.**

If the electrolytic capacitor is allowed to stand for a long time, its withstand voltage is liable to drop, resulting in increased leakage current. If the rated voltage is applied to such a product, a large leakage current occurs and this generates internal heat, which damaged the capacitor. If the electrolytic capacitor is allowed to stand for a long time, therefore, use it after giving voltage treatment (Note 1). (However, no voltage treatment is required if the electrolytic capacitor is allowed to stand for less than 2 or 3 years at normal temperature.)

**7. Be careful of temperature and time when soldering.**

When soldering a printed circuit board with various components, care must be taken that the soldering temperature is not too high and that the dipping time is not too long. Otherwise, there will be adverse effects on the electrical characteristics and insulation sleeve of electrolytic capacitors in the case of small-sized electrolytic capacitors, nothing abnormal will occur if dipping is performed at less than 260°C for less than 10 seconds.

**8. Do not place a soldering iron on the body of the capacitor.**

The electrolytic capacitor is covered with a vinyl sleeve. If the soldering iron comes in contact with the electrolytic capacitor body during wiring, damage to the vinyl sleeve and/or case may result in defective insulation, or improper protection of the capacitor element.

**9. Cleaning circuit boards after soldering.**

Some solvents have adverse effects on capacitors. Please refer to the next page.

**10. Do not apply excessive force to the lead wires or terminals.**

If excessive force is applied to the lead wires and terminals, they may be broken or their connections with the internal elements may be affected. (For strength of terminals, refer to KS C IEC 60384-4 (JIS C 5101-1, JIS C 5101-4))

**11. Care should be used in selecting a storage area.**

If electrolytic capacitors are exposed to high temperatures caused by such things as direct sunlight, the life of the capacitor may be adversely affected. Storage in a high humidity atmosphere may affect the solderability of lead wires and terminals.

**12. Surge voltage.**

The surge voltage rating is the maximum DC over-voltage to which the capacitor may be subjected for short periods not exceeding approximately 30 seconds at infrequent intervals of not more than six minutes. According to KS C IEC 60384-4, the test shall be conducted 1000 cycles at room temperature for the capacitors of characteristic KS C IEC 60384-4 or at the maximum operating temperature for the capacitors of characteristics B and C of KS C IEC 60384-4 with voltage applied through a series resistance of 1000 ohms without discharge. The electrical characteristics of the capacitor after the test are specified in KS C IEC 60384-4. Unless otherwise specified, the rated surge voltage are as follows:

Rated Voltage(V)	2	4	6.3	10	16	25	35	50	63	80	100	160	200	250	315	350	400	450	500
Rated Surge Voltage(V)	2.5	5	8	13	20	32	44	63	79	100	125	200	250	300	365	400	450	500	550

**Note 1 Voltage treatment** ... Voltage treatment shall be performed by increasing voltage up to the capacitor's voltage rating gradually while lowering the leakage current. In this case, the impressed voltage shall be in the range where the leakage current of the electrolytic capacitor is less than specified value. Meanwhile, the voltage treatment time may be effectively shortened if the ambient temperature is increased (within the operating temperature range).

**Note 2 For methods of testing**, refer to KS C IEC 60384-4, (JIS C 5101-1, JIS C 5101-4)

## CLEANING CONDITIONS

Aluminum electrolytic capacitors that have been exposed to halogenated hydrocarbon cleaning and defluxing solvents are susceptible to attack by these solvents. This exposure can result in solvent penetration into the capacitors, leading to internal corrosion and potential failure.

Common type of halogenated cleaning agents are listed below.

Chemical Name	Structural Formula	Representative Brand Name
Trichlorotrifluoroethane	C <sub>2</sub> Cl <sub>3</sub> F <sub>3</sub>	Freon TF, Daiflon S-3
Fluorotrichloromethane	CCl <sub>3</sub> F	Freon-11, Daiflon S-1
1,1,1-Trichloroethane	F <sub>2</sub> H <sub>3</sub> Cl <sub>3</sub>	Chloroethane
Trichloroethylene	C <sub>2</sub> HCl <sub>3</sub>	Trichiene
Methyl Chloride	CH <sub>3</sub> Cl	MC

We would like to recommend you the below cleaning materials for your stable cleaning condition taking the place of previous materials.

◎ Isopropyl Alcohol (IPA) or Water

Cleaning method: One of immersion, ultrasonic or vapor cleaning.

Maximum cleaning time: 5 minutes (Chip type: 2 minutes)

※ Do not use AK225AES

Aluminum electrolytic capacitors are easily affected by halogen ions, particularly by chloride ions. Excessive amounts of halogen ions, if happened to enter the inside of the capacitors, will give corrosion accidents-rapid capacitance drop and vent open. The extent of corrosion accidents varies with kinds of electrolytes and seal-materials. Therefore, the prevention of halogen ion contamination is the most important check point for quality control in our production lines. At present, halogenated hydrocarbon-contained organic solvents such as Trichloroethylene, 1,1,1-Trichloroethane, and Freon are used to remove flux from circuit boards.

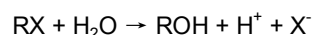
If electrolytic capacitors are cleaned with such solvents, they may gradually penetrate the seal portion and cause the erosion. When using latex-based adhesive on the capacitors rubber end seal for adhesion to a PCB, corrosion may occur depending on the kind of solvent in the adhesive. Select an adhesive as an organic solvent with dissolved polymer that is not halogenated hydrocarbon. Hot air drying is required for eliminating the solvent between the product and the PCB at 50°C~80°C after coating.

Followings are the penetration path of the halogenated solvent.

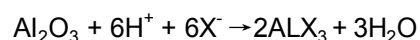
- ① Penetration between the rubber and the aluminum case
- ② Penetration between the rubber and the lead wire
- ③ Penetration through the rubber

The inside of the capacitors, the mechanism of corrosion of aluminum electrolytic capacitors by halogen ions can be explained as follows:

Halides (RX) are absorbed and diffused into the seal portion. The halides then enter the inside of the capacitors and contact with the electrolyte of the capacitors. Where by halogen ions are made free by a hydrolysis with water in the electrolyte:



The halogen ions (X<sup>-</sup>) react with the dielectric substance (Al<sub>2</sub>O<sub>3</sub>) of aluminum electrolytic capacitors:



ALX<sub>3</sub> is dissociated with water:



### ※ MANUFACTURING SITE

- SamYoung Electronics Co., Ltd. (Korea/China)



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[LKMD1401H181MF](#) [LKMI2502G820MF](#) [LKMJ2001J122MF](#) [LKML2501C472MF](#) [LKMJ4002C681MF](#) [450MXH330MEFCSN25X45](#)  
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