

# Specification for Approval

**Date:** 2014/07/21

**Customer :** 友仁達

**TAI-TECH P/N:** DFP252010NF-SERIES

**CUSTOMER P/N:** \_\_\_\_\_

**DESCRIPTION:** \_\_\_\_\_

**QUANTITY:** \_\_\_\_\_ pcs

<b>REMARK:</b>		
Customer Approval Feedback		

**西北臺慶科技股份有限公司**  
**TAI-TECH Advanced Electronics Co., Ltd**

西北臺慶科技股份有限公司  
 TAI-TECH Advanced Electronics Co., Ltd  
**Headquarter:**  
 NO.1 YOU 4TH ROAD, YOUTH INDUSTRIAL DISTRICT, YANG-MEI,  
 TAO-YUAN HSIEN, TAIWAN, R.O.C.  
 TEL: +886-3-4641148 FAX: +886-3-4643565  
<http://www.tai-tech.com.tw>  
 E-mail: [sales@tai-tech.com.tw](mailto:sales@tai-tech.com.tw)

東莞臺慶精密電子有限公司  
 DONGGUAN TAI-TECH ADVANCED ELECTRONICS CO., LTD  
 JITIGANG MANAGEMENT DISTRICT, HUANGJIANG, DONGGUAN,  
 GUANGDONG, CHINA  
 TEL: +86-769-3365488 FAX: +86-769-3366896  
 E-mail: [twawe@pub.dgnet.gd.cn](mailto:twawe@pub.dgnet.gd.cn)

**Office:**  
 金亨國際有限公司  
 KAMHENG INTERNATIONAL LIMITED  
 TEL: +86-852-25772033 FAX: +86-852-28817778

臺慶精密電子(昆山)有限公司  
 TAI-TECH ADVANCED ELECTRONICS(KUNSHAN) CO., LTD  
 SHINWHA ROAD, KUNJIA HI-TECH INDUSTRIAL PARK, KUN-SHAN,  
 JIANG-SU, CHINA  
 TEL: +86-512-57619396 FAX: +86-512-57619688  
 E-mail: [hui@tai-tech.com.tw](mailto:hui@tai-tech.com.tw)

**Office:**  
 北欣國際有限公司  
 NORTH STAR INTERNATIONAL LIMITED  
 TEL: +86-512-57619396 FAX: +86-512-57619688

Sales Dep.

APPROVED	CHECKED
王貞方 Eva Wang	鐘明君 Mandy Chung

R&D Center

APPROVED	CHECKED	DRAWN
楊祥忠 Mikey Yang	詹偉特 Jack Chan	林宜瀟 Beryl Lin

<b>Power Inductor</b>	<b>DFP252010NF-SERIES</b>
-----------------------	---------------------------

<b>ECN HISTORY LIST</b>					
-------------------------	--	--	--	--	--

REV	DATE	DESCRIPTION	APPROVED	CHECKED	DRAWN
1.0	14/03/06	新發行	楊祥忠	詹偉特	林宜蒞
備 註					

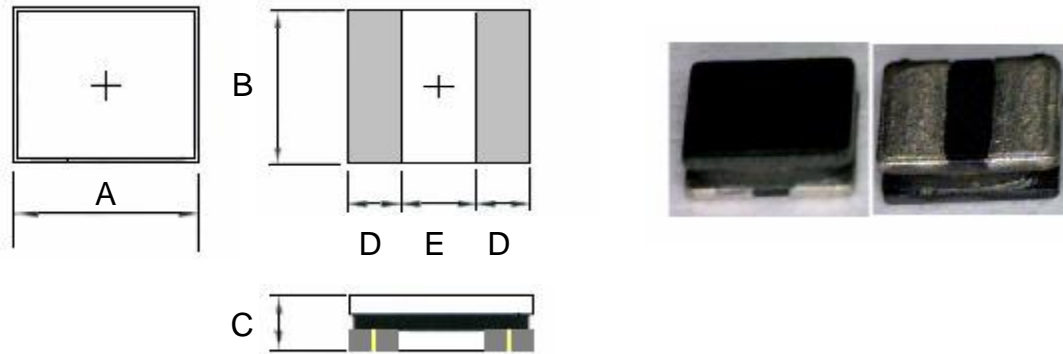
**Power Inductor** **DFP252010NF-SERIES**

**1. Features**

- 1. This specification applies Low Profile Power Inductors.
- 2. 100% Lead(Pb) & Halogen-Free and RoHS compliant.



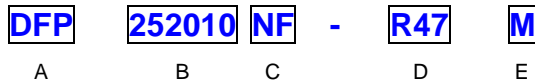
**2. Dimension**



Series	A(mm)	B(mm)	C(mm)	D(mm)	E(mm)
DFP252010NF	2.5 -0.1/+0.2	2.0 -0.05/+0.35	1.0Max	0.85 ref.	0.80 ref.

Units: mm

**3. Part Numbering**



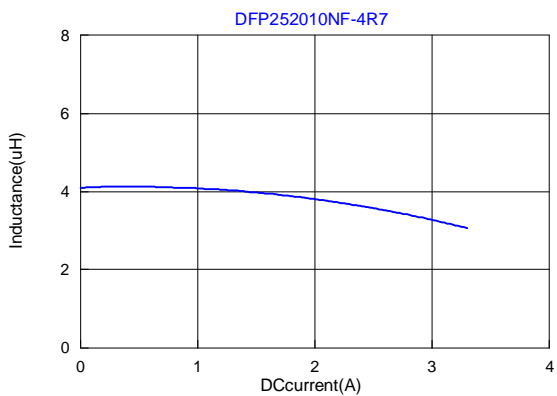
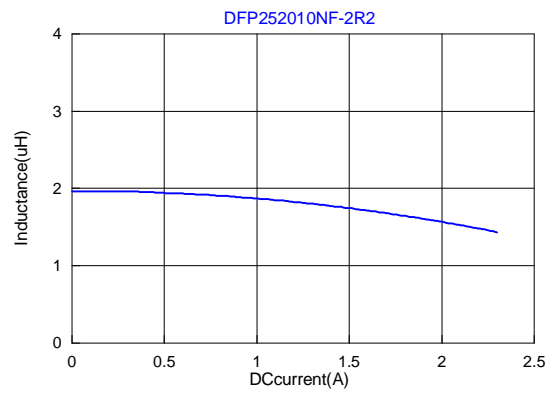
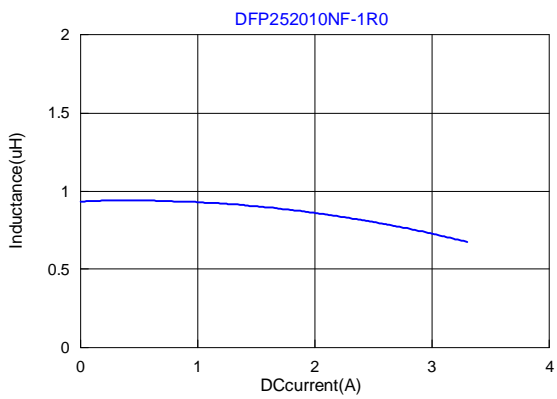
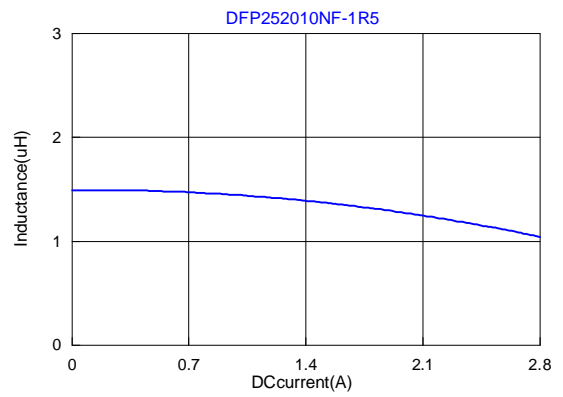
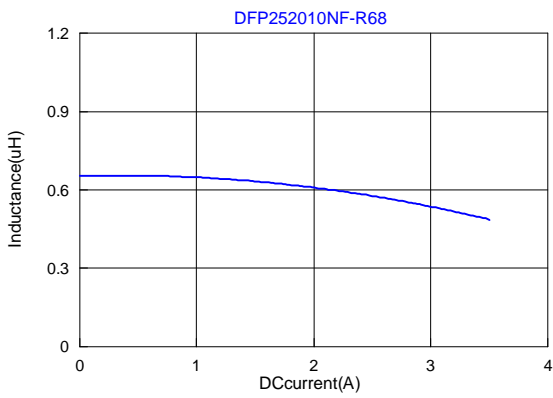
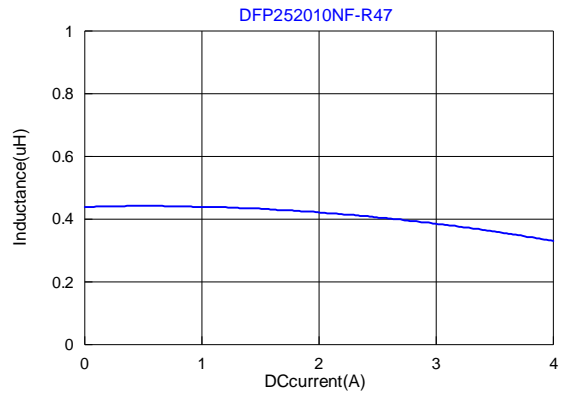
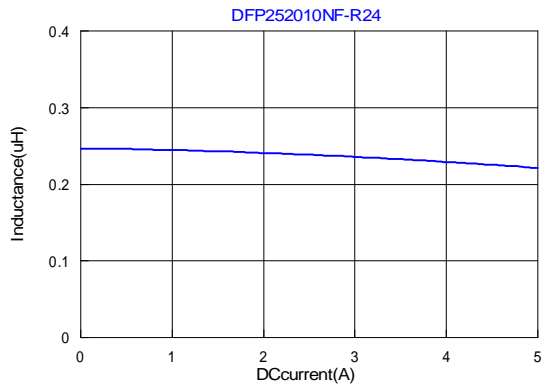
- A: Series
- B: Dimension
- C: Lead Free                                      Material
- D: Inductance                                      R47=0.47uH
- E: Inductance Tolerance                      M=±20%

**4. Specification**

TAI-TECH Part Number	Inductance (uH)	Tolerance (%)	Test Frequency (Hz)	DCR (Ω) typ.	DCR (Ω) Max.	I sat (A) typ.	I sat (A) Max.	I rms (A) typ	I rms (A) Max.
DFP252010NF-R24M	0.24	±20%	0.1V/1M	0.030	0.042	4.80	4.30	3.60	3.10
DFP252010NF-R47M	0.47	±20%	0.1V/1M	0.030	0.042	4.00	3.30	3.60	3.10
DFP252010NF-R68M	0.68	±20%	0.1V/1M	0.046	0.055	3.70	2.90	3.30	2.80
DFP252010NF-1R0M	1.0	±20%	0.1V/1M	0.060	0.080	3.40	2.70	2.60	2.2
DFP252010NF-1R5M	1.5	±20%	0.1V/1M	0.090	0.108	2.70	2.10	2.30	1.90
DFP252010NF-2R2M	2.2	±20%	0.1V/1M	0.130	0.169	2.40	1.90	1.80	1.50
DFP252010NF-4R7M	4.7	±20%	0.1V/1M	0.200	0.250	1.50	1.35	1.35	1.30

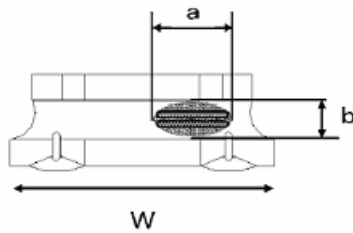
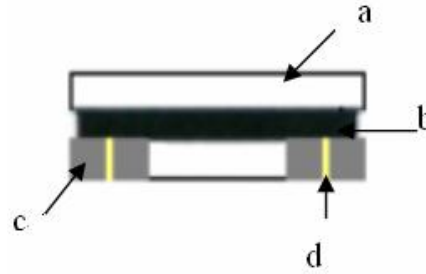
Note:

- I<sub>sat</sub> : Based on inductance change (ΔL/L0 : ≤-30%) @ ambient temp. 25°C
- I<sub>rms</sub> : Based on temperature rise (ΔT : 40°C.) Max



5. Material List

No.	Description	Specification
a.	Core	Ferrite Core
b.	Coating	Epoxy with magnetic powder
c.	Termination	Tin Pb Free
d.	Wire	Enameled Copper Wire



Exposed wire tolerance limit of coating resin part on product side.

Size of exposed wire occurring to coating resin is specified below.

1. Width direction ( dimension a ) : Acceptable when  $a \leq w/2$   
Nonconforming when  $a > w/2$
2. Length direction ( dimension b ) : Dimension b is not specified.
3. The total area of exposed wire occurring to each sides is not greater than 50% of coating resin area, and is acceptable.

6. Reliability and Test Condition

Item	Performance	Test Condition
Operating Temperature	-55~+125°C (For products in unopened tape package, less than 40°C)	
<b>Electrical Performance Test</b>		
Inductance L	Refer to standard electrical characteristic list	Agilent-4291, Agilent-4287
DC Resistance		Agilent-4338
Rated Current	Base on temp. rise & $\Delta L/L0A \leq 30\%$ .	Saturation DC Current (Isat) will cause L0 to drop approximately $\Delta L(\%)$ .
Temperature Rise Test	$\Delta T$ 40°C Max	Heat Rated Current (Irms) will cause the coil temperature rise approximately $\Delta T(^{\circ}C)$ without core loss. 1. Applied the allowed DC current. 2. Temperature measured by digital surface thermometer

Item	Performance	Test Condition								
<b>Mechanical Performance Test</b>										
<b>Solder Heat Resistance</b>	Appearance : No damage. Inductance : within±10% of initial value RDC : within ±15% of initial value and shall not exceed the specification value	<table border="1" data-bbox="1066 450 1442 568"> <thead> <tr> <th>Temperature (°C)</th> <th>Time (s)</th> <th>Temperature ramp/immersion and emersion rate</th> <th>Number of heat cycles</th> </tr> </thead> <tbody> <tr> <td>260 ±5 (solder temp)</td> <td>10 ±1</td> <td>25mm/s±6 mm/s</td> <td>1</td> </tr> </tbody> </table> Depth: completely cover the termination	Temperature (°C)	Time (s)	Temperature ramp/immersion and emersion rate	Number of heat cycles	260 ±5 (solder temp)	10 ±1	25mm/s±6 mm/s	1
Temperature (°C)	Time (s)	Temperature ramp/immersion and emersion rate	Number of heat cycles							
260 ±5 (solder temp)	10 ±1	25mm/s±6 mm/s	1							
<b>Solderability Test</b>	More than 95% of terminal electrode should be covered with solder.	Preheat: 150℃,60sec. ° Solder: Sn99.5%-Cu0. 5% ° Temperature: 245±5℃ ° Flux for lead free: Rosin. 9.5% ° Dip time: 4±1sec ° Depth: completely cover the termination								
<b>Reliability Test</b>										
<b>Life Test</b>	Appearance : No damage. Inductance : within±10% of initial value RDC : within ±15% of initial value and shall not exceed the specification value	Preconditioning:Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020DCclassification Reflow Profiles Temperature : 125±2℃ (Bead) Temperature : 85±2℃ (Inductor) Applied current : rated current Duration : 1000±12hrs Measured at room temperature after placing for 24±2 hrs								
<b>Thermal shock</b>		Preconditioning:Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020DCclassification Reflow Profiles Step1 : -40±2℃ 30±5min Step2 : 25±2℃ ≤0.5min Step3 : 105±2℃ 30±5min Number of cycles : 500 Measured at room temprature after placing for 24±2 hrs								
<b>Humidity Resistance Test</b>		Preconditioning:Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020DCclassification Reflow Profiles Humidity : 85±2% R.H, Temperature : 85℃±2℃ Duration : 1000hrs Min. with 100% rated current Measured at room temperature after placing for 24±2 hrs								
<b>Vibration Test</b>		Preconditioning:Run through IR reflow for 2 times.( IPC/JEDEC J-STD-020DCclassification Reflow Profiles Oscillation Frequency: 10~2K~10Hz for 20 minutes Equipment : Vibration checker Total Amplitude:1.52mm±10% Testing Time : 12 hours(20 minutes, 12 cycles each of 3 orientations) °								

## 7. Soldering and Mounting

### 7-1. Soldering

Mildly activated rosin fluxes are preferred. TAI-TECH terminations are suitable for all wave and re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

#### 7-1.1 Solder re-flow:

Recommended temperature profiles for re-flow soldering in Figure 1.

#### 7-1.2 Soldering Iron(Figure 2):

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended.

- Preheat circuit and products to 150°C
- Never contact the ceramic with the iron tip
- Use a 20 watt soldering iron with tip diameter of 1.0mm
- 355°C tip temperature (max)
- 1.0mm tip diameter (max)
- Limit soldering time to 4-5 sec.

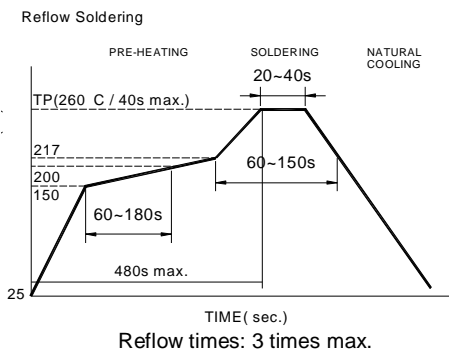


Fig.1

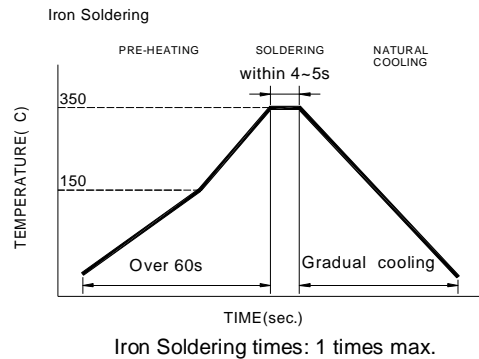
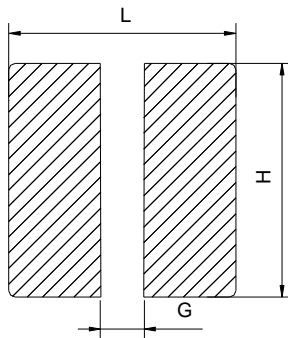


Fig.2

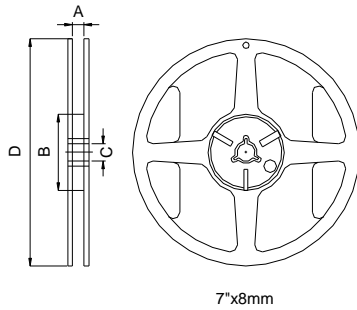
### 7-2. Recommended PC Board Pattern



L(mm)	G(mm)	H(mm)
2.9	0.8	2.4

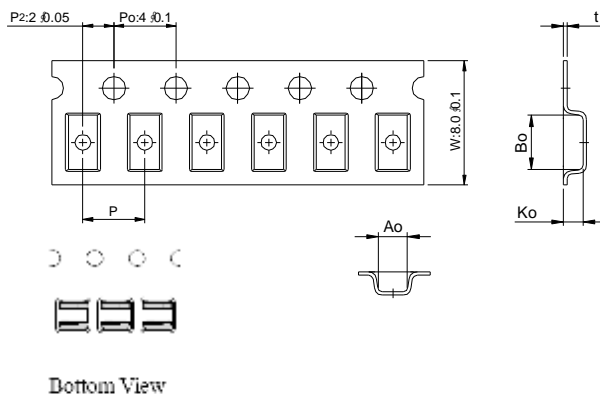
## 8. Packaging Information

### 8-1. Reel Dimension



Type	A(mm)	B(mm)	C(mm)	D(mm)
7"x8mm	8.4±1.0	50 min.	13±0.8	178±2

### 8-2. Tape Dimension / 8mm

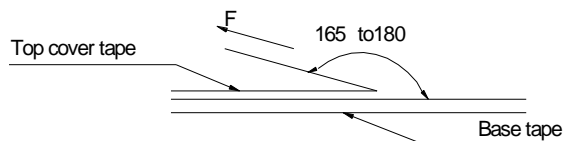


Series	Size	Bo(mm)	Ao(mm)	Ko(mm)	P(mm)	t(mm)
DFP	252010	2.85±0.1	2.45±0.1	1.40±0.1	4.0±0.1	0.23±0.05

### 8-3. Packaging Quantity

Chip size	252010
Chip / Reel	2000

### 8-4. Tearing Off Force



The force for tearing off cover tape is 15 to 80 grams in the arrow direction under the following conditions.

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed mm/min
5-35	45-85	860-1060	300

#### Application Notice

- Storage Conditions

To maintain the solderability of terminal electrodes:

1. TAI-TECH products meet IPC/JEDEC J-STD-020D standard-MSL, level 1.
2. Temperature and humidity conditions: Less than 40°C and 60% RH.
3. Recommended products should be used within 12 months from the time of delivery.
4. The packaging material should be kept where no chlorine or sulfur exists in the air.

- Transportation

1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
3. Bulk handling should ensure that abrasion and mechanical shock are minimized.



## X-ON Electronics

Largest Supplier of Electrical and Electronic Components

*Click to view similar products for [Fixed Inductors](#) category:*

*Click to view products by [TAITEC](#) manufacturer:*

Other Similar products are found below :

[MLZ1608M6R8WTD25](#) [MLZ1608N6R8LT000](#) [MLZ1608N3R3LTD25](#) [MLZ1608N3R3LT000](#) [MLZ1608N150LT000](#)

[MLZ1608M150WTD25](#) [MLZ1608M3R3WTD25](#) [MLZ1608M3R3WT000](#) [MLZ1608M150WT000](#) [MLZ1608A1R5WT000](#)

[MLZ1608N1R5LT000](#) [B82432C1333K000](#) [PCMB053T-1R0MS](#) [PCMB053T-1R5MS](#) [PCMB104T-1R5MS](#) [CR32NP-100KC](#) [CR32NP-](#)

[151KC](#) [CR32NP-180KC](#) [CR32NP-181KC](#) [CR32NP-1R5MC](#) [CR32NP-390KC](#) [CR32NP-3R9MC](#) [CR32NP-680KC](#) [CR32NP-820KC](#)

[CR32NP-8R2MC](#) [CR43NP-390KC](#) [CR43NP-560KC](#) [CR43NP-680KC](#) [CR54NP-181KC](#) [CR54NP-470LC](#) [CR54NP-820KC](#) [CR54NP-8R5MC](#)

[MGDQ4-00004-P](#) [MGDU1-00016-P](#) [MHL1ECTTP18NJ](#) [MHL1JCTTD12NJ](#) [PE-51506NL](#) [PE-53601NL](#) [PE-53630NL](#) [PE-53824SNLT](#) [PE-](#)

[62892NL](#) [PE-92100NL](#) [PG0434.801NLT](#) [PG0936.113NLT](#) [PM06-2N7](#) [PM06-39NJ](#) [HC2LP-R47-R](#) [HC2-R47-R](#) [HC3-2R2-R](#) [HC8-1R2-R](#)