PRODUCT SPECIFICATION

P/N: LDK105CBJ106MVLF(X5R)

Type: Multilayer Ceramic Capacitors

(High dielectric type)

Soldering: Reflow only

Issue date: January 29, 2015

Applicable products to RoHS restriction

Document No.

MLRME1500108

Specifications Multilayer Ceramic Capacitor (High dielectric type)

1. Scope

This specification covers multilayer chip type ceramic capacitor (Pb-Free) for use (for reflow soldering) in electronic appliances and electric communications equipment.

2. Part Numbering System

Part number is indicated as follows.

Voltage in high temperature loading test. (100%)

①Rated voltage

Code	Voltage [VDC]
L	10

_	
(0)C	i
12/0	IZU

Code	L×W [mm]
105	1.0×0.5

3Control Code

※Per Fig.1.

4 Temperature characteristics

Characteristic	Capacitance change rate [%]	Temperature range [℃]	Reference temperature [°C]
BJ (X5R)	±15 (EIA)	-55 to +85	25

(5)Tolerance

<u> </u>				
Code	Tolerance			
M	±20%			

6Thickness

Code	Thickness [mm]
>	0.5

(7)Packaging

- 00				
Code	Packaging type			
LF	Taping			

3. Test Conditions

Standard test conditions shall be temperature of 5 to 35° C, relative humidity of 45 to 85% and air pressure of 86 to 106kPa. Tests shall be conducted at temperature of $25\pm3^{\circ}$ C, relative humidity of 60 to 70% and air pressure of 86 to 106kPa if test results are suspicious.

Unless otherwise specified, all tests shall be conducted under the standard test conditions.

4. Construction, Dimensions and Performance

Details of construction, dimensions and performance shall be specified in the following pages.

5. Packaging

Capacitors shall be packaged properly to avoid damage in the capacitors during transportation and storage.

The package shall be marked with part number, quantity, lot number, and manufacturer's name at its appropriate position.

Multilayer Ceramic Chip Capacitor

6. Manufacturing site

TAIYO YUDEN CO., LTD. (JAPAN)

TAIYO YUDEN (SARAWAK) SDN, BHD. (MALAYSIA)

TAIYO YUDEN (GUANG DONG) CO., LTD. (CHINA)

TAIYO YUDEN (PHILIPPINES), INC. (PHILIPPINES)

7. Precautions

•This specification does not cover capacitors when Sn-Zn lead free solder is used.

If you need further information, please contact us.

8. Storage conditions

- Temperature and humidity in storage area shall be controlled carefully to maintain the solderability of terminal electrodes and to keep the packaging material in good condition. Humidity should especially be kept as low as possible.
- · Recommended conditions

Ambient temperature: 30° C or below Humidity: 70% RH or below

The ambient temperature must be kept below +40°C. Even under ideal storage conditions, capacitor electrode solderability decreases with time. Therefore ceramic chip capacitors should be used 6 months from the time of delivery. If the period is exceeded, please check solderability before using the capacitors.

• The packaging material should be kept where no chlorine or sulfur exists in the air.

9. RoHS compliance

- Our products conform to RoHS.
- "RoHS compliance" means that the product does not contain lead, cadmium, mercury, hexavalent chromium, PBB or PBDE referring to EU Directive 2011/65/EU, except other non-restricted substances or impurities which cannot be technically removed at refining process.
- · Our products are halogen-free products.

10. Others

Resin-coating:

- · Coating/molding capacitors with resin may have negative effects on the capacitor functions.
- When capacitors are coated/molded with resin, please check effects on the capacitors by analyzing them in actual applications prior to use.

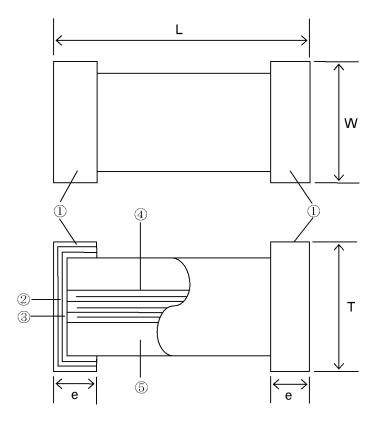
No.	ltem	Specified Value	Remarks
1	Operating Temperature Range	Capable of continuous operation under these conditions.	-55 to +85℃
2	Shape and Dimensions	Per Fig.1	
3	Heat Treatment		Initial value shall be measured after test sample is heat-treated at 150 +0/-10°C for an hour and kept at room temperature for 24±2 hours.
4	Voltage Treatment		Initial value shall be measured after test sample is voltage-treated for an hour at temperature and voltage which are specified as test conditions, and kept at room temperature for 24±2 hours.
5	Dielectric Withstanding Voltage (between terminals)	No abnormality.	Conforming to EIA RS-198 (1991). 160% of DC rated voltage shall be applied for 1 to 5 seconds. Charging and discharging current shall be 50mA or less.
6	Insulation Resistance (IR)	100M Ω • μ F Min	Conforming to EIA RS-198 (1991). Rated voltage shall be applied to test sample for 1 minute±5 seconds. Charging and discharging current shall be 50mA or less.
7	Capacitance (Cap.)	10000000 pF	Conforming to EIA RS-198 (1991). Heat treatment specified in this specification shall be conducted prior to measurement. Measuring frequency and voltage shall conform to the table below. Measuring Measuring Frequency Voltage 1kHz±10% 0.5±0.1Vrms
8	Dissipation Factor (DF)	10.0% Max.	Conforming to EIA RS-198 (1991). Heat treatment specified in this specification shall be conducted prior to measurement. Measuring frequency and voltage shall conform to the table below. Measuring Measuring Frequency Voltage 1kHz±10% 0.5±0.1Vrms
9	Temperature Characteristic	Per P.1④	Conforming to EIA RS-198 (1991). Heat treatment specified in this specification shall be conducted prior to measurement. Maximum capacitance deviation in both (+) and (-) sides in range of lowest temperature to highest temperature for capacitor shall be indicated in ratio of variation in reference to capacitance value at reference temperature.

No.	Item		Specified Value		Remarks			
10	Adhesive Force of Terminal Electrodes		Terminal electrodes shall be no exfoliation or a sign of exfoliation.	Conforming to E Test sample sha in Fig.2 and a for applied in vertical seconds.	ill be soldered to rce of 5N{0.51kg	test board st f} shall be		
11	Vibration		Initial performance shall be satisfied.	Conforming to E Test sample sha in Fig.2. Heat tre specification sha Test conditions Frequency ran Overall amplite Sweeping met	all be soldered to eatment specified all be conducted : nge: 10-55Hz ude: 1.5mm thod: 10-55-10Hz	test board sld in this prior to test.	nown	
12	Solderability		More than 95% of terminal electrode shall be covered with fresh solder.	[Eutectic] Solder used sha Test sample sha molten solder at [Pb free] Solder used sha Test sample sha molten solder at	Ill be completely 230±5°C for 4±1°C ll be [Sn/3.0Ag/0 ll be completely	submerged in seconds. 1.5Cu]. submerged in	n -	
13	Resistance to Soldering Heat	Appearance Cap. Change DF	No abnormality ±15.0% 10.0% Max.	Conforming to E Solder used sha Heat treatment s be conducted pri Test sample sha molten solder of	Il be [JIS Z 3282 specified in this ior to test. Ill be completely 270±5°C for 3±0	H60A or H63 specification submerged in 0.5seconds.	shall n	
		IR Dielectric	Initial value shall be satisfied. No dielectric breakdown	Preheating as shown in the table below shall continuously conducted before submersion attest sample shall be kept at ambient temper after test.		continuously conducted before submersitest sample shall be kept at ambient tem	ntinuously conducted before submersion a at sample shall be kept at ambient tempera	nd
		Withstanding Voltage (between terminals)	or damage	Sequence 1 2 Measurement sh sample is kept a 24±2 hours.				

No.	Ite	em	Specified Value	Remarks		
14	Thermal Shock	Appearance	No abnormality	Conforming to EIA RS-198 (1991). Test sample shall be soldered to test board show		
		Cap. Change	±15.0%	in Fig.2. Heat treatment specified in this specification shall		
		DF	10.0% Max.	be conducted prior to test. Test sample shall be exposed to each of		
		IR	Initial value shall be satisfied.	temperature conditions in the following Steps 1 to 4 in sequence for the specified time.		
		Dielectric Withstanding	No dielectric breakdown or damage	Step Temperature (°C) Time (min)		
		Voltage (between terminals)		1 Lowest operating temperature 30±3		
		(OTTIMICALO)		2 Ambient temperature 2 to 3		
				3 Highest operating temperature 30±3		
				4 Ambient temperature 2 to 3		
15	Humidity	Appearance	No abnormality	Temperature cycle shall be repeated five times in this method, and measurement shall be conducted after test sample is kept at ambient temperature for 24±2 hours. Conforming to EIA RS-198 (1991).		
	(Steady			Heat treatment specified in this specification shall		
	State)	Cap. Change	±25.0%	be conducted prior to test. Test sample shall be put into constant		
		DF	15.0% Max.	temperature/humidity bath at 40±2℃ and 90 to 95%RH for 500+24/-0 hours.		
		IR	10MΩ•μ F Min.	Measurement shall be conducted after test sample is kept for the 24±2 hours.		
16	High Temperature	Appearance	No abnormality	Conforming to EIA RS-198 (1991). Voltage treatment specified in this specification		
	Loading	Cap. Change	±25.0%	shall be conducted prior to test. Test sample shall be put in thermostatic oven with		
		DF	15.0% Max.	maximum temperature and 100 % of the DC rated voltage for 1000+48/-0 hours.		
		IR	10M Ω • μ F Min.	Charging and discharging current shall be 50mA or less. Measurement shall be conducted after test sample is kept at ambient temperature for 24±2 hours.		

No.	li	tem	Specified Value	Remarks
17	Humidity Appearance No abnormality Loading		No abnormality	Conforming to EIA RS-198 (1991). Voltage treatment specified in this specification
	, and the second	Cap. Change	±25.0%	shall be conducted prior to test. Test sample shall be put into constant temperature/humidity bath at 40±2°C and 90 to
		DF	15.0% Max.	95%RH, and DC rated voltage shall be continuously applied for 500 +24/-0 hours. Charging and discharging current shall be 50mA or less.
		IR	5 Μ $\Omega \cdot \mu$ F Min.	Measurement shall be conducted after test sam is kept at ambient temperature for 24±2 hours.
18	Bending Strength	Appearance	No abnormality	Test sample shall be soldered to test board as shown in Fig.3.
		Cap. Change	±12.5%	Sample shall be carefully soldered to avoid abnormality such as heat shock. The board is bent 1.0mm for 10 seconds as shown in Fig.4. Measurement shall be conducted as the board is bent 1.0mm.

Fig.1 Shape and Dimensions

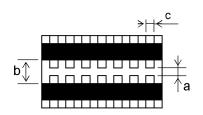


[High dielectric type]

No.	Name	Material
1	Terminal Electrodes (Surface)	Sn Plating
2	Terminal Electrodes	Ni Plating
	Terrilliai Liectiodes	Cu Plating
3	External Electrodes	Ni
4	Internal Electrodes	Ni
5	Dielectric	Barium titanate

Item type	Control		Dimensi	on [Unit: mm]	
Code	Code	L	W	Т	е
105	С	1.0+0.20/-0	0.5+0.20/-0	0.5+0.20/-0	0.25±0.1

Fig.2 Board / Test Jig of Adhesive force of Terminal Electrodes, Vibration and Thermal Shock

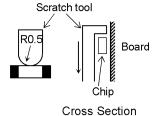


Size (L×W)	а	В	С
1.0×0.5	0.4	1.5	0.5
			[Init: mm]

[Unit: mm]

Material: Glass epoxy board [JIS C 6484]

Copper foil (thickness: 0.035mm)
Solder resist



Remarks: Uniform soldering shall be conducted with solder (H60A or H63A in JIS Z 3282) by using soldering iron or soldering oven.

Soldering shall be conducted with care to avoid abnormality such as heat shock.

Fig.3 Test Board

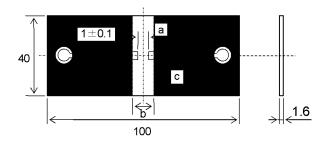
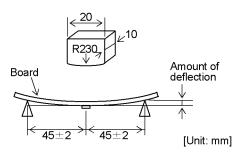


Fig.4



Material: Glass epoxy board [JIS C 6484]

Copper foil (thickness: 0.035mm)
Solder resist

Apply pressure at the rate of 0.5mm/sec. until amount of deflection reaches to 1.0mm.

Size (L×W)	а	b	C
1.0×0.5	0.4	1.5	0.5
			Unit: mm]

Tape Packaging 105 Type

○ Tape packaging type: Paper tape

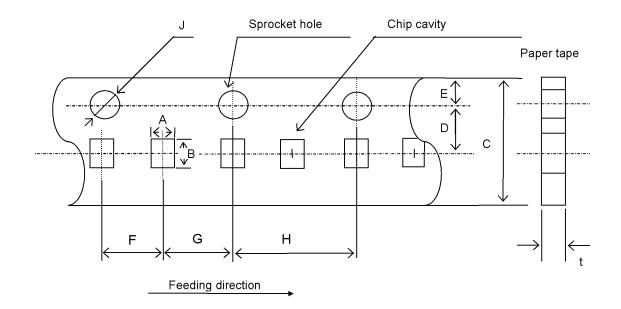
Dimensions [Unit: mm]

Туре	A ※	В ※
105	0.8±0.1	1.4±0.1

Dimensions [Unit: mm]

С	D	Е	F	G	Н	J	t ※
8.0±0.3	3.5±0.05	1.75±0.1	2.0±0.05	2.0±0.05	4.0±0.1	φ 1.5 ^{+0.1} -0	0.85max

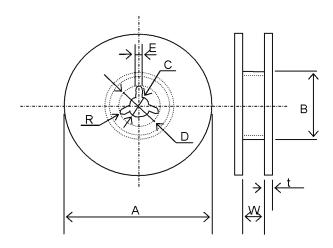
※: A, B, t : Sufficient clearance



Tape Packaging 105 Type

Dimensions of Reel [Unit: mm]

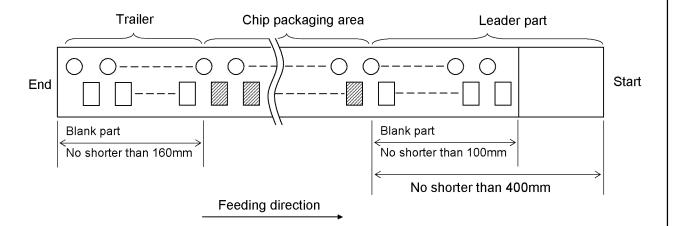
Α	В	С	D	Е	W	t	R
φ 178±2.0	ϕ 50min.	φ 13.0±0.2	φ 21.0±0.8	2.0±0.5	10.0±1.5	2.5max.	1.0



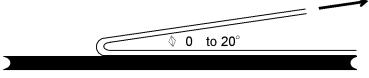
Tape Packaging

- 1. Taping shall be right-sided wound. Sprocket hole shall be on the right side against the pull-out direction.
- 2. Either the width side (W) or the thickness side (T) of the components faces up at random when the components are inserted in the chip cavities.
- 3. There shall be blank spaces in each reel tape as shown in the following figure.

Leader part 400mm min.
Leader part (Blank part) 100mm min.
Trailer (Blank part) 160mm min.

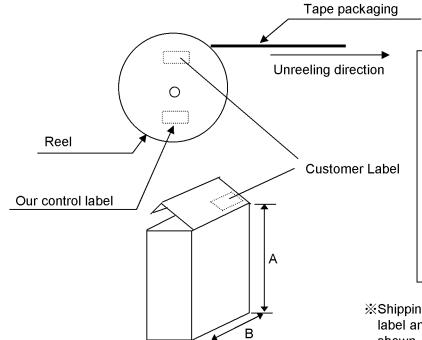


- 4. Top tape and bottom tape (only thickness rank V) of paper taping shall not be crossed over sprocket holes.
- 5. Paper tape shall not be seamed.
- 6. Tensile strength of the tape is 5N (0.51kgf) or over.
- 7. The number of the chip missing from tape reel shall be 1 piece at a maximum per reel.
- 8. The number of packaged chips per reel is 10,000 pieces.
- 9. Label indicating part No., quantity and control No. shall be attached to the outside of reel.
- 10. Peeling strength of top tape shall be 0.1 to 0.7N (10.2 to 71.4gf) when top tape is peeled from carrier tape at an angle of 0° to 20° .



Tape Packaging 105 Type

[Packaging Mode]



Customer Label contents

- 1. Manufacture Name
- 2. Customer Parts No.
- 3. Our parts no.
- 4. Quantity
- 5. Control No.(Shipping lot number) ※
- 6. Manufacturing site

MADE IN OOO

7.RoHS

*Shipping lot number is marked on our control label and is also traceable from Control number shown in customer label; no shipping lot number is marked on customer label.

Code	Α	В	С	reel
Size 190	195	70	5 reels max	
Size	190	185	140	10 reels max

[Unit: mm]

Material: Paper

(The size is only for reference.)

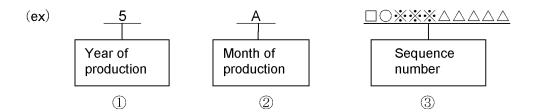
Packaging unit: 5 reels or 10 reels in a box at

a maximum

Note: Labels are attached on reels/boxes only after components passed all inspections.

Labeled products: Aceeptance components

Composition of the shipping lot number



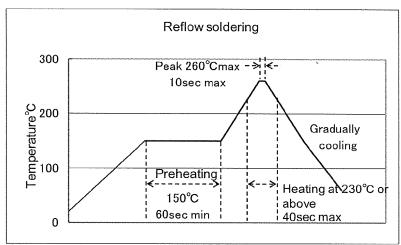
① First digit of lot No.: Production year (Last number of the Christian era)

Example: 201 $\underline{5}$ year $\rightarrow \underline{5}$

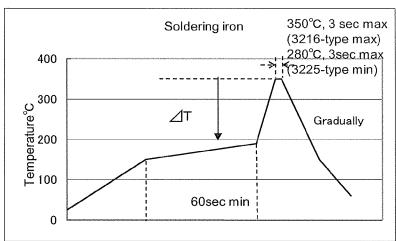
Second digit of lot No.:
 Month of production (See the table below.)
 Sequence number of lot No.:
 Alphanumeric characters including space

Month	1	2	3	4	5	6	7	8	9	10	11	12
Code	Α	В	С	D	Е	F	G	Н	J	K	L	М

Recommended Soldering Profiles for Lead-free Solder Paste



^{*}Ceramic chip component should be preheated sufficiently to maintain the temperature difference between the component surface and solder at 130°C or below.



* \triangle T\leq150°C(3216-type max), \triangle T\leq130°C(3225-type min)

Temperature in usage of Pb-free solder (Sn-3Ag-0.5Cu)

Case size	Soldering iron tip temp	Preheating temp.
3216-type max.	≦350°C	≧150°C
3225-type min.	≦280°C	≧150°C

^{**}Note: The above profiles are the maximum allowable soldering condition; therefore, these profiles are not always recommended.

^{*}Allowable number of reflow soldering: 2 times max.

^{*}Preheating control: Boards and components should be preheated sufficiently at 150°C or over, and soldering should be conducted with soldering iron as boards and components are maintained at sufficient temperatures.

^{*}The soldering iron should not directly touch the components.

^{*}Allowable number of hand soldering: 1 time max.

^{*}Recommendation: Use 20W-soldering iron with the 1ϕ -tip or less.

Operating conditions for guarantee of products are as shown in the specification.

Please note that TAIYO YUDEN CO., LTD. shall not be responsible for a failure and/or abnormality which are caused by use under the conditions other than aforesaid operating conditions.

■ All electronic components listed in this specification are developed, designed and intended for use in general electronics equipment (for AV, office automation, household, office supply, information service, telecommunications, [such as mobile phone or PC] etc). Before incorporating the components or devices into any equipment in the field such as transportation, (automotive control, train control, ship control), transportation signal, disaster prevention, medical, public information network(telephone exchange, base station) etc. which may have direct influence to harm or injure a human body, please contact TAIYO YUDEN CO., LTD. for more detail in advance.

Do not incorporate the components into any equipment in fields such as aerospace, aviation, nuclear control, submarine system, military, etc. where higher safety and reliability are especially required. In addition, even electronic components or functional modules that are used for the general electronic equipment, if the equipment or the electric circuit require high safety or reliability function or performances, a sufficient reliability evaluation check for safety shall be performed before commercial shipment and moreover, due consideration to install a protective circuit is strongly recommended at customer's design stage.

- Please conduct validation and verification of products in actual condition of mounting and operating environment before commercial shipment of the equipment.
- The contents of this specification are applicable to the components which are purchased from our sales offices or distributors (so called TAIYO YUDEN's official sales channel).

It is only applicable to the components purchased from any of TAIYO YUDEN's official sales channel.

- Please note that TAIYO YUDEN CO., LTD. shall have no responsibility for any controversies or disputes that may occur in connection with a third party's intellectual property rights and other related rights arising from your usage of products in this specification. Taiyo Yuden Co., Ltd. grants no license for such rights.
- Caution for export

Certain items in this specification may require specific procedures for export according to Foreign Exchange and Foreign Trade Control Law of Japan, U.S. Export Administration Regulations, and other applicable regulations. Should you have any question or inquiry on this matter, please contact our sales staff.

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1812J1K00473KXT 1812J2K00680JCT 1812J4K00102MXT 1812J5000102JCT 1812J5000103JCT 1812J5000682JCT NIN-FB391JTRF

NIN-FC2R7JTRF NPIS27H102MTRF C1206C101J1GAC C1608C0G1E472JT000N C2012C0G2A472J 2220J2K00101JCT

KHC201E225M76N0T00 LRC-LRF1206LF-01R025FTR1K 1812J1K00222JCT 1812J2K00102KXT 1812J2K00222KXT

1812J2K00472KXT 2-1622820-7-CUT-TAPE 2220J3K00102KXT 2225J2500824KXT CCR07CG103KM CGA2B2C0G1H010C

CGA2B2C0G1H040C CGA2B2C0G1H050C CGA2B2C0G1H060D CGA2B2C0G1H070D CGA2B2C0G1H151J CGA2B2C0G1H1R5C

CGA2B2C0G1H2R2C CGA2B2C0G1H3R3C CGA2B2C0G1H680J CGA2B2C0G1H6R8D CGA2B2X8R1H221K CGA2B2X8R1H472K

CGA3E1X7R1C474K