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Messrs. : 一般共用

Date : 2018/09/03

APPROVAL SHEET

Product Name : High Capacitance Multilayer Ceramic Chip Capacitors

Part No. : FS Series

Description : Size≤2225, X7R/X7S/X6S/X5R/Y5V, Cap.≥1μF, U_R<1KV

PREPARED BY	APPROVED BY

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SPECIFICATION

FOR

Product Name : High Capacitance Multilayer Ceramic Chip Capacitors

Part No. : FS Series

Description : Size≤2225, X7R/X7S/X6S/X5R/Y5V, Cap.≥1μF, U_R<1KV

SPEC. No. : FS-000-001-12
DATE : 2018/09/03

DRAWN BY	CHECEKED BY	APPROVED BY
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1. INTRODUCTION

PDC FS Series green type capacitors are manufactured by using environmental friendly material without lead or cadmium. These capacitors feature series connection of multi-layer capacitor units in a MLCC to realize high voltage performance. This special design can distribute voltage gradients throughout the entire capacitor, so as to prevent short circuit failure. It is a safety design for LCD back-lighting inverter application.

2. FEATURES

a. Realize high capacitance in small sizes.
b. Capacitor with lead-free termination (pure Tin).
c. RoHS compliant.
d. HALOGEM compliant.
e. Surface mount suited for wave and reflow soldering.
f. High reliability and no polarity.

3. APPLICATIONS

a. Digital circuit coupling or decoupling applications.
b. For bypassing.
c. Ideal for smoothing circuits.
d. DC to DC converter.

4. HOW TO ORDER

FS	55	X	106	K	500	E	G	G
PDC Family	Size	Dielectric	Capacitance	Tolerance	Rated Voltage	Packaging	Thickness	Control Code
Table 1	Table 2	Table 3	Table 4	Table 5	Table 6	Table 7	Table 8	Table 9

Table 1 PDC Family

Code	Description
FS	High Capacitance Capacitor ≥1μF(105)

Table 2 Size

Code	Description	Code	Description	Code	Description
03	0201 (0603)	31	1206 (3216)	46	1825 (4563)
15	0402 (1005)	32	1210 (3225)	52	2211 (5728)
18	0603 (1608)	42	1808 (4520)	55	2220 (5750)
21	0805 (2012)	43	1812 (4532)	56	2225 (5763)

Table 3 Dielectric Material Characteristics

Code	Description	Code	Description
N	C0G	X	X7R
B	X5R	F	Y5V
S	X6S	A	X7S

Table 4 Capacitance Rule Code

Code	Description	Code	Description
R47	0.47pF	102	102=10x10^2=1000pF
0R5	0.5pF	104	104=10x10^4=100nF
100	100=10x10^0=10pF	106	106=10x10^6=10μF

Table 5 Tolerance

Code	Description	Code	Description	Code	Description
A	±0.05 pF	I	-10% ~ 0%	Q	±0.03 pF
B	±0.10 pF	J	±5 %	Z	-20% ~ +80%
C	±0.25 pF	K	±10 %	X	+10% ~ +20%
D	±0.50 pF	L	0% ~ +10%		
F	±1 %	M	±20 %		
G	±2 %	N	-5% ~ +10%		
H	±3 %	P	±0.02 pF		

Table 6 Rated Voltage

Code	Description	Code	Description	Code	Description
6R3	6.3Vdc	201	200Vdc	152	1500Vdc
100	10Vdc	251	250Vdc	202	2000Vdc
160	16Vdc	401	400Vdc	302	3000Vdc
250	25Vdc	501	500Vdc	402	4000Vdc
500	50Vdc	631	630Vdc	502	5000Vdc
101	100Vdc	102	1000Vdc	602	6000Vdc

Table 7 Packaging Type

Code	Description	Code	Description
B	Bulk	T	Tray package
E	Tape and 7" Reel, Embossed Tape	P	Tape and 7" Reel, Paper Tape
K	Tape and 10" Reel, Embossed Tape	D	Tape and 10" Reel, Paper Tape
L	Tape and 13" Reel, Embossed Tape	G	Tape and 13" Reel, Paper Tape

Table 8 Thickness Description

Code	Description	Code	Description	Code	Description
A	0.60 ± 0.10 mm	I	1.25 ± 0.20 mm	Q	0.50 +0.02/-0.05 mm
B	0.8 + 0.15/-0.10 mm	J	1.15 ± 0.15 mm	R	3.10 ± 0.30 mm
C	1.25 ± 0.10 mm	K	0.50 ± 0.20 mm	S	0.80 ± 0.07 mm
D	1.40 ± 0.15 mm	L	0.30 ± 0.03 mm	T	0.85 ± 0.10 mm
E	1.60 ± 0.20 mm	M	0.95 ± 0.10 mm	U	0.50 ± 0.10 mm
F	2.00 ± 0.20 mm	N	0.50 ± 0.05 mm	V	0.20 ± 0.02 mm
G	2.50 ± 0.30 mm	O	3.50 ± 0.20 mm	X	0.80 ± 0.10 mm
H	2.80 ± 0.30 mm	P	1.60 +0.3/-0.10 mm	Z	0.25 ± 0.03 mm

Table 9 Special Control Code

Code	Description
G	RoHS Compliant
O	Gold plating (Size≥0603)

5. EXTERNAL DIMENSIONS

Size Inch (mm)	L (mm)	W (mm)	Code / T (mm)	M_B (mm)
0201(0603)	0.60±0.03 0.60±0.05 (Cap.≥0.68μF) 0.60±0.09 (Cap.≥1.0μF)	0.30±0.03 0.30±0.05 (Cap.≥0.68μF) 0.30±0.09 (Cap.≥1.0μF)	See No.4 Reference Table 8	0.15±0.05
0402(1005)	1.00±0.10 1.00±0.20#1	0.50±0.10 0.50±0.20#1		0.25 +0.05/-0.10
0603(1608)	1.60±0.15 1.60±0.20#2	0.80±0.15 0.80±0.20#2		0.40±0.15
0805(2012)	2.00±0.20	1.25±0.20		0.50±0.20
1206(3216)	3.20±0.20 3.20 +0.30/-0.10#3	1.60±0.20 1.60 +0.30/-0.10#3		0.60±0.20
1210(3225)	3.20±0.30	2.50±0.30		0.75±0.35
1812(4532)	4.50±0.40	3.20±0.30		0.75±0.35
1825(4563)	4.50±0.40	6.30±0.40		0.75±0.35
2220(5750)	5.70±0.40	5.00±0.40		0.85±0.35
2225(5763)	5.70±0.40	6.30±0.40		0.85±0.35

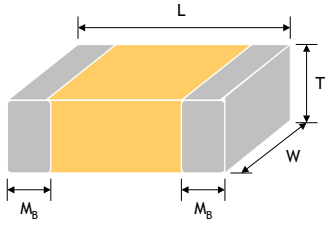


Fig. 5.1 The outline of MLCC

"#1" For 0402 size K thickness products. "#2" For 0603/Cap.≥10μF or 0603(≤6.3V)/Cap.≥4.7μFor 0603(>10V)/Cap.>1μF products. "#3" For 1206 size P thickness products.

6. GENERAL ELECTRICAL DATA

Dielectric	X7R	X7S	X6S	X5R	Y5V
Size	0402, 0603, 0805, 1206, 1210, 1812, 1825, 2220, 2225	0402, 0603, 0805, 1206, 1210	0201, 0402, 0603, 0805, 1206, 1210	0201, 0402, 0603, 0805, 1206, 1210	0402, 0603, 0805, 1206, 1210, 1812
Rated voltage (WVDC)	6.3V, 10V, 16V, 25V, 50V, 100V, 250V, 500V, 630V	6.3V, 10V, 16V, 25V, 50V, 100V	6.3V, 10V, 16V, 25V, 35V, 50V	4V, 6.3V, 10V, 16V, 25V, 35V, 50V	6.3V, 10V, 16V, 25V, 35V, 50V, 100V
Capacitance range*	1μF to 47μF	1μF to 100μF	1μF to 100μF	1μF to 220μF	1μF to 100μF
Capacitance tolerance**	K(±10%), M(±20%)	K(±10%), M(±20%)	K(±10%), M(±20%)	K(±10%), M(±20%)	Z(-20/+80%)
Tan δ*	Note 1				
Operating temperature	-55 to +125°C	-55 to +125°C	-55 to +105°C	-55 to +85°C	-25 to +85°C
Capacitance characteristic	±15%	±22%	±22%	±15%	+30/-80%
Termination	Cu or Ag/Ni/Sn or Au (lead-free termination)				

* Measured at the condition of 30~70% related humidity.
X7R/X7S/X6S/X5R : Apply 1.0±0.2Vrms, 1.0KHz±10% for Cap.≤10μF; 0.5±0.2Vrms, 120Hz±20% for Cap.>10μF, at 25°C ambient temperature.
Y5V : Apply 1.0±0.2Vrms, 1.0KHz±10% for Cap.≤10μF; 0.5±0.2Vrms, 120Hz±20% for Cap.>10μF, at 20°C ambient temperature.

** Preconditioning for Class II MLCC : Perform a heat treatment at 150±10°C for 1 hour, then leave in ambient condition for 24±2 hours before measurement.

Note 1 : X7R/X7S/X6S/X5R

Rated	D.F.≤	Exception of D.F.≤	
≥100V	≤2.5%	≤3.5%	0603≥0.047μF, 0805=0.1μF, 1206≥0.47μF, 1812≥4.7μF, 1825≥4.7μF, 2220≥4.7μF, 2225≥4.7μF
		≤5%	0603≥0.068μF, 0805>0.1μF, 1206>1μF, 1210≥2.2μF
		≤10%	0805>0.22μF, 1210≥3.3μF
50V	≤2.5%	≤3.5%	0201(50V), 0603≥0.047μF, 0805≥0.1μF, 1206≥0.47μF, 1210≥2.2μF, 1812≥4.7μF, 1825≥4.7μF, 2220≥4.7μF, 2225≥4.7μF
		≤5%	0201≥0.01uF, 1210≥4.7μF
		≤10%	0402≥0.1μF, 0603>0.1μF, 0805≥1μF, 1206≥2.2μF, 1210≥10μF
35V	≤3.5%	≤10%	0603≥1μF, 0805≥2.2μF, 1206≥2.2μF, 1210≥10μF
25V	≤3.5%	≤5%	0201≥0.01μF, 0805≥1μF, 1210≥10μF
		≤7%	0603≥0.33μF, 1206≥4.7μF
		≤10%	0201≥0.1μF, 0402≥0.10μF, 0603≥0.47μF, 0805≥2.2μF, 1206≥6.8μF, 1210≥22μF
		≤12.5%	0402≥0.47μF
16V	≤3.5%	≤5%	0201≥0.01μF, 0402≥0.033μF, 0603≥0.15μF, 0805≥0.68μF, 1206≥2.2μF, 1210≥4.7μF
		≤10%	0201≥0.1uF(0201/X7R≥0.022μF), 0402≥0.22uF, 0603≥0.68μF, 0805≥2.2μF, 1206≥4.7μF, 1210≥22μF
10V	≤5%	≤10%	0201≥0.012μF, 0402≥0.33μF(0402/X7R≥0.22μF), 0603≥0.33μF, 0805≥2.2μF, 1206≥2.2μF, 1210≥22μF
		≤15%	0201≥0.1μF, 0402≥1μF
6.3V	≤10%	≤15%	0201≥0.1μF, 0402≥1μF, 0603≥10μF, 0805≥4.7μF, 1206≥47μF, 1210≥100μF
		≤20%	0402≥2.2μF
4V	≤15%	---	---

Y5V

Rated	D.F.≤	Exception of D.F.≤	
≥50V	≤5%	≤7%	0603≥0.1μF, 0805≥0.47μF, 1206≥4.7μF
		≤12.5%	1210≥6.8μF
35V	≤7%	---	---
25V	≤5%	≤7%	0402≥0.047μF, 0603≥0.1μF, 0805≥0.33μF, 1206≥1μF, 1210≥4.7μF
		≤9%	0402≥0.068μF, 0603≥0.47μF, 1206≥4.7μF, 1210≥22μF
16V (C<1.0μF)	≤7%	≤9%	0402≥0.068μF, 0603≥0.68μF
		≤12.5%	0402≥0.22μF
16V (C≥1.0μF)	≤9%	≤12.5%	0603≥2.2μF, 0805≥3.3μF, 1206≥10μF, 1210≥22μF, 1812≥47μF
10V	≤12.5%	≤20%	0402≥0.47μF
6.3V	≤20%	---	---

7. CAPACITANCE RANGE

7-1. X7R

Dimension		0402	0603					0805					1206					
Cap(pF)	code	6.3V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	50V	100V
1000000	105		B	B	B	B	B		C	C	C	I		J	J	J	P	P
1200000	125															P	P	
1500000	155								I	I	I		J	J	J	P	P	
1800000	185															P	P	
2200000	225		B	B	B			I	I	I	I		J	J	J	P	P	
2700000	275																	
3300000	335													P	P	P		
3900000	395																	
4700000	475		B					I	I	I	I		P	P	P	P	P	
5600000	565																	
6800000	685																	
8200000	825																	
10000000	106							I	I				P	P	P	P		
12000000	126																	
15000000	156																	
18000000	186																	
22000000	226												P	P	P*			
47000000	476																	

Dimension		1210						1812							1825				
Cap(pF)	code	6.3V	10V	16V	25V	50V	100V	10V	16V	25V	50V	100V	200V	250V	25V	50V	100V	200V	250V
1000000	105		C	C	C	C	F	C	C	C	F	F	G	G	F	F	F	F	F
1200000	125					G	G			C	F	F			F	F	F		
1500000	155			E	E	G	G			C	F	F			F	F	F		
1800000	185					G	G			E	F	F			F	F	F		
2200000	225			E	E	G	G			E	F	G			F	F	F		
2700000	275					G	G			F	F	G			F	F	F		
3300000	335			E	E	G	G			F	F	G			F	F	F		
3900000	395									F	F	G			F	F	F		
4700000	475		F	F	F	G				G	G	G			F	F	G		
5600000	565									G	G				G	G	G		
6800000	685									G	G				G	G	G		
8200000	825									G	G				G	G	G		
10000000	106		F	F		G				G	G				G	G	G		
12000000	126																		
15000000	156																		
18000000	186																		
22000000	226		G	G	G														
47000000	476	G	G																

Dimension		2220							2225						
Cap(pF)	code	25V	50V	100V	200V	250V	500V	630V	25V	50V	100V	200V	250V	500V	630V
1000000	105	F	F	F	F	F			F	F	F	F	F		
1200000	125	F	F	F	G	G			F	F	F	G	G		
1500000	155	F	F	F	G	G			F	F	F	G	G		
1800000	185	F	F	F	G	G			F	F	F	G	G		
2200000	225	F	F	F	G	G			F	F	F	G	G		
2700000	275	F	F	F					F	F	F	G	G		
3300000	335	F	F	F					F	F	F				
3900000	395	F	F	F					F	F	F				
4700000	475	F	F	F					F	F	G				
5600000	565	F	F	F					F	F	G				
6800000	685	F	F	F					F	F	G				
8200000	825	G	G	G					G	G	G				
10000000	106	G	G	G					G	G	G				
12000000	126	H	H												
15000000	156	H	H												
18000000	186	H	H												
22000000	226	H	H												
47000000	476														

7. CAPACITANCE RANGE(Con.)

7-2. X7S

Dimension		0402				0603					0805						
Cap(pF)	code	6.3V	10V	16V	25V	4V	6.3V	10V	16V	25V	4V	6.3V	10V	16V	25V	50V	100V
1000000	105		K														I
1500000	155																
2200000	225	K	K						B	B							
3300000	335																
4700000	475								B						I		
6800000	685																
10000000	106													I	I		
22000000	226																
47000000	476																
100000000	107																
220000000	227																

Dimension		1206				1210			
Cap(pF)	code	6.3V	10V	16V	25V	6.3V	10V	16V	25V
1000000	105								
1500000	155								
2200000	225								
3300000	335								
4700000	475								
6800000	685								
10000000	106								
22000000	226			P*					
47000000	476	P*							
100000000	107					G*			
220000000	227								

"*" Means M tolerance only.

7-3. X6S

Dimension		0201		0402				0603					0805					
Cap(pF)	code	4V	6.3V	6.3V	10V	16V	25V	4V	6.3V	10V	16V	25V	4V	6.3V	10V	16V	25V	50V
1000000	105	L	L*	K	K	K	K											
1500000	155																	
2200000	225			K	K	K					B	B				I		
3300000	335																	
4700000	475				K*				B								I	
6800000	685																	
10000000	106			K*					B*	B*	B*		I	I	I			
22000000	226							B*	B*				I	I*	I*	I*		
47000000	476												I*	I*				
100000000	107												I*					
220000000	227																	

Dimension		1206				1210				
Cap(pF)	code	6.3V	10V	16V	25V	6.3V	10V	16V	25V	100V
1000000	105									
1500000	155									
2200000	225									
3300000	335									
4700000	475									F
6800000	685									
10000000	106				P					
22000000	226		P	P*					G	
47000000	476	P				G	G	G		
100000000	107					G*	G*			
220000000	227									

"*" Means M tolerance only.

7. CAPACITANCE RANGE(Con.)

7-4. X5R

Dimension		0201			0402					0603					
Cap(pF)	code	6.3V	10V	16V	4V	6.3V	10V	16V	25V	4V	6.3V	10V	16V	25V	50V
1000000	105		L*	L*		K	K	N	N		B	B	B	B	B
1500000	155										B				
2200000	225					N	N				B	B	B	B	
3300000	335										B	B			
4700000	475					K	K				B		B	B	
6800000	685														
10000000	106				K*	K*				B	B			B*	
22000000	226									B	B	B*			
47000000	476									B*	B*				
100000000	107														
220000000	227														

Dimension		0805						1206					
Cap(pF)	code	4V	6.3V	10V	16V	25V	50V	4V	6.3V	10V	16V	25V	50V
1000000	105			C	C	C	I						P
1500000	155		I	I	I	I				J	J		
2200000	225		I	I	I	I	I			J	J	P	P
3300000	335		I	I	I	I				P	P	P	
4700000	475		I	I	I	I	I		P	P	P	P	P
6800000	685								P	P			
10000000	106		I	I	I	I			P	P	P	P	
22000000	226		I	I*	I*	I*			P	P	P	P	
47000000	476		I*	I*					P	P*			
100000000	107	I*	I*										
220000000	227							P*					

Dimension		1210						
Cap(pF)	code	4V	6.3V	10V	16V	25V	35V	50V
1000000	105							
1500000	155			F	F			
2200000	225			F	F			
3300000	335							
4700000	475			F	F	F		
6800000	685							
10000000	106		F	F	F		G	G
22000000	226		G	G	G	G	G	
47000000	476		G	G	G	G*		
100000000	107		G*	G*	G*			
220000000	227	G*	G*					

"*" Means M tolerance only.

7. CAPACITANCE RANGE(Con.)

7-5. Y5V

Dimension		0402		0603				0805					1206					
Cap(pF)	code	6.3V	10V	6.3V	10V	16V	25V	6.3V	10V	16V	25V	50V	6.3V	10V	16V	25V	35V	50V
1000000	105	N/K	N/K		S	B			X	X	C	C		M	M	M		M
1500000	155				S				C	C				M	M	M		
2200000	225			S	S				C	C				M	M	M		
3300000	335								C	C				J	J	J		
4700000	475								C	C				J	J	J	J	
6800000	685								I					J	J			
10000000	106							I	I					J	J			
22000000	226													P				
47000000	476																	
100000000	107																	
220000000	227																	

Dimension		1210						1812				
Cap(pF)	code	6.3V	10V	16V	25V	35V	50V	10V	16V	25V	50V	100V
1000000	105		M	M	M		M	C	C	C	C	C
1500000	155		M	M	M			C	C	C	C	
2200000	225		M	M	M		E	C	C	C	C	
3300000	335		M	M	M			C	C	C	C	
4700000	475		M	M	C		E	C	C	C	C	
6800000	685		M	M	C			C	C	C	C	
10000000	106		C	C	E	F		C	C	C		
22000000	226		F	F								
47000000	476	F	F						G			
100000000	107	G										
220000000	227											

8. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

<table>
<tr><th>No.</th><th>Item</th><th>Test Condition</th><th>Requirements</th></tr>
<tr><td>1.</td><td>Visual and Dimensions</td><td>---</td><td>* No remarkable defect.
* Dimensions to confirm to individual specification sheet.</td></tr>
<tr><td>2.</td><td>Capacitance</td><td></td><td>* Shall not exceed the limits given in the detailed spec.</td></tr>
<tr><td>3.</td><td>Q/D.F. (Dissipation Factor)</td><td>* Class II : (X7R, X7S, X6S, X5R, Y5V)
Cap.≤10μF, 1.0±0.2Vrms, 1KHz±10%**.
Cap.>10μF, 0.5±0.2Vrms, 120Hz±20%.

** Test condition : 0.5±0.2Vrms, 1KHz±10%.
X7R :
0805=106(6.3V&10V), 0603=475(6.3V).
X6S :
0201≥104(6.3V&10V),0402≥225(6.3V),
0402/475(10V), 0603/106(6.3V).
X5R :
01R5≥103, 0201≥224(6.3V,10V,16V)#1,
0402≥475(6.3V,16V), 0402≥225(10V),
0603=106(6.3V,10V).
X7S :
0402/225(6.3V).</td><td>* X7R/X7S/X6S/X5R :
<table>
<tr><th>Rated</th><th>D.F.≤</th><th>Exception of D.F.≤</th><th></th></tr>
<tr><td rowspan="3">≥100V</td><td rowspan="3">≤2.5%</td><td>≤3.5%</td><td>0603≥0.047μF, 0805=0.1μF, 1206≥0.47μF, 1812≥4.7μF, 1825≥4.7μF, 2220≥4.7μF, 2225≥4.7μF</td></tr>
<tr><td>≤5%</td><td>0603≥0.068μF, 0805>0.1μF, 1206>1μF, 1210≥2.2μF</td></tr>
<tr><td>≤10%</td><td>0805>0.22μF, 1210≥3.3μF</td></tr>
<tr><td rowspan="3">50V</td><td rowspan="3">≤2.5%</td><td>≤3.5%</td><td>0201(50V), 0603≥0.047μF, 0805≥0.1μF, 1206≥0.47μF, 1210≥2.2μF, 1812≥4.7μF, 1825≥4.7μF, 2220≥4.7μF, 2225≥4.7μF</td></tr>
<tr><td>≤5%</td><td>0201≥0.01uF, 1210≥4.7μF</td></tr>
<tr><td>≤10%</td><td>0402≥0.1μF, 0603>0.1μF, 0805≥1μF, 1206≥2.2μF, 1210≥10μF</td></tr>
<tr><td>35V</td><td>≤3.5%</td><td>≤10%</td><td>0603≥1μF, 0805≥2.2μF, 1206≥2.2μF, 1210≥10μF</td></tr>
<tr><td rowspan="4">25V</td><td rowspan="4">≤3.5%</td><td>≤5%</td><td>0201≥0.01μF, 0805≥1μF, 1210≥10μF</td></tr>
<tr><td>≤7%</td><td>0603≥0.33μF, 1206≥4.7μF</td></tr>
<tr><td>≤10%</td><td>0201≥0.1μF, 0402≥0.10μF, 0603≥0.47μF, 0805≥2.2μF, 1206≥6.8μF, 1210≥22μF</td></tr>
<tr><td>≤12.5%</td><td>0402≥0.47μF</td></tr>
<tr><td rowspan="2">16V</td><td rowspan="2">≤3.5%</td><td>≤5%</td><td>0201≥0.01μF, 0402≥0.033μF, 0603≥0.15μF, 0805≥0.68μF, 1206≥2.2μF, 1210≥4.7μF</td></tr>
<tr><td>≤10%</td><td>0201≥0.1uF(0201/X7R≥0.022μF), 0402≥0.22uF, 0603≥0.68μF, 0805≥2.2μF, 1206≥4.7μF, 1210≥22μF</td></tr>
<tr><td rowspan="2">10V</td><td rowspan="2">≤5%</td><td>≤10%</td><td>0201≥0.012μF, 0402≥0.33μF(0402/X7R≥0.22μF), 0603≥0.33μF, 0805≥2.2μF, 1206≥2.2μF, 1210≥22μF</td></tr>
<tr><td>≤15%</td><td>0201≥0.1μF, 0402≥1μF</td></tr>
<tr><td rowspan="2">6.3V</td><td rowspan="2">≤10%</td><td>≤15%</td><td>0201≥0.1μF, 0402≥1μF, 0603≥10μF, 0805≥4.7μF, 1206≥47μF, 1210≥100μF</td></tr>
<tr><td>≤20%</td><td>0402≥2.2μF</td></tr>
<tr><td>4V</td><td>≤15%</td><td>---</td><td>---</td></tr>
</table>
* Y5V
<table>
<tr><th>Rated Vol.</th><th>D.F.≤</th><th>Exception of D.F.≤</th><th></th></tr>
<tr><td>≥50V</td><td>≤5%</td><td>≤7%</td><td>0603≥0.1μF, 0805≥0.47μF, 1206≥4.7μF</td></tr>
<tr><td>35V</td><td>≤7%</td><td>≤12.5%</td><td>1210≥6.8μF</td></tr>
<tr><td>25V</td><td>≤5%</td><td>---</td><td>---</td></tr>
<tr><td rowspan="2">16V (C<1.0μF)</td><td rowspan="2">≤7%</td><td>≤7%</td><td>0402≥0.047μF, 0603≥0.1μF, 0805≥0.33μF, 1206≥1μF, 1210≥4.7μF</td></tr>
<tr><td>≤9%</td><td>0402≥0.068μF, 0603≥0.47μF, 1206≥4.7μF, 1210≥22μF</td></tr>
<tr><td rowspan="2">16V (C≥1.0μF)</td><td rowspan="2">≤9%</td><td>≤9%</td><td>0402≥0.068μF, 0603≥0.68μF</td></tr>
<tr><td>≤12.5%</td><td>0402≥0.22μF</td></tr>
<tr><td>10V</td><td>≤12.5%</td><td>≤20%</td><td>0402≥0.47μF</td></tr>
<tr><td>6.3V</td><td>≤20%</td><td>---</td><td>---</td></tr>
</table></td></tr>
<tr><td>4.</td><td>Temperature Coefficient</td><td>* With no electrical load.
<table>
<tr><th>T.C.</th><th>Operating Temp.</th></tr>
<tr><td>X7R/X7S</td><td>-55~125°C at 25°C</td></tr>
<tr><td>X6S</td><td>-55~105°C at 25°C</td></tr>
<tr><td>X5R</td><td>-55~ 85°C at 25°C</td></tr>
<tr><td>Y5V</td><td>-25~ 85°C at 20°C</td></tr>
</table>
* Measurement voltage for X7R/X7S/X6S/X5R/Y5V :
<table>
<tr><th>Size</th><th>Cap. Range</th><th>Condition</th></tr>
<tr><td rowspan="3">0201</td><td>Cap.<0.1μF</td><td>1V</td></tr>
<tr><td>0.1μF≤Cap.<1μF</td><td>0.2V</td></tr>
<tr><td>Cap.≥1μF</td><td>0.1V</td></tr>
<tr><td rowspan="4">0402</td><td>Cap.<0.1μF</td><td>1V</td></tr>
<tr><td>Cap.=1μF</td><td>0.5V</td></tr>
<tr><td>1μF<Cap.<10μF</td><td>0.2V</td></tr>
<tr><td>Cap.≥10μF</td><td>0.1V</td></tr>
<tr><td rowspan="3">0603</td><td>Cap.≤1μF</td><td>1V</td></tr>
<tr><td>1μF<Cap.≤4.7μF</td><td>0.5V</td></tr>
<tr><td>Cap.>4.7μF</td><td>0.2V</td></tr>
<tr><td rowspan="3">0805</td><td>Cap.<10μF</td><td>1V</td></tr>
<tr><td>Cap.=10μF</td><td>0.5V</td></tr>
<tr><td>Cap.>10μF</td><td>0.2V</td></tr>
<tr><td rowspan="3">1206/1210</td><td>Cap.≤10μF</td><td>1V</td></tr>
<tr><td>10μF<Cap.≤100μF</td><td>0.5V</td></tr>
<tr><td>Cap.>100μF</td><td>0.2V</td></tr>
</table></td><td>
<table>
<tr><th>T.C.</th><th>Capacitance Change</th></tr>
<tr><td>X7R</td><td>Within ±15%</td></tr>
<tr><td>X7S</td><td>Within ±22%</td></tr>
<tr><td>X6S</td><td>Within ±22%</td></tr>
<tr><td>X5R</td><td>Within ±15%</td></tr>
<tr><td>Y5V</td><td>Within +30%/-80%</td></tr>
</table></td></tr>
</table>

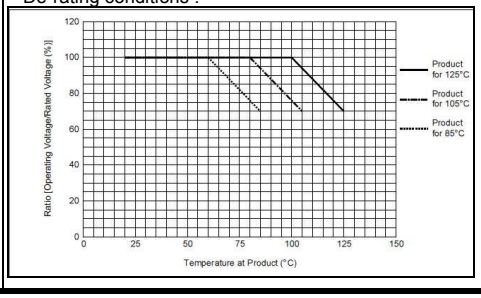
8. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

<table>
<tr><th>No.</th><th>Item</th><th>Test Condition</th><th>Requirements</th></tr>
<tr><td>5.</td><td>Insulation Resistance</td><td>* To apply rated voltage for Max. 120sec.
* Before initial measurement (Class II only) : To apply de-aging at 150°C for 1hr then set for 24±2 hrs at room temp.</td><td>* ≥10GΩ or RxC≥500Ω-F, whichever is smaller.
* Except :
<table>
<tr><th>Rated voltage (X7R/X5R/Y5V)</th><th>I.R.</th></tr>
<tr><td>≥100V : All X7R</td><td rowspan="8">≥10GΩ or RxC≥100Ω-F, whichever is smaller</td></tr>
<tr><td>50V : 0402>0.01μF, 0603≥1μF, 0805≥1μF, 1206≥4.7μF, 1210≥4.7μF, 1812≥10μF, 2220≥22μF</td></tr>
<tr><td>35V : 0805≥2.2μF, 1206≥2.2μF, 1210≥10μF</td></tr>
<tr><td>25V : 0402≥1μF, 0603≥2.2μF, 0805≥2.2μF, 1206≥10μF, 1210≥10μF</td></tr>
<tr><td>16V : 0201≥0.1μF, 0402≥0.22μF, 0603≥1μF, 0805≥2.2μF, 1206≥10μF, 1210≥47μF</td></tr>
<tr><td>10V : 0201≥47nF, 0402≥0.47μF, 0603≥0.47μF, 0805≥2.2μF, 1206≥4.7μF, 1210≥47μF</td></tr>
<tr><td>6.3V; 4V</td></tr>
<tr><td></td></tr>
<tr><th>Rated voltage (X7R/X7S/X6S/X5R/Y5V)</th><th>I.R.</th></tr>
<tr><td>100V : 1210≥3.3μF</td><td rowspan="9">RxC≥50Ω-F</td></tr>
<tr><td>50V : 0402≥0.1μF, 0603≥2.2μF, 0805≥10μF, 1206≥10μF</td></tr>
<tr><td>35V : 0603≥1μF</td></tr>
<tr><td>25V : 0201≥0.1μF, 0402≥2.2μF, 0603≥10μF, 0805≥10μF, 1206≥22μF</td></tr>
<tr><td>16V : 0603≥10μF, 0402≥1μF, 0201≥0.22μF</td></tr>
<tr><td>10V : 0201>0.1μF, 0402≥1μF, 0603≥10μF, 0805≥47μF</td></tr>
<tr><td>6.3V : 0201≥0.1μF, 0603>4.7μF, 0805≥47μF, 1206≥10μF</td></tr>
<tr><td>4V : 0603≥22μF, 0805≥47μF, 1206≥100μF</td></tr>
<tr><td>All X7S items; All X6S items</td></tr>
</table></td></tr>
<tr><td>6.</td><td>Dielectric Strength</td><td>
<table>
<tr><th>Rated Voltage</th><th>Condition</th></tr>
<tr><td>≤100</td><td>2.5 times of U_R</td></tr>
<tr><td>100<V≤250</td><td>2.0 times of U_R</td></tr>
<tr><td>250<V≤500</td><td>1.5 times of U_R</td></tr>
<tr><td>630</td><td>1.2 times of U_R</td></tr>
</table>
* Duration : 1 to 5 sec.
* Charge and discharge current less than 50mA.</td><td>* No evidence of damage or flash over during test.</td></tr>
<tr><td>7.</td><td>Solderability</td><td>* Solder temperature : 235±5°C for (0201~1210).
* Solder temperature : 245±5°C for (1808~2225).
* Dipping time : 2±0.5 sec.</td><td>* 75% min. coverage of all metalized area.</td></tr>
<tr><td>8.</td><td>Resistance to Soldering Heat</td><td>* Solder temperature : 260±5°C.
* Dipping time : 10±1 sec.
* Preheating : 120 to 150°C for 1 minute before immerse the capacitor in a eutectic solder.
* Before initial measurement (Class II only) : To apply de-aging at 150°C for 1hr then set for 24±2 hrs at room temp.
* Measurement to be made after keeping at room temp. for 48±4 hrs (Class II).</td><td>* No remarkable damage.
* Cap. change :
X7R/X7S/X6S/X5R : Within ±7.5%.
Y5V : Within ±20%.
* D.F., I.R. and dielectric strength : To meet initial requirements.
* 25% max. leaching on each edge.</td></tr>
<tr><td>9.</td><td>Temperature Cycle</td><td>* Conduct the five cycles according to the temperatures and time.
<table>
<tr><th>Step</th><th>Temp.(°C)</th><th>Time(min.)</th></tr>
<tr><td>1</td><td>Min. operating temp. +0/-3</td><td>30±3</td></tr>
<tr><td>2</td><td>Room temp.</td><td>2~3</td></tr>
<tr><td>3</td><td>Max. operating temp. +3/-0</td><td>30±3</td></tr>
<tr><td>4</td><td>Room temp.</td><td>2~3</td></tr>
</table>
* Before initial measurement (Class II only) : To apply de-aging at 150°C for 1hr then set for 24±2 hrs at room temp.
* Measurement to be made after keeping at room temp. for 48±4 hrs (Class II).</td><td>* No remarkable damage.
* Cap. change :
X7R/X7S/X6S/X5R : Within ±7.5%.
Y5V : Within ±20%.
* D.F. : ≤150% of initial requirement.
* I.R. : ≥100% of initial requirement.</td></tr>
</table>

8. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

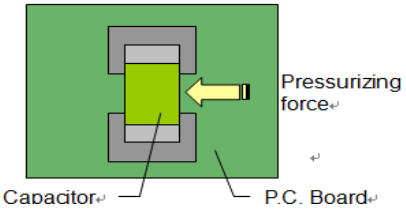
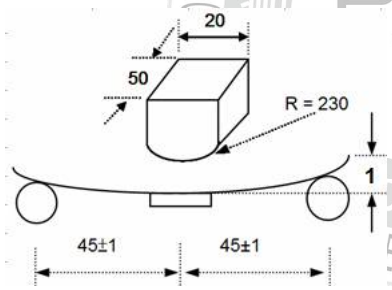
<table>
<tr><th>No.</th><th>Item</th><th>Test Condition</th><th>Requirements</th></tr>
<tr><td>10.</td><td>Humidity (Damp Heat) Steady State</td><td>* Test temp. : 40±2°C.
* Humidity : 90~95%RH.
* Test time : 500 +24/-0hrs.
* Before initial measurement (Class II only) : To apply de-aging at 150°C for 1hr then set for 24±2 hrs at room temp.
* Measurement to be made after keeping at room temp. for 48±4 hrs (Class II).</td><td>* No remarkable damage.
* Cap. change :
X7R/X7S/X6S/X5R : Within ±12.5% for ≥10V**, within ±25% for 6.3V.
**10V : Within ±25% for 0603≥4.7μF, 0402≥1μF, 0201≥0.1μF.
Y5V : Within ±30% for ≥10V, within +30/-40% for 6.3V.
* D.F. : ≤200% of initial requirement.
* I.R. : ≥10V, ≥1GΩ or R×C≥50Ω-F, whichever is smaller.
Except :
<table>
<tr><th>Rated voltage</th><th>I.R.</th></tr>
<tr><td>100V : All X7R; 1210≥3.3μF</td><td rowspan="7">≥1GΩ or RxC≥10Ω-F, whichever is smaller</td></tr>
<tr><td>50V : 0402>0.01μF, 0603≥1μF, 0805≥1μF, 1206≥4.7μF, 1210≥4.7μF</td></tr>
<tr><td>35V : 0603≥1μF, 0805≥2.2μF, 1206≥2.2μF, 1210≥10μF</td></tr>
<tr><td>25V : 0201≥0.1uF, 0402≥0.22μF, 0603≥2.2μF, 0805≥2.2μF, 1206≥10μF, 1210≥10μF</td></tr>
<tr><td>16V : 0201≥0.1uF, 0402≥0.22μF, 0603≥1μF, 0805≥2.2μF, 1206≥10μF, 1210≥47μF</td></tr>
<tr><td>10V : 0201≥47nF, 0402≥0.47μF, 0603≥0.47μF, 0805≥2.2μF, 1206≥4.7μF, 1210≥47μF</td></tr>
<tr><td>6.3V; 4V; All X6S/X7S items; Size≥1812</td></tr>
</table></td></tr>
<tr><td>11.</td><td>Humidity (Damp Heat) Load</td><td>* Test temp. : 40±2°C.
* Humidity : 90~95%RH.
* Test time : 500 +24/-0hrs.
* To apply voltage : Rated voltage (500V max.).
* Before initial measurement (Class II only) : To apply de-aging at 150°C for 1hr then set for 24±2 hrs at room temp.
* Measurement to be made after keeping at room temp. for 48±4 hrs (Class II).</td><td>* No remarkable damage.
* Cap. change :
X7R/X7S/X6S/X5R : Within ±12.5% for ≥10V**, within ±25% for 6.3V.
**10V : Within ±25% for 0603≥4.7μF, 0402≥1μF, 0201≥0.1μF.
Y5V : Within ±30% for ≥10V, within +30/-40% for 6.3V.
* D.F. : ≤200% of initial requirement.
* I.R. : ≥10V, ≥500MΩ or RxC≥25Ω-F, whichever is smaller.
Except :
<table>
<tr><th>Rated voltage</th><th>I.R.</th></tr>
<tr><td>100V : All X7R; 1210≥3.3μF</td><td rowspan="7">≥500MΩ or RxC≥5Ω-F, whichever is smaller</td></tr>
<tr><td>50V : 0402>0.01μF, 0603≥1μF, 0805≥1μF, 1206≥4.7μF, 1210≥4.7μF</td></tr>
<tr><td>35V : 0603≥1μF, 0805≥2.2μF, 1206≥2.2μF, 1210≥10μF</td></tr>
<tr><td>25V : 0201≥0.1uF, 0402≥0.22μF, 0603≥2.2μF, 0805≥2.2μF, 1206≥10μF, 1210≥10μF</td></tr>
<tr><td>16V : 0201≥0.1uF, 0402≥0.22μF, 0603≥1μF, 0805≥2.2μF, 1206≥10μF, 1210≥47μF</td></tr>
<tr><td>10V : 0201≥47nF, 0402≥0.47μF, 0603≥0.47μF, 0805≥2.2μF, 1206≥4.7μF, 1210≥47μF</td></tr>
<tr><td>6.3V; 4V; All X6S/X7S items; Size≥1812</td></tr>
</table></td></tr>
</table>

8. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

<table>
<tr><th>No.</th><th>Item</th><th>Test Condition</th><th>Requirements</th></tr>
<tr><td>12.</td><td>High Temperature Load (Endurance)</td><td>
* Test temp. :
X7R, X7S : 125±3°C.
X6S : 105±3°C.
X5R, Y5V : 85±3°C.
* To apply voltage :
(1) ≤6.3V or Cap.≥10μF : 150% of rated voltage.
(2) 10V≤Ur<500V : 200% of rated voltage.
(3) 500V : 150% of rated voltage.
(4) Ur≥630V : 120% of rated voltage.
(5) 100% of rated voltage for below range :
<table>
<tr><th>Size</th><th>Dielectric</th><th>Rated</th><th>Capacitance</th></tr>
<tr><td>0201</td><td>X5R/X7R/X7S/X6S</td><td>≤10V</td><td>C≥0.1μF</td></tr>
<tr><td></td><td></td><td>≥16V</td><td>C>0.1μF</td></tr>
<tr><td>0402</td><td>X5R/X7R/X7S/X6S /Y5V</td><td>6.3V, 10V, 16V, 25V</td><td>C≥1.0μF</td></tr>
<tr><td rowspan="3">0603</td><td rowspan="3">X5R/X7R/X7S/X6S</td><td>4V</td><td>C≥22μF</td></tr>
<tr><td>6.3V,10V</td><td>C≥4.7μF</td></tr>
<tr><td>25V, 35V</td><td>C≥1.0μF</td></tr>
<tr><td rowspan="3">0805</td><td rowspan="3">X5R/X7R/X7S/X6S</td><td>4V</td><td>C≥47μF</td></tr>
<tr><td>6.3V</td><td>C≥22μF</td></tr>
<tr><td>10V~50V</td><td>C≥10μF</td></tr>
<tr><td>1206</td><td>X5R/X7R/X7S/X6S</td><td>≤6.3V</td><td>C≥47μF</td></tr>
<tr><td rowspan="2">1210</td><td>X5R/X7R/X7S/X6S</td><td>16V</td><td>C≥47μF</td></tr>
<tr><td>X7R</td><td>≥100V</td><td>C≥3.3μF</td></tr>
</table>
(6) 150% of rated voltage for below range :
<table>
<tr><th>Size</th><th>Dielectric</th><th>Rated Voltage</th><th>Capacitance</th></tr>
<tr><td rowspan="2">0201</td><td>X5R/X7R/X7S/X6S</td><td>16V/25V</td><td>C≥0.1μF</td></tr>
<tr><td>X7R</td><td>16V</td><td>C≥0.022μF</td></tr>
<tr><td rowspan="3">0402</td><td rowspan="3">X5R/X7R/X7S/X6S</td><td>50V</td><td>C≥0.1μF</td></tr>
<tr><td>10~25V</td><td>C≥0.22μF</td></tr>
<tr><td>Y5V</td><td>16V</td><td>C≥0.47μF</td></tr>
<tr><td rowspan="3">0603</td><td>X7R</td><td>≥50V</td><td>C≥0.082μF</td></tr>
<tr><td>X5R/X7R/X7S/X6S</td><td>10V,16V, 50V</td><td>C≥1.0μF</td></tr>
<tr><td>Y5V</td><td>16V</td><td>C≥2.2μF</td></tr>
<tr><td rowspan="4">0805</td><td>X5R/X7R/X7S/X6S</td><td>10~50V</td><td>C≥4.7μF</td></tr>
<tr><td rowspan="2">X5R/X7R/X7S</td><td>50V</td><td>C≥0.47μF</td></tr>
<tr><td>≥100V</td><td>C≥0.12μF</td></tr>
<tr><td>Y5V</td><td>16V</td><td>C≥4.7μF</td></tr>
<tr><td>1206</td><td>X5R/X7R/X7S/X6S</td><td>≥50V</td><td>C≥1.0μF</td></tr>
<tr><td rowspan="2">1210</td><td>X5R/X7R/X7S/X6S</td><td>≤100V</td><td>C≥1.0μF</td></tr>
<tr><td>X7R</td><td>>100V</td><td>C≥0.22μF</td></tr>
<tr><td rowspan="3">1812</td><td rowspan="3">X7R</td><td>≤50V</td><td>C≥4.7μF</td></tr>
<tr><td>100V</td><td>C≥1.0μF</td></tr>
<tr><td>200V~250V</td><td>C≥0.47μF</td></tr>
<tr><td>1825
2220
2225</td><td>X7R</td><td>≥100V</td><td>C≥1.0μF</td></tr>
</table>
(7) 120% of rated voltage for below range :
<table>
<tr><th>Size</th><th>Dielectric</th><th>Rated Voltage</th><th>Capacitance</th></tr>
<tr><td>2220</td><td>X7R</td><td>≥100V</td><td>C≥15μF</td></tr>
</table>
* Test time : 1000 +24/-0 hrs.
* Before initial measurement (Class II only) : To apply de-aging at 150°C for 1hr then set for 24±2 hrs at room temp.
* Measurement to be made after keeping at room temp. for 48±4 hrs (Class II).
** De-rating conditions :


</td><td>
* No remarkable damage.
* Cap. change :
X7R/X7S/X6S/X5R : Within ±12.5% for ≥10V**, within ±25% for ≤6.3V.
**10V : Within ±25% for 0603≥4.7μF, 0402≥1μF, 0201≥0.1μF.
Y5V : Within ±30% for ≥10V, within +30/-40% for ≤6.3V.
* D.F. : ≤200% of initial requirement.
* I.R. : ≥10V, ≥1GΩ or RxC≥50Ω-F, whichever is smaller.
Except :
<table>
<tr><th>Rated voltage</th><th>I.R.</th></tr>
<tr><td>100V : All X7R; 1210≥3.3μF</td><td rowspan="7">≥1GΩ or RxC≥10Ω-F, whichever is smaller</td></tr>
<tr><td>50V : 0402>0.01μF, 0603≥1μF, 0805≥1μF, 1206≥4.7μF, 1210≥4.7μF</td></tr>
<tr><td>35V : 0603≥1μF, 0805≥2.2μF, 1206≥2.2μF, 1210≥10μF</td></tr>
<tr><td>25V : 0201≥0.1uF, 0402≥0.22μF, 0603≥2.2μF, 0805≥2.2μF, 1206≥10μF, 1210≥10μF</td></tr>
<tr><td>16V : 0201≥0.1uF, 0402≥0.22μF, 0603≥1μF, 0805≥2.2μF, 1206≥10μF, 1210≥47μF</td></tr>
<tr><td>10V : 0201≥47nF, 0402≥0.47μF, 0603≥0.47μF, 0805≥2.2μF, 1206≥4.7μF, 1210≥47μF</td></tr>
<tr><td>6.3V; 4V; All X6S/X7S items; Size≥1812</td></tr>
</table>
</td></tr>
</table>

8. RELIABILITY TEST CONDITIONS AND REQUIREMENTS

<table>
<tr><th>No.</th><th>Item</th><th>Test Condition</th><th>Requirements</th></tr>
<tr><td>13.</td><td>Adhesive Strength of Termination</td><td>* Capacitors mounted on a substrate. A force of 5N(≤0603) or 10N(>0603) applied perpendicular to the place of substrate and parallel the line joining the center of terminations for 10±1 second.
 
</td><td>* No remarkable damage or removal of the terminations.</td></tr>
<tr><td>14.</td><td>Bending Test</td><td>* The middle part of substrate shall be pressurized by means of the pressurizing rod at a rate of about 1mm per second until the deflection becomes 1mm.
 

Unit : mm</td><td>* No remarkable damage.
<table>
<tr><th>Dielectric</th><th>Cap. Change</th></tr>
<tr><td>X7R/X7S/X6S/X5R</td><td>Within ±12.5%</td></tr>
<tr><td>Y5V</td><td>Within ±30%</td></tr>
</table>
(This capacitance change means the change of capacitance under specified flexure of substrate from the capacitance measured before the test)</td></tr>
<tr><td>15.</td><td>Vibration Resistance</td><td>* Vibration frequency : 10~55 Hz/min.
* Total amplitude : 1.5mm.
* Test time : 6 hrs. (Two hrs each in three mutually perpendicular directions)
* Before initial measurement (Class II only) : To apply de-aging at 150°C for 1hr then set for 24±2 hrs at room temp.
* Measurement to be made after keeping at room temp. for 48±4 hrs (Class II).</td><td>* No remarkable damage.
* Cap. change and D.F. : To meet initial spec.</td></tr>
</table>

9. PACKAGE DIMENSION AND QUANTITY

Size	Thickness (mm)	Paper tape		Plastic tape	
		7" reel	13" reel	7" reel	13" reel
0201(0603)	0.30±0.03	15k	70k	-	-
	0.30±0.05	15k	-	-	-
	0.30±0.09	15k	-	-	-
0402(1005)	0.50±0.05	10k	50k	-	-
	0.50 +0.02/-0.05	10k	50k	-	-
	0.50±0.20	10k	-	-	-
0603(1608)	0.50±0.10	4k	-	-	-
	0.80±0.07	4k	15k	-	-
	0.80 +0.15/-0.10	4k	15k	-	-
0805(2012)	0.50±0.10	4k	15k	-	-
	0.60±0.10	4k	15k	-	-
	0.80±0.10	4k	15k	-	-
	0.85±0.10	4k	15k	-	-
	1.25±0.10	-	-	3k	10k
	1.25±0.20	-	-	3k	10k
1206(3216)	0.80±0.10	4k	15k	-	-
	0.85±0.10	4k	15k	-	-
	0.95±0.10	-	-	3k	10k
	1.15±0.15	-	-	3k	10k
	1.25±0.10	-	-	3k	10k
	1.60±0.20	-	-	2k	10k
	1.60 +0.30/-0.10	-	-	2k	9k
1210(3225)	0.85±0.10	-	-	3k	10k
	0.95±0.10	-	-	3k	10k
	1.25±0.10	-	-	3k	10k
	1.60±0.20	-	-	2k	-
	2.00±0.20	-	-	1k	6k
	2.50±0.30	-	-	1k	6k
1808(4520)	1.25±0.10	-	-	2k	10k
	1.60±0.20	-	-	2k	8k
	2.00±0.20	-	-	1k	6k
1812(4532)	1.25±0.10	-	-	1k	5k
	1.60±0.20	-	-	1k	-
	2.00±0.20	-	-	1k	-
	2.50±0.30	-	-	0.5k	3k
	2.80±0.30	-	-	0.5k	-
1825(4563)	1.60±0.20	-	-	1k	-
	2.00±0.20	-	-	1k	-
	2.50±0.30	-	-	0.5k	-
	2.80±0.30	-	-	0.5k	-
2220(5750)	1.60±0.20	-	-	1k	-
	2.00±0.20	-	-	1k	-
	2.50±0.30	-	-	0.5k	-
	2.80±0.30	-	-	0.5k	-
2225(5763)	1.60±0.20	-	-	1k	-
	2.00±0.20	-	-	1k	-
	2.50±0.30	-	-	0.5k	-
	2.80±0.30	-	-	0.5k	-

Unit : pcs

9. PACKAGE DIMENSION AND QUANTITY

9.1. EMBOSSED TAPE DIMENSIONS

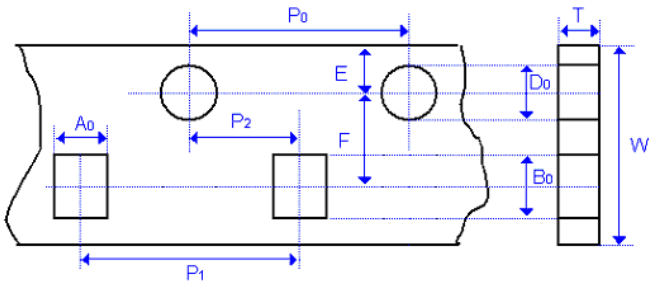


Fig. 9.1 The dimension of paper tape

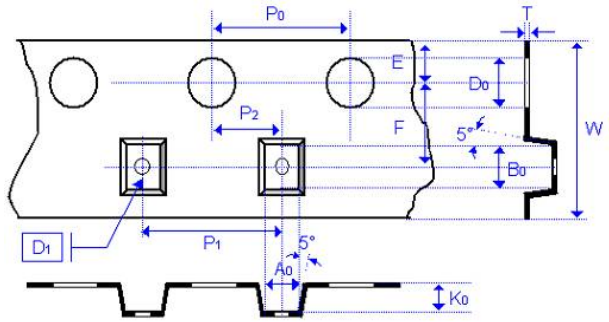


Fig. 9.2 The dimension of plastic tape

Size	0201	0402	0603		0805	
Chip Thickness	0.30±0.03	0.50±0.05 0.50±0.10	0.80±0.07	0.80 +0.15/-0.1	0.80±0.10	1.25±0.10 1.25±0.20
A_0	0.39±0.07	0.70±0.20	1.00 +0.05/-0.1	1.02 +0.05/-0.1	1.50±0.10	<1.65
B_0	0.69±0.07	1.20±0.20	1.80±0.10	1.80±0.10	2.30±0.10	<2.40
T	≤0.50	≤0.80	0.95±0.05	0.97±0.05	0.95±0.05	0.23±0.05
K_0	-	-	-	-	-	<2.50
W	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10
P_0	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10
$10xP_0$	40.00±0.10	40.00±0.10	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20
P_1	2.00±0.05	2.00±0.05	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10
P_2	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05
D_0	1.55±0.05	1.55±0.05	1.55±0.05	1.55±0.05	1.55±0.05	1.50 +0.10/-0
D_1	-	-	-	-	-	1.00±0.10
E	1.75±0.05	1.75±0.05	1.75±0.05	1.75±0.05	1.75±0.05	1.75±0.10
F	3.50±0.05	3.50±0.05	3.50±0.05	3.50±0.05	3.50±0.05	3.50±0.05
Unit :	mm	mm	mm	mm	mm	mm

Size	1206			1210		1812	
Chip Thickness	0.80±0.10	0.95±0.10 1.25±0.10	1.60±0.20 1.60+0.3/-0/1	0.95±0.10 1.25±0.10 1.60±0.20	2.50±0.30	1.25±0.10 1.60±0.20 2.00±0.20	2.50±0.30
A_0	2.00±0.10	<2.00	<2.00	<3.05	<3.10	<3.90	<3.90
B_0	3.50±0.10	<3.60	<3.70	<3.80	<4.00	<5.30	<5.30
T	0.95±0.05	0.23±0.05	0.23±0.05	0.23±0.05	0.23±0.05	0.25±0.05	0.25±0.05
K_0	-	<2.50	<2.50	<2.50	<3.50	<2.50	<3.00
W	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	12.00±0.20	12.00±0.20
P_0	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10
$10xP_0$	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20
P_1	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	8.00±0.10	8.00±0.10
P_2	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05
D_0	1.55±0.05	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0
D_1	-	1.00±0.10	1.00±0.10	1.00±0.10	1.00±0.10	1.50±0.10	1.50±0.10
E	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10
F	3.50±0.05	3.50±0.05	3.50±0.05	3.50±0.05	3.50±0.05	5.50±0.05	5.50±0.05
Unit :	mm	mm	mm	mm	mm	mm	mm

9. PACKAGE DIMENSION AND QUANTITY

Size	1825		2220		2225	
Chip Thickness	1.60±0.20 2.00±0.20	2.50±0.30	1.40±0.15 1.60±0.20 2.00±0.20	2.50±0.30	1.60±0.20 2.00±0.20	2.50±0.30
A_0	<6.80	<6.80	<5.80	<5.80	<6.80	<6.80
B_0	<5.30	<5.30	<6.50	<6.50	<6.50	<6.50
T	0.30±0.10	0.30±0.10	0.30±0.10	0.30±0.10	0.30±0.10	0.30±0.10
K_0	<2.50	<3.10	<2.50	<3.10	<2.50	<3.10
W	12.00±0.20	12.00±0.20	12.00±0.20	12.00±0.20	12.00±0.20	12.00±0.20
P_0	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10	4.00±0.10
$10xP_0$	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20	40.00±0.20
P_1	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10	8.00±0.10
P_2	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05	2.00±0.05
D_0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0	1.50 +0.10/-0
D_1	1.50±0.10	1.50±0.10	1.50±0.10	1.50±0.10	1.50±0.10	1.50±0.10
E	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10	1.75±0.10
F	5.50±0.05	5.50±0.05	5.50±0.05	5.50±0.05	5.50±0.05	5.50±0.05
Unit :	mm	mm	mm	mm	mm	mm

9.2. REEL DIMENSIONS

Size	0201, 0402, 0603, 0805, 1206, 1210			1808, 1812, 1825, 2220, 2225
Reel size	7”	7”	13”	7”
C	13.0 +0.5/-0.2	13.0 +0.5/-0.2	13.0 +0.5/-0.2	13.0 +0.5/-0.2
W_1	8.4 +1.5/-0	12.4 +2.0/-0	8.4 +1.5/-0	8.4 +1.5/-0
A	178.0 ±0.10	178.0 ±0.10	330.0 ±1.0	178.0 ±0.10
N	60.0 +1.0/-0	80.0 ±1.0	100 ±1.0	60.0 +1.0/-0

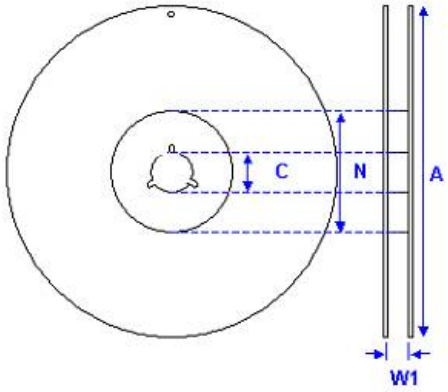


Fig. 9.3 The dimension of reel

10. APPLICATION NOTES

STORAGE

To prevent the damage of solderability of terminations, the following storage conditions are recommended :
Indoors under 5 ~ 40°C and 20% ~ 70% RH.
No harmful gases containing sulfuric acid, ammonia, hydrogen sulfide or chlorine.
Packaging should not be opened until the capacitors are required for use. If opened, the pack should be re-sealed as soon as is practicable. Taped product should be stored out of direct sunlight, which might promote deterioration in tape or adhesion performance. The product is recommended to be used within 12 months after shipment and checked the solderability before use.

HANDLING

Chip capacitors are dense, hard, brittle, and abrasive materials. They are liable to suffer mechanical damage, in the form of cracks or chips. Chip Capacitors should be handled with care to avoid contamination or damage. To use vacuum or plastic tweezers to pick up or plastic tweezers is recommended for manual placement. Tape and reeled packages are suitable for automatic pick and placement machine.

PREHEAT

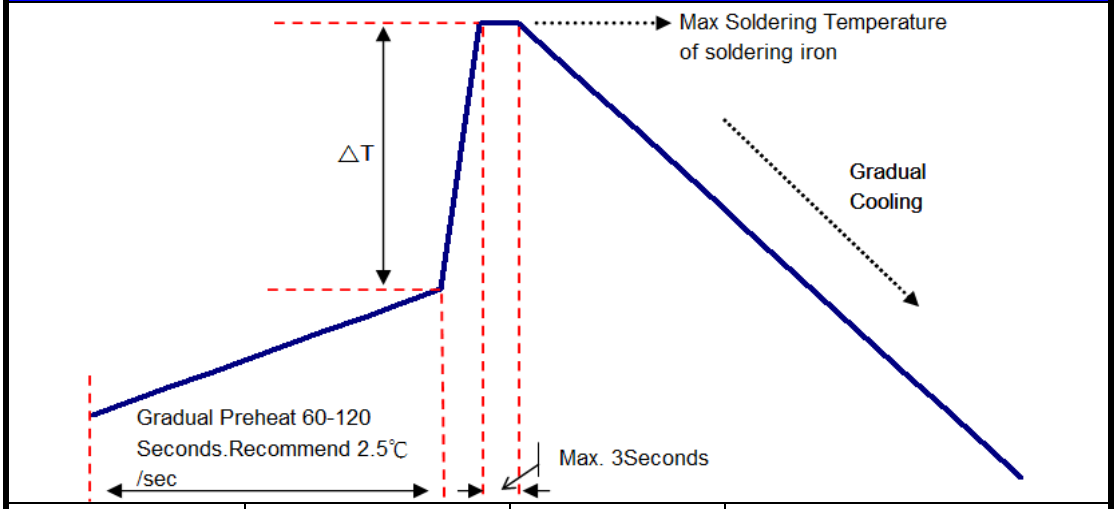
In order to minimize the risk of thermal shock during soldering, a carefully controlled preheat is required. The rate of preheat should not exceed 3°C per second.

SOLDERING

Use middy activated rosin RA and RMA fluxes do not use activated flux. The amount of solder in each solder joint should be controlled to prevent the damage of chip capacitors caused by the stress between solder, chips, and substrate.

a.) Hand soldering :

Fig. 10.1 Hand Soldering Profile



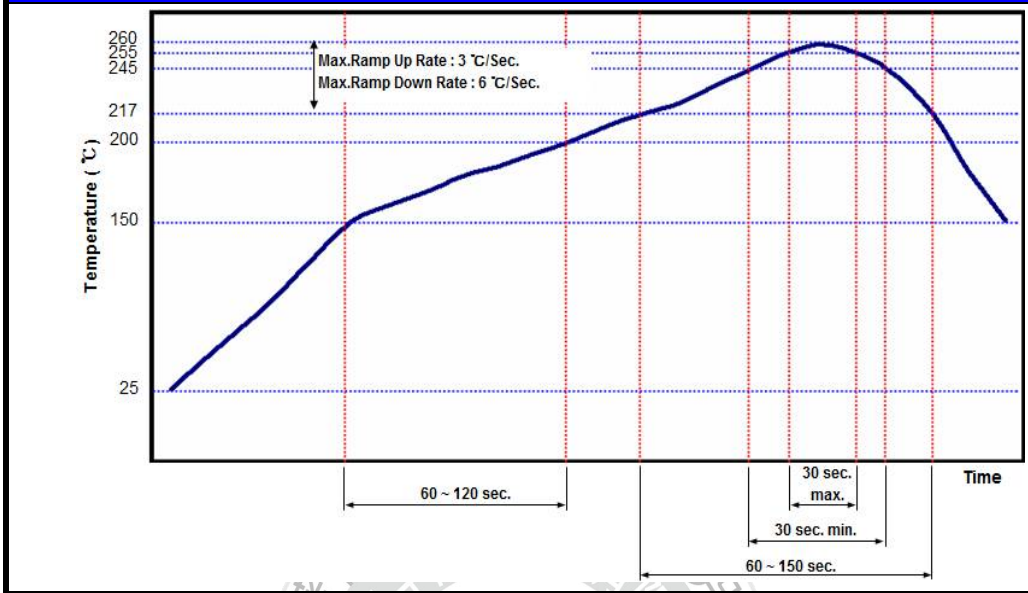
Chip Size	Pre-Heat temp.	ΔT	Max. soldering iron temp.
≤1206	≥150°C	≤150°C	≤350°C
1210~2225	≥150°C	≤130°C	≤280°C

* Soldering iron tip diameter ≤1.0 mm and wattage max. 20W.
* The Capacitors shall be pre-heated and that the temperature gradient between the devices and the tip of the soldering iron.
* The required amount of solder shall be melted on the soldering tip.
* The tip of iron should not contact the ceramic body directly.
* The Capacitors shall be cooled gradually at room temperature after soldering.
* Forced air cooling is not allowed.

10. APPLICATION NOTES

b.) Reflow soldering :

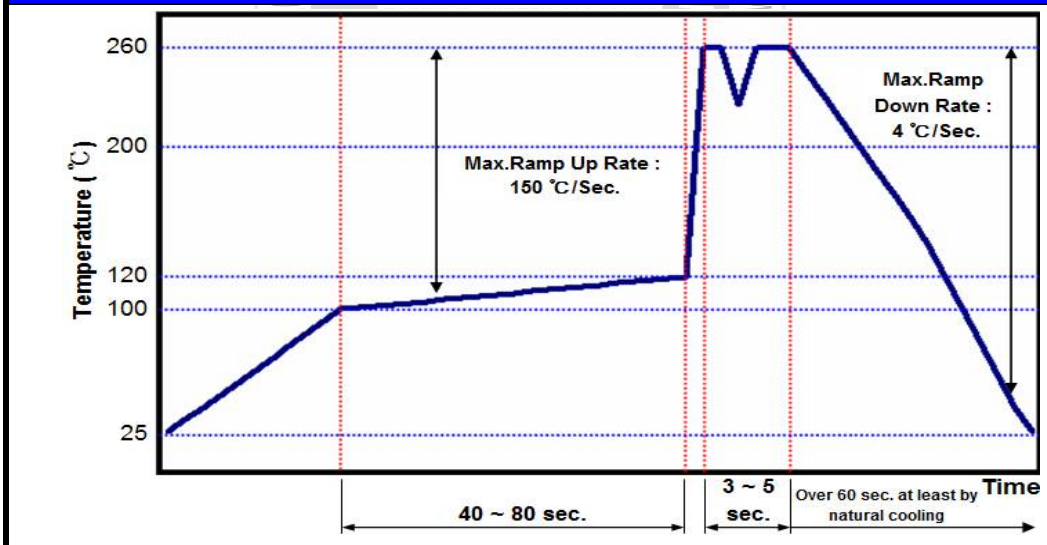
Fig. 10.2 Reflow soldering profile



For Sn/Ag/Cu Series solder paste (Pb-Free)

c.) Wave soldering :

Fig. 10.3 Wave soldering profile



For Sn/Ag/Cu Series solder paste (Pb-Free)

Soldering conditions :

Class I :

Size Inch (mm)	Temper. Cher.	Capacitance	Condition	
			Wave	Reflow
≤0402 (1005)	All Class I	All	X	O
0603 (1608)	All Class I	All	O	O
0805 (2012)	All Class I	All	O	O
1206 (3216)	All Class I	All	O	O
≥1210 (3225)	All Class I	All	X	O

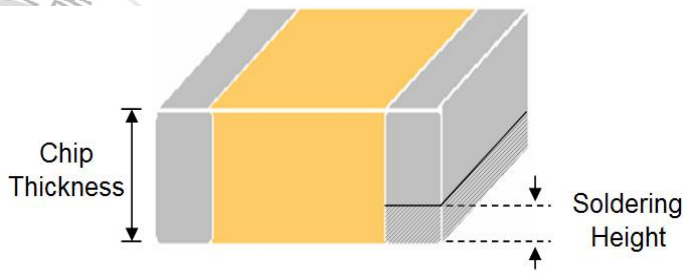
10. APPLICATION NOTES

Soldering conditions :
Class II :

Size Inch (mm)	Temper. Cher.	Capacitance	Condition	
			Wave	Reflow
≤0402 (1005)	All Class II	All	X	O
0603 (1608)	All Class II	Cap. <2.2μF	O	O
		Cap. ≥2.2μF	X	O
0805 (2012)	All Class II	Cap. <4.7μF	O	O
		Cap. ≥4.7μF	X	O
1206 (3216)	All Class II	Cap. <4.7μF	O	O
		Cap. ≥4.7μF	X	O
≥1210 (3225)	All Class II	All	X	O

Soldering height :

The solder climbing minimum height is suggesting to 25% of chip thickness or 500um whichever is less.
(Reference from IPC-610E)



COOLING

After soldering, cool the chips and the substrate gradually to room temperature. Natural cooling in air is recommended to minimize stress in the solder joint.

CLEANING

All flux residues must be removed by using suitable electronic-grade vapor-cleaning solvents to eliminate contamination that could cause electrolytic surface corrosion. Good results can be obtained by using ultrasonic cleaning of the solvent. The choice of the proper system is depends upon many factors such as component mix, flux, and solder paste and assembly method. The ability of the cleaning system to remove flux residues and contamination from under the chips is very important.

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