



Ferrites and accessories

P 11 x 7, core and accessories

Series/Type: B65531, B65532, B65535, B65539, B65806

Date: September 2006, September 2011

Core

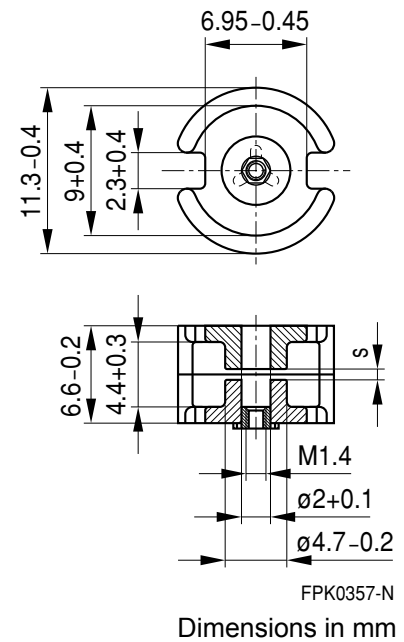
- Standard: to IEC 60133
- Delivery mode: sets

Magnetic characteristics

	with center hole	without center hole	
$\Sigma I/A$	1.0	0.92	mm ⁻¹
I_e	15.9	16.3	mm
A_e	15.9	17.7	mm ²
A_{min}	—	14.1	mm ²
V_e	253	289	mm ³

Approx. weight (per set)

	with center hole	without center hole	
m	1.7	1.8	g


Gapped

Material	AL value nH	s approx mm	μ_e	Ordering code ¹ - D with center hole - T with threaded sleeve
K1	25 ± 3%	1.00	20	B65531D0025A001
	40 ± 3%	0.41	32	B65531D0040A001
M33	40 ± 3%	0.64	32	B65531D0040A033
	63 ± 3%	0.38	50	B65531D0063A033
I48	100 ± 3%	0.20	80	B65531D0100A048
	160 ± 3%	0.10	127	B65531+0160A048
	250 ± 3%	0.064	199	B65531+0250A048
	400 ± 3%	0.03	318	B65531D0400J048

Ungapped

Material	AL value nH	μ_e	P_V W/set	Ordering code - D with center hole - T with threaded sleeve
N33	780 +30/-20%	620		B65531W0000R033
N48	1800 +30/-20%	1430		B65531W0000R048
N30	3500 +30/-20%	2560		B65531W0000R030
T38	7000 +40/-30%	5130		B65531W0000Y038
N87	2000 +30/-20%	1470	< 0.12 (200 mT, 100 kHz, +100 °C)	B65531W0000R087

¹ Replace + by D or T for required version

Coil former

Standard: to IEC 60133

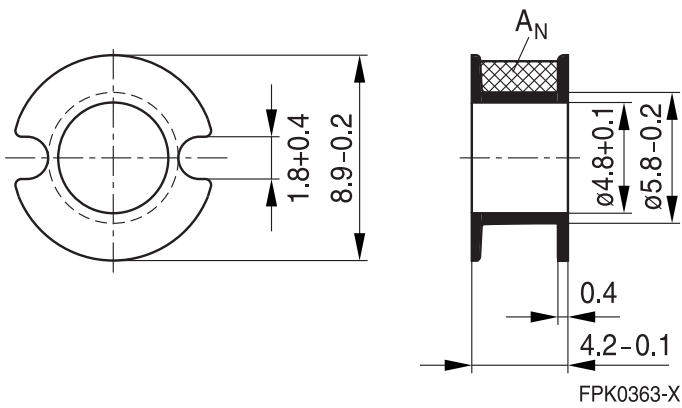
Material: GFR polyterephthalate (UL 94 V-0, insulation class to IEC 60085:

$F \hat{=}$ max. operating temperature +155 °C), color code black,

Valox 420-SE0® [E45329 (M)], SABIC INNOVATIVE PLASTICS

Winding: see Data Book 2007, chapter "Processing notes"

Sections	A_N mm ²	I_N mm	A_R value $\mu\Omega$	Ordering code
1	4.2	22	180	B65532B0000T001



Mounting assembly for printed circuit boards

- The set comprises a terminal carrier and a yoke
- For snap-in connection

Terminal carrier

- With thread for the adjusting screw (to be combined with core version "D")

Material: GFR polyterephthalate (UL 94 V-0, insulation class to IEC 60085:

F ≅ max. operating temperature +155 °C), color code black;

4 solder terminals: Rynite FR530 [E41938], E I DUPONT DE NEMOURS & CO

8 solder terminals: Pocan B4235® [E245249 (M)], LANXESS AG

Solderability: to IEC 60068-2-20, test Ta, method 1 (aging 3): +235 °C, 2 s

Resistance to soldering heat: to IEC 60068-2-20, test Tb, method 1B: +350 °C, 3.5 s

Yoke

Spring yoke, made of tinned nickel silver (0.25 mm), with ground terminal

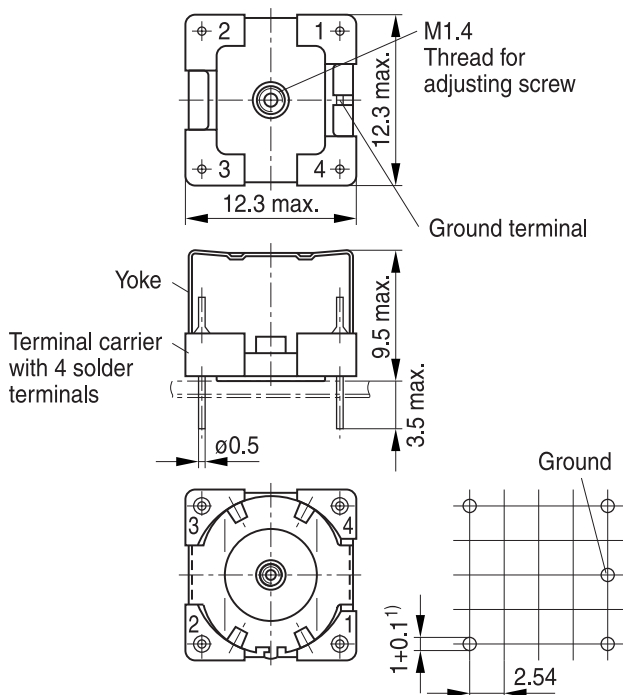
Complete mounting assembly
(4 solder terminals)

Ordering code: B65535B0002X000

Complete mounting assembly
(6 solder terminals)

Ordering code: B65535B0003X000

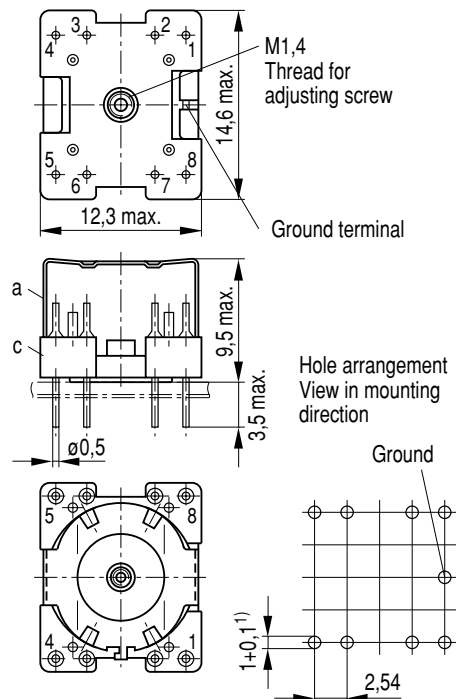
4 solder terminals



1) 1.3 hole also permissible

FPK0364-6-E

8 solder terminals

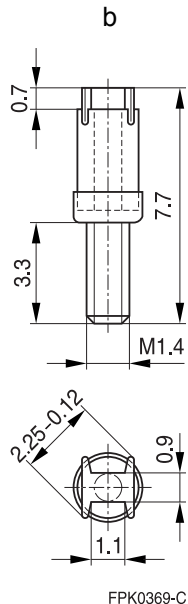
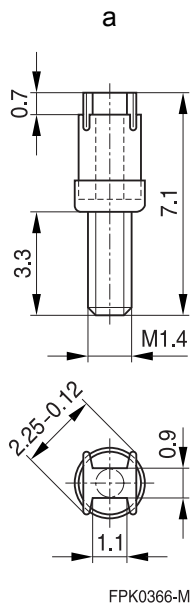


FPK0294-L-E

Adjusting screw

- Tube core with thread and core brake made of GFR polyterephthalate
Pocan B4235® [E245249 (M)], LANXESS AG

Figure	Tube core			Ordering code
	Ø x length (mm)	Material	Color code	
a	1.81 x 2.0	K1	yellow	B65539C1003X001
a	1.81 x 2.7	K1	gray	B65539C1002X001
a	1.81 x 2.7	N22	red	B65539C1002X022
b	1.81 x 3.4	N22	green	B65539C3001X022



Mechanical stress and mounting

Ferrite cores have to meet mechanical requirements during assembly and for a growing number of applications. Since ferrites are ceramic materials one has to be aware of their special behavior under mechanical load.

Just like any ceramic material, ferrite cores are brittle and sensitive to any shock, fast changing or tensile load. Especially fast cooling rates under ultrasonic cleaning, high static and cyclic loads can cause cracks or failure of the ferrite cores.

For detailed information see Data Book 2007, chapter "General – Definitions, 8.1".

Effects of core combination on AL value

Stresses in the core affect not only the mechanical but also the magnetic properties. It is apparent that the initial permeability is dependent on the stress state of the core. The higher the stresses are in the core, the lower the value for the initial permeability. Thus, the embedding medium should offer the greatest possible elasticity.

For detailed information see Data Book 2007, chapter "General – Definitions, 8.2".

Heating up

Ferrites can run hot during operation at higher flux densities and higher frequencies.

NiZn-materials

The magnetic properties of NiZn-materials can change irreversibly when exposed to strong magnetic fields.

Processing notes

The start of the winding process should be soft. Otherwise, the flanges may be destroyed.

Excessive winding forces may damage the flanges or squeeze the tube so that the cores can no longer be mounted.

Excessive soldering time at high temperature (>300 °C) may affect coplanarity or pin arrangement.

Not following the processing notes for soldering of the J-leg terminals may cause solderability problems at the transformer because of contamination with tin oxide (SnO) from the tin bath or burned insulation from the wire. For detailed information see Data Book 2007, chapter "Processing notes, 2.2".

The dimensions of the pin hole arrangement are fixed and should be understood as an ideal recommendation for drilling the printed circuit board. In order to avoid problems when mounting the transformer, customers should make allowances for manufacturing tolerances in the drilling and pick-and-place processes by increasing the diameter of the pin holes

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