





# CARBON - CA6

6mm carbon potentiometers with plastic housing and Ingress Protection rating type IP 54 (high level of protection against dust and also against water splashing), according to IEC 60529. Plastic materials can be self-extinguishable according to UL 94 V-0 under request.

Through-hole and SMD configurations are available. Terminals and collector are normally manufactured in tinned brass, although versions with steel terminals are also available under request. Terminals for through-hole models can be provided straight or crimped, which helps hold the component to the PCB during soldering.

Tapers can be linear, log and antilog; special tapers can also be studied.

ACP's potentiometers can be adjusted from either the front or the back, both in the horizontal and the vertical adjustment types. Thumbwheels and shafts can be ordered either separately or already inserted in the potentiometer.

Potentiometers can be manufactured in a wide range of possibilities regarding:

- Resistance value.
- Tolerance.
- Tapers / variation laws.
- Pitch.
- Positioning of the wiper (standard is at 50% rotation).
- Housing and rotor color.
- Mechanical life.
- Self-extinguishable plastic parts according to UL 94 V-0 under request.

#### Applications

6mm potentiometers are mainly used in trimming applications, in different markets:

- Industrial: Timers and relays, dimmers, adjustment of output.
- Electronic appliances: volume regulation, temperature controls and function selection.
- Automotive: Lighting regulation, dimmers.
- Measurement and test equipment.
- Telecommunication equipment (antenna amplifiers and receivers, videocomm, intercomm).
- Alarm systems.

# CA6 🕅 HOW TO ORDER

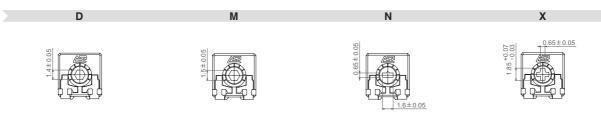
EXAMPLE: CA6XV2,5-10KA2020 SNP PI WT-6030-BA

				Extra featur	es					Assem	nbled ad	cesso	ry	
Series Rotor Model P	Packg. Ohm value Tap	er Tol.	Life	Track	Snap in	Housing	R	otor	Wiper	Assemt	bly Ref	# Co	lor Fla	am.
1 2 3	4 5 6		8	9	10	11		12	13	·	. 14			
CA6 X V2,5	- 10K A	2020			SNP				PI	WT	-603	0 -В	A	
standard configuration:		CA6 Thr	ough-ho	le					0	CA6 SMD				
Dimensions: Protection:					ID 54	6mm	- cf							
rotection:				On request	re 54 t: Self-extin	(dust-pr guishable		UL 94 \	/-0					
Substrate:		Carbon	technolog	ЭУ			С	arbon te	chnology,	special fo	r high te	mperat	ure	
Color:		Blue housin	g + white	rotor					Brown ho	ousing + g	rey rotor			
Packaging:					Bulk o	Tape &	Reel							
Niper position:					at (	50% ±15	0							
ērminals:	Sna	o in P (exce	pt model	CA6VS5)										
Marking:				Resistive val	ue marked o	on housir	ng. Other	s on req	uest.					
Il special specifications. Exam - Series I CA6					<b>10 - Tei</b> SNAP II Shorter	ΝP	ninal, TP)	X, when	e XX is tip	length (und	er request)	TF	SNF XX, ex:	
2 - Rotors														
M		Ν		X	<u>11 - Ho</u>	<u> </u>								
					Color: F	or colors	other than	standarc	: -See colo	or chart belo	DW-	CJ-colo	r, ex., re	d: CJ
3 - Model and pitch														
H2,5 HSMD V2,5 V5	VS5 VSMD	VESN nder request, not		VSMD WT	<u>12 - Ro</u>									
					Color: F	or colors	other than	standarc	: -See colo	or chart belo	DW-	RT-color	; ex., blu	ie: R1
- Packaging	Trough-hole		SMD m	odels						ousing ar met is Self-			(b	lank)
Bulk	(blank) <sup>(1)</sup>		(blank)	(1)	For carb	on: self-ex	tinguishal	ole prope	ty can be a	added. V0 r	means ho			V0
F&R (Tape and 13" reel)	(N.A.) <sup>(2)</sup>		T&F	}	and roto If only ro			nousing n	eeds to be	V0, then C	J-V0.		CJ-V(	), RT
F&R (Tape and 15" reel)	(N.A.) <sup>(2)</sup>		T&R1	5	-									
1) If blank, bulk packaging is implied. (2) N./	A., Not Applicable: Tape and I	Reel packaging is	s only available	e for SMD terminals.	13 - Wi	per								
					Wiper p	osition	(Standar	d: 50%	± 15°)			(le	ave bla	nk)
5 - Resistance value					Initial or	CCW							PI	
	000 11/0 01/0 50	ΟΚΩ 1ΜΩ	2MΩ 2M2	<u>Ω</u> 4M7Ω 5MΩ	Final or	CW							PF	
00Ω 200Ω 220Ω 250Ω 470Ω 50	0002 1102 2102 50													23H
		00K 1M	2M 2M	2 4M7 5M	Others:	following	clock pc	sitions;	at 3 hours	: P3H		PX	H, ex: F	
1000         2000         2200         2500         4700         50           100         200         220         250         470         5		00K 1M	2M 2M	2 4M7 5M						:: P3H			H, ex: F ave bla	
		DOK 1M	2M 2M	2 4M7 5M	Wiper t	orque (S	Standard:			:: P3H			ave bla	
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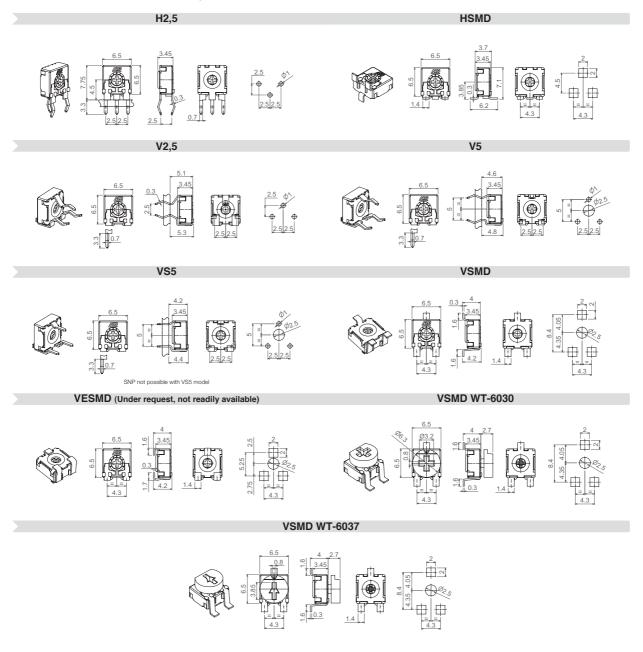
Rotors

Rotors are drawn in their standard positioning, 50% of rotation. Alternative delivery positioning can be requested. Accessories in this catalogue are designed for the X rotor, unless otherwise stated.



#### Models

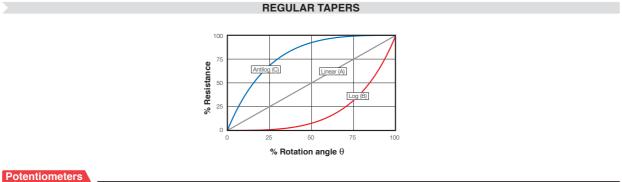
All models shown here have the most common rotor for 6mm potentiometers: the X rotor, which can be paired with any shaft or thumbwheel from this catalogue. Different rotors are available from the menu above.



CA6

#### Tapers

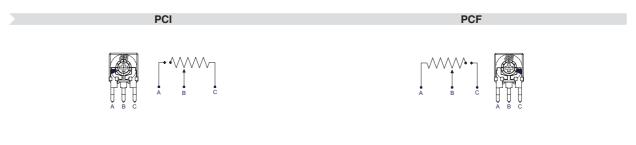
The standard taper is linear (A). Log (B) and Antilog (C) tapers are also available, as well as special tapers according to customer's specifications.



## otentiometers

The cut track is an area with very high resistive value, resulting in an open circuit. It is widely used in lighting applications. PCI = Cut at initial position, when the potentiometer is turned fully counter clockwise.

PCF = Cut at final position, when the potentiometer is turned fully clockwise. Other positions are available on request.



#### Terminals

By default, terminals are always crimped (with snap in, "SNP") to better hold the component to the PCB during the soldering operation, except for VS5, with short terminals that do not allow for SNP. ACP can provide straight terminals if needed.

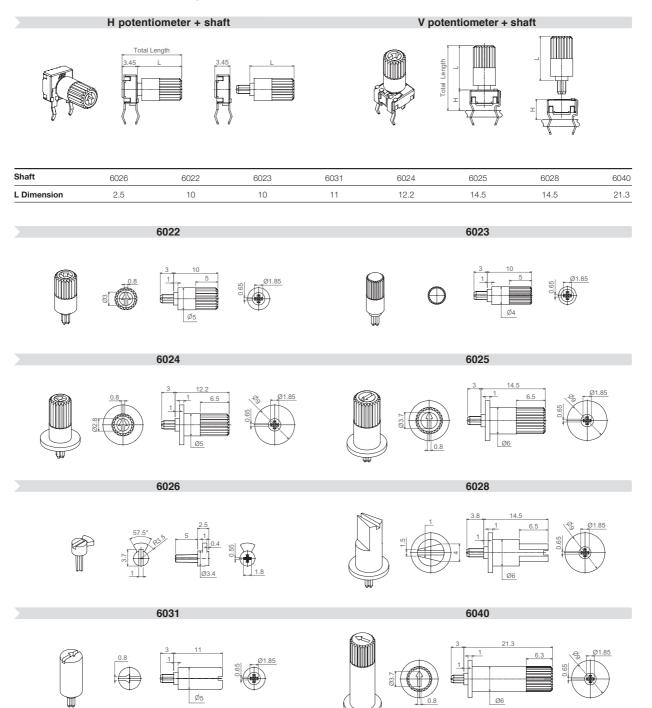
SNP Also, there is an option of having shorter terminal tips. Possibilities for insertion of accessories Accessories can be mounted on potentiometers through either the front side (WT) or the collector side (WTI). For the specific angular position of shafts with planes, a drawing with the exact position is requested. WT Front side WTI Collector side WT Front side WTI Collector side

#### Shafts

Shafts are available in different colors (color chart in "how to order" section) and with self-extinguishable property, according to UL 94 V-0, under request. ACP can study special shaft designs.

Shafts can be sold separately or delivered already mounted on the potentiometer at ACP.

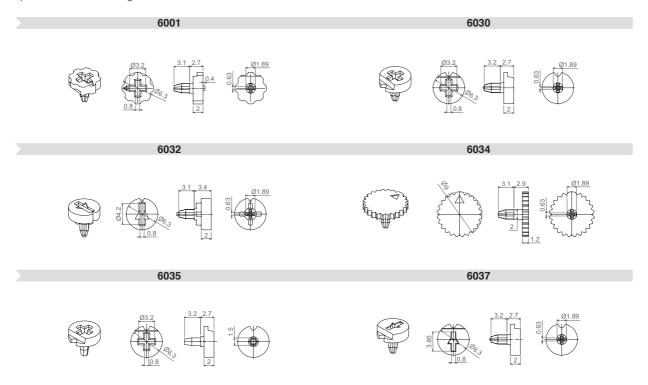
When a shaft is mounted on a potentiometer, the distance from the top of the potentiometer to the top of the shaft is marked with "L" in the table below, as shown in the drawings:



#### Thumbwheel

Thumbwheels are available in different colors (color chart in "how to order" section) and with self-extinguishable property according to UL 94 V-0, under request.

Thumbwheels can be mounted on the potentiometers at ACP (see models with WT-6030 or WT-6037) or sold separately. ACP can study special thumbwheel designs.



1

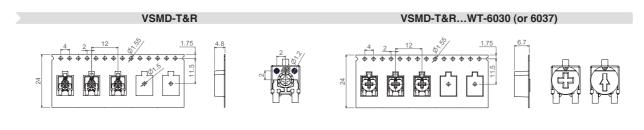
#### Packaging

#### Bulk packaging:

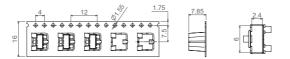
Potentiometer model	With shaft or thumbwheel inserted?	Pieces per small box (150 x 100 x 70)	Pieces per bigger box (250 x 150 x 70, CG on description)
	None, only potentiometers.	1.000	4.000
H2,5 - V2,5 - V5	6001, 6030, 6032, 6037	1.000	3.000
VS5 - HSMD - VSMD	6024, 6025, 6028	300	To be determined.
	6022, 6023, 6031	500	To be determined.

Tape & Reel packaging:	With thumbwheel inserted?	13" Reel (Standard), with 24mm width tape	15" Reel, with 24mm width tape
VSMD	None, only potentiometers.	1.200 pcs per reel, 12mm step between cavities.	1.700 pcs per reel, 12mm step between cavities.
VSIVID	6030 or 6037	750 pcs per reel, 12mm step between cavities.	1.100 pcs per reel, 12mm step between cavities.
HSMD	None, only potentiometers.	750 pcs per reel, 12mm step between cavities.	1.000 pcs per reel, 12mm step between cavities.
- TOWD	With specific thumbwheel.	Under request.	Under request.

The 13" reel is the standard. For the 15" reel, T&R15 is added to the description.



#### HSMD-T&R



13"Reel 15"Reel 15"Reel

### Electric Specifications

These are standard features; other specifications and out of range values can be studied on request.

	CA6 Through-hole	CA6 SMD
Range of resistance values* Lin (A) Log (B) Antilog (C)	$100\Omega \le Rn \le 5M\Omega$ 1 K\Omega \le Rn \le 2M2\Omega	$\begin{array}{l} 100\Omega \leq \text{Rn} \leq 1M\Omega \\ 1 \ \text{K}\Omega \leq \text{Rn} \leq 1 \ \text{M}\Omega \end{array}$
$\label{eq:constraint} \begin{array}{l} \text{Tolerance}^* \\ & \text{Rn} < 100\Omega : \\ & 100\Omega \leq \text{Rn} \leq 100 \text{K}\Omega \\ & 100 \text{K} < \text{Rn} \leq 1 \text{M}\Omega : \\ & 1 \text{M}\Omega < \text{Rn} \leq 5 \text{M}\Omega : \\ & \text{Rn} > 5 \text{M}\Omega : \end{array}$	+50%, -30% (out of range) ±20% ±20% ±30% +50%, -30% (out of range)	±25% ±25% ±50%
Variation laws	Lin (A), Log (B), Antilog (C). Oth	ner tapers available on request
Residual resistance	Lin (A), Log (B), Antilog (C) $\leq$ 5	*10-3*Rn. Minimum value 2Ω
CRV - Contact Resistance Variation (dynamic)	≤3%Rn	
CRV - Contact Resistance Variation (static)	≤5%	ώRn
Maximum power dissipation** Lin (A) Log (B), Antilog (C)	at 50°C 0.10W 0.06W	
Maximum voltage Lin (A) Log (B), Antilog (C)	100VDC 60VDC	
Operating temperature	-25°C +70°C (+	-85°C on request)
$\label{eq:constraint} \begin{split} \hline Temperature coefficient \\ 100\Omega \leq Rn \leq 10K\Omega \\ 10K\Omega < Rn \leq 5M\Omega \end{split}$	+200/ -300 ppm +200/ -500 ppm	+200/ -500 ppm +200/ -1000 ppm

\* Out of range ohm values and tolerances are available on request, please, inquire. \*\* Dissipation of special tapers will vary, please, inquire.

Mechanical Specifications		
	CA6 Through-hole	CA6 SMD
Resistive element	Carbon technology	Carbon technology
Angle of rotation (mechanical)	235° ± 1	0°
Angle of rotation (electrical)	215° ± 2	0°
Wiper standard delivery position	50% ± 1	5°
Max. stop torque	4 Ncm	
Max. push/pull on rotor	9.8 N	
Wiper torque*	<2 Ncn	1
Mechanical life	1.000 cycles (others ava	illable on request)

\* Stronger or softer torque feeling is available on request.

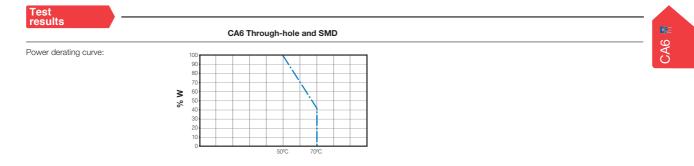
Test results

#### The following typical test results are given at 23°C $\pm$ 2°C and 50% $\pm$ 25% RH.

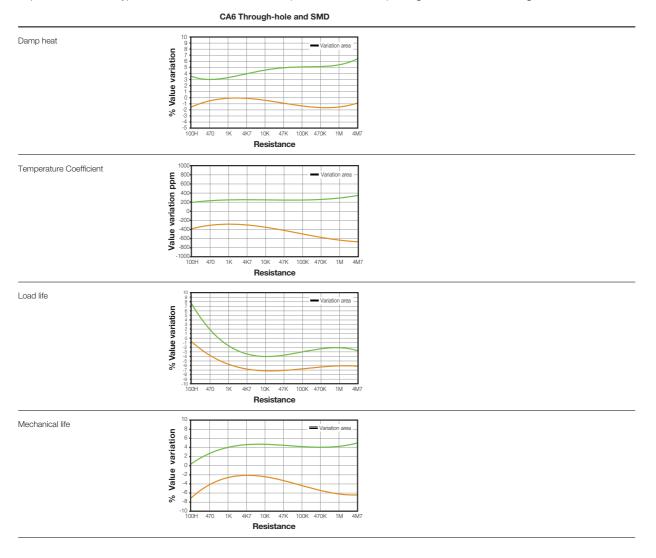
CA6 Through-hole and SMD

	Test conditions	Typical variation of nominal resistance
Damp heat	500 h. at 40°C and 95% RH	+5%, -2%
Thermal cycles	16 h at 85°C, plus 2 h at –25°C	±2.5%
Load life	1.000 h. at 50°C	+0%; -6%
Mechanical life	1.000 cycles at 10 c.p.m. and at $23^{\circ}C \pm 2^{\circ}C$	±4%
Soldering effect	2 seconds at 350°C	±1%
Storage (3 years)	3 years at 23°C ± 2°C	±3%
	I Contraction of the second seco	1

Specifications on this catalog are for reference only, as they are subject to change without notice.



Representation of the typical variation of nominal resistance (with 95% confidence) throughout the ohm value range:



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