

Recommended Pickup Nozzles for Kingbright SMD LED

SMD LED Pickup Nozzle Suggestions

Part No.	FUJI NXT Reference Tool Number	Recommended nozzle for FUJI NXT pick & place machines
O.5W HIGH BRIGHTNESS LED KA-3535	R07-037-070	\$\frac{\psi_{\tinyetini_{\psi_{\psi_{\psi_{\psi_{\psi_{\psi_{\psi_{\psi_{\pii}\psi_{\pii}\psi_{\pii}\psi_{\pii}\psi_{\psi_{\psi_{\psi_{\psi_{\psi_{\psi_{\psi_{\psi_{\psi_{\psi_{\tinktilezt*}\lintini_{\pii}\pii}\pii}\psi_{\pii}\psi_{\pii}\psi_{\pii}\psi_{\pii}\psi_{\pii\psi_{\pii}\pii}\pii}\psi_{\pii}\pii\psi_{\pii}\pii\psi_{\pii}\pii\pii\pii\pii\pii\pii\pii\pii\pi
1.5W HIGH BRIGHTNESS LED KAAF-5051	R07-050-070	\$ 5.0 \$ 5.0
TOP-EMITTING PLCC SMD LED KA-2214	R07-013-070	φ 1.3

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TOP-EMITTING PLCC SMD LED KA-3021	R07-018-070	φ1.8 φ1.8
TOP-EMITTING PLCC SMD LED KA-3527A	R07-025-070	Φ 2.5
TOP-EMITTING PLCC SMD LED KA-3528	R07-025-070	\$\frac{\phi}{2.5}
TOP-EMITTING CHIP SMD LED KPHHS-1005	R07-007-070	\$\frac{\psi_{\text{66}}}{\psi_{\text{66}}}\$



APPLICATION NOTES FOR SMD LEDS

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TOP-EMITTING CHIP SMD LED KPG-1608	R07-007-070	\$ 0.7 \$ 0.7
TOP-EMITTING CHIP SMD LED KPT-1608	R07-007-070	\$\frac{\phi}{\phi} \frac{\phi}{\phi} \frac{\phi}
TOP-EMITTING CHIP SMD LED KPTD-1608	R07-013G-070 (R07-010F-070)	Ø 1.3
TOP-EMITTING CHIP SMD LED KPT-2012	R07-010-070	Ø 1.0

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TOP-EMITTING CHIP SMD LED KPHCM-2012	R07-010-070	Ø 1.0
TOP-EMITTING CHIP SMD LED KPL-3015	R07-018-070	φ1.8
TOP-EMITTING CHIP SMD LED KPT-3216	R07-013-070	Ø 1.3
TOP-EMITTING CHIP SMD LED KPTL-3216	R07-025G-070	φ 2.5



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TOP-EMITTING CHIP SMD LED KPTD-3216	R07-025G-070	φ 2.5
TOP-EMITTING CHIP SMD LED KPD-3223	R07-025-070	→ 4.6
TOP-EMITTING CHIP SMD LED KPED-3528	R07-037G-070	\$\frac{\psi_{66}}{\psi_{66}}\$\$
RIGHT ANGLE SMD LED KPA-1606	R07-010-070	\$ 1.0



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RIGHT ANGLE SMD LED KPA-2106	R07-010-070	φ 1.0
RIGHT ANGLE SMD LED KA-2810A	R07-010-070	Φ 1.0
RIGHT ANGLE SMD LED KPA-3010	R07-013-070	Φ 1.3 Φ 1.3
RIGHT ANGLE SMD LED KA-4040	R07-025-070	\$\frac{\phi}{\phi} \frac{\phi}{2.5}



APPLICATION NOTES FOR SMD LEDS

Part No.	FUJI NXT Reference Tool Number	Recommended nozzle for FUJI NXT pick & place machines
MULTI-COLOR SMD LED KPHB-1608	R07-007-070	\$6 \$\phi 0.7
MULTI-COLOR SMD LED KPTB-1612	R07-010-070	φ 1.0
MULTI-COLOR SMD LED KPTB-1615	R07-010-070	Φ 1.0
MULTI-COLOR SMD LED KPTF-1616	R07-010-070	Ø 1.0



	FUJI NXT	
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	Number	pick & place machines
MULTI-COLOR SMD LED KPHBM-2012	R07-010-070	φ 1.0
MULTI-COLOR SMD LED KPB-2012	R07-010-070	0 9.4
MULTI-COLOR SMD LED KPBA-3010	R07-013-070	Ø 1.3
MULTI-COLOR SMD LED KPFA-3010	R07-013-070	Ø 1.3



Part No.		Recommended nozzle for FUJI NXT pick & place machines
MULTI-COLOR SMD LED KM-23	R07-010-070	φ 1.0
MULTI-COLOR SMD LED KPBDA-3020	R07-013-070	Φ 1.3 Φ 1.3
MULTI-COLOR SMD LED KPB-3025	R07-013-070	Φ 1.3 Φ 1.3
MULTI-COLOR SMD LED KPBL-3025	R07-025G-070	φ 2.5 Φ 2.5



Part No.	FUJI NXT Reference Tool Number	Recommended nozzle for FUJI NXT pick & place machines
MULTI-COLOR SMD LED KPBD-3224	R07-025G-070	Φ 2.5 Φ 2.5
MULTI-COLOR SMD LED) KPB-3227	R07-018-070	Φ1.8
MULTI-COLOR SMD LED KPF-3236	R07-018-070	Ø 1.8
MULTI-COLOR SMD LED KAAF-3529	R07-025-070	\$\frac{1}{4} \frac{1}{6} \frac{1}{4} \frac{1}{6} \frac



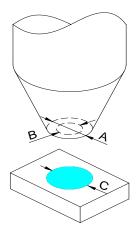
Part No.	FUJI NXT Reference Tool Number	Recommended nozzle for FUJI NXT pick & place machines
SUBMINIATURE SMD LED KM2520-03	R07-025G-070	\$\frac{\phi}{\phi} \frac{\phi}{\phi} \frac{\phi}
SUBMINIATURE SMD LED KM2520-09	R07-018-070	Ø1.8
REVERSE MOUNT SMD LED KPTR-3216	R07-013-070	\$ 1.3 \$ 0.3
SOT-23 SMD LED KM-23-F	R07-010-070	Φ 1.0



APPLICATION NOTES FOR SMD LEDs

Notes:

- 1. If other types of pick & place machines are used, please use the appropriate tool similar to the suggested dimensions and structures for the production process.
- 2. For components with unique properties such as dome lenses, silicone lenses, and heavier parts, reduced picking speed may help prevent pickup issues and insure production stability.
- 3. To insure smooth pickup and prevent fling-out of small components such as 1005 series, please insure nozzle and feeder are well maintained to reduce vibrations and maintain picking accuracy.
- 4. The distance between the nozzle and the component may be set closer to improve pickup in older SMT machines.
- 5. For LEDs with silicone encapsulation such as the KA and KT series, the outer diameter of the pick-up nozzle must be longer than that of the LED's light emitting area. i. e. A >C, and B shall be shorter than the width of the LED.



A is the outer diameter pick-up nozzle, B is the inner diameter of pick-up nozzle, and C is the light emitting area of LED

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