	I	I	2		3		4		
	PRODUCT NUMBER			I		I			
	89006-XYYLF								
A									A
~		— <b>—</b> 10.00	L <b>a</b>						Λ
		2.00	_ 2.30			7.00			
		I.40 - Pos.1		<b>▲</b>	ų				
				20					
				.80	0.50				
В									В
E.									D
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		— <b>—</b> II.93	└ 2.00 REF		NIACI ANLA		IM B REF EE NOTE 8		
			_		DIM A±0.1				
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									-
yright FCI.									
Copyri		<u> </u>	μ	1			1		
U	spec ref tolerance std	*	eng Stalin Alosius	2010/07/08 2016/02/12	projection	mm	size A 4	scale 2:1	
	ISO 406	TOLERANCES UNLESS OTHERWISE SPECIFIED	chr -	•			ecn no El	LX-I-22960-1	
D		0.X ±0.3	appr K-Paul Biju		product family	METRAL	rel level 🖡	Released	D
	surface 3.2	$\frac{5}{2}$ O 0 inear 0.XX ± 0.13			AL HEADER	d kg	89006		
		$\begin{array}{c c} 0.XXX \pm .050\\ \hline angular & 0^{\circ} & \pm 2^{\circ} \end{array}$		10D, 5 ROW PR ∍.		roduct - Custome	r Drw Is	sheet I of 9	
	Pro/E File - REV C - 2009-06-09		2				ATUS:Released	Printed: Feb 15, 20	)16
								······································	

A  B	.00 0		8.00	<ul> <li>O</li> <li>O</li></ul>	CODE	K E Y DIMENSIO DIMENSIO 5.00 5.75 6.50 7.25 5.00 5.75 6.50 7.25 5.00 5.75 6.50 7.25 5.00 5.75	DIM         "B"           TAIL         4.30           4.30         4.30           13.60         13.60           13.60         13.60           13.60         13.00           13.00         13.00		B
lght FCI.		○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○	, , , , , , , , , , , , , , , , , , ,	RD LAYOUT DE I FOR	11         12         13         14         15         16         17         18         19         20         21         59	6.50         7.25         8.25         8.25         7.00         7.00         7.00         8.00         8.00         8.00         5.00	17.00         17.00         4.30         13.60         17.00         4.30         13.60         17.00         4.30         13.60         17.00         4.30         13.60         11.80		C
b b c c d c d c d c s pec ref toleranc ISO 2 ISO 1 surface ISO 1 surface	e std 106 101 3.200 inear	RANCES U VISE SPE 0.X 0.XX 0.XXX 0°	JNLESS ECIFIED ±0.3 ±0.13 ±.050 ±2°	dr Terran Huang eng Stalin Alosius chr - appr K-Paul Biju FFSSS www.fci.com	 	E A D E R Pr	ME T	► size A 4 ecn no RAL rel level 89006 comer Drw STATUS:Releaset	BG

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	METRAL P/N	CONTACT CODE MOD.         MOD.         I           ROW         I         2         3         4         5         6	METRAL P/N		TACT CODE MOD. I 3 4 5 6	METRAL P/N	CONTACT CODE MOD. 1 ROW 1 2 3 4 5 6	METRAL P/N	CONTACT CODE MOD.           ROW         I         2         3         4         5         6	METRAL P/N	CONTACT CODE MOD.         MOD.         I           ROW         I         2         3         4         5         6	METRAL P/N ROW	CONTACT CODE MOD.         CODE           V         I         2         3         4         5         6	
A	89006 - X I OL F	E         I         I         I         I         I         I         I         I           D         I         I         I         I         I         I         I         I           C         I         I         I         I         I         I         I         I           B         I         I         I         I         I         I         I           A         I         I         I         I         I         I         I	89006-XI4	D 3 3 C 4 4 B 4 4	4     4     4       3     3     3       4     4     4       4     4     4       4     4     4       4     4     4	89006-XI9LF	E       4       4       4       4       4       4         D       4       4       4       4       4       4         C       4       4       4       4       4       4         B       4       4       4       4       4       4         A       4       4       4       4       4       4	89006 - X23LF	E       8       8       8       8       8       8       8         D       20       20       20       20       20       20       2       2         C       8       8       8       8       8       8       8       8         B       8       8       8       8       8       8       8       8         A       8       8       8       8       8       8       8       8	0 8 89006-X27L	E         6         6         6         6         6         6           D         6         6         6         6         6         6         6           F         C         6         6         6         6         6         6         6         6           B         6         6         6         6         6         6         6         6         6           A         20         20         20         20         20         20         20         20	89006-X32LF C B A	11     11     11     11     11     11       11     11     11     11     11     11       9     9     9     9     9     9	
	METRAL P/N	CONTACT CODE MOD.           ROW         1         2         3         4         5         6	METRAL P/N	ROW I 2	TACT CODE MOD. I 3 4 5 6	METRAL P/N	CONTACT CODE MOD. I ROW I 2 3 4 5 6	METRAL P/N	CONTACT CODE MOD. 1ROW12345		CONTACT CODE MOD. 1           ROW         I         2         3         4         5         6	METRAL P/N ROW	CONTACT CODE MOD.         CODE           V         I         2         3         4         5         6	
	89006 - X I I L F	E         3         3         3         3         3         3         3           D         3         3         3         3         3         3         3         3           C         3         3         3         3         3         3         3         3           B         3         3         3         3         3         3         3         3           A         3         3         3         3         3         3         3         3	89006-XI5	E         I         I           D         I         I           F         C         I         I           B         I         I           A         3         3			E         5         5         5         5         5         5           D         5         5         5         5         5         5         5           C         5         5         5         5         5         5         5           B         5         5         5         5         5         5         5           A         5         5         5         5         5         5         5	89006 - X24L F	E     8     8     8     8     8       D     7     7     7     7     7       C     8     8     8     8     8     8       B     8     8     8     8     8     8       A     8     8     8     8     8     8	7 8 89006-X29L	E         8	89006-X33LF C B A	12     12     12     12     12     12       12     12     12     12     12     12	
В	METRAL P/N	CONTACT CODE MOD. 1           ROW         1         2         3         4         5         6	METRAL P/N	ROW I 2	TACT CODE MOD. I 3 4 5 6	METRAL P/N	CONTACT CODE MOD.         CODE           ROW         I         2         3         4         5         6	METRAL P/N	CONTACT CODE MOD. I ROW I 2 3 4 5	METRAL P/N	CONTACT CODE MOD.         CODE           ROW         I         2         3         4         5         6	METRAL P/N ROW	CONTACT CODE           MOD.         I           V         I         2         3         4         5         6	
	89006-XI2LF	E         4	89006-XI6	E         2         2           D         2         2           F         C         2         2           B         2         2           A         2         2	2     2     2     2       2     2     2     2       2     2     2     2	89006-X2ILF	E         7         7         7         7         7         7           D         7         7         7         7         7         7         7           C         7         7         7         7         7         7         7           B         7         7         7         7         7         7         7           A         7         7         7         7         7         7         7	89006 - X25L F	E         5	5 89006-X30L	E         9         9         9         9         9         9         9         9           D         9	89006-X34LF C B A	12     12     12     12     12     12       12     12     12     12     12     12	
<b>U</b>	METRAL P/N	CONTACT CODE MOD.         CODE           ROW         I         2         3         4         5         6           E         4         4         4         4         4         4	METRAL P/N	ROW I 2	TACT CODE MOD. I 3 4 5 6 2 2 2 2 2	METRAL P/N	CONTACT CODE MOD. 1 ROW 1 2 3 4 5 6 E 8 8 8 8 8 8 8	METRAL P/N	CONTACT CODE           MOD.         1           ROW         1         2         3         4         5         4           E         6         6         6         6         6         6         6	_	CONTACT CODE MOD.         CODE           ROW         1         2         3         4         5         6           E         11         11         11         11         11	METRAL P/N ROW	CONTACT CODE MOD.         CODE           V         I         2         3         4         5         6           9         9         9         9         9         9         9         9	
c	89006 - X I 3L F	D         19         14         14         4	89006-XI7	F C 2 2 B 2 2	2     2     2     2       2     2     2     2       2     2     2     2       19     19     19     19	-	D         7	89006 - X26L F	D     6     6     6     6     6     6       C     6     6     6     6     6     6       B     6     6     6     6     6     6       A     6     6     6     6     6     6	6 89006-X3IL	D         11         11         11         11         11           C         11         11         11         11         11         11           B         11         11         11         11         11         11         11           A         11         11         11         11         11         11         11	89006-X35LF C B A	9         9	
yright FCI.														
Copy		spec ref	*			d r Terran	Huang 20	10/07/08	projec	tion	mm	size	scale	
		tolerance std ISO 406		ANCES U	JNLESS ECIFIED	chr -	-	16/02/12			mm	A 4 ecn no	ELX-I-22960-1	
D		ISO   0			1	appr <mark>K-Paul</mark>	Biju 20	16/02/14	product f	amily	METRAL	rel level	Released	
		surface 3./20	)()inear	0.X 0.XX	$\begin{array}{r} \pm 0.3 \\ \pm 0.13 \\ \pm .050 \end{array}$	FC			GNAL HE	ADER	o u b *p	8900	6	rev BG
		ISO I302	angular	0.XXX 0°	$\pm .030$ $\pm 2^{\circ}$		com cat. no.	U, J KUW	PRESS-FIT -	Prod	uct - Custome	r Drw	sheet 3 of	
	Pro/E I	File - REV C - 2009-06-09				2						ATUS:Released	Printed: F	

	I		2	3		4
	METRAL         CONTACT CODE           P/N         ROW         I         2         3         4         5         6	METRAL         CONTACT CODE MOD.         ODE           P/N         ROW         I         2         3         4         5         6	METRAL P/N ROW I 2 3 4 5 6	METRAL         CONTACT CODE MOD.           P/N         ROW         I         2         3         4         5         6	METRAL         CONTACT CODE MOD. 1           P/N         ROW         1         2         3         4         5         6	METRAL         CONTACT CODE MOD. 1           P/N         ROW         1         2         3         4         5         6
A	E         IO         IO </th <th>E         2</th> <th>E         I</th> <th>E         4</th> <th>E         6</th> <th>E         6</th>	E         2	E         I	E         4	E         6	E         6
	METRAL         CONTACT CODE MOD. 1           P/N         ROW         1         2         3         4         5         6	METRAL         CONTACT CODE MOD.           P/N         ROW         I         2         3         4         5         6	METRAL P/N ROW 1 2 3 4 5 6	METRAL P/N ROW I 2 3 4 5 6	METRAL         CONTACT CODE MOD. 1           P/N         ROW         1         2         3         4         5         6	METRAL         CONTACT CODE MOD.           P/N         ROW         I         2         3         4         5         6
	E         IO         IO </th <th>E         2</th> <th>E         2</th> <th>E         6</th> <th>E         5</th> <th>E         20<!--</th--></th>	E         2	E         2	E         6	E         5	E         20 </th
В	METRAL         CONTACT CODE MOD. 1           P/N         ROW         1         2         3         4         5         6	METRAL         CONTACT CODE MOD. 1           P/N         ROW         1         2         3         4         5         6	METRAL         CONTACT CODE MOD. 1           P/N         ROW         1         2         3         4         5         6	METRAL         CONTACT CODE MOD. I           P/N         ROW         I         2         3         4         5         6	METRAL         CONTACT CODE           P/N         ROW         I         2         3         4         5         6	METRAL P/N ROW I 2 3 4 5 6
	E         12         12         12         12         12         12           D         12         12         12         12         12         12         12           B9006-X39LF         C         12         12         12         12         12         12         12           B         12         12         12         12         12         12         12           A         12         12         12         12         12         12         12	E         2	E         2	E         6         7	E         5	E         8         8         8         8         8         8         8         8         8         8         8         8         8         8         8         8         9         9         0         7
<b>U</b>	METRAL         CONTACT CODE MOD.           P/N         ROW         I         2         3         4         5         6           E         2         2         2         2         2         2         2	METRAL P/N         CONTACT CODE MOD.           ROW         I         2         3         4         5         6           E         I         I         I         I         I         I         I	METRAL         CONTACT CODE MOD.           P/N         I         2         3         4         5         6           E         I9         I9         I9         I9         I9         I9         I9	METRAL P/N         CONTACT CODE MOD. I           ROW         I         2         3         4         5         6           E         6         6         6         6         6         6	METRAL         CONTACT         CODE           P/N         ROW         I         2         3         4         5         6           E         6         6         6         6         6         6         6	METRAL P/N         CONTACT CODE MOD.           ROW         I         2         3         4         5         6           E         IO         IO         IO         IO         IO         IO
C	D         2 <th2< th=""> <th2< th=""> <th2< th=""> <th2< th=""></th2<></th2<></th2<></th2<>	D         3	D         I	D         8	D         6	B9006-X60LF         D         10         10         10         10         10         10         10         10           A         10         <
FCI.						
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Ŭ		*	dr Terran Huang 2010/07/08	p	mm si	
	tolerance std	TOLERANCES UNLESS	eng Stalin Alosius 2016/02/12 chr			A 4     :   n no <b>ELX-I-22960-1</b>
D	SO 406  SO   0	OTHERWISE SPECIFIED	appr K-Paul Biju 2016/02/14	product family		I level Released
	surface 3./20	0.X ±0.3 0inear 0.XX ±0.13		L SIGNAL HEADER	۲ ۲ ۲	89006 rev
		0.XXX ±.050		5 ROW PRESS-FIT	q	BG
l	SO   302 ( Pro/E File - REV C - 2009-06-09	angular 0° $\pm 2^{\circ}$	www.fci.com cat. no.	-   F	'roduct – Customer D	rw sheet 4 of 9
			2	3	PDS: Rev :BG STATUS	Released Printed: Feb 15, 2016

			2		3	4	
	METRAL P/N ROW I 2 3 4 5	METRAL         MOD.         I           6         P/N         ROW         I         2         3         4         5         6	METRAL         CONTACT CODE MOD.           P/N         ROW         I         2         3         4         5         6	METRAL P/N ROW I 2 3	I METRAL MOD.	I METRAL MOD. I	
A	E         IO         IO </th <th>9 10 10 10 10 10 10 10 10 10 10</th> <th>E         12<!--</th--><th>89006-X73LF         E         4         4         4         4           D         4         4         4         4         4           B         4         4         4         4         4           B         4         4         4         4         4           B         4         4         4         4         4</th><th>1         4         4           1         4         4           1         4         4           1         4         4           1         4         4</th><th>9     19     19       4     4       3     3</th><th>A</th></th>	9 10 10 10 10 10 10 10 10 10 10	E         12 </th <th>89006-X73LF         E         4         4         4         4           D         4         4         4         4         4           B         4         4         4         4         4           B         4         4         4         4         4           B         4         4         4         4         4</th> <th>1         4         4           1         4         4           1         4         4           1         4         4           1         4         4</th> <th>9     19     19       4     4       3     3</th> <th>A</th>	89006-X73LF         E         4         4         4         4           D         4         4         4         4         4           B         4         4         4         4         4           B         4         4         4         4         4           B         4         4         4         4         4	1         4         4           1         4         4           1         4         4           1         4         4           1         4         4	9     19     19       4     4       3     3	A
	METRAL P/N ROW I 2 3 4 5	METRAL         MOD.           P/N         ROW         I         2         3         4         5         6	METRAL         CONTACT CODE MOD. 1           P/N         ROW         1         2         3         4         5         6	METRAL P/N ROW I 2 3	I         METRAL         MOD.           4         5         6         P/N         ROW         1         2         3         2	I         METRAL         MOD.         I           5         6         P/N         ROW         I         2         3         4         5         6	
	E         IO         IO </th <th>12         D         10<!--</th--><th>E         2</th><th>E         I3         I3         I3         I3           D         4         4         4         4         4           B         4         4         4         4         4           A         I3         I3         I3         I3         I3</th><th>4         4         4           3         3         3           4         4         4</th><th>5         16         16           2         2         2           6         16         16</th><th></th></th>	12         D         10 </th <th>E         2</th> <th>E         I3         I3         I3         I3           D         4         4         4         4         4           B         4         4         4         4         4           A         I3         I3         I3         I3         I3</th> <th>4         4         4           3         3         3           4         4         4</th> <th>5         16         16           2         2         2           6         16         16</th> <th></th>	E         2	E         I3         I3         I3         I3           D         4         4         4         4         4           B         4         4         4         4         4           A         I3         I3         I3         I3         I3	4         4         4           3         3         3           4         4         4	5         16         16           2         2         2           6         16         16	
В	METRAL P/N ROW I 2 3 4 5	METRAL         MOD.         I           6         P/N         ROW         I         2         3         4         5         6	METRAL         CONTACT CODE MOD.           P/N         ROW         I         2         3         4         5         6	METRAL P/N ROW I 2 3	I         METRAL         MOD.           4         5         6         P/N         ROW         1         2         3         4	I         METRAL         MOD.         I           5         6         P/N         ROW         I         2         3         4         5         6	В
	E         IO         IO </th <th>IO         D         II         III         IIII         III         III         III</th> <th>E         3</th> <th>E         3</th> <th>3         3         3           2         2         2           3         3         3</th> <th>3         3         3           4         4           9         19           9         8</th> <th></th>	IO         D         II         III         IIII         III         III         III	E         3	E         3	3         3         3           2         2         2           3         3         3	3         3         3           4         4           9         19           9         8	
<b>U</b>	METRAL P/N ROW E 9 9 9 9 9	METRAL         MOD. 1           P/N         ROW         1         2         3         4         5         6	METRAL         CONTACT CODE MOD.           P/N         ROW         I         2         3         4         5         6	METRAL P/N ROW I 2 3 4	1 METRAL P/N ROW 1 2 3 4	I METRAL MOD. I P/N ROW I 2 3 4 5 6	
C	E         S         S         S         S           D         II         II         II         II         II         II           89006-X64LF         C         I2         I2         I2         I2         I2         I2           B         II         II         II         II         II         II         II           A         9         9         9         9         9	I         D         21 <th>E         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 1</th> <th>E         I         I         I           D         I         I         I         I           B         I         I         I         I           A         4         4         4         4</th> <th>1         1         1           1         1         1           1         1         1           1         1         1           1         1         1           1         1         1</th> <th>6         6         7         8</th> <th>С</th>	E         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 9         I 1	E         I         I         I           D         I         I         I         I           B         I         I         I         I           A         4         4         4         4	1         1         1           1         1         1           1         1         1           1         1         1           1         1         1           1         1         1	6         6         7         8	С
yright FCI.							
Сору	spec ref	*	d r Terran Huang 2010	<b>)/07/08</b> pro	ojection	size scale	
D	tolerance st ISO 406	d TOLERANCES UNLESS OTHERWISE SPECIFIED	chr	5/02/12		A 4   :   ecn no ELX-1-22960-1	D
U		0.X ±0.3	opp://	I		TRAL rel level <b>Released</b>	
	surface 3.			RAL SIGNAL   . 5 row press-f	0	89006	r e v BG
	ISO I302		www.fci.com cat. no.			stomer Drw sheet 5 of	
	Pro/E File - REV C - 2009-06-09		2		3 <b>PDS: Rev :BG</b>	STATUS:Released Printed: Fe	b 15, 2016

		I			2			3			4		
	METRAL P/N	CONTACT CODE MOD.           ROW         I         2         3         4         5         6	METRAL P/N	CONTACT CODE MOD.         MOD.         I           ROW         I         2         3         4         5         6	METRAL P/N ROI	CONTACT CODE MOD.         MOD.         I           N         I         2         3         4         5         6	METRAL P/N	CONTACT CODE MOD.         MOD.         I           ROW         I         2         3         4         5         6	METRAL	CONTACT CODE MOD. I 2 3 4 5 6	METRAL P/N	CONTACT CO MOD. 1 ROW 1 2 3 4 5	
A	89006 - X851	LF E 7 7 7 7 7 7 7 D 7 7 7 7 7 7 C 6 6 6 6 6 6 6 B 7 7 7 7 7 7 7 A 7 7 7 7 7 7	89006-X89LF	E         7	89006-X93LF E B A	12     12     12     12     12     12       12     12     12     12     12     12     12       12     12     12     12     12     12     12	89006-X97LF	E       II       II       II       II       III       III       III         D       21       21       21       21       21       21       21       21         C       12       12       12       12       12       12       12       12         B       11       11       11       11       11       11       11         A       11       11       11       11       11       11       11	89006-X101LF E 1 C 1 B 1 A 1	1     4     4     4       1     4     4     4       1     4     4     4       1     4     4     4       1     4     4     4       1     4     4     4       1     4     4     4	89006 - X I 05L F	E         19         2         19         2         2           D         19         2         19         2         2           C         19         2         19         2         2           B         19         2         19         2         2           A         19         2         19         2         2	2 2 2 2 2 2 A
	METRAL P/N	CONTACT CODE MOD.         I           ROW         I         2         3         4         5         6	METRAL P/N	CONTACT CODE MOD.         I           ROW         I         2         3         4         5         6	METRAL P/N ROV	CONTACT CODE MOD.         I           V         I         2         3         4         5         6	METRAL P/N	CONTACT CODE MOD.         CODE           ROW         I         2         3         4         5         6	METRAL	CONTACT CODE MOD. I 2 3 4 5 6	METRAL P/N	CONTACT CO MOD. 1 ROW 1 2 3 4 4	
	89006 - X86L	E         5	89006-X90LF	E         IO         IO <thio< th="">         IO         IO<td>89006-X94LF E B A</td><td>12     12     12     12     12     12       11     11     11     11     11       12     12     12     12     12     12</td><td>89006-X98LF</td><td>E         15         15         15         15         15         15           D         18         18         18         18         18         18         18           C         10         10         10         10         10         10         10           B         18         18         18         18         18         18         18           A         15         15         15         15         15         15         15</td><td>89006-X102LF D 19 C 19 B 19</td><td>2     19     2     2     2       2     19     2     2     2       1     19     2     2     2       2     19     2     2     2       2     19     2     2     2       2     19     2     2     2</td><td>89006 - X I O6 L F</td><td>E         19         2         19         2         2           D         19         2         19         2         2           C         19         2         19         2         2           B         19         2         19         2         2           A         19         2         19         2         2</td><td>2   2 2 2 2</td></thio<>	89006-X94LF E B A	12     12     12     12     12     12       11     11     11     11     11       12     12     12     12     12     12	89006-X98LF	E         15         15         15         15         15         15           D         18         18         18         18         18         18         18           C         10         10         10         10         10         10         10           B         18         18         18         18         18         18         18           A         15         15         15         15         15         15         15	89006-X102LF D 19 C 19 B 19	2     19     2     2     2       2     19     2     2     2       1     19     2     2     2       2     19     2     2     2       2     19     2     2     2       2     19     2     2     2	89006 - X I O6 L F	E         19         2         19         2         2           D         19         2         19         2         2           C         19         2         19         2         2           B         19         2         19         2         2           A         19         2         19         2         2	2   2 2 2 2
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	89006-X87L	E         7         7         7         7         7         7         7           D         20	89006-X91LF	E         II         III         IIII         IIIII         IIII         IIII         IIII         IIII         IIII         IIII         IIIII         IIIIIIIII         IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	89006-X95LF E B A	11         11         11         11         11         11           10         10         10         10         10         10         10           11         11         11         11         11         11         11	89006 - X99L F	E         II         II         II         II         II         II         II         II           D         II         II <td>89006-XI03LF C 2 B 2</td> <td>2     2     19     2     2       2     2     19     2     2       1     2     19     2     2       19     19     19     2     2       19     19     2     2</td> <td>89006 - X I O 7 L F</td> <td>E         2</td> <td>2 I 2 2 2 2</td>	89006-XI03LF C 2 B 2	2     2     19     2     2       2     2     19     2     2       1     2     19     2     2       19     19     19     2     2       19     19     2     2	89006 - X I O 7 L F	E         2	2 I 2 2 2 2
<b>J</b>	METRAL P/N	CONTACT CODE MOD.           ROW         1         2         3         4         5         6           E         14         14         14         14         14         14           D         17         17         17         17         17         17	METRAL P/N	CONTACT CODE MOD. 1           ROW         1         2         3         4         5         6           E         21	METRAL P/N ROV E D	++++++	METRAL P/N	CONTACT CODE MOD.         I           ROW         I         2         3         4         5         6           E         I         3         2         3         I         3           D         I         3         2         3         I         3	METRAL P/N ROW I E I9	CONTACT CODE           MOD.         1           2         3         4         5         6           2         2         2         2         2         2           2         2         2         2         2         2         2	METRAL P/N	CONTACT CC MOD.         CONTACT CC MOD.         CONTACT CC           ROW         I         2         3         4         2           E         I9         I9         2         2         3           D         I9         I9         2         1         3	5 6 2 2
C 	89006-X88L	F C 6 6 6 6 6 6 6 B 17 17 17 17 17 17 A 14 14 14 14 14 14	89006 - X92L F	C         9	89006-X96LF C B A	99999999	89006 - X I OOL F	C         I         3         2         3         I         3           B         I         3         2         3         I         3           A         I         3         2         3         I         3	89006-XI04LF C I9 B I9	2     2     2     2     1       2     2     2     2     2     1       2     2     2     2     2     2       2     2     2     2     2     2	89006 - X I 08L F		2 2 C
⊳pyright FC													
Cop		spec ref tolerance std	*		dr Terran Huang eng Stalin Alosius	2010/07/08 2016/02/12		projection	mr	n	size A 4	scale  :	
D		SO 406  SO   0		CES UNLESS E SPECIFIED	chr - appr <mark>K-Paul Biju</mark>	- 2016/02/14		product family	/		ecn no rel level	ELX-I-22960-1	D
		surface 3/20	0 inear (	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	FÇi			NAL HEADE	R	ວ ⊆ ອາ	89006		rev
			angular 0	.XXX ±.050 0° ±2°	www.fci.com		D ROM P	RESS-FIT -	Product - C	0	Drw	sheet 6 of	<b>BG</b> 9
L	Pro/E	File - REV C - 2009-06-09			2	1		3	PDS: Rev :BG		US:Released	Printed: F	eb 15, 2016

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	I		2	3		4
	METRAL         CONTACT CODE MOD. I           P/N         ROW         I         2         3         4         5         6	METRAL P/N ROW 1 2 3 4 5 6	METRAL P/N ROW I 2 3 4 5 6	METRAL P/N ROW 1 2 3 4 5 6	METRAL         CONTACT CODE MOD.           P/N         ROW         I         2         3         4         5         6	METRAL P/N ROW I 2 3 4 5 6
A	E         59 </td <td>E         6         6         6         6         6         5           D         6</td> <td>E         6</td> <td>E         8         6</td> <td>E         6</td> <td>89006-X129LF C 2 2 2 2 4 2 B 2 2 2 2 4 4</td>	E         6         6         6         6         6         5           D         6	E         6	E         8         6	E         6	89006-X129LF C 2 2 2 2 4 2 B 2 2 2 2 4 4
	METRAL         CONTACT CODE MOD. 1           P/N         ROW         1         2         3         4         5         6	METRAL         CONTACT CODE MOD.         CODE           P/N         ROW         1         2         3         4         5         6	METRAL         CONTACT CODE MOD.         CODE           P/N         ROW         I         2         3         4         5         6	METRAL         CONTACT CODE           P/N         ROW         1         2         3         4         5         6	METRAL         CONTACT CODE MOD.           P/N         ROW         I         2         3         4         5         6	METRAL         CONTACT CODE           P/N         ROW         I         2         3         4         5         6
	E         3         2	E         4         2         3         3         2         4           D         4         2         3         3         2         4           D         4         2         3         3         2         4           C         4         2         3         3         2         4           B         4         2         3         3         2         4           B         4         2         3         3         2         4           A         4         2         3         3         2         4	E         8         6	E         3         3         3         2         2         2           D         2	E         2         2         2         4         2         2           D         2         2         2         4         2         2           89006-X126LF         C         2         2         2         4         2         2           B         2         2         2         4         2         2           A         2         2         2         4         2         2	B 4 4 4 4 4 4
В	METRAL         CONTACT CODE MOD.         ODE           P/N         ROW         I         2         3         4         5         6	METRAL P/N ROW I 2 3 4 5 6	METRAL P/N ROW I 2 3 4 5 6	METRAL P/N ROW 1 2 3 4 5 6	METRAL P/N ROW I 2 3 4 5 6	METRAL ROW I 2 3 4 5 6
	E         2         2         2         2         2         2         3           D         2         2         2         2         2         2         3           C         2         2         2         2         2         3           B         2         2         2         2         2         3           A         2         2         2         2         2         3	E         2         2         2         1         2         2           D         2         2         2         1         2         2           C         2         2         2         1         2         2           B         2         2         2         1         2         2           B         2         2         2         1         2         2           A         1         2         2         1         2         2	E         2	E         2	E         2         2         4         2         2         2           B         2         4         4         2         2         2           B         2         4         4         2         2         2           B         2         4         4         2         2         2           A         2         2         2         2         2         2	89006-XI3ILF C 8 8 8 8 5 6 B 8 6 6 8 6 6
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Copyright FCI						
C		*	dr Terran Huang 2010/07	projectre	° mm	size scale A 4 I·I
	tolerance std ISO 406	TOLERANCES UNLESS	eng <mark>Stalin Alosius 2016/02</mark> chr			A 4    :  ecn no ELX-1-22960-1
D	ISO 1101	OTHERWISE SPECIFIED	appr K-Paul Biju 2016/02	/14 product fami	y METRAL	rel level <b>Released</b>
	surface 3.20	0.XXX ±.050		AL SIGNAL HEAD 5 ROW PRESS-FIT	ER 6 p	89006 <b>BG</b>
	SO   302 Prove File - Rev C - 2009-06-09	angular 0° ±2°	www.fci.com cat. no.	-	Product – Customer	Drw sheet 7 of 9
			2	3	PDS: Rev :BG STA	TUS:Released Printed: Feb 15, 2016

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A	89006 - X I 33L F	E     2     2     2     2     2     2     2       D     2     2     2     2     2     2     2       C     2     2     2     2     2     2     2       B     2     2     2     2     2     2     2       A     2     2     1     2     2     2	89006-XI3	B 2 2 2 3	2     2     3     3     2       2     2     3     3     2       2     2     3     3     2       2     2     3     3     2       2     2     3     3     2       2     2     3     3     2       2     2     3     3     2       2     2     3     3     2	89006-XI4ILI	E         I	89006-X145LF B 5 5 5 1 1 C 5 5 1 1 C 5 5 1 1 B 5 5 1 1 B 5 5 1 1 A 5 5 1 1	7       5         7       5         7       7         7       5         7       5			
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	89006 - X I 34L F	D         2	89006-XI3	8LF C 2 3 B 2 3	2     2     2     2       3     2     2     2     2       4     2     2     2     2       5     2     2     2     2       6     2     2     2     2       7     2     2     2     3	89006-XI42L	F D 2 2 2 3 3 3 C 2 2 2 3 3 3 B 2 2 2 3 3 3 A 2 2 2 3 3 3 F 3 3 C 3 3 C 2 2 2 3 3 3 C 3 2 C 3 2 2 2 3 3 3 C 3 3 C 3 2 2 2 2 3 3 3 C 3 3 C 3 2 2 2 2 3 3 3 C 3 3 C 3 2 2 2 2 3 3 3 C 3 3 C 3 2 2 2 2 3 3 3 3 C 3 2 2 2 2 3 3 3 3 C 3 2 2 2 2 2 3 3 3 3 C 3 2 2 2 2 2 3 3 3 3 C 3 2 2 2 2 2 3 3 3 3 C 3 2 2 2 2 2 3 3 3 3 C 3 2 2 2 2 2 3 3 3 3 C 3 2 2 2 2 2 3 3 3 3 3 C 3 2 2 2 2 2 3 3 3 3 3 C 3 2 2 2 2 3 3 3 3 3 C 3 2 2 2 2 3 3 3 3 3 C 3 2 2 2 2 3 3 3 3 3 C 3 2 2 2 2 3 3 3 3 3 C 3 2 2 2 2 3 3 3 3 3 C 3 2 2 2 2 3 3 3 3 3 C 3 2 2 2 2 3 3 3 3 3 C 3 2 2 2 2 3 3 3 3 3 3 C 3 2 2 2 2 3 3 3 3 3 C 3 2 2 2 2 3 3 3 3 3 3 C 3 2 2 2 2 2 3 3 3 3 3 3 3 C 3 2 2 2 2 2 3 3 3 3 3 3 3 3 3 3 3 3 3	B9006-XI46LF         D         3         2         2         2           B         3         2         2         2         2           H         3         2         2         2         2           A         3         2         2         2         2	2 I 2 I 2 I			
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	89006-XI35LF	E         2         3         2         2         2         2         2           D         2         3         2         2         2         2         2         2           C         2         3         2         2         2         2         2         2           B         2         3         2         2         2         2         2         2           A         2         2         3         2         2         2         2         2	89006-XI3	9LF D 59 5 C 59 5 B 59 5	9       11       6       6       11         9       11       6       6       11         9       11       6       6       11         9       11       6       6       11         9       11       6       6       11         9       11       6       6       11         9       11       6       6       11         9       11       6       6       11	89006-XI43L	D 3 I 3 I 3 3	89006-XI47LF B I I I I A I I I I I C 3 3 3 3 B I I I I I A I I I I I	1 1 3 3			
<b>)</b>	METRAL P/N	CONTACT CODE MOD. 1           MOD. 1           ROW 1         2         3         4         5         6           E         2         3         2         2		ROW   2	NTACT CODE MOD. I 3 4 5 6 1 1 1 1	METRAL P/N	CONTACT CODE MOD.           ROW         I         2         3         4         5         6           E         7         5         5         5         5					
C	89006-XI36LF	D     2     3     2     3     2     2       C     2     3     2     3     2     2       B     2     3     2     3     2     2       A     2     3     2     3     2     3     2	89006-XI4	OLF C I I B I I	I     I     3     I       I     I     I     I       I     I     I     I       I     I     I     I       I     I     I     I	89006-XI44LF	D         7         5         5         5         5         5           C         7         5         5         5         5         5         5           B         7         5         5         5         5         5         5           A         7         5         5         5         5         5         5					
рун 1911 - С.												
		spec ref	*			dr Terran Huang	2010/07/08	projection	mm	size A 4	scale	
		tolerance std ISO 406	TOLER	RANCES		eng <mark>Stalin Alosius</mark> chr -	-			ecn no	ELX-I-22960-1	
D		ISO 1101		wisë sp	ECIFIED	appr K-Paul Biju	2016/02/14	product family	METRAL	rel level	Released	
		surface 3./2	200 inear	0.X 0.XX 0.XXX	$\pm 0.3$ $\pm 0.13$ $\pm .050$	FÇj	-	SIGNAL HEADER ROW PRESS-FIT	o u Ø mp	89006		rev B(
		v		0. X X X	$\pm .030$ $\pm 2^{\circ}$	www.fci.com	1 100, 0		roduct – Custome			
		ISO I302	angular	1 0	$\pm \pm 7$	WWW.TCLCOM	Car, no.	- I F			sheet 8 of	9

## PRODUCT NUMBER 89006-XYYLF

## NOTES:

- I. FOR DIM A AND B SEE SHEET 2 AND UP.
- 2. BODY MATERIAL: LIQUID CRYSTAL

POLYMER 30 % GLASS. FLAME RETARDANT ACC. UL 94-VO.

- 3. PIN MATERIAL: PHOSPHOR BRONZE.
- PLATING ON PRESS-FIT TAIL:

73931-XYYLF IS SN (LEAD FREE) PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE LEVEL SHOWN IN TABLE BELOW.

2

- 5. PRODUCT MARKING: PART NUMBER DESIGNATION & BATCH I.D.
- 6. ALL PRODUCTS WITH PART NUMBERS SHOWN IN SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES. IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P" WILL BE ADDED TO THE END OF THE PART NUMBER. EXAMPLE: XXXXX-XXXP
- 7. PRODUCT SPECIFICATION GS-12-180 APPLICATION SPECIFICATION BUS-20-073
- (8) AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL.
- (9.) THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-47-0004.

ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING (DRAWING NO.)-NI--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-NI---AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND AU CONTACT SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMIM 140  $^\circ C$  FOR NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

IO. - A PLATING HAS AU FLASH IN PRESS FIT AREA (LEAD FREE)

Una to symbol will be next to any dimension, view, or note which has been modified with the current drawing revision.

PLATING	IN CONTACT AREA	
DASH NUMBER	PERFORMANCE LEVEL	NOTES
- N I Y Y	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 9
-N5YYLF	TELCORDIA UE (NXT)	SEE NOTE 9
- IYYLF	TELCORDIA CO IEC CLASS I	SEE NOTE 9
-2YYLF	TELECOM CLASS	SEE NOTE 9
-5YYLF	TELCORDIA UE	SEE NOTE 9

spec ref	*			dr	Terran Huang		2010/07/08		proje	ction			size	scale	
tolerance std				eng	Stalin Alosius		2016/02/12			$\square$		ЛШ	A 4	1:1	
ISO 406	IOLEF	RWISE SPECIFIED 🗀	chr	-		-		$] \Psi \cup  $		◄──►		ecn no	ELX-I-22960-1		
ISO IIOI	ISO IIOI OTTERWISE STEETIT			appr	K-Paul Biju		2016/02/14		product	family		METRAL	rel level	Released	
		0.X	±0.3	Ľ		© ME	трлі	SIGN	IAL HE			οu			rev
surface 3./2	00 inear	0 inear 0.XX ±0.13		Г <u>С</u> ј				5101	NAL NE	ADEN		0	89006		
		0.XXX	±.050		Y	+   M	10D, 5	ROW PR	ESS-FIT			d M			BG
ISO I302	angular	0°	±2°	www.	fci.com	cat. no	٥.		-	Pro	oduct –	Customer	• Drw	sheet 9 of	9
Pro/E File - REV C - 2009-06-09															
		1			2		I			3 PD	S: Rev :BG	STA	TUS:Released	Printed: I	Feb 15, 201



A

В

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D

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А

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С

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