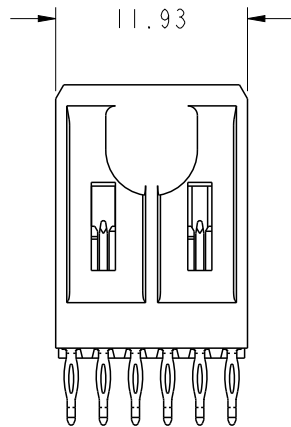
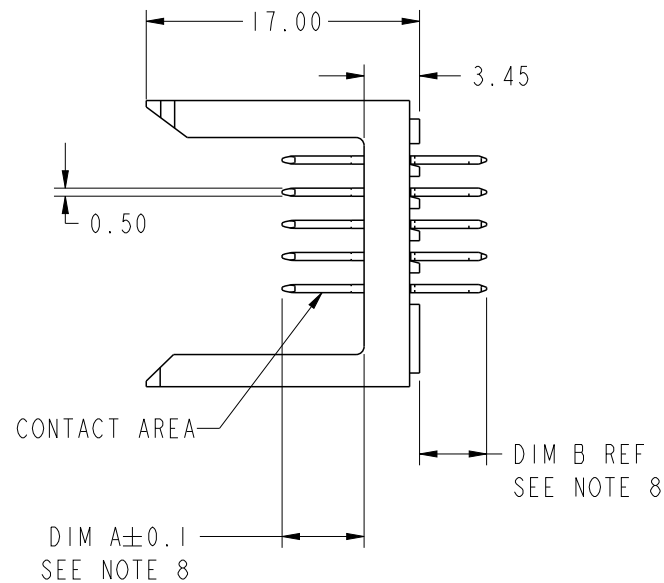
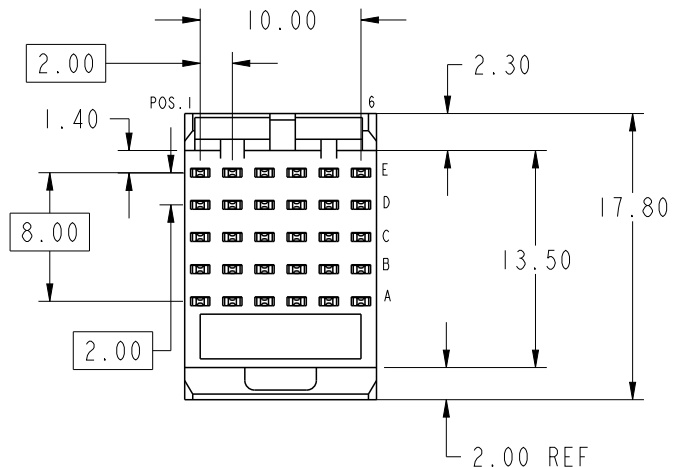


PRODUCT NUMBER

89006-XYLFF



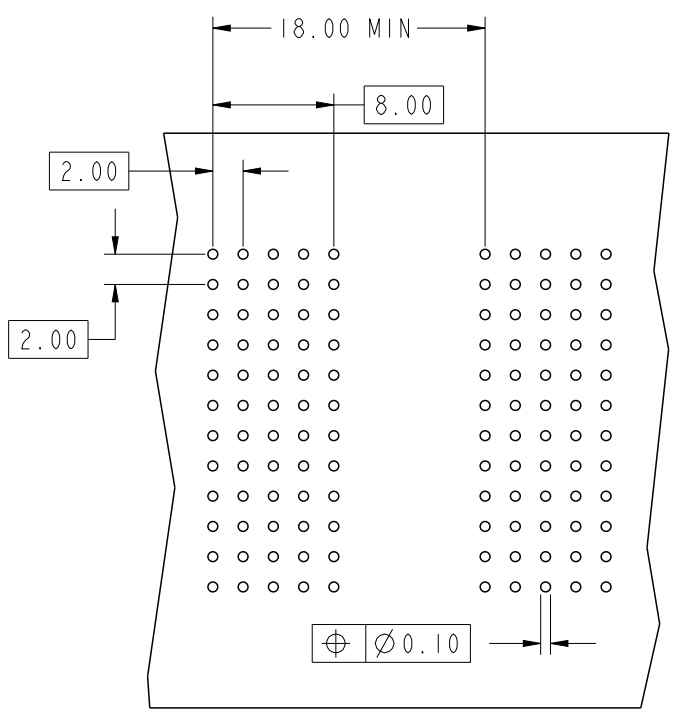
spec ref *		dr Terran Huang		2010/07/08		projection		size A4		scale 2:1			
tolerance std		eng Stalin Alosius		2016/02/12				mm		ecn no ELX-I-22960-1			
ISO 406 ISO 1101		chr -		-				← →		rel level Released			
TOLERANCES UNLESS OTHERWISE SPECIFIED		appr K-Paul Biju		2016/02/14		product family METRAL		rev		89006			
surface $\sqrt{3.2}$		linear		0.X ±0.3				title		METRAL SIGNAL HEADER			
ISO 1302		angular		0° ±2°				cat. no.		-		Product - Customer Drw	
								www.fci.com		I MOD, 5 ROW PRESS-FIT		sheet 1 of 9	



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REQUIRED PC BOARD LAYOUT
COMPONENT SIDE
SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
10	5.75	17.00
11	6.50	17.00
12	7.25	17.00
13	8.25	4.30
14	8.25	13.60
15	8.25	17.00
16	7.00	4.30
17	7.00	13.60
18	7.00	17.00
19	8.00	4.30
20	8.00	13.60
21	8.00	17.00
59	5.00	11.80

spec ref	*	dr	Terran Huang	2010/07/08	projection 	mm 	size	A4	scale	2:1
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	Stalin Alosius	2016/02/12			ecn no	ELX-I-22960-1		
ISO 406 ISO 1101		chr	-	-			rel level	Released		
surface	3.200 linear	appr	K-Paul Biju	2016/02/14	product family	METRAL	dwg no	89006	rev	BG
ISO 1302	angular 0°				title	METRAL SIGNAL HEADER 1 MOD, 5 ROW PRESS-FIT	cat. no.	-	Product - Customer Drw	sheet 2 of 9

Print File - REV C - 2009-06-09



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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X10LF	E	1	1	1	1	1	1
	D	1	1	1	1	1	1
	C	1	1	1	1	1	1
	B	1	1	1	1	1	1
	A	1	1	1	1	1	1
89006-X11LF	E	3	3	3	3	3	3
	D	3	3	3	3	3	3
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	3	3	3	3
89006-X12LF	E	4	4	4	4	4	4
	D	3	3	3	3	3	3
	C	3	3	3	3	3	3
	B	1	1	1	1	1	1
	A	1	1	1	1	1	1
89006-X13LF	E	4	4	4	4	4	4
	D	19	19	19	19	19	19
	C	4	4	4	4	4	4
	B	4	4	4	4	4	4
	A	4	4	4	4	4	4

spec ref	*	dr	Terran Huang	2010/07/08	projection	mm	size	A4	scale	1:1
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	Stalin Alosius	2016/02/12			ecn no	ELX-I-22960-1		
ISO 406		chr	-	-				rel level	Released	
ISO 1101		appr	K-Paul Biju	2016/02/14	product family	METRAL		rev	BG	
surface	3.200 inear	0.X	±0.3		title	METRAL SIGNAL HEADER			dwg no	89006
		0.XX	±0.13			1 MOD, 5 ROW PRESS-FIT				
		0.XXX	±.050							
ISO 1302	angular	0°	±2°	www.fci.com	cat. no.	-	Product - Customer Drw	sheet	3 of 9	

A

A

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X36LF	E	10	10	10	10	10	10
	D	10	10	10	10	10	10
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X41LF	E	2	2	2	2	2	2
	D	1	1	1	1	1	1
	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X45LF	E	1	1	1	1	1	1
	D	19	19	19	19	19	19
	C	1	1	1	1	1	1
	B	19	19	19	19	19	19
	A	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X49LF	E	4	4	4	4	4	4
	D	3	3	3	3	3	3
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X53LF	E	6	6	6	6	6	6
	D	6	6	6	6	6	6
	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X57LF	E	6	6	6	6	6	6
	D	7	7	7	7	7	7
	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X37LF	E	10	10	10	10	10	10
	D	10	10	10	10	10	10
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X42LF	E	2	2	2	2	2	2
	D	4	4	4	4	4	4
	C	4	4	4	4	4	4
	B	3	3	3	3	3	3
	A	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X46LF	E	2	2	2	2	2	2
	D	2	2	2	2	2	2
	C	4	4	4	4	4	4
	B	2	2	2	2	2	2
	A	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X50LF	E	6	6	6	6	6	6
	D	6	6	6	6	6	6
	C	6	6	6	6	6	6
	B	8	8	8	8	8	8
	A	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X54LF	E	5	5	5	5	5	5
	D	7	7	7	7	7	7
	C	8	8	8	8	8	8
	B	7	7	7	7	7	7
	A	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X58LF	E	20	20	20	20	20	20
	D	20	20	20	20	20	20
	C	20	20	20	20	20	20
	B	20	20	20	20	20	20
	A	20	20	20	20	20	20

B

B

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X39LF	E	12	12	12	12	12	12
	D	12	12	12	12	12	12
	C	12	12	12	12	12	12
	B	12	12	12	12	12	12
	A	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X43LF	E	2	2	2	2	2	2
	D	2	2	2	2	2	2
	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X47LF	E	2	2	2	2	2	2
	D	3	3	3	3	3	3
	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X51LF	E	6	6	6	6	6	6
	D	5	5	5	5	5	5
	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X55LF	E	5	5	5	5	5	5
	D	20	20	20	20	20	20
	C	5	5	5	5	5	5
	B	20	20	20	20	20	20
	A	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X59LF	E	8	8	8	8	8	8
	D	7	7	7	7	7	7
	C	7	7	7	7	7	7
	B	7	7	7	7	7	7
	A	20	20	20	20	20	20

C

C

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X40LF	E	2	2	2	2	2	2
	D	2	2	2	2	2	2
	C	2	2	2	2	2	2
	B	4	4	4	4	4	4
	A	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X44LF	E	1	1	1	1	1	1
	D	3	3	3	3	3	3
	C	4	4	4	4	4	4
	B	3	3	3	3	3	3
	A	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X48LF	E	19	19	19	19	19	19
	D	19	19	19	19	19	19
	C	19	19	19	19	19	19
	B	19	19	19	19	19	19
	A	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X52LF	E	6	6	6	6	6	6
	D	8	8	8	8	8	8
	C	8	8	8	8	8	8
	B	7	7	7	7	7	7
	A	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X56LF	E	6	6	6	6	6	6
	D	6	6	6	6	6	6
	C	8	8	8	8	8	8
	B	6	6	6	6	6	6
	A	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X60LF	E	10	10	10	10	10	10
	D	10	10	10	10	10	10
	C	10	10	10	10	10	10
	B	12	12	12	12	12	12
	A	10	10	10	10	10	10



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D

D

spec ref	*	dr	Terran Huang	2010/07/08	projection	mm	size	A4	scale	1:1
tolerance std	ISO 406 ISO 1101	eng	Stalin Alosius	2016/02/12			ecn no	ELX-I-22960-1		
	TOLERANCES UNLESS OTHERWISE SPECIFIED	chr	-	-				rel level	Released	
surface	3.200 linear	appr	K-Paul Biju	2016/02/14	product family			METRAL		
	ISO 1302				title			METRAL SIGNAL HEADER		
					1 MOD, 5 ROW PRESS-FIT			dwg no		
					www.fci.com			89006		
					cat. no.			-		
					Product - Customer Drw			sheet 4 of 9		
								rev		
								BG		



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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X61LF	E	10	10	10	10	10	10
	D	9	9	9	9	9	9
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	11	11	11	11	11	11
89006-X62LF	E	10	10	10	10	10	10
	D	12	12	12	12	12	12
	C	12	12	12	12	12	12
	B	11	11	11	11	11	11
	A	12	12	12	12	12	12
89006-X63LF	E	10	10	10	10	10	10
	D	10	10	10	10	10	10
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	12	12	12	12	12	12
89006-X64LF	E	9	9	9	9	9	9
	D	11	11	11	11	11	11
	C	12	12	12	12	12	12
	B	11	11	11	11	11	11
	A	9	9	9	9	9	9

spec ref	*	dr	Terran Huang	2010/07/08	projection	mm	size	A4	scale	1:1
tolerance std	ISO 406 ISO 1101	eng	Stalin Alosius	2016/02/12			ecn no		ELX-I-22960-1	
surface	3.200 linear	chr	-	-			rel level		Released	
	ISO 1302	appr	K-Paul Biju	2016/02/14	product family		METRAL		rev	BG
	0.X ±0.3 0.XX ±0.13 0.XXX ±.050				METRAL SIGNAL HEADER			dwg no		89006
	angular 0° ±2°	www.fci.com			cat. no.			-		Product - Customer Drw
								sheet 5 of 9		

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A

B

C

D

A

B

C

D

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-X85LF	E	7	7	7	7	7	7
	D	7	7	7	7	7	7
	C	6	6	6	6	6	6
	B	7	7	7	7	7	7
	A	7	7	7	7	7	7

spec ref	*	dr	Terran Huang	2010/07/08	projection	mm	size	A4	scale	1:1	
tolerance std	ISO 406 ISO 1101	eng	Stalin Alosius	2016/02/12			ecn no	ELX-I-22960-1			
	TOLERANCES UNLESS OTHERWISE SPECIFIED	chr	-	-				rel level	Released		
surface	3.200 ✓ ISO 1302	appr	K-Paul Biju	2016/02/14	product family			METRAL		rev	BG
	linear	0.X	±0.3		title			METRAL SIGNAL HEADER		dwg no	89006
		0.XX	±0.13								
		0.XXX	±.050								
	angular	0°	±2°	www.fci.com	cat. no.			-		Product - Customer Drw	

A	METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I													
	89006-X109LF	E	59	59	59	59	59	59	89006-X113LF	E	6	6	6	6	6	5	89006-X117LF	E	6	6	6	6	6	6	89006-X121LF	E	8	6	6	6	6	6	89006-X125LF	E	6	6	6	6	6	6	89006-X129LF	E	2	2	2	2	4	4
		D	59	59	59	59	59	59		D	6	6	6	6	6	6		D	8	6	6	6	6	6		D	6	6	6	6	6	6		D	2	2	2	2	4	4								
		C	59	59	59	59	59	59		C	6	6	6	6	6	6		C	6	6	6	6	6	6		C	20	20	20	20	20	20		C	2	2	2	2	4	2								
		B	59	59	59	59	59	59		B	6	6	6	6	6	6		B	6	8	6	6	6	6		B	6	6	6	6	6	6		B	2	2	2	2	4	4								
A	7	7	7	7	7	7	A	6	6	6	6	6	6	A	6	8	6	6	6	6	A	6	6	6	6	6	6	A	2	2	2	2	2	1														
B	METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I													
	89006-X110LF	E	3	2	2	2	2	2	89006-X114LF	E	4	2	3	4	5	6	89006-X118LF	E	8	6	6	6	6	6	89006-X122LF	E	3	3	3	2	2	2	89006-X126LF	E	2	2	2	4	2	2	89006-X130LF	E	2	2	2	2	2	2
		D	3	2	2	2	2	2		D	4	2	3	3	2	4		D	8	6	6	6	6	6		D	2	2	2	2	2	2		D	2	2	2	4	2	2		D	4	4	4	4	4	4
		C	3	2	2	2	2	2		C	4	2	3	3	2	4		C	8	6	6	6	6	6		C	2	2	2	2	2	2		C	2	2	2	4	2	2		C	4	4	4	4	4	4
		B	3	2	2	2	2	2		B	4	2	3	3	2	4		B	8	6	6	6	6	6		B	2	2	2	2	2	2		B	2	2	2	4	2	2		B	4	4	4	4	4	4
A	3	2	2	2	2	2	A	4	2	3	3	2	4	A	8	6	6	6	6	6	A	2	2	2	2	2	2	A	2	2	2	2	2	2	A	2	2	2	2	2	2							
C	METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I													
	89006-X111LF	E	2	2	2	2	2	3	89006-X115LF	E	2	2	2	1	2	2	89006-X119LF	E	2	2	2	2	2	2	89006-X123LF	E	2	2	2	2	2	2	89006-X127LF	E	2	2	4	2	2	2	89006-X131LF	E	8	6	6	8	6	6
		D	2	2	2	2	2	3		D	2	2	2	1	2	2		D	2	2	2	2	2	2		D	2	2	2	2	2	2		D	2	4	4	2	2	2		D	8	6	6	8	6	6
		C	2	2	2	2	2	3		C	2	2	2	1	2	2		C	1	2	2	2	2	2		C	19	19	19	19	19	19		C	2	4	4	2	2	2		C	8	8	8	8	5	6
		B	2	2	2	2	2	3		B	2	2	2	1	2	2		B	1	2	2	2	2	2		B	2	2	2	2	2	2		B	2	4	4	2	2	2		B	8	6	6	8	6	6
A	2	2	2	2	2	3	A	1	2	2	1	2	2	A	1	2	2	2	2	2	A	2	2	2	2	2	2	A	2	2	4	2	2	2	A	8	6	6	8	6	6							
D	METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I						METRAL P/N	ROW	CONTACT CODE MOD. I													
	89006-X112LF	E	7	6	6	6	6	6	89006-X116LF	E	5	6	6	6	6	6	89006-X120LF	E	2	2	2	2	2	4	89006-X124LF	E	2	2	2	1	2	2	89006-X128LF	E	2	2	2	4	2	2	89006-X132LF	E	8	6	7	6	6	6
		D	7	6	6	6	6	6		D	5	6	6	6	6	6		D	2	2	2	2	2	4		D	2	2	2	2	2	2		D	2	2	2	4	4	2		D	8	6	7	6	6	6
		C	7	6	6	6	6	6		C	5	6	6	6	6	6		C	2	2	2	2	2	4		C	2	2	2	2	2	2		C	2	2	2	4	4	2		C	5	6	6	8	6	6
		B	7	6	6	6	6	6		B	5	6	6	6	6	6		B	2	2	2	2	2	4		B	2	2	2	2	2	2		B	2	2	2	4	4	2		B	8	8	7	8	6	6
A	7	6	6	6	6	6	A	5	6	6	6	6	6	A	2	2	2	2	2	4	A	2	2	2	2	2	2	A	2	2	2	4	2	2	A	8	8	7	8	6	6							



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spec ref	*	dr	Terran Huang	2010/07/08	projection	mm	size	A4	scale	1:1			
tolerance std	ISO 406 ISO 1101	eng	Stalin Alosius	2016/02/12			ecn no	ELX-I-22960-1					
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	-	-				rel level	Released				
surface	3.200 linear	appr	K-Paul Biju	2016/02/14	product family			METRAL					
	ISO 1302				title			METRAL SIGNAL HEADER					
					1 MOD, 5 ROW PRESS-FIT			dwg no			89006	rev	BG
					cat. no.			Product - Customer Drw			sheet 7 of 9		



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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
89006-XI33LF	E	2	2	2	2	2	2
	D	2	2	2	2	2	2
	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	2	2	1	2	2	2
89006-XI34LF	E	2	2	2	2	2	2
	D	2	2	2	2	2	2
	C	2	2	3	3	2	2
	B	2	2	2	2	2	2
	A	2	2	2	2	2	2
89006-XI35LF	E	2	3	2	2	2	2
	D	2	3	2	2	2	2
	C	2	3	2	2	2	2
	B	2	3	2	2	2	2
	A	2	2	2	2	2	2
89006-XI36LF	E	2	3	2	3	2	2
	D	2	3	2	3	2	2
	C	2	3	2	3	2	2
	B	2	3	2	3	2	2
	A	2	3	2	3	2	2
89006-XI37LF	E	1	1	1	1	1	1
	D	1	1	1	1	3	1
	C	1	1	1	1	1	1
	B	1	1	1	1	1	1
	A	1	1	1	1	1	1
89006-XI38LF	E	2	3	2	2	2	2
	D	2	3	2	2	2	2
	C	2	3	2	2	2	2
	B	2	3	2	2	2	2
	A	2	2	2	2	2	3
89006-XI39LF	E	59	59	11	6	6	11
	D	59	59	11	6	6	11
	C	59	59	11	6	6	11
	B	59	59	11	6	6	11
	A	59	59	11	6	6	11
89006-XI40LF	E	1	1	1	1	1	1
	D	1	1	1	1	3	1
	C	1	1	1	1	1	1
	B	1	1	1	1	1	1
	A	1	1	1	1	1	1
89006-XI41LF	E	1	1	1	1	3	3
	D	1	1	1	1	3	3
	C	3	3	3	3	3	3
	B	1	1	1	1	3	1
	A	1	1	1	1	3	1
89006-XI42LF	E	2	2	2	3	3	3
	D	2	2	2	3	3	3
	C	2	2	2	3	3	3
	B	2	2	2	3	3	3
	A	2	2	2	3	3	3
89006-XI43LF	E	3	1	3	1	3	3
	D	3	1	3	1	3	3
	C	3	3	3	1	3	3
	B	3	1	3	1	3	3
	A	3	1	3	1	3	3
89006-XI44LF	E	7	5	5	5	5	5
	D	7	5	5	5	5	5
	C	7	5	5	5	5	5
	B	7	5	5	5	5	5
	A	7	5	5	5	5	5
89006-XI45LF	E	5	5	1	1	7	5
	D	5	5	1	1	7	5
	C	5	5	1	1	7	7
	B	5	5	1	1	7	5
	A	5	5	1	1	7	5
89006-XI46LF	E	3	2	2	2	2	1
	D	3	2	2	2	2	1
	C	3	2	2	2	2	1
	B	3	2	2	2	2	1
	A	3	2	2	2	2	1
89006-XI47LF	E	1	1	1	1	1	1
	D	1	1	1	1	1	1
	C	3	3	3	3	3	3
	B	1	1	1	1	1	1
	A	1	1	1	1	1	1

BG

BG

spec ref	*	dr	Terran Huang	2010/07/08	projection	mm	size	A4	scale	1:1
tolerance std	ISO 406 ISO 1101	eng	Stalin Alosius	2016/02/12			ecn no	ELX-I-22960-1		
surface	3.200 linear	chr	-	-			rel level	Released		
	ISO 1302	appr	K-Paul Biju	2016/02/14	product family	METRAL			rev	BG
	angular 0°	www.fci.com		cat. no.	-	Product - Customer Drw	rel level	Released		
						dwg no	89006			sheet 8 of 9

ProE File - REV C - 2009-06-09

PRODUCT NUMBER

89006-XYLFL

NOTES:

1. FOR DIM A AND B SEE SHEET 2 AND UP.
2. BODY MATERIAL: LIQUID CRYSTAL
POLYMER 30 % GLASS.
FLAME RETARDANT ACC. UL 94-V0.
3. PIN MATERIAL:
PHOSPHOR BRONZE.
4. PLATING ON PRESS-FIT TAIL:
73931-XYLFL IS SN (LEAD FREE)
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE
LEVEL SHOWN IN TABLE BELOW.
5. PRODUCT MARKING:
PART NUMBER DESIGNATION & BATCH I.D.
6. ALL PRODUCTS WITH PART NUMBERS SHOWN IN
SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES.
IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P"
WILL BE ADDED TO THE END OF THE PART NUMBER.
EXAMPLE: XXXXX-XXXP
7. PRODUCT SPECIFICATION GS-12-180
APPLICATION SPECIFICATION BUS-20-073

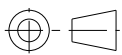
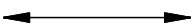

PLATING IN CONTACT AREA		
DASH NUMBER	PERFORMANCE LEVEL	NOTES
-NIYY	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 9
-N5YFLF	TELCORDIA UE (NXT)	SEE NOTE 9
-1YYLF	TELCORDIA CO IEC CLASS I	SEE NOTE 9
-2YYLF	TELECOM CLASS	SEE NOTE 9
-5YYLF	TELCORDIA UE	SEE NOTE 9

8. AFTER INSERTION INTO CIRCUIT BOARD WITH
QUALIFIED TOOL.
9. THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE
EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS
AS DESCRIBED IN GS-47-0004.

ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING
(DRAWING NO.)-NI--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE
TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR
VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-NI---
AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT
SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR
NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

10. -A PLATING HAS Au FLASH IN PRESS FIT AREA (LEAD FREE)

11. A  SYMBOL WILL BE NEXT TO ANY DIMENSION, VIEW, OR NOTE
WHICH HAS BEEN MODIFIED WITH THE CURRENT DRAWING REVISION.

spec ref	*	dr	Terran Huang	2010/07/08	projection	mm	size	A4	scale	1:1		
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	Stalin Alosius	2016/02/12			ecn no		ELX-I-22960-1			
ISO 406		chr	-	-			rel level		Released			
ISO 1101		appr	K-Paul Biju	2016/02/14	product family		METRAL		rev			
surface	3.2	linear	0.X	±0.3		title	89006		cat. no.	Product - Customer Drw		
ISO 1302	angular	0.XX	±0.13				www.fci.com	1 MOD, 5 ROW PRESS-FIT			89006	sheet 9 of 9
		0.XXX	±.050									

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