All welded construction

Contact arrangement	**3 PDT configuration in one inch cube**
Qualified to	**MIL-PRF-6106**

PRINCIPLE TECHNICAL CHARACTERISTICS

Contacts rated at	**28 Vdc; 115 Vac, 400 Hz, 1Ø and 115/200 Vac, 400 Hz 3Ø**
Weight	**0.188lb max**
Dimensions	**1.01in x 1.01in x 1.00in**

Hermetically sealed, corrosion resistant metal can.
Detail specifications and ordering data appear on the following pages.

APPLICATION NOTES:
101
102
103E
007

APPLICABLE SOCKET:
SO-1057-8912

CONTACT ELECTRICAL CHARACTERISTICS

Contact rating per pole and load type [1]	Load current in Amps			
	@28 Vdc	@115 Vac 400 Hz	@115/200 Vac, 400 Hz, 3Ø	@115/200 Vac, 60 Hz, 3Ø [9]
Resistive [2]	25	25	25	2.5
Inductive [3]	12	15	15	2.5
Motor	10	10	10	2
Lamp	5	5	5	1
Overload	40	80	80	N/A
Rupture	60	100	100	N/A
Circuit Breaker Compatible [10]	-	-	-	

Data sheets are for initial product selection and comparison. Contact Esterline Power Systems prior to choosing a component.

CODE	A	B	C	M	N [7]	R [7]	V [7]
Nominal operating voltage	28	12	6	48	28	12	6
Maximum operating voltage	29	14.5	7.3	50	29	14.5	7.3
Maximum pickup voltage							
- Cold coil at +125° C	18	9	4.5	36	18	9	4.5
- During high temp test at +125° C	19.8	9.9	5	38	19.8	9.9	5
- During continuous current test at +125° C	22.5	11.25	5.7	42	22.5	11.25	5.7
Maximum drop-out voltage	7	4.5	2.5	14	7	4.5	2.5
Coil resistance Ω ±10% at +25° C except types "C" and "V" +20%, -10%	290	70	18	890	290	70	18

GENERAL CHARACTERISTICS

Temperature range	-70°C to +125°C
Minimum operating cycles (life) at rated load	50,000 [3]
Minimum operating cycles (life) at 25% rated load	200,000
Dielectric strength at sea level	
- All circuits to ground and circuit to circuit	1250 Vrms
- Coil to ground	1000 Vrms
Dielectric strength at altitude 80,000 ft	500 Vrms [4]
Insulation resistance	
- Initial (500 Vdc)	100 M Ω min
- After environmental tests (500 Vdc)	50 M Ω min
Sinusoidal vibration (A and D mounting)	0.12DA / 10 to 70 Hz 30G / 70 to 3000 Hz
Sinusoidal vibration (J mounting)	0.12DA / 10 to 57 Hz 20G /57 to 3000 Hz
Random vibration	
- Applicable specification	MIL-STD-202
- Method	214
- Test condition - A and D mounting	1G (0.4G^2/Hz, 50 to 2000 Hz)
- Test condition - G and J mounting	1E (0.2G^2/Hz, 50 to 2000 Hz)
- Duration	15 minutes each plane
Shock (A, D and W mounting)	200G / 6 ms
Shock (J mounting)	100G / 6 ms
Maximum contact opening time under vibration and shock	10 µs
Operate time at nominal voltage@25°C	15 ms max
Release time at nominal voltage@25°C	15 ms max
Contact make bounce at nominal voltage@25°C	1 ms max
Contact release break bounce at nominal voltage@25°C	0.1 ms max [8]
Weight maximum	0.188lb

Unless otherwise noted, the specified temperature range applies to all relay characteristics.

[1] Standard Intermediate current test applicable.
[2] For full rated load, max. temp. and altitude use no. 12 wire or larger.
   Solder hook relays to be mounted to limit mounting bracket temp. to 160° C.
[3] DC inductive load 10,000 cycles, AC inductive load 20,000 cycles.
[4] 500 Vrms with silicone gasket compressed, 350 Vrms all other conditions.
 5. Applicable military specification: MIL-PRF-83536.
 6. Special models available: Dry circuit, high reliability testing, etc.
[7] "N, R & V" coils have back EMF suppression to - 42 volts maximum.
[8] Applies to "N, R & V" coils only.
[9] 60 Hz load life, 10,000 cycles.
10. Time current relay characteristics per MIL-PRF-6106.
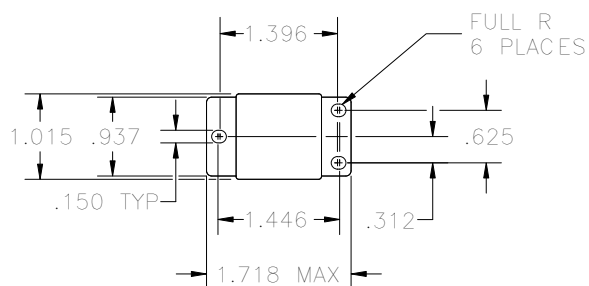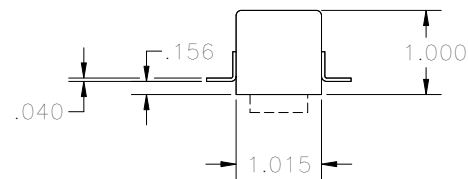11. Relay will not operate, but will not be damaged by application of reverse polarity to coil.

NUMBERING SYSTEM

```
                                              KC - A    4    A
     Basic series designation_____|    |    |    |
     1-Mounting Style (A,D,J,W)_____|    |    |
     2-Terminal Types (1,2,4)_____|    |
     3-Coil Voltage see coil characteristics (A,B,C,M,N,R or V)____|
```
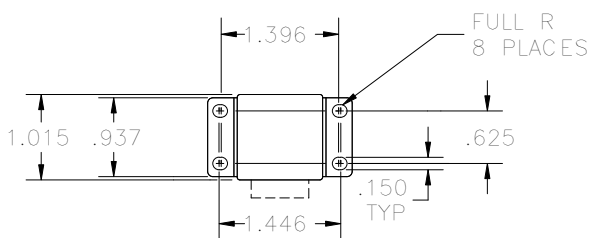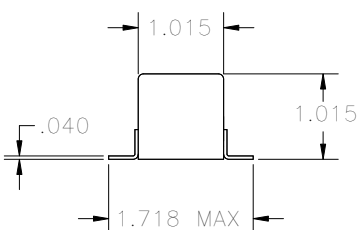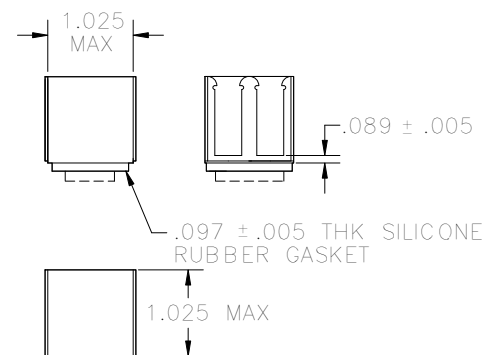
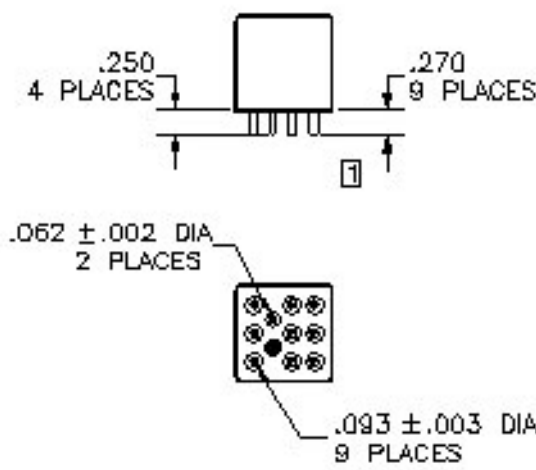## MOUNTING STYLES
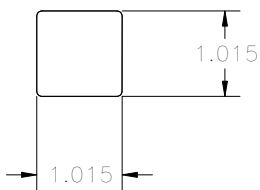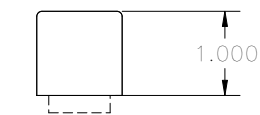
MOUNTING STYLE A

MOUNTING STYLE D

MOUNTING STYLE J

MOUNTING STYLE W

TERMINAL TYPE 1
FINISH:
CASE: PAINTED LEACH BLUE
TERMINALS: TIN/LEAD PLATE

1 CONTACT CORNUCOPIA PLASTICS, PASO ROBLES, CA FOR INSULATOR PART NUMBER.

.062 ±.002 DIA 2 PLACES
.093 ±.003 DIA 9 PLACES
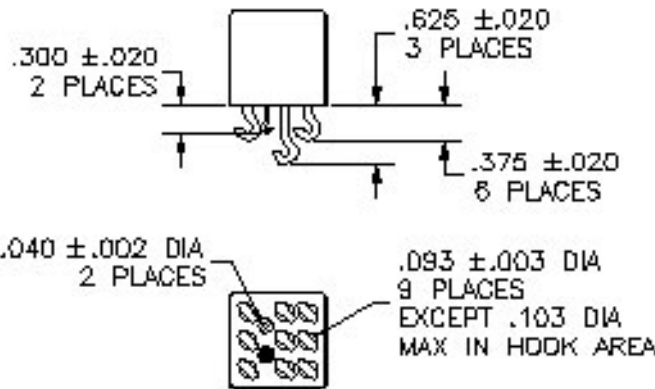.250 4 PLACES
.270 9 PLACES
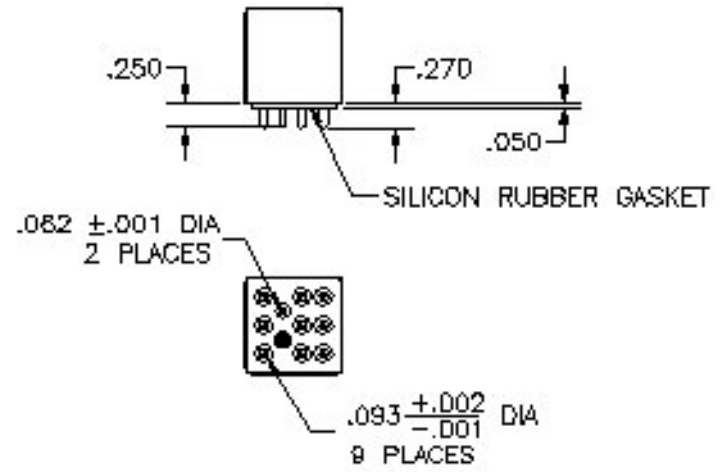
TERMINAL TYPE 4
FINISH:
CASE: PAINTED LEACH BLUE
TERMINALS: GOLD PLATE

CONTACT CORNUCOPIA PLASTICS, PASO ROBLES, CA FOR INSULATOR PART NUMBER.

.250   .270   .050
SILICON RUBBER GASKET
.062 ±.001 DIA 2 PLACES
.093 +.002/-.001 DIA 9 PLACES

TERMINAL TYPE 2
FINISH:
CASE: PAINTED LEACH BLUE
TERMINALS: TIN/LEAD PLATE

.300 ±.020 2 PLACES
.625 ±.020 3 PLACES
.375 ±.020 6 PLACES
.040 ±.002 DIA 2 PLACES
.093 ±.003 DIA 9 PLACES EXCEPT .103 DIA MAX IN HOOK AREA

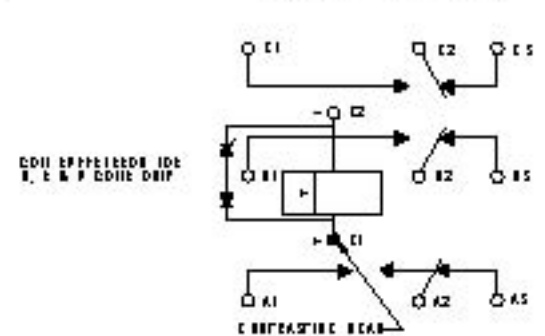Standard Tolerance: .XX ±.03; .XXX ±.010 INCHES
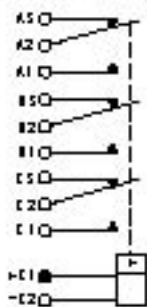
SCHEMATIC DIAGRAM   STANDARD TERMINAL LAYOUT   WIRING DIAGRAM
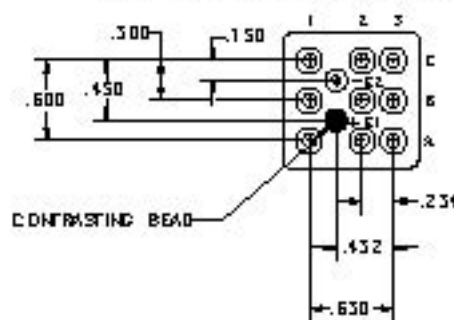
DERATING OF CONTACTS FOR DC VOLTAGES
ABOVE NOMINAL RATING

To establish a standard for the derating of relay contacts is, at best, a subjective practice. Limitations are governed by the type of relay, contact gap, maximum voltage capabilities of the relay contact system, and the contact material.

The most common method is to derate the contacts by use of the Power Formula, using the known current and voltage.

This method is valid only for **Resistive Loads**, and is an approximation only; keeping in mind the limitations mentioned above.

$$Power = IE \text{ (Current x Voltage)}$$

$$I_2 E_2 = 2/3 \, I_1 E_1$$

Example:
A designer is working with a 55 volt DC system and has a relay rated at 10 amps resistive at 28 volts DC.
What is the maximum current that can be switched at 55 Vdc.

$$I_1 = 10 \text{ Amperes}$$
$$E_1 = 28 \text{ VDC}$$
$$E_2 = 55 \text{ VDC}$$
$$I_2 = ? \text{ (Current ratings at 55 VDC Resistive)}$$

$$I_2 E_2 = 2 \, I_1 \, E_1/3$$

$$I_2 = 2 \, I_1 \, E_1/E_2 3$$

$$= 2 \, (10 \times 28)/55 \times 3$$

$$= 560/165$$

$$I_2 = 3.4 \text{ Amperes at 55VDC}$$

In addition, the user should always be concerned about the following:

1. Derating contacts that are rated for less than 10 Amperes at nominal voltage.

2. Derating contacts for use in system voltages above 130 Volts DC

RELAYS AND TEMPERATURE VARIATIONS

Most relay parameters are specified as maximum values over the rated temperature range of the specific relay. Users often find that key parameters differ significantly at ambient temperature (20-25°C) and sometimes fall into the trap of specifying their system around these ambient parameters. Additionally the actual temperature experienced by the relay can be far in excess of existing ambient temperatures due to the heat generated by the coil current and the contact load. Figure 1 is the summary of temperature effects on relay electrical characteristics.

Temperature	Resistance	Current	Operating Voltage	Release Voltage	Operate Time	Release Time
Increase	UP	DOWN	UP	UP	UP	UP
Decrease	DOWN	UP	DOWN	DOWN	DOWN	DOWN

Fig. 1

The following formulas are sometimes useful in calculating the effects shown above.

1. Change in coil resistance due to change of ambient temperature can be calculated by the following formula.

$$R = R_{20} [1 + .0039 (T-20)]$$

Where: R = Coil resistance at given temperature
R_{20} = Coil resistance at 20°C
T = °C Ambient temperature

"Rule of Thumb" : For each 10°C change of temperature, coil resistance will change approximately 4%.

2. High and low temperature pick up voltage:

$$E_2 = E_1 K_2,$$

Where: E_2 = Pick Up Voltage at T_2 temperature
E_1 = Pick Up Voltage at 20°C
K_2 = Coefficient of correction found on the graph in Fig. 2 at T_2

3. Calculation of coil temperature rise when R initial and R final are known:

Delta T = $(234.5 + T_1)(R_2/R_1 - 1)$
Delta T = Temperature rise (°C)
T_1 = Initial temperature (°C)
R_1 = Initial resistance (Ohms)
R_2 = Final resistance (Ohms)
$R_2 = K_2R_1$

Temperature can also be found by making the R_2/R_1 ratio = the
coefficient of correction graph in Fig. 2, and then finding the corresponding temperature.
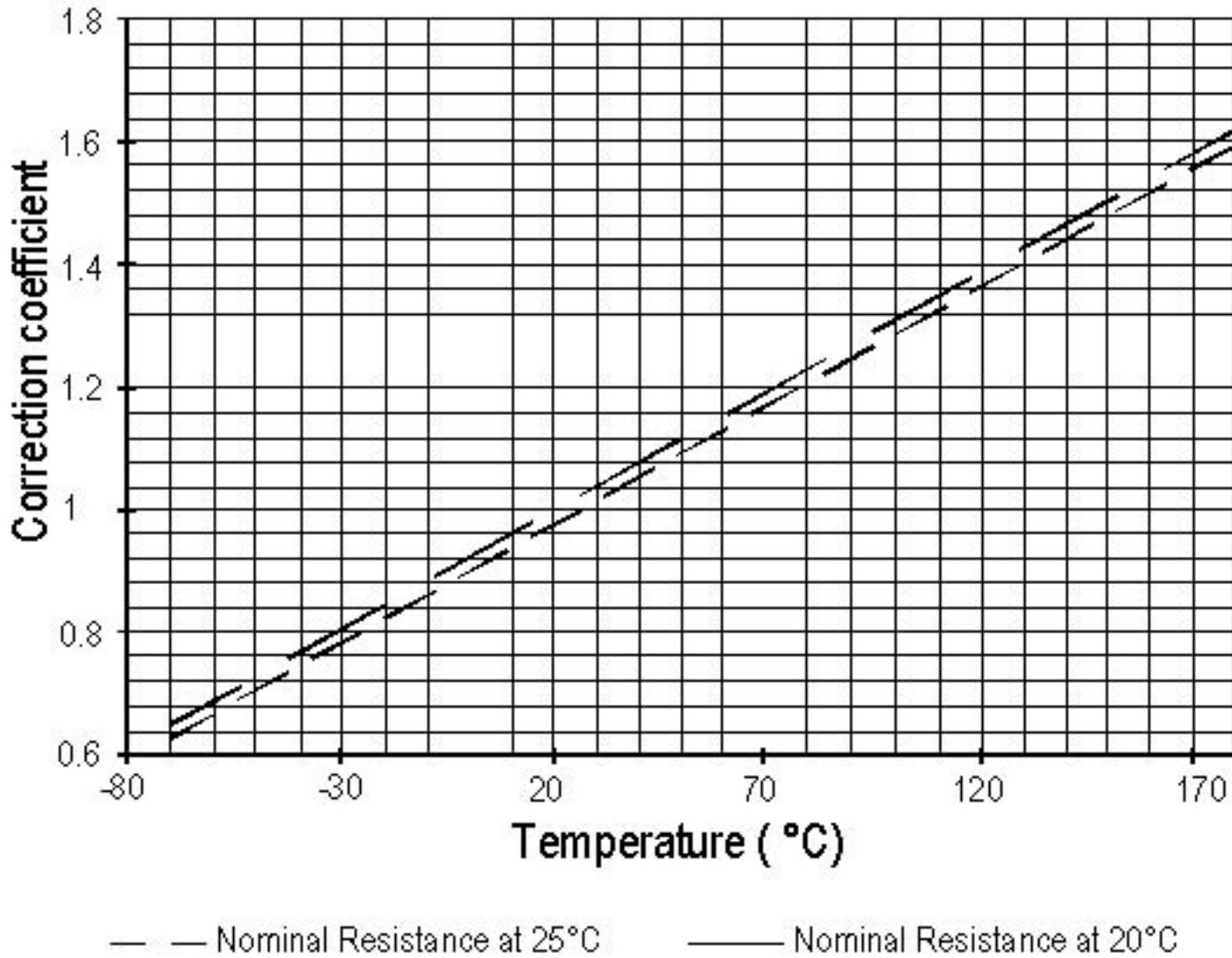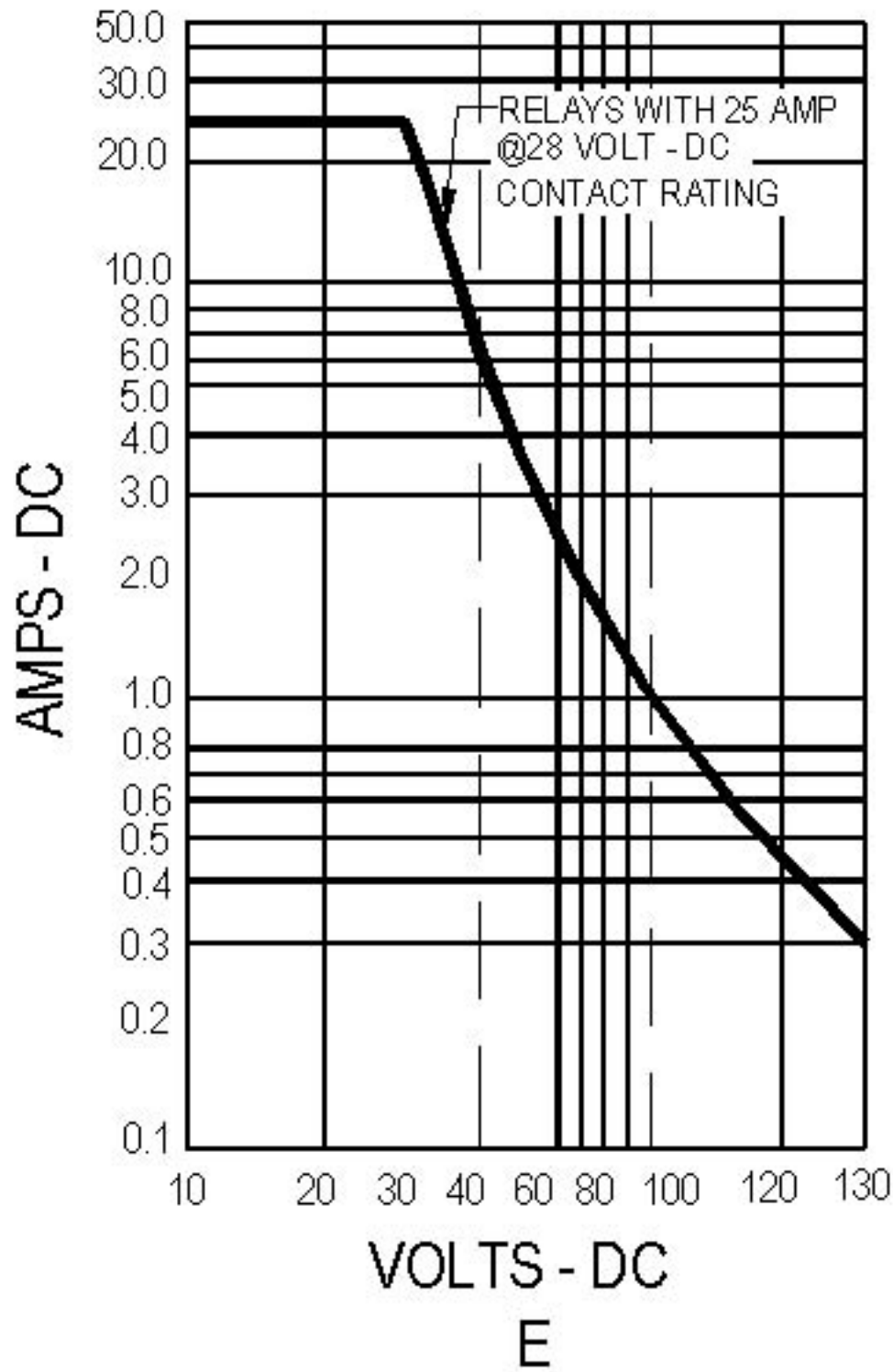
TEMPERATURE CORRECTION CHART FOR RESISTANCE

— — Nominal Resistance at 25°C   ——— Nominal Resistance at 20°C

Fig. 2

EXAMPLE:
Catalog indicates coil resistance of 290 ohm at 25°C. What is the value at 125°C?
From the chart: 290 x 1.39 = 403.31 Ohms.

CURVES FOR DC VOLTAGES ABOVE NORMAL RATING: <u>RESISTIVE LOAD ONLY</u>
(without arc suppression)

VOLTS - DC

E

SUPPRESSOR DEVICES FOR RELAY COILS

The inductive nature of relay coils allows them to create magnetic forces which are converted to mechanical movements to operate contact systems. When voltage is applied to a coil, the resulting current generates a magnetic flux, creating mechanical work. Upon deenergizing the coil, the collapasing magnetic field induces a reverse voltage (also known as back EMF) which tends to maintain current flow in the coil. The induced voltage level mainly depends on the duration of the deenergization. The faster the switch-off, the higher the induced voltage.

All coil suppression networks are based on a reduction of speed of current decay. This reduction may also slow down the opening of contacts, adversly effecting contact life and reliability. Therefore, it is very important to have a clear understanding of these phenomena when designing a coil suppression circuitry.

Typical coil characteristics

On the graph below, the upper record shows the contacts state. (High level NO contacts closed, low level NC contacts closed, intermediate state contact transfer). The lower record shows the voltage across the coil when the current is switched off by another relay contact.

The surge voltage is limited to -300V by the arc generated across contact poles. Discharge duration is about 200 mircoseconds after which the current change does not generate sufficient voltage. The voltage decreases to the point where the contacts start to move, at this time, the voltage increases due to the energy contained in the NO contact springs. The voltage decreases again during transfer, and increases once more when the magnetic circuit is closed on permanent magnet.

Operating times are as follows:
Time to start the movement 1.5ms
Total motion time 2.3ms
Transfer time 1.4ms

Contact State
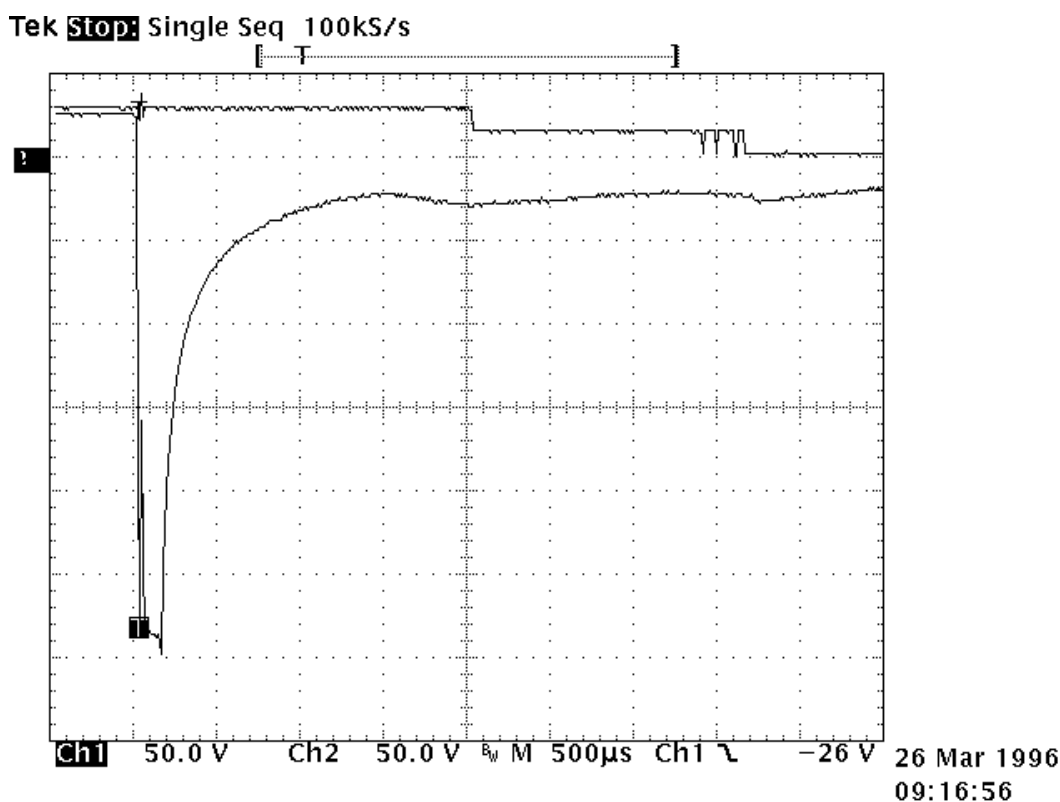
Types of suppressors:

Passive devices.

<u>The resistor capacitor circuit</u>

It eliminates the power dissipation problem, as well as fast voltage rises. With a proper match between coil and resistor, approximate capacitance value can be calculated from:

C = 0.02xT/R, where

T = operating time in milliseconds
R = coil resistance in kiloOhms
C = capacitance in microFarads

The series resistor must be between 0.5 and 1 times the coil resistance. Special consideration must be taken for the capacitor inrush current in the case of a low resistance coil.

The record shown opposite is performed on the same relay as above. The operation time becomes:
- time to start the movement 2.3ms
- transfer time 1.2ms
The major difficulty comes from the capacitor volume. In our example of a relay with a 290 Ω coil and time delay of 8 ms, a capacitance value of C=0.5 uF is found. This non polarized capacitor, with a voltage of 63V minimum, has a volume of about 1cm^3. For 150V, this volume becomes 1.5 cm^3.

Tek Stop: Single Seq 100kS/s

Ch1 20.0 V   Ch2   50.0 V ʙw M 500µs Ch1 ⌐   4 V   26 Mar 1996
09:19:03
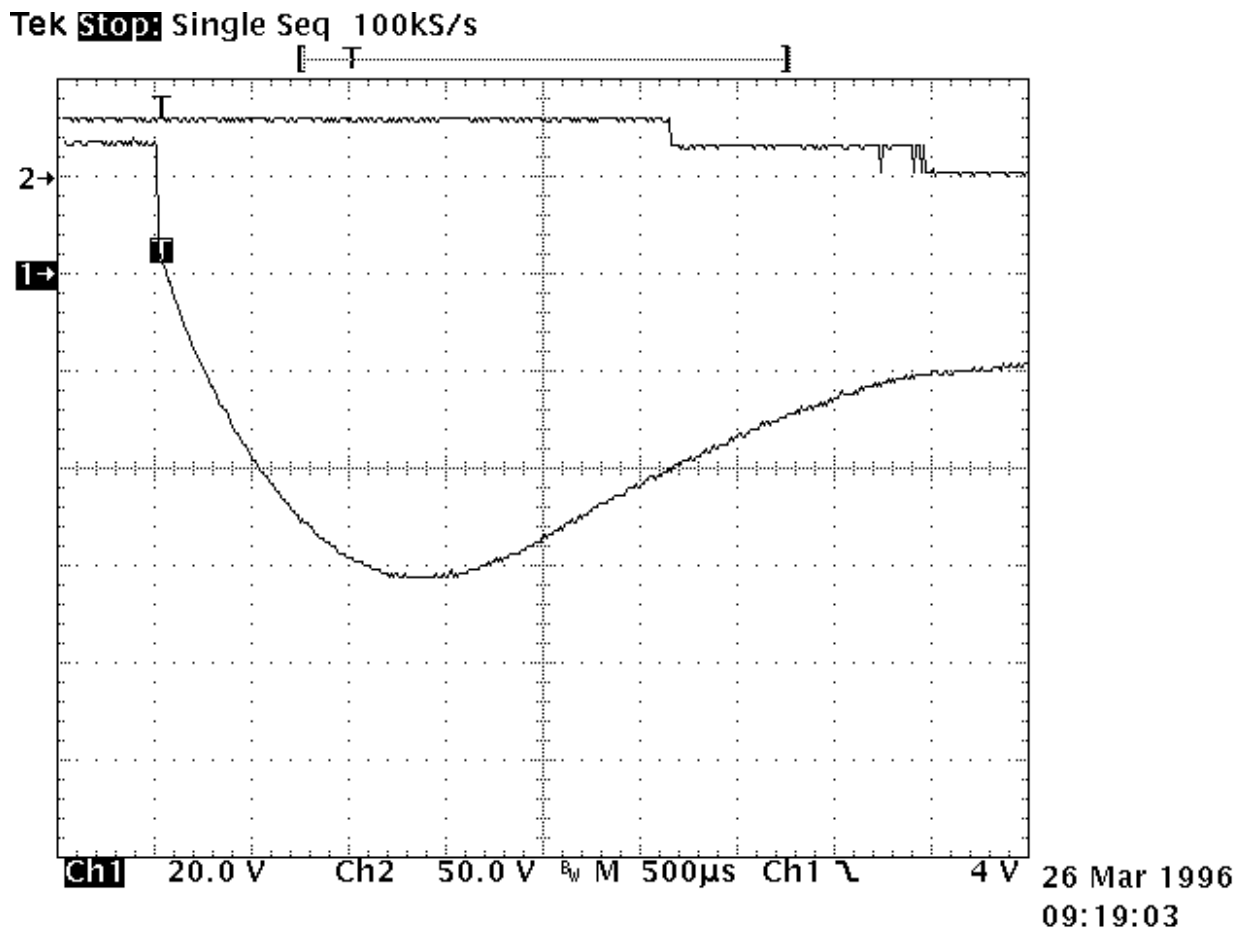
The bifilar coil

The principle is to wind on the magnetic circuit of the main coil a second coil shorted on itself. By a proper adaptation of the internal resistance of this second coil it is possible to find an acceptable equilibrium between surge voltage and reduction of the opening speed. To be efficient at fast voltage changes, the coupling of two coils must be perfect. This implies embedded windings. The volume occupied by the second coil reduces the efficiency of the main coil and results in higher coil power consumption. This method cannot be applied efficiently to products not specifically designed for this purpose.

The resistor (parallel with the coil)
For efficient action, the resistor must be of the same order of magnitude as the coil resistance. A resistor 1.5 times the coil resistance will limit the surge to 1.5 times the supply voltage. Release time and opening speed are moderately affected. The major problem is the extra power dissipated.

Semi-conductor devices

The diode

It is the most simple method to totally suppress the surge voltage. It has the major disadvantage of the higher reduction of contact opening speed. This is due to the total recycling, through the diode, of the energy contained in the coil itself. The following measurement is performed once again on the same relay. Operation times are given by the upper curve:

- time to start the movement 14ms
- transfer time 5ms

These times are multiplied by a coefficient from 4 to 8.
The lower curve shows the coil current. The increase prior to NO contact opening indicates that the contact spring dissipates its energy. At the opening time the current becomes constant as a result of practically zero opening speed.

Due to this kind of behavior, this type of suppression must be avoided for power relays. For small relays which have to switch low currents of less than 0.2 A, degradation of life is not that significant and the method may be acceptable.
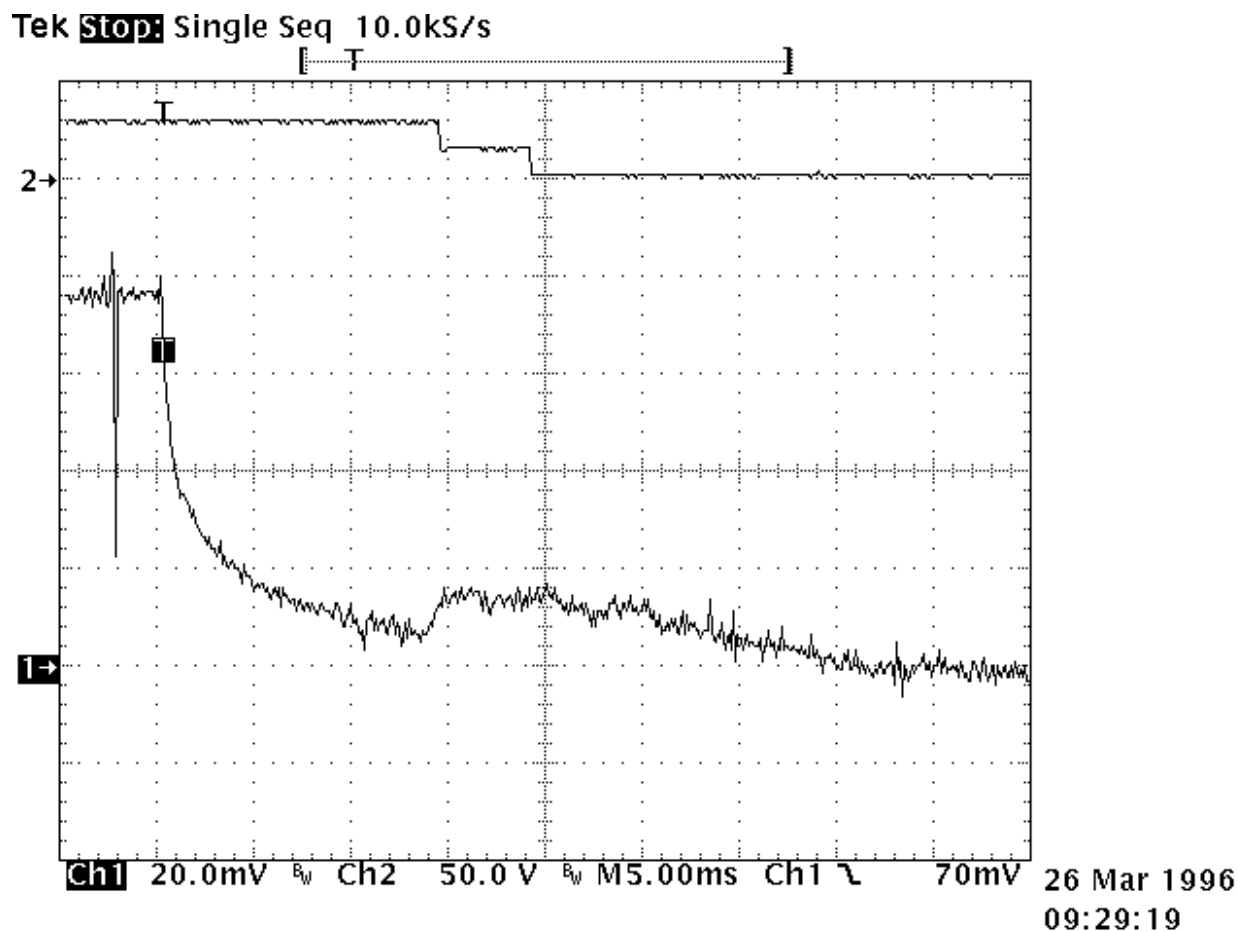
The diode + resistor network

It eliminates the inconvenience of the resistor alone, explained above, and it limits the action of a single diode. It is now preferred to used the diode + zener network.

The diode + zener network

Like the resistor, the zener allows a faster decurrent decay. In addition it introduces a threshold level for current conduction which avoids the recycling of energy released during contact movement.

The lower curve on the opposite record demonstrates those characteristics. Voltage limitation occurs at 42V. The two voltages spikes generated by internal movement are at lower levels than zener conduction. As a result, no current is recycled in the coil.

The opening time phases are as follows:
- time to start the movement 2.6ms
- total motion time 2.4ms
- transfer time 1.4ms

The release time is slightly increased. The contacts' opening speed remains unchanged.
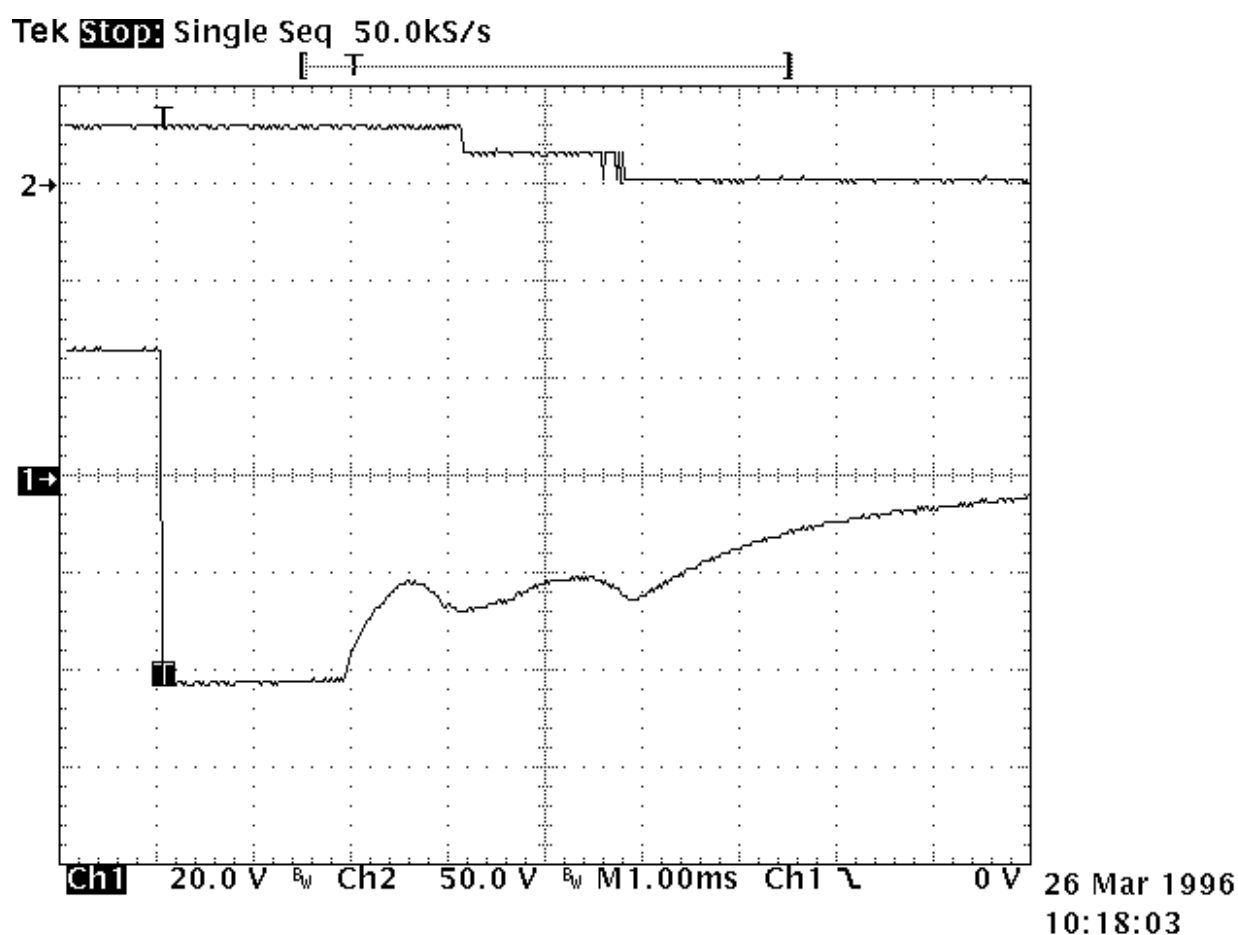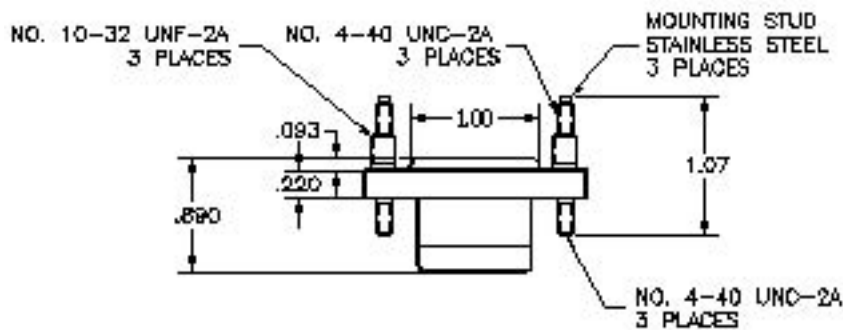
ENGINEERING DATA SHEET

BASIC SOCKET SERIES DESIGNATION FOR:
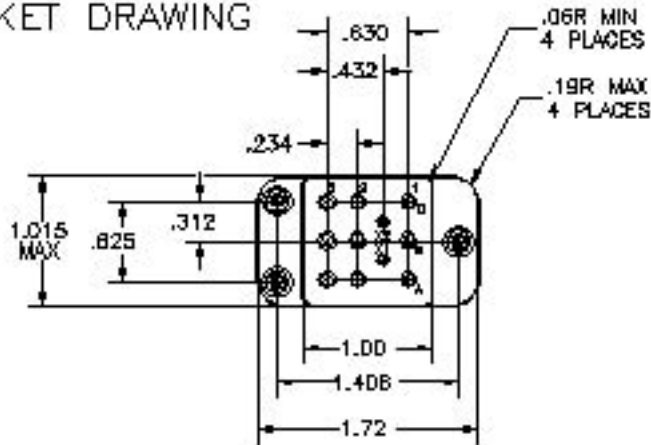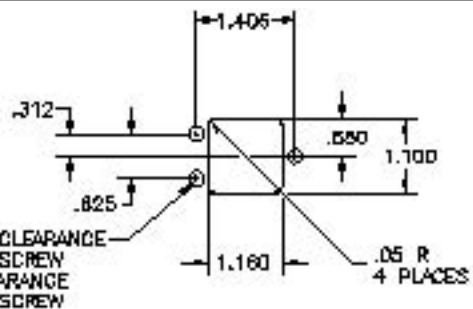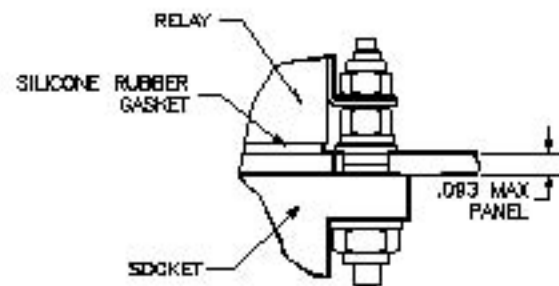
Series KC

MEETS THE REQUIREMENTS OF:

MIL-DTL-12883

GENERAL CHARACTERISTICS

1. Supplied with mounting hardware No. 12 contacts, No. 12 crimp for power terminals; No. 16 contacts, No. 16 crimp for coil terminals.	
2. Standard tolerances	.xx ±.01; xxx ±.005
3. Weight	.112 lb. max
4. Temperature range	-70° C to +125° C

Data sheets are for initial product selection and comparison. Contact Esterline Power Systems prior to choosing a component.

X-ON Electronics

Largest Supplier of Electrical and Electronic Components

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