

DRAWN	J.CLARK	DATE	18/04/2016
SALES APPR		DATE	18/04/2016
DESIGN APPR			
PROD APPR			
QUAL APPR			
ISSUE	REV.	DCR	
4		6224	
NCAGE CODE U5792		WEIGHT	

3RD ANGLE PROJECTION NOT TO SCALE

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES

**GENERAL TOL**  
 LINEAR +/-0.25MM  
 ANGULAR +/- 1°

**MATERIAL**  
 SEE PART NUMBER BREAKDOWN

**FINISH**  
 SEE PART NUMBER BREAKDOWN

<b>PART NUMBER:</b>	91LC SERIES		
<b>TITLE:</b>	SPRING TERMINATION BACKSHELL		
<b>ASSY USED ON:</b>	MIL-DTL-5015		
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POLAMCO LTD, WESTON LOCK, LOWER BRISTOL ROAD BATH BA2 1EP	SHT	1	DRAWING NO: P11318



TABLE 1

SHELL SIZE	A THREAD	ØB MAX	ØT MIN	C ±0,5	D MAX	E MAX	F MAX	K ±0,5	L MAX
10SL	9/16 - 24UNEF	21,0	11,4	19,8	26,9	27,2	32,7	17,9	31,9
12/12S	5/8 - 24UNEF	23,0	12,6	19,8	27,3	28,1	32,5	18,5	31,9
14/14S	3/4 - 20UNEF	26,0	15,1	20,8	28,2	33,2	35,5	20,9	31,9
16/16S	7/8 - 20UNEF	30,5	18,9	21,4	29,0	36,2	37,4	22,9	31,9
18	1 - 20UNEF	34,0	21,6	22,1	29,3	39,7	39,0	24,4	31,9
20	1 1/8 - 18UNEF	37,0	24,5	22,8	30,1	43,2	41,6	25,9	31,9
22	1 1/4 - 18UNEF	40,0	27,9	23,4	30,5	45,7	42,1	27,4	31,9
24	1 3/8 - 18UNEF	43,5	30,5	24,0	31,4	48,7	43,6	28,9	36,2
28	1 5/8 - 18UNEF	50,0	34,9	25,1	32,3	54,2	46,1	31,4	41,2
32	1 7/8 - 16UN	56,0	41,4	30,0	33,2	60,3	48,6	34,1	41,2
36	2 1/8 - 16UN	64,0	48,4	29,0	34,0	69,6	52,3	38,9	41,2
40	2 3/8 - 16UN	69,5	54,0	31,5	35,1	74,1	54,8	40,4	41,2

TABLE 2

ENTRY SIZE	G MIN	H MAX	SPRING REF:
03	4,7	13,9	HE050
04	6,3	13,9	HE050
05	7,9	15,5	HE100
06	9,5	17,2	HE100
07	11,1	18,7	HE100
08	12,7	20,3	HE200
09	14,2	21,9	HE200
10	15,8	23,5	HE200
11	17,4	25,1	HE200
12	19,0	26,7	HE300
13	20,6	28,3	HE300
14	22,2	29,9	HE300
15	23,8	31,5	HE300
16	25,4	33,1	HE300
17	27,0	34,7	HE400
18	28,6	36,3	HE400
19	30,2	37,9	HE400
20	31,8	39,5	HE400
21	33,3	41,1	HE400
22	35,0	42,7	HE400
23	36,5	44,3	HE400
24	38,1	45,9	HE400

TABLE 3

SPRING REF	J MAX (UNCONSTRAINED)
HE 050	7,5
HE 100	9,1
HE 200	12,8
HE 300	17,9
HE 400	21,8




TABLE 4

CODE	FINISH
C	ELECTROLESS NICKEL
B	CADMIUM OLIVE DRAB OVER ELECTROLESS NICKEL
ZB	ZINC COBALT OLIVE DRAB OVER ELECTROLESS NICKEL
ZN	ZINC NICKEL BLACK PASSIVATE OVER ELECTROLESS NICKEL

LIST NOT EXHAUSTIVE, FOR COMPREHENSIVE LIST AND SPECS, SEE WEBSITE

91LC1-16-08-1-C-HE200

SERIES \_\_\_\_\_  
CONNECTOR INTERFACE \_\_\_\_\_  
ANGLE \_\_\_\_\_  
SHELL SIZE (TABLE 1) \_\_\_\_\_  
ENTRY SIZE (TABLE 2) \_\_\_\_\_  
MATERIAL \_\_\_\_\_  
ALUMINIUM ALLOY \_\_\_\_\_  
FINISH (TABLE 4) \_\_\_\_\_  
SPRING REFERENCE (TABLE 2) \_\_\_\_\_  
OMIT IF NO SPRING REQUIRED

<b>DRAWN</b>	J.CLARK	<b>DATE</b> 18/04/2016	 3RD ANGLE PROJECTION NOT TO SCALE	<b>PART NUMBER:</b>  91LC SERIES	 Polamco 
<b>SALES APPR</b>		18/04/2016		<b>TITLE:</b>  SPRING TERMINATION BACKSHELL	
<b>DESIGN APPR</b>			UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES <b>GENERAL TOL</b> LINEAR +/-0.25MM ANGULAR +/- 1°	<b>ASSY USED ON:</b> MIL-DTL-5015	
<b>PROD APPR</b>				<b>MATERIAL</b> SEE PART NUMBER BREAKDOWN <b>FINISH</b> SEE PART NUMBER BREAKDOWN	
<b>QUAL APPR</b>				POLAMCO LTD, WESTON LOCK, LOWER BRISTOL ROAD BATH BA2 1EP	<b>SHT</b> 2
<b>ISSUE</b> 4	<b>REV.</b>	<b>DCR</b> 6224		DRAWING NO: P11318	
<b>NCAGE CODE</b> U5792		<b>WEIGHT</b>			

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