## Miniature Laser Photoelectric Switches (Built-in Amplifier)

## SA1E-L



Visible red laser beam and fast response speed. High precision sensing.

## $\underbrace{}_{\text {USTED }}$ Uus

- See website for details on approvals and standards.


Through-beam


Background Suppression (BGS)

## Easy-to-align optical axis

Because the optical axis can be positioned quickly, the photoelectric switch can be installed on a machine or system easily, even in applications requiring a long sensing range or detection of small objects.

## Detects fast-moving objects

The $250 \mu$ s response speed is the fastest in its class. Closelyspaced objects on a fast-moving conveyor can be detected reliably.

## Easy positionig

Because the visible red laser is easy to see in both short ( 20 mm ) and long ( 30 m ) distances, the detecting position and optical axis can be found quickly. The small beam can detect small objects, and it also enables easy positioning of the sensor in applications where the beam has to pass through narrow spaces.
All models are Class 1 laser compliant (JIS, IEC, FDA).


## Dust and water resistant

IP67 structure can be used in environments exposed to dust or water vapor.

## Selectable modes

Light ON/Dark ON


## SAIE-L Miniature Laser Photoelectric Switches (Built-in Amplifien)

| Sensing Method |  | Sensing Range | Connection | Cable <br> Length | Part No. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | NPN Output |  |  | PNP Output |
|  |  |  |  |  | 1 m | SA1E-LTN3 | SA1E-LTP3 |
|  |  | $\iint 30 \mathrm{~m}$ | Cable | 2 m | SA1E-LTN3-2M | SA1E-LTP3-2M |
|  |  |  |  | 5 m | SA1E-LTN3-5M | SA1E-LTP3-5M |
|  |  | See the characteristics on M-025. | Connector | - | SA1E-LTN3C | SA1E-LTP3C |
|  |  |  |  | 1 m | SA1E-LPN3 | SA1E-LPP3 |
|  |  | 10 m ( 300 mm ) When using IAC-R5/R8 | Cable | 2 m | SA1E-LPN3-2M | SA1E-LPP3-2M |
|  |  | See the characteristics on M-025. |  | 5 m | SA1E-LPN3-5M | SA1E-LPP3-5M |
|  |  |  | Connector | - | SA1E-LPN3C | SA1E-LPP3C |
|  | $\int_{0}^{0} \rightarrow \square$ |  |  | 1 m | SA1E-LBN3 | SA1E-LBP3 |
|  |  | 20 to 300 mm | Cable | 2 m | SA1E-LBN3-2M | SA1E-LBP3-2M |
|  |  | 40 to 300 mm |  | 5 m | SA1E-LBN3-5M | SA1E-LBP3-5M |
|  |  | See the characteristics on M-026. | Connector | - | SA1E-LBN3C | SA1E-LBP3C |

Note: Maintain at least the distance shown in the ( ) between the SA1E-L photoelectric switch and reflector.

SA1E-L Miniature Laser Photoelectric Switches (Built-in Amplifier)


Note: Compliant with Class 1 of FDA regulations (21 CFR 1040.10 and 21 CFR 1040.11 according to Laser Notice No. 50).

Slit and Sensing Range (typical) [Through-beam SA1E-LT $\square$ ]

| Slit |  | Sensing Range (m) | Minimum Detectable <br> Object Width (mm) |
| :---: | :---: | :---: | :---: |
| Part No. | Slit Width: A | Used on receiver |  |
| SA9Z-S12 | 0.5 mm | 6 | 11 |
| SA9Z-S13 | 1.0 mm | 10 | 1.6 |
| SA9Z-S14 | 2.0 mm | 22 | 2.5 |

- Minimum detectable object width $(\mathrm{mm})$ : when the object is at theintermediate point between the projector and receiver.

The slit can be pressed to snap onto the front easily.


Dimensions



## Connector Model

- Through-beam
- Polarized Retroreflective - Background Suppression (BGS)



Note 1: No stable LED, sensitivity control, and operation mode switch are attached on the through-beam projector.
Note 2: Power ON LED (green) for through-beam projector.
Note 3: Cable length depends on models.
Note 4: The connector length is 18 mm when a right-angle connector cable (SA9Z-CM8K-4L*) is attached.


In the photo, the right-angle connector cable is attached.

## Output Circuit \& Wiring Diagram


(Connector Pin Assignment)


PNP Output

(Connector Pin Assignment)


Through-beam Type Projector

(Connector Pin Assignment)


SA1E-L Miniature Laser Photoelectric Switches (Built-in Amplifier)

Switches \& Pilot Lights Control Boxes

Emergency Stop Switches Enabling Switches

Safety Products
Explosion Proof
Terminal Blocks
Relays \& Sockets
Circuit
Protectors

Power Supplies
LED Illumination
Controllers
Operator Interfaces Sensors AUTO-ID

Characteristics (Typical)

## 1. Through-beam SA1E-LT


2. Polarized Retroreflective SA1E-LP


Lateral Displacement


Angle


Light Beam Diameter


## Characteristics (Typical)

## 3. Background Suppression (BGS) SA1E-LB



APEM
Switches \& Pilot Lights

Control Boxes
Emergency
Stop Switches
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Sensors
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## SA1E-L Miniature Laser Photoelectric Switches (Built-in Amplifier)

Accessories (optional)
Slits (for through-beam)
When ordering, specify the Ordering No.

| Item | Slit Size | Part No. | Ordering No. | Package Quantity |
| :---: | :---: | :---: | :---: | :---: |
| Round Slit | $\emptyset 0.5 \mathrm{~mm}$ | SA9Z-S12 | SA9Z-S12PN02 |  |
|  | $\emptyset 1.0 \mathrm{~mm}$ | SA9Z-S13 | SA9Z-S13PN02 |  |
|  | $\emptyset 2.0 \mathrm{~mm}$ | SA9Z-S14 | SA9Z-S14PN02 |  |

- See M-023 for dimensions.


## Reflectors

| Item | Part No. | Package <br> Quantity |
| :---: | :---: | :---: |
|  | IAC-R5 | 1 |
|  | IAC-R8 |  |
|  | IAC-R9 |  |

- See M-029 for dimensions.

Terminal Blocks

Relays \& Sockets
Circuit

Protectors
Power Supplies
LED Illumination

Controllers
Operator Interfaces

Sensors

AUTO-ID
Sensor Mounting Brackets

| Item |  | Part No. | Package <br> Quantity |
| :--- | :--- | :---: | :---: |
| Sensor <br> Mounting <br> Brackets | Vertical Mounting | SA9Z-K01 |  |
|  | Horizontal Mounting | SA9Z-K02 | 1 |
|  | Cover Type | SA9Z-K03 |  |
|  | Back Mounting | SA9Z-K04 |  |

- See M-028 for dimensions. SA9Z-K01 and SA9Z-K02.
- Two mounting screws (M3 $\times 14 \mathrm{~mm}$ sems screws) are supplied with the SA9Z-K03.
- The through-beam type requires two mounting brackets, one each for the projector and the receiver.
- The SA9Z-K02 cannot be used for the connector models.
- Contact IDEC about mounting brackets for the connector models.


## Connector Cable (for connector models)

| Number of <br> Core Wires | Style \& Length | Part No. | Package <br> Quantity |
| :---: | :--- | :--- | :---: |
| 4 | Straight, 2m | SA9Z-CM8K-4S2 | 1 |
|  | Straight, 5m | SA9Z-CM8K-4S5 |  |
|  | Right angle, 2m | SA9Z-CM8K-4L2 |  |
|  | Right angle, 5 m | SA9Z-CM8K-4L5 |  |

- See M-030 for dimensions.
- Contact IDEC for UL approved cables


## Reflector Mounting Brackets

| Item |  | Part No. | Package <br> Quantity |
| :--- | :--- | :---: | :---: |
| Reflector <br> Mounting <br> Bracket | For IAC-R5 | IAC-L2 (Note 1) |  |
|  | For IAC-R9 | For IAC-R8 | IAC-L3 (Note 2) |
|  | IAC-L5 (Note 3) |  |  |

- See M-030 for dimensions.

Note 1: The IAC-L2 is not supplied with M4 mounting screws and nuts
Note 2: The IAC-L3 is supplied with two M3 mounting screws (M3 $\times 8 \mathrm{~mm}$ sems screws).
Note 3: The IAC-L5 is supplied with two M4 mounting screws
(M4 $\times 10 \mathrm{~mm}$ sems screws).

## Air Blower Mounting Block

| Item | Part No. | Package <br> Quantity |
| :---: | :---: | :---: |
| Air Blower Mounting Block | SA9Z-A02 | 1 |

- See M-030 for dimensions.
- Two mounting screws (M3 $\times 20 \mathrm{~mm}$ sems screws), one M5 $\times 6 \mathrm{~mm}$ screw for plugging the air supply port, and one gasket ( 0.5 mm thick) are supplied.
- The air tube fitting and mounting bracket are not supplied and must be ordered separately (recommended mounting bracket: SA9Z-K01).
- Material: Anodized aluminum surface

Sensitivity Control Screwdriver

| Item | Part No. | Package <br> Quantity |
| :---: | :---: | :---: |
| Sensitivity Control Screwdriver | SA9Z-AD01 | 1 |

## Sensor Mounting Brackets



With Mounting Bracket

Note 1: Projector (through-beam)
Receiver (through-beam)

Note 2: | Projector (polarized retroreflective, |
| :---: |
| background suppression) |
| Note 3: | Receiver (polarized retroreflective)



Note 1: Projector (through-beam)
Receiver (through-beam)
Note 2: Projector (polarized retroreflective, background suppression) Note 3: Receiver (polarized retroreflective)

## APEM

Switches \& Pilot Lights

Control Boxes
Emergency
Stop Switches
Enabling
Switches
Safety Products
Explosion Proof
Terminal Blocks
Relays \& Sockets
Circuit
Protectors
Power Supplies
LED Illumination

Controllers
Operator
Interfaces
Sensors
AUTO-ID


Material: Stainless Steel

With Mounting Bracket


Note 1: Projector (through-beam) Receiver (through-beam)
Note 2: Projector (polarized retroreflective, background suppression)
Note 3: Receiver (polarized retroreflective)

SA1E-L Miniature Laser Photoelectric Switches (Built-in Amplifier)

With Mounting Bracket


IAC-R8

(Reflecting surface: $47 \times 47$ )


Safety Products
Explosion Proof
Terminal Blocks
Reflector
(Reflecting surface: $47.2 \times 47.2$ )
IAC-R5


SA9Z-K04

IAC-R9
SAIE-L


## Reflector Mounting Brackets

## IAC-L2 (for IAC-R5)



IAC-L3 (for IAC-R9)
IAC-L5 (for IAC-R8)


Connector Cable (connector on one end)
Straight (SA9Z-CM8K-4S $\square$ )
Right-angle (SA9Z-CM8K-4L $\square$ )


- The SA9Z-A02 air blower mounting block is supplied with two mounting screws ( $\mathrm{M} 3 \times 20$ mm sems screws), one screw for plugging the air supply port ( $\mathrm{M} 5 \times 6 \mathrm{~mm}$ ), and one gasket ( 1 mm thick) for plugging the air supply port.
- An air tube fitting can be installed to either the top or side. Tighten the fitting to a torque of $0.5 \mathrm{~N} \cdot \mathrm{~m}$ maximum.
- The air tube fitting and mounting bracket are not supplied and must be ordered separately (recommended mounting bracket: SA9Z-K01).
Air Blower Mounting Block
SA9Z-A02

With Mounting Bracket

(Material: Anodized aluminum surface)

## Instructions

## Indicator and Output Operation (Through-beam/Polarized Retroreflective)

Circuit
Protectors

Power Supplies
LED Illumination

Controllers
Operator Interfaces

Sensors
AUTO-ID


- The operation LED turns on (yellow) when the control output is on.
- The stable LED turns on (green) either at stable incident or stable interruption. Make sure to use the photoelectric switch after the stable operation is ensured.
- In the light $O N$ operation, the output turns on when the receiving light intensity level is 1.0 or over as shown below.
- In the dark-ON operation, the output turns on when the receiving light intensity level is 1.0 or less as shown below.

| Receiving Light Intensity Level |  | Light Receiving Status | Stable LED (green) | Operation LED (yellow)/ Control Output |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Light ON |  | Dark ON |
| Operation Level | 1.3 and over |  | Stable Incident | ON | ON | OFF |
|  | 1.0 | Unstable Incident | OFF |  |  |
|  |  | Unstable Interruption |  | OFF | ON |  |
|  | 0.7 and below | Stable Interruption | ON |  |  |  |

## Optical Axis Alignment (Light ON)

## Through-beam

Fasten the receiver temporarily. Place the projector to face the receiver. Move the projector up, down, right and left to find the range where the operation LED turns on. Fasten the projector in the middle of the range. Next, move the receiver up, down, right and left in the same manner and fasten in the middle of the range where the operation LED turns on. Make sure that stable LED turns on at stable incident and stable interruption.

## Polarized Retroreflective

Install the reflector perpendicularly to the optical axis. Move the SA1E-L photoelectric switch up, down, right and left to find the range where the operation LED turns on. Fasten the switch in the middle of the range. Make sure that stable LED turns on at stable incident and stable interruption. When installing the reflector near the photoelectric switch, adjust the angle and positions of photoelectric switch and reflector so that sensing objects can be detected reliably.
Background Suppression (BGS)
Place the SA1E-L photoelectric switch where the switch can detect the object. Move the switch up, down, right and left to find the range where the operation LED tuns on. Fasten the switch in the middle of the range. Make sure that stable LED turns on at stable incident and stable interruption.

## Sensitivity Adjustment <br> (Through-beam/Polarized Retroreflective)

- Referring to the table below, adjust the sensitivity of the SA1E-L photoelectric switch when necessary, in such cases as the throughbeam is used to detect small or translucent objects. The table explains the status of operation LED when the operation mode is set to light ON .

| Step | Photoelectric <br> Switch Status | Sensitivity <br> Receiving light <br> Control | Adjusting Procedure |
| :--- | :--- | :--- | :--- |
| polarized |  |  |  |
| retroreflective: |  |  |  |
| No object |  |  |  |
| detected |  |  |  |

- After adjusting the sensitivity, make sure that stable LED turns on at stable incident and stable interruption. For detecting objects too small to turn on the stable LED, use an optional slit.
- Sensitivity is set to the maximum at the factory before shipment. When adjusting the sensitivity, use the screwdriver supplied with the SA1E-L photoelectric switch to turn the control as shown below, to a torque of $0.05 \mathrm{~N} \cdot \mathrm{~m}$ maximum.


## Adjustment of Sensing Range for Background Suppression (BGS)

- When adjusting the sensing range, follow the instruction below.

| Step | Distance Control | Adjusting Procedure |
| :--- | :--- | :--- |
|  |  | Install the photoelectric switch and the object firmly. Turn <br> the control counterclockwise until the operation LED turns <br> off (turns on with dark ON type). From this point, turn the <br> control clockwise until the operation LED turns on (turns off <br> with dark ON type) (point A). |

Note 1: When the background is far off and not detected, turn the control $360^{\circ}$, and set the point as point C .
Note 2: Because the control is multi-turn, it may take more than one turn to move from point $A$ to point $B$.

- Turning the control clockwise lengthens the sensing distance.

Sensing Range
Control (Note 3)


## Instructions

## Power Supply and Wiring

- Do not use the SA1E-L photoelectric switch in the transient status immediately after turning on the power (approx. 100 ms ). When the load and switch use different power supplies, make sure to power up the switch first.
- Use a power supply with little noise and inrush current, and use the photoelectric switch within the rated voltage range. Make sure that the ripple is within the allowable limit. Do not apply AC voltage, otherwise the switch may blow out or burn.
- When using a switching power supply, make sure to ground the FG (frame ground) terminal, otherwise high-frequency noise may affect the photoelectric switch.
- Turn power off before inserting/removing the connector on photoelectric switch. Make sure that excessive mechanical force is not applied to the connector. Connect the connector cable to a tightening torque of $0.5 \mathrm{~N} \cdot \mathrm{~m}$ maximum.
- To ensure the degree of protection, use the applicable connector cable for the connector type. Connector cables are ordered separately (see M-027).
- Avoid parallel wiring with high-voltage or power lines in the same conduit, otherwise noise may cause malfunction and damage. When wiring is long, use a separate conduit for wiring.
- Use a cable of $0.3 \mathrm{~mm}^{2}$ minimum core wires, then the cable can be extended up to 100 m .


## Installation

## Installing the Photoelectric Switch

- Do not install the SA1E-L photoelectric switches in an area where the switches are subject to the following conditions, otherwise malfunction and damage may be caused.
* Inductive devices or heat source
* Extreme vibration or shock
* Large amount of dust
* Toxic gases
* Water, oil, chemicals
* Outdoors
- Make sure to prevent sunlight, fluorescent light, and especially the fluorescent light of inverters from entering the receiver of the photoelectric switch directly. Keep the through-beam type receiver away from intense extraneous light.
- Interference prevention allows two SA1E-L switches to be mounted in close proximity. However, the through-beam model is not equipped with interference prevention. Maintain appropriate distance between the switches referring to the lateral displacement characteristics.
- Because the SA1E-L photoelectric switches are IP67 waterproof, the SA1E-L can be exposed to water. However, wipe water drops and smears from the lens and slit using a soft cloth to make sure of the best detecting performance.
- Acrylic resin is used for optical elements. Do not use ammonia or caustic soda for cleaning, otherwise optical elements will be dissolved. To remove dust and moisture build-up, use soft dry cloth.
- Tighten the mounting screws (M3) to a torque of 0.4 to $0.5 \mathrm{~N} \cdot \mathrm{~m}$. Do not tighten the mounting screws excessively or hit the switch with a hammer, otherwise the protection degree cannot be maintained.
- Installing the Reflector
- Use M4 mounting screws for the IAC-R5 and IAC-R8 reflectors. Tighten the mounting screws to a tightening torque of 0.4 to $0.5 \mathrm{~N} \cdot \mathrm{~m}$ maximum. Do not tighten the mounting screws excessively, otherwise the screw holes of the reflector will be damaged.
- While optional reflector mounting bracket IAC-L2 is not supplied with mounting screws or nuts, the IAC-L3 and IAC-L5 are supplied with mounting screws for mounting the reflector on the bracket.


## Installing the air blower mounting block SA9Z-A02

- When installing the SA9Z-A02 on the SA1E-L photoelectric switch, use the attached M3 mounting screws and tighten to a torque of 0.4 to $0.5 \mathrm{~N} \cdot \mathrm{~m}$ maximum.
- Mounting bracket is not supplied with SA9Z-A02 and must be ordered separately. SA9Z-K01 mounting bracket can be used with SA9Z-A02. When installing the SA9Z-K01 mounting bracket on SA9Z-A02 air blower mounting block, use the $\mathrm{M} 3 \times 20$ mounting screws supplied with SA9Z-A02. Do not use the mounting screws $(\mathrm{M} 3 \times 12)$ supplied with SA9Z-K01.
- The SA9Z-A02 cannot be used with the through-beam slits (SA9Z-S12, SA9Z-S13, and SA9Z-S14).
- The air tube fitting (M5) can be installed to either the top or side. The air tube is not supplied.
- Close the unused port using the supplied air supply port plugging screw (M5 $\times 6$ ) and gasket to a tightening torque of 1 to $2 \mathrm{~N} \cdot \mathrm{~m}$ maximum. The recommended air pressure is 0.1 to 0.3 MPa .


## Installing the background suppression (BGS) type

- This sensor can detect objects correctly when the sensor head is installed perpendicular to the moving object. Install the sensor head as shown below to minimize sensing errors.

Object

Object

Object
- If the SA1E-L is used in a place subject to large variations in the ambient temperature, the characteristics may change depending on the target object. Be sure to check the operation under the actual operating conditions.
- Polarized retroreflective: when the sensing objects have mirror surface, the reflected light from the mirror surface might cause false detection. Make sure that the reflected light does not enter the receiver.


## Using a laser product

- The SA1E-L photoelectric switches radiate a visible laser beam. Do not look directly at laser beam. Also, do not look at the laser beam reflected by a mirror surface.
- IEC 60825-1 (Safety of laser products) sets safety standards of laser products. The SA1E-L photoelectric switches are classified as Class 1 product.
- The SA1E-L photoelectric switches comply with 21 CFR 1040.10 and 21 CFR 1040.11 according to Laser Notice No. 50, dated June 24, 2007, issued by the CDRH (Center for Devices and Radiological Health) under the FDA (Food and Drug Administration).
- Labels

According to IEC 60825-1 and FDA regulations, the SA1E-L has the warning and certification/identification labels as shown below. When installing the SA1E-L on a system/equipment used in the United States, ensure that the labels are attached to the SA1E-L.


## X-ON Electronics

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