



## SEMITRANS® 6

### IGBT modules

#### SKM25GD125D

##### Target Data

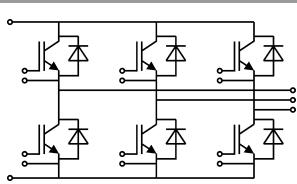
##### Features

- $V_{CE(sat)}$  with positive temperature coefficient
- High short circuit capability, self limiting to  $6 \times I_{Cnom}$
- Fast & soft inverse CAL diodes
- Large clearance (10 mm) and creepage distances (20 mm)
- Isolated copper baseplate using DBC Technology (Direct Copper Bonding)
- UL recognized, file no. E63532

##### Typical Applications\*

- Three phase inverters for AC motor speed control
- Pulse frequencies also above 15 kHz
- DC servo and robot drives

Absolute Maximum Ratings		Values		Unit
Symbol	Conditions			
<b>IGBT</b>				
$V_{CES}$	$T_j = 25^\circ\text{C}$	1200		V
$I_C$	$T_j = 150^\circ\text{C}$	39	A	
		27	A	
$I_{Cnom}$		25	A	
$I_{CRM}$	$I_{CRM} = 2 \times I_{Cnom}$	50	A	
$V_{GES}$		-20 ... 20	V	
$t_{psc}$	$V_{CC} = 600 \text{ V}$ $V_{GE} \leq 15 \text{ V}$ $V_{CES} \leq 1200 \text{ V}$	10	$\mu\text{s}$	
$T_j$		-55 ... 150	$^\circ\text{C}$	
<b>Inverse diode</b>				
$I_F$	$T_j = 150^\circ\text{C}$	47	A	
		32	A	
$I_{Fnom}$		40	A	
$I_{FRM}$	$I_{FRM} = 2 \times I_{Fnom}$	80	A	
$I_{FSM}$	$t_p = 10 \text{ ms}, \sin 180^\circ, T_j = 25^\circ\text{C}$	410	A	
$T_j$		-40 ... 150	$^\circ\text{C}$	
<b>Module</b>				
$I_{t(RMS)}$	$T_{\text{terminal}} = 80^\circ\text{C}$	100	A	
$T_{\text{stg}}$		-40 ... 125	$^\circ\text{C}$	
$V_{\text{isol}}$	AC sinus 50 Hz, $t = 1 \text{ min}$	4000	V	
<b>Characteristics</b>				
Symbol	Conditions	min.	typ.	max.
<b>IGBT</b>				
$V_{CE(\text{sat})}$	$I_C = 25 \text{ A}$ $V_{GE} = 15 \text{ V}$ chiplevel	3.20	3.70	V
		3.60	4.20	V
$V_{CE0}$	chiplevel	1.5	1.75	V
		1.7	1.95	V
$r_{CE}$	$V_{GE} = 15 \text{ V}$ chiplevel	68.00	78.00	$\text{m}\Omega$
		76.00	90.00	$\text{m}\Omega$
$V_{GE(\text{th})}$	$V_{GE} = V_{CE}, I_C = 1 \text{ mA}$	4.5	5.5	6.5
$I_{CES}$	$V_{GE} = 0 \text{ V}$ $V_{CE} = 1200 \text{ V}$	0.1	0.3	$\text{mA}$
$C_{ies}$				$\text{mA}$
$C_{oes}$	$V_{CE} = 25 \text{ V}$ $V_{GE} = 0 \text{ V}$	1.65		nF
$C_{res}$		0.25		nF
$Q_G$		0.11		nF
$R_{Gint}$		221		nC
$t_{d(on)}$	$T_j = 25^\circ\text{C}$	0.00		$\Omega$
$t_r$	$V_{CC} = 600 \text{ V}$ $I_C = 25 \text{ A}$ $V_{GE} = \pm 15 \text{ V}$	25		ns
$E_{on}$		19		ns
$t_{d(off)}$	$R_{G\text{ on}} = 16 \Omega$ $R_{G\text{ off}} = 16 \Omega$	3.9		mJ
$t_f$		184		ns
$E_{off}$		8		ns
$R_{th(j-c)}$	per IGBT	1.6		mJ
		0.56		K/W





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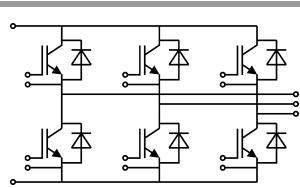
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##### Typical Applications\*

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Characteristics		Symbol	Conditions	min.	typ.	max.	Unit						
Inverse diode													
<b>Symbol</b>													
$V_F = V_{EC}$	$I_F = 40 \text{ A}$ $V_{GE} = 0 \text{ V}$ chiplevel		$T_j = 25 \text{ }^\circ\text{C}$		2.13	2.65	V						
			$T_j = 125 \text{ }^\circ\text{C}$		1.94	2.46	V						
$V_{FO}$	chiplevel		$T_j = 25 \text{ }^\circ\text{C}$		1.1	1.45	V						
			$T_j = 125 \text{ }^\circ\text{C}$		0.85	1.2	V						
$r_F$	chiplevel		$T_j = 25 \text{ }^\circ\text{C}$		25.7	30.0	$\text{m}\Omega$						
			$T_j = 125 \text{ }^\circ\text{C}$		27.1	31.4	$\text{m}\Omega$						
$I_{RRM}$	$I_F = 25 \text{ A}$ $\text{di/dt}_{off} = 2500 \text{ A}/\mu\text{s}$		$T_j = 125 \text{ }^\circ\text{C}$		50		A						
$Q_{rr}$	$V_{GE} = \pm 15 \text{ V}$		$T_j = 125 \text{ }^\circ\text{C}$		4		$\mu\text{C}$						
$E_{rr}$	$V_{CC} = 600 \text{ V}$		$T_j = 125 \text{ }^\circ\text{C}$		1.1		$\text{mJ}$						
$R_{th(j-c)}$	per diode					1	K/W						
<b>Module</b>													
$L_{CE}$					60		nH						
$R_{CC'EE'}$	terminal-chip		$T_C = 25 \text{ }^\circ\text{C}$				$\text{m}\Omega$						
			$T_C = 125 \text{ }^\circ\text{C}$				$\text{m}\Omega$						
$R_{th(c-s)}$	per module				0.05		K/W						
$M_s$	to heat sink M6			4	5		Nm						
$M_t$							Nm						
w						175	g						



# SKM25GD125D

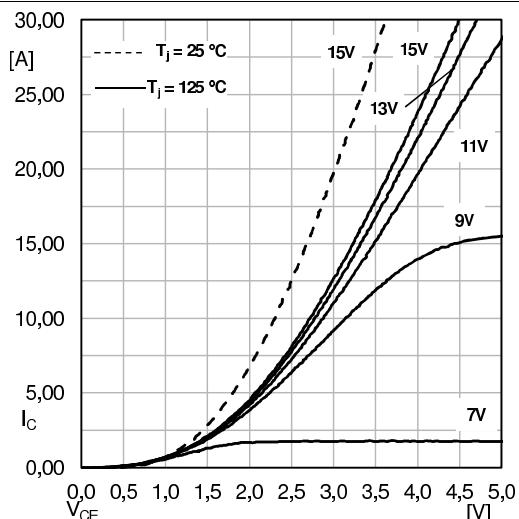


Fig. 1: Typ. output characteristic, inclusive  $R_{CC} + EE'$

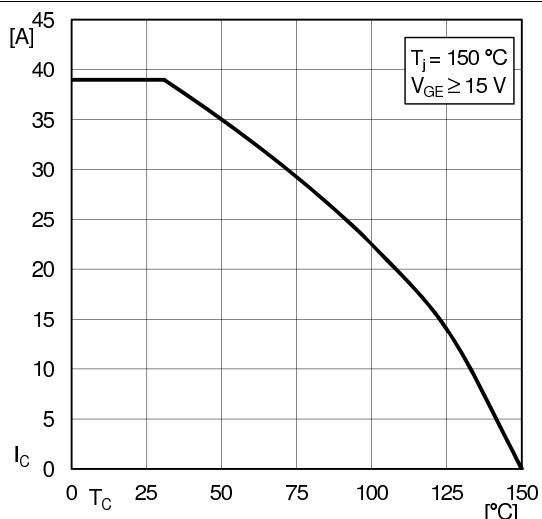


Fig. 2: Rated current vs. temperature  $I_C = f(T_C)$

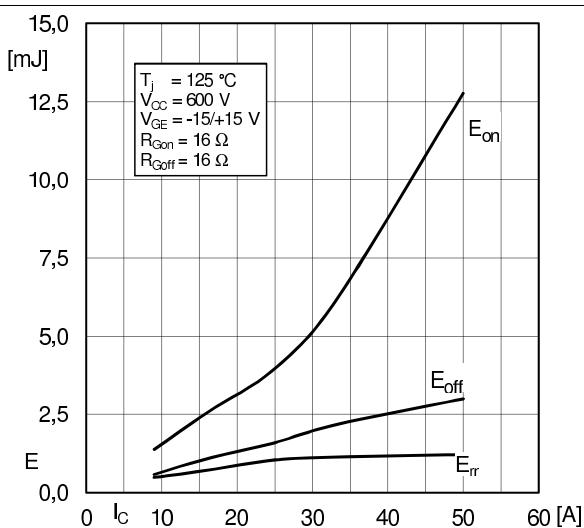


Fig. 3: Typ. turn-on /-off energy = f ( $I_C$ )

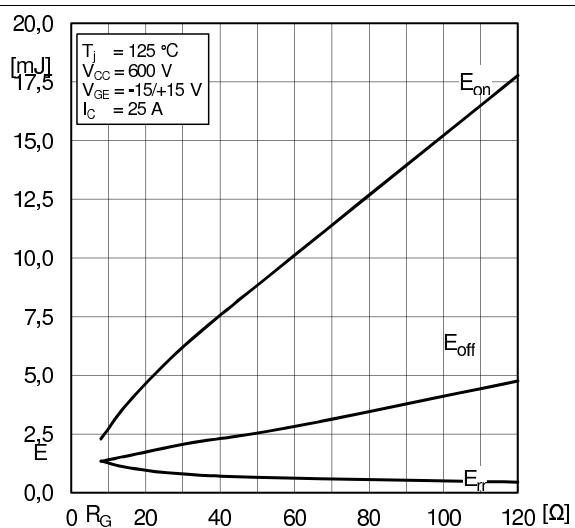


Fig. 4: Typ. turn-on /-off energy = f ( $R_G$ )

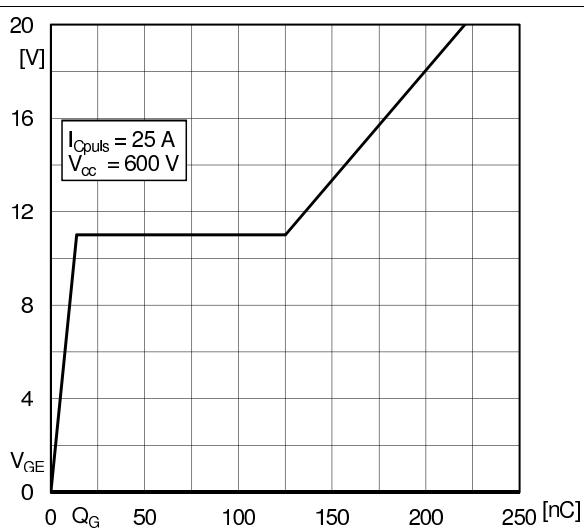


Fig. 6: Typ. gate charge characteristic

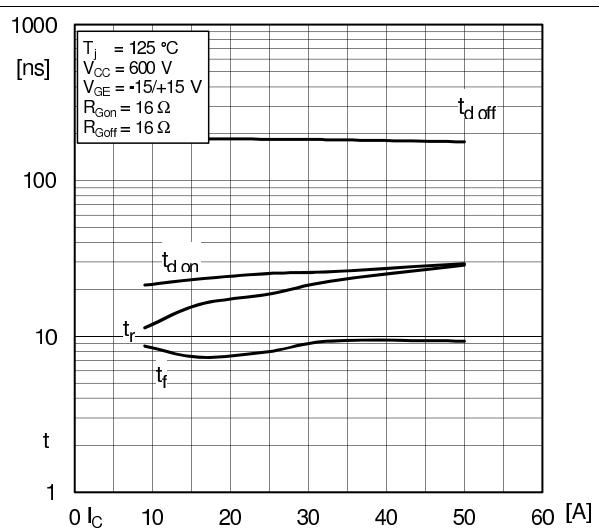


Fig. 7: Typ. switching times vs.  $I_C$

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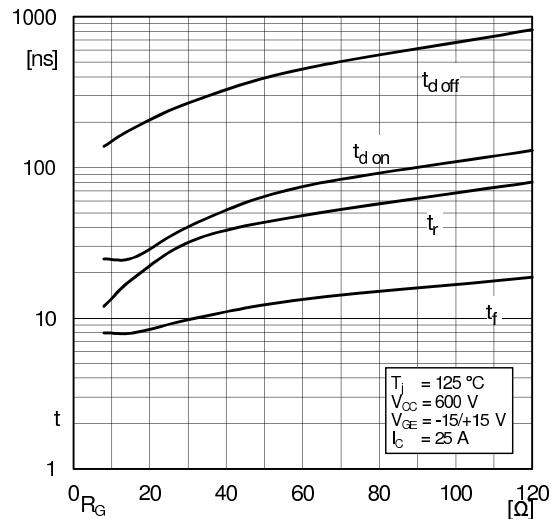


Fig. 8: Typ. switching times vs. gate resistor R<sub>G</sub>

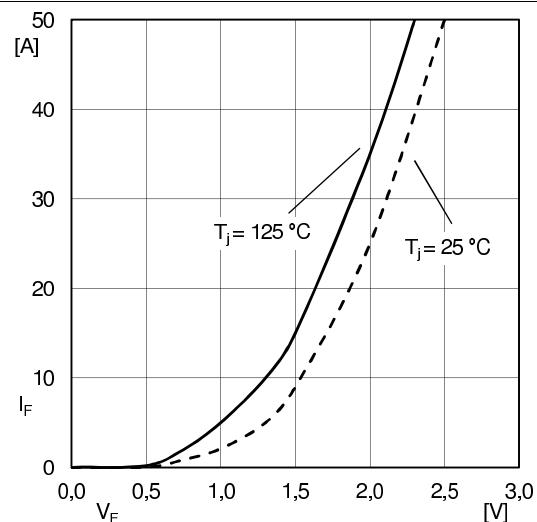
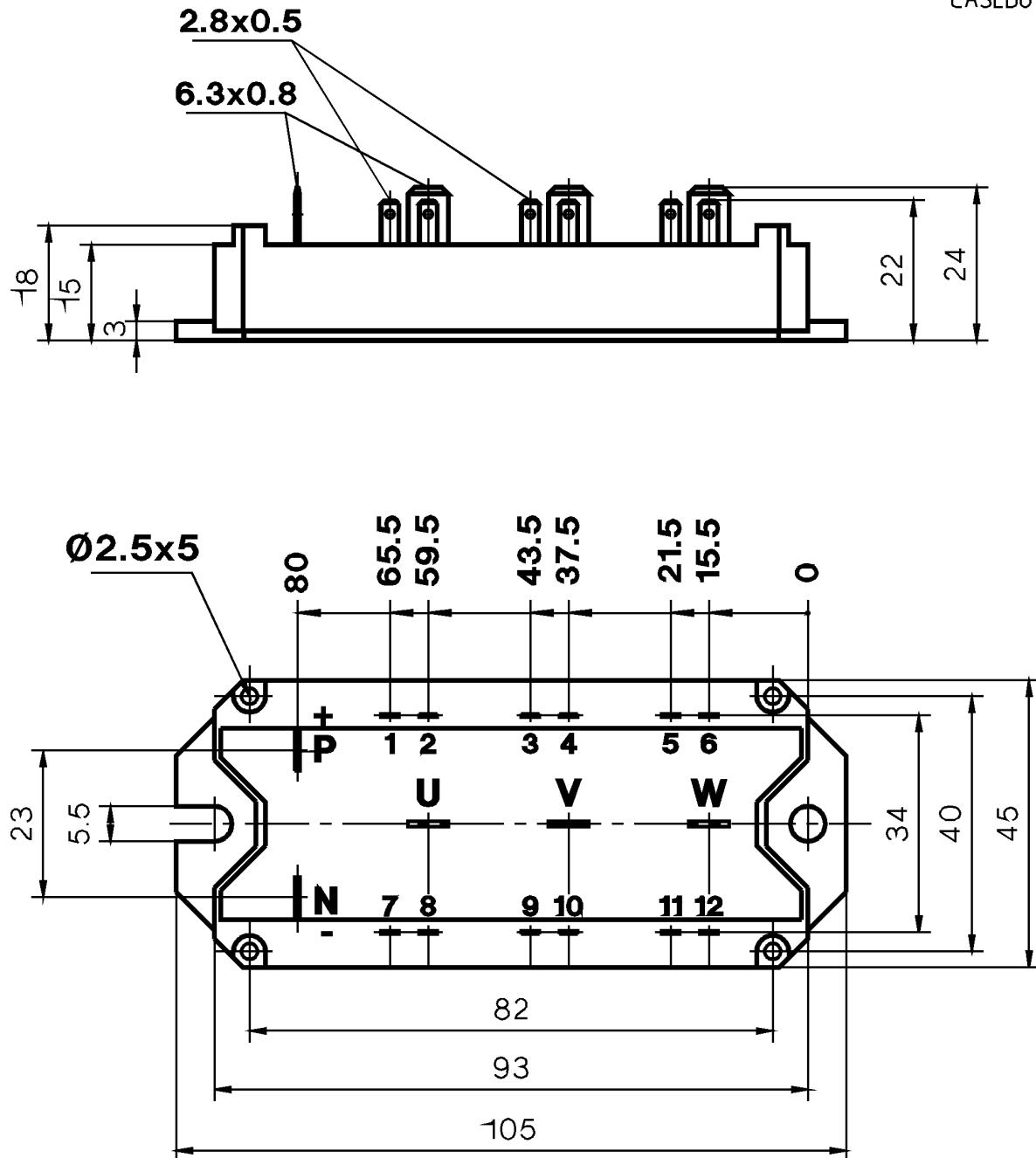


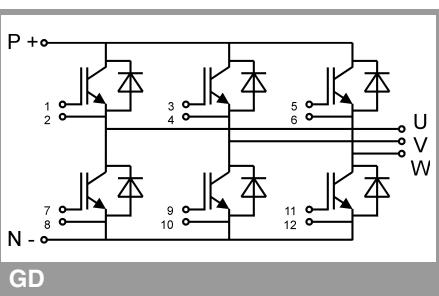
Fig. 10: Typ. CAL diode forward charact., incl. R<sub>CC' + EE'</sub>

# SKM25GD125D

CASED67



SEMITRANS 6



This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, Chapter IX

\* The specifications of our components may not be considered as an assurance of component characteristics. Components have to be tested for the respective application. Adjustments may be necessary. The use of SEMIKRON products in life support appliances and systems is subject to prior specification and written approval by SEMIKRON. We therefore strongly recommend prior consultation of our staff.

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